

Atul Ltd

Project: Expansion of agro-chemicals (Pesticides/Herbicides) and bulk drug and pharmaceuticals manufacturing unit

EC Compliance Report for the period October 2019- March 2020 to EC F. No. J -11011/48/2003-IA II (I) dated 20.02.2004.

| No. | Condition | Compliance | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---------------------------------|---|--|--------------------|-------------------------------------|----------------------------|-------|-------------------------------------|-------------------------------------|--|------|------|------|---|-----------------|----|--------------------|-----|------|------|---|------------------------|---|------|-----|-----|-----|---|-----------------|----|--------------------|-----|------|------|---|-----|----|--------------------|-----|------|-----|---|----|-----|--------------------|----|----|------|---|----------------------------|----|--------------------|-----|------|-----|------|-----------|----------------------------|------|-------------------------------------|--|--|------|------|------|---|----|-----|--------------------|----|----|------|---|-----------------|----|--------------------|----|----|------|---|-----------------|-----|--------------------|-----|-----|-------|---|-----------------|-----|--------------------|-----|-----|-------|---|-----------------------------|-----|--------------------|----|-----|-------|
| A. Specific Conditions : | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| i | The gaseous emissions (SO ₂ , NO _x , and HCl) and particulate matters from various process units should confirm to the standards prescribed by the concerned authorities from time to time. | <p>Complied.</p> <p>The gaseous emissions (SO₂, NO_x, and HCl) and particulate matters from various process units confirms to the standards prescribed by GPCB through CCA. Details are given in below Table:</p> <p>Summary of Process Stack results:</p> <table border="1"> <thead> <tr> <th rowspan="2">N o.</th> <th rowspan="2">Parameter</th> <th rowspan="2">Standard values as per CCA</th> <th rowspan="2">Unit</th> <th colspan="3">Values for the period Oct19- Mar 20</th> </tr> <tr> <th>Min.</th> <th>Max.</th> <th>Avg.</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>SO₂</td> <td>40</td> <td>mg/Nm³</td> <td>6.2</td> <td>20.4</td> <td>13.7</td> </tr> <tr> <td>2</td> <td>SO₂ (kg/T)</td> <td>2</td> <td>kg/T</td> <td>0.4</td> <td>0.8</td> <td>0.5</td> </tr> <tr> <td>3</td> <td>NO_x</td> <td>25</td> <td>mg/Nm³</td> <td>7.2</td> <td>14.5</td> <td>10.0</td> </tr> <tr> <td>4</td> <td>HCl</td> <td>20</td> <td>mg/Nm³</td> <td>2.5</td> <td>15.5</td> <td>9.6</td> </tr> <tr> <td>5</td> <td>PM</td> <td>150</td> <td>mg/Nm³</td> <td>24</td> <td>72</td> <td>49.4</td> </tr> <tr> <td>6</td> <td>PM with Pesticide compound</td> <td>20</td> <td>mg/Nm³</td> <td>6.3</td> <td>13.4</td> <td>8.5</td> </tr> </tbody> </table> <p>Summary of Flue Stack results:</p> <table border="1"> <thead> <tr> <th rowspan="2">N o.</th> <th rowspan="2">Parameter</th> <th rowspan="2">Standard values as per CCA</th> <th rowspan="2">Unit</th> <th colspan="3">Values for the period Oct19- Mar 20</th> </tr> <tr> <th>Min.</th> <th>Max.</th> <th>Avg.</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>PM</td> <td>100</td> <td>mg/Nm³</td> <td>52</td> <td>88</td> <td>68.1</td> </tr> <tr> <td>2</td> <td>PM (New Boiler)</td> <td>50</td> <td>mg/Nm³</td> <td>25</td> <td>39</td> <td>33.6</td> </tr> <tr> <td>3</td> <td>SO₂</td> <td>600</td> <td>mg/Nm³</td> <td>102</td> <td>136</td> <td>115.8</td> </tr> <tr> <td>4</td> <td>NO_x</td> <td>600</td> <td>mg/Nm³</td> <td>103</td> <td>145</td> <td>122.4</td> </tr> <tr> <td>5</td> <td>NO_x (NewBoiler)</td> <td>300</td> <td>mg/Nm³</td> <td>93</td> <td>105</td> <td>100.5</td> </tr> </tbody> </table> | N o. | Parameter | Standard values as per CCA | Unit | Values for the period Oct19- Mar 20 | | | Min. | Max. | Avg. | 1 | SO ₂ | 40 | mg/Nm ³ | 6.2 | 20.4 | 13.7 | 2 | SO ₂ (kg/T) | 2 | kg/T | 0.4 | 0.8 | 0.5 | 3 | NO _x | 25 | mg/Nm ³ | 7.2 | 14.5 | 10.0 | 4 | HCl | 20 | mg/Nm ³ | 2.5 | 15.5 | 9.6 | 5 | PM | 150 | mg/Nm ³ | 24 | 72 | 49.4 | 6 | PM with Pesticide compound | 20 | mg/Nm ³ | 6.3 | 13.4 | 8.5 | N o. | Parameter | Standard values as per CCA | Unit | Values for the period Oct19- Mar 20 | | | Min. | Max. | Avg. | 1 | PM | 100 | mg/Nm ³ | 52 | 88 | 68.1 | 2 | PM (New Boiler) | 50 | mg/Nm ³ | 25 | 39 | 33.6 | 3 | SO ₂ | 600 | mg/Nm ³ | 102 | 136 | 115.8 | 4 | NO _x | 600 | mg/Nm ³ | 103 | 145 | 122.4 | 5 | NO _x (NewBoiler) | 300 | mg/Nm ³ | 93 | 105 | 100.5 |
| N o. | Parameter | Standard values as per CCA | | | | | Unit | Values for the period Oct19- Mar 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | Min. | Max. | Avg. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | SO ₂ | 40 | mg/Nm ³ | 6.2 | 20.4 | 13.7 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | SO ₂ (kg/T) | 2 | kg/T | 0.4 | 0.8 | 0.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | NO _x | 25 | mg/Nm ³ | 7.2 | 14.5 | 10.0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | HCl | 20 | mg/Nm ³ | 2.5 | 15.5 | 9.6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | PM | 150 | mg/Nm ³ | 24 | 72 | 49.4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | PM with Pesticide compound | 20 | mg/Nm ³ | 6.3 | 13.4 | 8.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| N o. | Parameter | Standard values as per CCA | Unit | Values for the period Oct19- Mar 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | Min. | Max. | Avg. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | PM | 100 | mg/Nm ³ | 52 | 88 | 68.1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | PM (New Boiler) | 50 | mg/Nm ³ | 25 | 39 | 33.6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | SO ₂ | 600 | mg/Nm ³ | 102 | 136 | 115.8 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | NO _x | 600 | mg/Nm ³ | 103 | 145 | 122.4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | NO _x (NewBoiler) | 300 | mg/Nm ³ | 93 | 105 | 100.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| | | Details of stack results for the compliance period is given in Table 1. (Pl. see pg. no. 18) | | | | | | | | | | | | | | | | | | | | | | |
|-----|--|--|-----|----------|---|-----------------------|---|-----------------|---|----------------------|---|-----------------------|---|-----------|---|-----------------------|---|-----------------|---|---------------------|---|------------------------------|----|--------------------------|
| | At no time, the emission levels should go beyond the stipulated standards. | Complied. Monthly monitoring is being done by GPCB approved, NABL approved agencies. At no time, the emissions exceeded the prescribed limits during report period. Summary of stack results given in specific condition no. i as above. | | | | | | | | | | | | | | | | | | | | | | |
| | In the event of failure of pollution control system(s) adopted by the unit, the respective unit should not be restarted until the control measures are rectified to achieve the desired efficiency. | Complied. No such case happened during compliance period. | | | | | | | | | | | | | | | | | | | | | | |
| ii | Ambient air quality monitoring Station should be set up in down wind direction as well as where max. ground level concentration of SPM anticipated in consultation with the state pollution control board. | Complied. 10 Ambient air quality monitoring Station have been set up in down wind direction as well as where max. ground level concentration of SPM anticipated in consultation with GPCB. The same had been shown to authority like SPCB, CPCB & MoEF during their visit to our factory. List of our ambient air monitoring station is given below: <table border="1"> <thead> <tr> <th>No.</th> <th>Location</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>66 KVA GEB substation</td> </tr> <tr> <td>2</td> <td>Opposite Shed D</td> </tr> <tr> <td>3</td> <td>Near ETP (West Site)</td> </tr> <tr> <td>4</td> <td>ETP Plat (North site)</td> </tr> <tr> <td>5</td> <td>Near TSDF</td> </tr> <tr> <td>6</td> <td>Near Main Guest House</td> </tr> <tr> <td>7</td> <td>At Wyeth Colony</td> </tr> <tr> <td>8</td> <td>Gram panchayat hall</td> </tr> <tr> <td>9</td> <td>Near Main office, North site</td> </tr> <tr> <td>10</td> <td>Water tank at Haria Road</td> </tr> </tbody> </table> | No. | Location | 1 | 66 KVA GEB substation | 2 | Opposite Shed D | 3 | Near ETP (West Site) | 4 | ETP Plat (North site) | 5 | Near TSDF | 6 | Near Main Guest House | 7 | At Wyeth Colony | 8 | Gram panchayat hall | 9 | Near Main office, North site | 10 | Water tank at Haria Road |
| No. | Location | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | 66 KVA GEB substation | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Opposite Shed D | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Near ETP (West Site) | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | ETP Plat (North site) | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Near TSDF | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | Near Main Guest House | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | At Wyeth Colony | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | Gram panchayat hall | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | Near Main office, North site | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | Water tank at Haria Road | | | | | | | | | | | | | | | | | | | | | | | |
| iii | Fugitive emission in work zone environment, product, raw material storage areas must be regularly monitored. | Complied. Fugitive emissions in the work zone environment and raw material storage area is being regularly monitored by NABL approved third party. | | | | | | | | | | | | | | | | | | | | | | |

The maximum values during the compliance period confirms that at no time the emission level went beyond the stipulated standards. Parameter wise summary is given below:

| Plant | Area | Parameter | Prescribed Limit | Values of VOCs in Milligram per NM ³ for the period Oct19- Mar 20 | | |
|------------|-------------------------------------|---------------|------------------|--|------|--------|
| | | | | Min. | Max. | Avg. |
| 2,4 D | Reactor | Phenol | 19 | 11.6 | 16.6 | 13.38 |
| | Buffer tank | Chlorine | 3 | 1.6 | 2.4 | 1.95 |
| Resorcinol | Benzene storage tank area near vent | Benzene | 15 | 7.9 | 11.3 | 9.28 |
| | Near Extraction /scrubber unit | Butyl acetate | - | 602 | 739 | 671.67 |
| Pharma | At second floor work area | Ammonia | 18 | 10.6 | 17.4 | 13.10 |
| | Ammonia recovery area | Ammonia | 18 | 11.6 | 17.1 | 15.27 |
| Epoxy - I | At vacuum pump 2nd floor | ECH | 10 | 2.9 | 6 | 4.57 |
| | At vessel POS 1208 G.F | ECH | 10 | 5.2 | 9.2 | 6.97 |
| Shed H | At second floor work area | Nitrobenzene | 5 | 2.3 | 4 | 3.20 |
| Shed J | Buffer Tank | Chlorine | 3 | 1.7 | 2.6 | 2.23 |

Results for the compliance period is given in **Table 2**. (Pl. see pg. no. 22)

The company should install alkali scrubbers for scrubbing of HCl.

Complied.

Alkali scrubbers for scrubbing of HCl have been installed. In fact we have installed dual scrubbing system i.e. combination of caustic and water scrubber system for scrubbing of HCl in majority of plants like 2,4 D plant, Shed C, Shed F, Shed H etc.

| | |
|---|--|
| <p>pH of the scrubber tank should be monitored regularly.</p> | <p>Complied. pH of the scrubber tank is monitored regularly and logged. It is a regular operating practice.</p> |
| <p>Liquid effluent generated from the scrubber should be sent to effluent treatment plant.</p> | <p>Complied. Liquid effluent generated from the scrubber is being sent to ETP along with plant effluent stream.</p> |
| <p>All the process equipment/reaction vessels should be connected with central exhaust system.</p> | <p>Complied. Central exhaust system has been provided at strategic locations and the critical operations evolving the hazardous gases are routed through multiple stage scrubbing system.</p> |
| <p>Further measures should be taken to reduce the losses of solvents.</p> | <p>Complied. Reactors are connected to chilled brine condenser system. Breather valves have been provided to all solvent storage tanks.</p> |
| <p>Cooling arrangement should be made for all the solvent storage tanks to minimize evaporation losses.</p> | <p>Complied. Our Most of solvent storage tanks are underground. All the storage tanks are in close loop which is connected to condenser to minimize evaporation losses.</p> |
| <p>The company should monitor VOCs from the incinerator and data submitted regularly to SPCB and Ministry of Environment and forests.</p> | <p>Complied. Incinerator stack has been regularly monitored and data submitted regularly to GPCB and MoEF through six monthly EC compliance report. Details of stack results for the compliance period is given in Table 1. (Pl. see pg. no. 18)</p> |

| iv | <p>The effluent generation should not exceed 1191 m³/day (936 m³/d of process effluent and 255 m³/d of domestic effluent).</p> | <p>Complied.</p> <p>However, since we have another EC granted in 2019 for expansion, we request to consider latest figures given in same.</p> <p>According to specific condition of EC F No. J 11011/108/2015-IA-II-(I) dated 11.02.2019. Industrial Waste water generation shall not exceed 20,514 m³/d.</p> <p>The average wastewater generation for the report period is 8327 m³/day only. Detail break up is given below:</p> <table border="1" data-bbox="500 520 1578 877"> <thead> <tr> <th>Wastewater generation m³/day</th> <th>Oct 19</th> <th>Nov 19</th> <th>Dec 19</th> <th>Jan 20</th> <th>Feb 20</th> <th>Mar 20</th> <th>Total</th> </tr> </thead> <tbody> <tr> <td>Month wise</td> <td>291813</td> <td>257071</td> <td>282245</td> <td>254951</td> <td>225463</td> <td>213113</td> <td>1524656</td> </tr> <tr> <td>Per day</td> <td>9413</td> <td>8569</td> <td>9105</td> <td>8224</td> <td>7775</td> <td>6875</td> <td>Avg. 8327</td> </tr> </tbody> </table> <p>The maximum values during the compliance period confirms that at no time the wastewater generation went beyond the stipulated standards. Summary is given below:</p> <table border="1" data-bbox="500 1060 1406 1249"> <thead> <tr> <th rowspan="2">Wastewater generation</th> <th rowspan="2">Stipulated value</th> <th colspan="3">Values for the period Oct19- Mar 20</th> </tr> <tr> <th>Min.</th> <th>Max.</th> <th>Avg.</th> </tr> </thead> <tbody> <tr> <td>Wastewater generation m³/d</td> <td>20514</td> <td>6875</td> <td>9413</td> <td>8327</td> </tr> </tbody> </table> | Wastewater generation m ³ /day | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | Total | Month wise | 291813 | 257071 | 282245 | 254951 | 225463 | 213113 | 1524656 | Per day | 9413 | 8569 | 9105 | 8224 | 7775 | 6875 | Avg. 8327 | Wastewater generation | Stipulated value | Values for the period Oct19- Mar 20 | | | Min. | Max. | Avg. | Wastewater generation m ³ /d | 20514 | 6875 | 9413 | 8327 |
|---|---|---|---|--------|--------|--------|--------------|--------|--------|-------|------------|--------|--------|--------|--------|--------|--------|---------|---------|------|------|------|------|------|------|--------------|-----------------------|------------------|-------------------------------------|--|--|------|------|------|---|-------|------|------|------|
| Wastewater generation m ³ /day | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | Total | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Month wise | 291813 | 257071 | 282245 | 254951 | 225463 | 213113 | 1524656 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Per day | 9413 | 8569 | 9105 | 8224 | 7775 | 6875 | Avg. 8327 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Wastewater generation | Stipulated value | Values for the period Oct19- Mar 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Min. | Max. | Avg. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Wastewater generation m ³ /d | 20514 | 6875 | 9413 | 8327 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | <p>The effluent should be segregated at source of generation.</p> | <p>Complied.</p> <p>Concentrated effluent is segregated and chemicals are being retrieved through recovery process/distillation.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | <p>The Concentrated effluent stream should be incinerated and non-concentrated effluent after tertiary treatment should be discharged into the CETP.</p> | <p>Complied.</p> <p>Among the referred expansion project, only one stream from 2, 4 D is concentrated. We have installed distillation plant where the stream is distilled and product so obtained are sold. After recovery of product, lean effluent is sent to ETP where it is treated without any difficulty. Hence no incineration is required.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

The treated effluent should be discharged into estuary zone of river Par through 4.0 km long HDPE pipe line only after it meets the standards stipulated by the Gujarat Pollution Control Board/EPA rules.

Complied.

The discharged effluent is meeting all state pollution control board limits and values of various parameters of treated effluent is given in **Table 3.** (Pl. see pg. no. 22) Apart from the same, we have carried out EIA study of river Par in 2009 & 2015.

The maximum values during the compliance period confirms that at no time the emission went beyond the stipulated standards. Summary is given below:

| Sr. No. | Parameter | Norms | Values for the period Oct19- Mar 20 | | |
|---------|--------------------------------|----------|-------------------------------------|-------|--------|
| | | | Min. | Max. | Avg. |
| 1 | pH | 5.5-9.0 | 6.23 | 8.19 | 7.19 |
| 2 | Temperature | 40 deg C | 30.1 | 31.8 | 31.09 |
| 3 | Colour (pt. co. scale)in units | --- | 78 | 140 | 92.86 |
| 4 | Suspended solids | 100 mg/l | 62 | 98 | 79.57 |
| 5 | Phenolic Compounds | 5 mg/l | 0.039 | 0.088 | 0.05 |
| 6 | Cyanides | 0.2 mg/l | ND | ND | ND |
| 7 | Fluorides | 2 mg/l | 0.62 | 0.75 | 0.69 |
| 8 | Sulphides | 2 mg/l | 0.9 | 1.8 | 1.23 |
| 9 | Ammonical Nitrogen | 50 mg/l | 34 | 48 | 41.00 |
| 10 | Total Chromium | 2 mg/l | ND | ND | ND |
| 11 | Hexavalent Chromium | 1 mg/l | ND | ND | ND |
| 12 | BOD (3 days at 27°C) | 100 mg/l | 57 | 78 | 64.29 |
| 13 | COD | 250 mg/l | 205 | 240 | 218.29 |

| | <p>The domestic waste water should be disposed off through septic tank / soak pit system.</p> | <p>Complied.</p> <p>Domestic waste water goes to septic tank and subsequently in to ETP for further treatment.</p> <p>Detail of Domestic effluent generation is given in below table:</p> <table border="1" data-bbox="500 415 1594 772"> <thead> <tr> <th>Domestic Wastewater generation m³</th> <th>Oct 19</th> <th>Nov 19</th> <th>Dec 19</th> <th>Jan 20</th> <th>Feb 20</th> <th>Mar 20</th> <th>Total</th> </tr> </thead> <tbody> <tr> <td>Month wise</td> <td>12281</td> <td>10374</td> <td>12189</td> <td>9691</td> <td>7774</td> <td>9266</td> <td>61575</td> </tr> <tr> <td>Per day</td> <td>396</td> <td>335</td> <td>393</td> <td>313</td> <td>251</td> <td>299</td> <td>331</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>Avg.</td> </tr> </tbody> </table> <p>The maximum, minimum and average values are given below:</p> <table border="1" data-bbox="500 848 1383 1039"> <thead> <tr> <th rowspan="2">Domestic Wastewater generation</th> <th colspan="3">Values for the period Oct19-Mar 20</th> </tr> <tr> <th>Min.</th> <th>Max.</th> <th>Avg.</th> </tr> </thead> <tbody> <tr> <td>Domestic Wastewater generation m³/d</td> <td>251</td> <td>396</td> <td>331</td> </tr> </tbody> </table> | Domestic Wastewater generation m ³ | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | Total | Month wise | 12281 | 10374 | 12189 | 9691 | 7774 | 9266 | 61575 | Per day | 396 | 335 | 393 | 313 | 251 | 299 | 331 | | | | | | | | Avg. | Domestic Wastewater generation | Values for the period Oct19-Mar 20 | | | Min. | Max. | Avg. | Domestic Wastewater generation m ³ /d | 251 | 396 | 331 |
|--|--|--|---|--------|--------|--------|--------|--------|--------|-------|------------|-------|-------|-------|------|------|------|-------|---------|-----|-----|-----|-----|-----|-----|-----|--|--|--|--|--|--|--|------|--------------------------------|------------------------------------|--|--|------|------|------|--|-----|-----|-----|
| Domestic Wastewater generation m ³ | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | Total | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Month wise | 12281 | 10374 | 12189 | 9691 | 7774 | 9266 | 61575 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Per day | 396 | 335 | 393 | 313 | 251 | 299 | 331 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | Avg. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Domestic Wastewater generation | Values for the period Oct19-Mar 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Min. | Max. | Avg. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Domestic Wastewater generation m ³ /d | 251 | 396 | 331 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| v | <p>The Company should also Set up a separate online fish pond using treated effluent, to ensure that the quality of treated effluent discharged into the par estuary does not have any adverse impact on the aquatic life.</p> | <p>Complied.</p> <p>We have set up a separate online fish pond using treated effluent at our ETP.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | <p>The effluent quality at the discharge point must also be monitored periodically by an independent agency authorized by CPCB and report of the independent agency should be submitted to the Ministry's</p> | <p>Complied.</p> <p>The effluent quality at the ETP discharge point is regularly being monitored by the Environmental auditors appointed by GPCB.</p> <p>GPCB also monitor the treated effluent quality at regular intervals. Recent monitoring results of GPCB is attached as Annexure A.</p> <p>The river water quality at the discharge point is regularly being monitored by GPCB. Agencies like Pollucon Laboratories Pvt. Ltd- MoEF approved agency, Envision Enviro Technologies Pvt. Ltd- NABET accredited have also done the</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

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| | Regional office at Bhopal/CPCB/GPCB | monitoring in 2009 & 2105 respectively. Relevant extracts from latest reports were submitted to Ministry vide our letter Atul/SHE/MoEF/Visit/3 dated 4.4.17. |
| vi | As reflected in the EIA/EMP report, the solid waste and ETP sludge should be incinerated and incinerator ash should be disposed off in the landfill facility within the plant premises. | Complied. ETP waste is disposed into our TSDF instead of incineration for which we have taken permission from MoEF vide letter dated 6.5.04 and same is also approved by GPCB through our CCA. We also send our incinerable waste for co-processing as per GPCB approval given through our CCA. |
| | The ground water quality in and around the unit and the hazardous waste storage site should be regularly monitored and the data recorded to ensure that there is no contamination of the groundwater. | Complied. Ground water quality is being checked regularly for in and around the unit and the hazardous waste storage site. Latest Groundwater analysis report was submitted to your good office vide later dated March 11, 2020 |
| vii | The destructive efficiency of the incinerator should be assessed by an agency like CPCB and a report submitted to the Ministry. | Complied. The destructive efficiency of the incinerator was assessed by M/s. SGS, a reputed agency in field on environmental monitoring. Report already submitted vide our letter Atul/SHE/MoEF/Visit/3 dated 4.4.17. |
| viii | The company should comply with the provisions of coastal Regulation Zone Notification of 1991 and Coastal Zone Management Plan of Gujarat. | Complied. |
| | Further, specific conditions stipulated by the Forest and Environment Department, Government of | Complied. Detailed compliance report is already submitted to the Ministry vide our letter our letter Atul/SHE/MoEF/Visit/3 dated 4.4.17. |

| | <p>Gujarat vide its letter No. ENV-1097-2942-P dated 27th January, 1998 for laying of pipe line for discharge of treated effluents through the estuary zone of the River Par Zone should be strictly adhered to.</p> | | | | | | | | | | | | | | | | | | | | | | | | | |
|----|--|--|----------------|----------|-----|----------|---|-------|------|----------------|---|-----------|---|---------|----|----------|-----|----------|---|-------|------|----------------|---|-----------|---|---------|
| ix | <p>Occupational Health Surveillance of the workers should be done on a regular basis and records maintained as per the Factories Act.</p> | <p>Complied.</p> <p>Occupational health surveillance of the workers is being done on regular basis and record maintained as per the factory act which is shown in below table:</p> <table border="1" data-bbox="500 741 1589 989"> <thead> <tr> <th>SN</th> <th>Employee</th> <th>Qty</th> <th>Check-up</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Staff</td> <td rowspan="3">6361</td> <td rowspan="3">Pre-Employment</td> </tr> <tr> <td>2</td> <td>Operators</td> </tr> <tr> <td>3</td> <td>Workers</td> </tr> </tbody> </table> <p>Annual Medical Check-Up: FY April-19 to March-20</p> <table border="1" data-bbox="500 1100 1589 1348"> <thead> <tr> <th>SN</th> <th>Employee</th> <th>Qty</th> <th>Check-up</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Staff</td> <td rowspan="3">3145</td> <td rowspan="3">Annual Checkup</td> </tr> <tr> <td>2</td> <td>Operators</td> </tr> <tr> <td>3</td> <td>Workers</td> </tr> </tbody> </table> | SN | Employee | Qty | Check-up | 1 | Staff | 6361 | Pre-Employment | 2 | Operators | 3 | Workers | SN | Employee | Qty | Check-up | 1 | Staff | 3145 | Annual Checkup | 2 | Operators | 3 | Workers |
| SN | Employee | Qty | Check-up | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Staff | 6361 | Pre-Employment | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Operators | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Workers | | | | | | | | | | | | | | | | | | | | | | | | | |
| SN | Employee | Qty | Check-up | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Staff | 3145 | Annual Checkup | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Operators | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Workers | | | | | | | | | | | | | | | | | | | | | | | | | |
| x | <p>The company should develop rainwater harvesting structures to the harvest the run off water from the rooftops and by laying a separate storm water drains system for recharge of ground water and</p> | <p>Complied.</p> <p>Company has expanded its harvesting pond capacity to 9000 KL capacity pond to harvest rain water. We are creating facility/ capacity to cater our consumption with rain harvested water with zero river drawls of water during the rainy days. Besides this, there are three check dams and pumping facility to harvest rain water. We are also constructing temporary sand bag dam on top of dam towards the end of monsoon to store additional free flowing rain water in river Par.</p> | | | | | | | | | | | | | | | | | | | | | | | | |

| | | |
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| | to reduce the drawl from the river Par. | |
| xi | The project authorities may undertake a survey to assess the impact of gaseous emissions/pollutants on the health including respiratory and digestive system of the population within and vicinity of the plant and report submitted to the State Government and to this Ministry within six months. | <p>Complied.</p> <p>The survey was carried out to assess the impact of emission/pollutants on the health including respiratory & digestive systems of population within & vicinity of the plant. So far no major illness have been identified. Report submitted vide our letter ref. Atul/MoEF/Reg/4 dated 16.8.04.</p> |
| xii | The Company should developed a green belt in an 25% of the plant area as per the CPCB guidelines. | <p>Complied.</p> <p>Company has developed green belt and dense plantation inside the factory in area more than 33 % of total land. Company is having green belt development plan and planting more than about 50000 plants per year on regular basis.</p> |
| xiii | As per the policy decision taken vide this Ministry's circular no. J-21011/8/98- IA II (I) dated 14th May 2002 and 23rd June, 2003, the company shall earmark a separate fund i.e. 1% of the total cost of the project (Rs. 25 Crores) for eco-development measures including community welfare measures in the project area. | <p>Complied.</p> <p>We had submitted the Eco fund earmarked for eco development to GPCB with an intimation to MoEF vide our letter NRK/ECC/GPCB/3 dated 17.05.2004. Action plan related to Eco-fund also made as per process and communicated to authority vide our letter Atul/ECC/GPCB/ECO-fund/2 dated 2.11.2004. Copy of same again submitted to Ministry vide our letter Atul/SHE/MoEF/Visit/3 dated 4.4.17.</p> |
| | The amount shall be deposited within three months in a separate account to | <p>Complied.</p> <p>We had submitted the Eco fund earmarked for eco development to GPCB with an intimation to MoEF vide our letter NRK/ECC/GPCB/3 dated 17.05.2004.</p> |

| | | |
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| | be maintained by GPCB. | |
| | The plans in this regard should be submitted to the SPCB as well as to the Ministry within three months of issue of this letter. | <p>Complied.</p> <p>Action plan related to Eco-fund also made as per process and communicated to authority vide our letter Atul/ECC/GPCB/ECO-fund/2 dated 2.11.2004.</p> |
| | After approval of the action plan by GPCB, the amount deposited will be released to the project authorities in two installments based on the progress of implementation. | <p>Complied.</p> |
| B. General Conditions | | |
| i | The project authorities must strictly adhere to stipulations made by GPCB. | <p>Complied.</p> <p>The company adheres to the compliances and has not exceeded the stipulation. This has been certified by our Environmental auditors, an authorized agency and nominated by GPCB; through Environmental audit every year. Latest compliance report by GPCB appointed Environmental auditor Faculty of Pacific school of Engineering, Dist. Surat for year 18-19 was submitted to your good office vide our letter dated July 09, 2019.</p> |
| ii | At no time, the emissions should not go beyond standards. | <p>Complied.</p> <p>Monthly monitoring is being done by NABL approved third party. At no time, the emissions exceeded the prescribed limits during report period.</p> <p>The maximum values during the compliance period confirms that at no time the emission level went beyond the stipulated standards.</p> <p>Summary of stack results given in specific condition no. i as above.</p> |
| | In the event of failure of any pollution control system adopted by the units, the respective unit should be immediately put out of operation and should not be | <p>Complied.</p> <p>No such incident happened during compliance period.</p> |

| | restarted until the desired efficiency has been achieved. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--------|--|---|--------|----------|-------------------------|-------------------------------------|--|--|------|------|------|--|--|----|--|--|--|---|-----------------------|----|------|------|------|---|-----------|----|------|------|------|---|-----------------|----|------|------|------|---|---------------------|----|------|------|------|---|-----------------------------|----|------|------|-------|---|----------------|----|------|------|------|---|-----------------|----|------|------|------|---|---------------|----|------|------|------|---|-----------------------|----|------|------|------|----|-----------------------|----|------|------|
| iii | The overall noise level in and around the plant area shall be kept well within the standard by providing noise control measures including acoustic hoods silencers, enclosures etc. on all source of noise generation. | <p>Complied.</p> <p>Acoustic hood, silencer and acoustic enclosures and insulation are provided at appropriate high noise area like turbine, DG set, vents etc.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | The ambient noise levels should confirm to the standards prescribed under EPA Rules, 1989, viz. 75 (daytime) and 70bBA(night time) | <p>Complied.</p> <p>The ambient noise level is regularly monitored and its data are given in Table 4 and 5. (Pl. see pg. no. 23,24)</p> <p>The maximum values during the compliance period confirms that at no time the noise emission level went beyond the stipulated standards. Summary is given below:</p> <p>Noise level monitoring data (Day Time)</p> <table border="1"> <thead> <tr> <th rowspan="2">Sr. No</th> <th rowspan="2">Location</th> <th rowspan="2">Permissible Limits, dBA</th> <th colspan="3">Values for the period Oct19- Mar 20</th> </tr> <tr> <th>Min.</th> <th>Max.</th> <th>Avg.</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td>75</td> <td></td> <td></td> <td></td> </tr> <tr> <td>1</td> <td>Near Main guest house</td> <td>75</td> <td>55.7</td> <td>61.2</td> <td>57.4</td> </tr> <tr> <td>2</td> <td>Near TSDF</td> <td>75</td> <td>61.2</td> <td>64.2</td> <td>62.6</td> </tr> <tr> <td>3</td> <td>At Wyeth Colony</td> <td>75</td> <td>49.7</td> <td>57.3</td> <td>53.6</td> </tr> <tr> <td>4</td> <td>Gram Panchayat Hall</td> <td>75</td> <td>60.8</td> <td>63.5</td> <td>62.7</td> </tr> <tr> <td>5</td> <td>Near Main Office North site</td> <td>75</td> <td>59.2</td> <td>64.5</td> <td>62.18</td> </tr> <tr> <td>6</td> <td>ETP North site</td> <td>75</td> <td>63.2</td> <td>68.5</td> <td>64.4</td> </tr> <tr> <td>7</td> <td>Opposite shed D</td> <td>75</td> <td>64.7</td> <td>67.3</td> <td>66.0</td> </tr> <tr> <td>8</td> <td>ETP West site</td> <td>75</td> <td>62.8</td> <td>68.5</td> <td>64.5</td> </tr> <tr> <td>9</td> <td>Water tank Haria road</td> <td>75</td> <td>53.5</td> <td>62.6</td> <td>57.1</td> </tr> <tr> <td>10</td> <td>Near 66KVA substation</td> <td>75</td> <td>62.5</td> <td>68.6</td> <td>65.0</td> </tr> </tbody> </table> | Sr. No | Location | Permissible Limits, dBA | Values for the period Oct19- Mar 20 | | | Min. | Max. | Avg. | | | 75 | | | | 1 | Near Main guest house | 75 | 55.7 | 61.2 | 57.4 | 2 | Near TSDF | 75 | 61.2 | 64.2 | 62.6 | 3 | At Wyeth Colony | 75 | 49.7 | 57.3 | 53.6 | 4 | Gram Panchayat Hall | 75 | 60.8 | 63.5 | 62.7 | 5 | Near Main Office North site | 75 | 59.2 | 64.5 | 62.18 | 6 | ETP North site | 75 | 63.2 | 68.5 | 64.4 | 7 | Opposite shed D | 75 | 64.7 | 67.3 | 66.0 | 8 | ETP West site | 75 | 62.8 | 68.5 | 64.5 | 9 | Water tank Haria road | 75 | 53.5 | 62.6 | 57.1 | 10 | Near 66KVA substation | 75 | 62.5 | 68.6 |
| Sr. No | Location | Permissible Limits, dBA | | | | Values for the period Oct19- Mar 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | Min. | Max. | Avg. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 75 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Near Main guest house | 75 | 55.7 | 61.2 | 57.4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Near TSDF | 75 | 61.2 | 64.2 | 62.6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | At Wyeth Colony | 75 | 49.7 | 57.3 | 53.6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | Gram Panchayat Hall | 75 | 60.8 | 63.5 | 62.7 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Near Main Office North site | 75 | 59.2 | 64.5 | 62.18 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | ETP North site | 75 | 63.2 | 68.5 | 64.4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | Opposite shed D | 75 | 64.7 | 67.3 | 66.0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | ETP West site | 75 | 62.8 | 68.5 | 64.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | Water tank Haria road | 75 | 53.5 | 62.6 | 57.1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | Near 66KVA substation | 75 | 62.5 | 68.6 | 65.0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

Noise level monitoring data (Night Time)

| Sr. No | Location | Permissible Limits, dBA | Values for the period Oct19- Mar 20 | | |
|--------|-----------------------------|-------------------------|-------------------------------------|------|------|
| | | | Min. | Max. | Avg. |
| | | 70 | | | |
| 1 | Near Main guest house | 70 | 50.2 | 52.2 | 51.2 |
| 2 | Near TSDF | 70 | 43.7 | 58.7 | 55.0 |
| 3 | At Wyeth Colony | 70 | 43.7 | 51.1 | 47.0 |
| 4 | Gram Panchayat Hall | 70 | 53.4 | 58.4 | 56.1 |
| 5 | Near Main Office North site | 70 | 53.2 | 57.3 | 55.5 |
| 6 | ETP North site | 70 | 53.2 | 58.6 | 54.7 |
| 7 | Opposite shed D | 70 | 54.7 | 62.7 | 59.7 |
| 8 | ETP West site | 70 | 50.3 | 60.8 | 57.6 |
| 9 | Water tank Haria road | 70 | 50.3 | 55.8 | 53.1 |
| 10 | Near 66KVA substation | 70 | 53.8 | 63.2 | 57.1 |

iv The project authorities will provide adequate funds to recurring and non-recurring to implement the conditions stipulated by the Ministry of Environment and Forest as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so provided shall not be diverted for any other purposes.

Complied.
EMP measures are implemented by 2010 and many things have already been at place.

Total expenditure for year 19-20 is given in below table:

| S.N | Parameter | Capital cost per annum (Rs. In lacs) 2019-20 | Recurring Cost For the report period Oct 19 – Mar 20 |
|-----|---|--|--|
| 1 | Air Pollution Control | 124.17 | 2444.5 |
| 2 | Liquid Pollution Control | 341.7 | |
| 3 | Environmental Monitoring and Management | 29.3 | 35 |

| | | | | | |
|----|---|---|----------------------|---------------|----------------|
| | | 4 | Solid waste Disposal | - | 263.87 |
| | | 5 | Occupational health | - | 12 |
| | | 6 | Green belt | - | 5.0 |
| | | Total | | 495.17 | 2760.37 |
| v | The project authorities must strictly comply with the rules and regulations with regard to handling and disposal of hazardous wastes in accordance with the Hazardous Wastes (Management & Handling) Rules, 2003. | Complied. The company complies with the rules and regulations with regard to handling and disposal of hazardous wastes in accordance with the Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016. We have valid authorization under our current CCA No. AWH-105110 for handling, storage and disposal of hazardous waste. Stipulation made in CCA by GPCB are being complied. This has been certified by our Environmental auditors, an authorized agency and nominated by GPCB; through Environmental audit every year. Latest compliance report by GPCB appointed Environmental auditor Faculty of Pacific school of Engineering, Dist. Surat for year 18-19 was submitted to your good office vide our letter dated July 09, 2019 | | | |
| | Authorization from the GPCB must be obtained for collections /treatment/ storage/ disposal of hazardous waste. | Complied. We have valid authorization under our current CCA No. AWH-105110 for handling, storage and disposal of hazardous waste. | | | |
| vi | The stipulated conditions will be monitored by the Regional office of this Ministry at Bhopal/ GPCB. | Noted. | | | |
| | A six monthly compliance report and the monitored data should be submitted to them regularly. | Complied. Six monthly compliance report and the monitored data are being submitted to the Ministry at Bhopal with copy marked to GPCB regularly. | | | |

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| <p>Vii</p> | <p>The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at website of the Ministry of Environment and Forest at http://www.envfor.ni.in.</p> | <p>Complied.</p> <p>We informed the public through advertisement and by sending our EC to local Panchayat, Zila parishad, District Industrial Centre for further actions at their end.</p> |
| | <p>This shall be advertised within seven days from the date of issue of the clearance letter at least in two local newspaper that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Ministry's Regional office at Bhopal.</p> | <p>Complied.</p> <p>Advertisement was published as directed and copy of the same was submitted to Ministry.</p> |

| | | |
|-----|---|------------------------------------|
| 3.0 | <p>The ministry or any competent authority may stipulate any further condition(s) on receiving reports from the project authorities.</p> <p>The above conditions will be monitored by the Regional Office of this Ministry located at Bhopal.</p> | <p>Noted.</p> <p>Noted.</p> |
| 4.0 | <p>The Ministry may revoke or suspend the clearance if implementation of any of the above conditions is not satisfactory.</p> | <p>Noted.</p> |
| 5.0 | <p>Any other conditions or alternation in the above conditions will have to be implemented by the project authorities in a time bound manner.</p> | <p>Noted and will be complied.</p> |

| | | |
|-----|---|--------|
| 6.0 | The above conditions will be enforced, inter-alia under the provisions of the Water (Prevention and Control of Pollution) Act, 1974 the Air ((Prevention and Control of Pollution) Act, 1981 the Environment (Protection) Act, 1986, Hazardous Wastes (Management and Handling) Amendment Rules, 2003 and the Public Liability Insurance Act, 1991 along with their amendments and rules. | Noted. |
|-----|---|--------|

Table: 1 Stack results

| Details of Process and Flue stack | | | | Oct-19 | Nov-19 | Dec-19 | Jan-20 | Feb-20 | Mar-20 |
|-----------------------------------|--------------------------------------|----------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| No. | Stack Details | Parameter | Permissible Limit | Observed Value | Observed Value | Observed Value | Observed Value | Observed Value | Observed Value |
| Atal Steel Site | | | | | | | | | |
| 1 | Phosphor Plant (HM Plant) | Phosphor | 0.1 ppm | Not in use | Not in use | Not in use | Not in use | Not in use | Not in use |
| Castles Chloride Plant | | | | | | | | | |
| 2 | Electrolysis Plant | Cl ₂ | 9.0 mg/Tm ³ | 0.7 | 4.3 | 7.7 | 3.0 | 4.2 | 4.4 |
| | | HCl | 20.0 mg/Tm ³ | 8.3 | 6.8 | 6.3 | 6.2 | 8 | 6.1 |
| 3 | Common stack of HCl (High temp. HCl) | Cl ₂ | 9.0 mg/Tm ³ | 0.7 | 4.3 | 3.6 | 6.2 | 6.4 | 5.2 |
| | | HCl | 20.0 mg/Tm ³ | 9.4 | 7.0 | 6.2 | 7.2 | 8.8 | 9.3 |
| FCB Plant | | | | | | | | | |
| 4 | Fuel Gas Scrubber | SO ₂ | 40.0 mg/Tm ³ | Not in use | Not in use | Not in use | Not in use | Not in use | Not in use |
| | | NOx | 25.0 mg/Tm ³ | | | | | | |
| Sulphuric Acid (Heat Site) | | | | | | | | | |
| 5 | Sulphuric Acid Plant | SO ₂ | 2.0 mg/T | 0.4 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 |
| | | Acid Mist | 30.0 mg/Tm ³ | 14.5 | 12.5 | 16.7 | 15.4 | 11.7 | 10.2 |
| 6 | Chlorosulfonic Acid plant reactor | Cl ₂ | 9.0 mg/Tm ³ | 0.6 | 3.3 | 7.3 | 6.2 | 6.7 | 3.3 |
| | | HCl | 20.0 mg/Tm ³ | 12.0 | 11.7 | 14.6 | 13.7 | 14.8 | 12.3 |
| Refrigerant plant | | | | | | | | | |
| 7 | Scrubber vent-Refrigerant Plant | SO ₂ | 40.0 mg/Tm ³ | Not running during visit | Not running during visit | Not running during visit | 6.2 | 8.0 | 7.2 |
| 8 | Spray Dryer-Refrigerant Plant | PM | 150.0 mg/Tm ³ | Not running during visit | Not running during visit | Not running during visit | Not running during visit | 33 | 32 |
| Inchometer | | | | | | | | | |
| 9 | Inchometer | PM | 150.0 mg/Tm ³ | 53 | 61 | 62 | 46 | 16 | 42 |
| | | SO ₂ | 40.0 mg/Tm ³ | 17.8 | 16.7 | 16.2 | 14.9 | 12.6 | 10.2 |
| | | NOx | 25.0 mg/Tm ³ | 6.6 | 7.2 | 6.5 | 6.8 | 10.0 | 14.5 |
| SI Plant | | | | | | | | | |
| 10 | Fuel Gas Scrubber | SO ₂ | 40.0 mg/Tm ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| | | NOx | 25.0 mg/Tm ³ | | | | | | |
| SSD Plant | | | | | | | | | |
| 11 | Spray Drier | PM | 150.0 mg/Tm ³ | Not in use | Not in use | Not in use | Not in use | Not in use | Not in use |
| 12 | Scrubber S-902 | Phosphor | 0.1 ppm | Not running during visit | Not running during visit | Not running during visit | ND | ND | ND |
| 13 | Scrubber S-901/903 | HCl | 20.0 mg/Tm ³ | Not running during visit | Not running during visit | Not running during visit | 2.5 | 3.4 | 3.3 |
| | | SO ₂ | 40.0 mg/Tm ³ | Not running during visit | Not running during visit | Not running during visit | 11.3 | 6.2 | 6.8 |
| 2-4-D | | | | | | | | | |
| 14 | Common Scrubber; 2-4-D Plant | Cl ₂ | 9.0 mg/Tm ³ | 7.3 | 6.5 | 6.6 | 6.3 | 6.3 | 4.6 |
| | | HCl | 20.0 mg/Tm ³ | 6.5 | 10.3 | 7.3 | 6.4 | 6.7 | 6 |
| | | Phospor | 0.1 ppm | ND | ND | ND | ND | ND | ND |
| 15 | Dryer-1 | PM with Pesticide compound | 20.0 mg/Tm ³ | 7.1 | 6.2 | 6.6 | 6.8 | 7.2 | 6.9 |
| 16 | Dryer-2 | PM with Pesticide compound | 20.0 mg/Tm ³ | 6.2 | 6.2 | 7.2 | 6.2 | 6.6 | 7.2 |
| 17 | Dryer-3 | PM with Pesticide compound | 20.0 mg/Tm ³ | 6.3 | 7.5 | 10.7 | 7.5 | 6.4 | 6.8 |
| 17 | Dryer-4 | PM with Pesticide compound | 20.0 mg/Tm ³ | 11.8 | 13.4 | 9.6 | 10.4 | 11.7 | 10.3 |
| 18 | Dryer-5 | PM with Pesticide compound | 20.0 mg/Tm ³ | | | | 6.2 | 7.6 | 6.1 |

| No. No. | Stack Details | Parameter | Permissible Limits | Observed Value | Observed Value | Observed Value | Observed Value | Observed Value | Observed Value |
|-----------------------|---|-------------------|--------------------------|----------------|----------------|----------------|----------------|----------------|----------------|
| CP Plant | | | | | | | | | |
| 20 | MCPA | Cl ₂ | 9 mg/MM ³ | Not Running | Not Running | Not Running | Not Running | Not Running | Not Running |
| | | HCl | 20 mg/NM ³ | During Visit | During Visit | During Visit | During Visit | During Visit | During Visit |
| | | SO ₂ | 40 mg/NM ³ | | | | | | |
| 21 | Piproot | SO ₂ | 40 mg/NM ³ | Not Running | Not Running | Not Running | Not Running | Not Running | Not Running |
| | | HCl | 20 mg/NM ³ | During Visit | During Visit | During Visit | During Visit | During Visit | During Visit |
| 17 | Isobutylalcohol | NO _x | 175 mg/Nm ³ | Not Running | Not Running | Not Running | Not Running | Not Running | Not Running |
| 18 | Pyrethroids | SO ₂ | 40 mg/Nm ³ | Not Running | Not Running | Not Running | Not Running | Not Running | Not Running |
| | | HCl | 20 mg/Nm ³ | During Visit | During Visit | During Visit | During Visit | During Visit | During Visit |
| 19 | Stack at Anise Plant | NO _x | 175 mg/Nm ³ | 21.5 | 30.2 | 20.4 | 25.5 | 20.8 | 15.2 |
| MPBL Plant | | | | | | | | | |
| 20 | Phosgene Scrubber at MPBL | Phosgene | 0.1 ppm | ND | ND | ND | ND | ND | ND |
| 21 | Central Scrubber at MPBL | Phosgene | 0.1 ppm | ND | ND | ND | ND | ND | ND |
| BIOD plant | | | | | | | | | |
| 22 | Central scrubber at Rice Plant | Acetonitrile, IPA | - | - | - | - | - | - | - |
| Esar Plant | | | | | | | | | |
| 23 | Scrubber at Esar plant for Glycolate | Formaldehyde | 10 mg/Nm ³ | Not Running | Not Running | Not Running | Not Running | Not Running | Not Running |
| 24 | Central Scrubber MCPA Plant | HCl | 20 mg/Nm ³ | Not Running | Not Running | Not Running | Not Running | Not Running | Not Running |
| 25 | MPP plant scrubber | HCl | 20 mg/Nm ³ | Not Running | Not Running | Not Running | Not Running | Not Running | Not Running |
| | | Phosgene | 0.1 ppm | During Visit | During Visit | During Visit | During Visit | During Visit | During Visit |
| Amul West Site | | | | | | | | | |
| 26 | Steel A03/03/44 | Cl ₂ | 9 mg/NM ³ | 7.8 | 6.7 | 8.8 | 6.7 | 7.1 | 6.5 |
| | | HCl | 20 mg/NM ³ | 10.3 | 9.6 | 8.4 | 9.2 | 12.7 | 10.3 |
| 27 | Steel B2/12/34 Reaction Vessel | Cl ₂ | 9.0 mg/Nm ³ | 6.7 | 6.5 | 5.4 | 6.5 | 5.3 | 4.5 |
| | | HCl | 20.0 mg/Nm ³ | 8.3 | 8.8 | 12.6 | 9.3 | 8.8 | 7.3 |
| 28 | Steel B1A/02/24 Fan | SO ₂ | 40 mg/NM ³ | 14.3 | 16.3 | Not Running | 16.2 | 14.7 | 13.3 |
| | | Cl ₂ | 9 mg/NM ³ | 3.6 | 4.6 | During Visit | 3.2 | 4.8 | 4.5 |
| | | HCl | 20 mg/NM ³ | 12.4 | 10.6 | | 9.3 | 7.3 | 6.8 |
| 29 | Steel C5/20/15 Chlorinator | Cl ₂ | 9.0 mg/Nm ³ | 6.4 | 5.3 | 7.3 | 5.2 | 6.3 | 7.2 |
| | | HCl | 20.0 mg/Nm ³ | 10.3 | 12.3 | 9.8 | 11.8 | 10.7 | 13.3 |
| 30 | Steel D Nine Spray dryer No. 45 | PM | 150.0 mg/Nm ³ | 63 | 56 | 46 | 55 | 32 | 40 |
| 31 | Steel D Nine Spray dryer No. 50 | PM | 150.0 mg/Nm ³ | 58 | 48 | 62 | 48 | 34 | Not Running |
| 32 | Steel E 7/12/49 Spray Dryer | PM | 150.0 mg/Nm ³ | Not Running | Not Running | Not Running | Not Running | Not Running | Not Running |
| 33 | Steel F F6/1/13 Reaction Vessel | Cl ₂ | 9.0 mg/Nm ³ | 5.4 | 6.7 | 6.3 | 6.7 | 6.1 | 3.2 |
| | | HCl | 20.0 mg/Nm ³ | 7.3 | 8.4 | 8.2 | 8.4 | 7.3 | 6.8 |
| 34 | Steel G 10/8/1 (reactor) | Cl ₂ | 9.0 mg/Nm ³ | Not Running | Not Running | Not Running | Not Running | Not Running | Not Running |
| | | HCl | 20.0 mg/Nm ³ | During Visit | During Visit | During Visit | During Visit | During Visit | During Visit |
| 35 | Steel H 11/6/17 chlorinator | Cl ₂ | 9.0 mg/Nm ³ | 6.5 | 6.8 | 5.8 | 5.8 | 5.2 | 2.3 |
| | | HCl | 20.0 mg/Nm ³ | 10.2 | 12.5 | 12.8 | 11.9 | 9.7 | 7.2 |
| 36 | Steel K K-13/3/4 Final of Sulfuric acid plant | SO ₂ | 2.0 kg/T | 0.8 | 0.6 | 0.8 | 0.5 | 0.4 | 0.5 |
| 37 | Steel J18/09/25 | Acid Mist | 50.0 mg/Nm ³ | 17.3 | 20.5 | 15.9 | 10.6 | 14.3 | 16.2 |
| | | H2S | - | ND | ND | ND | ND | ND | Not Running |
| | | SO ₂ | 40 mg/NM ³ | 12.8 | 13.2 | 16.8 | 13.2 | 11.7 | During Visit |

| No. Site | Stack Details | Parameter | Permissible Limits | Observed Value | Observed Value | Observed Value | Observed Value | Observed Value | Observed Value |
|------------------------|---------------------------------|------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| 38 | Stack J12/01/42 | SO ₂ | 40 mg/NM ³ | 13.3 | 16.2 | 17.2 | 16.3 | 13.5 | Not Running During Visit |
| | | Cl ₂ | 9.0 mg/Nm ³ | 6.3 | 6.7 | 7.1 | 6.2 | 5.8 | |
| | | HCl | 20.0 mg/Nm ³ | 6.4 | 6.2 | 12.3 | 6.6 | 7.5 | |
| 39 | Stack J12/03/36 | SO ₂ | 40 mg/NM ³ | 14.8 | 14.8 | 16.7 | 14.5 | 12.5 | Not Running During Visit |
| | | HCl | 20.0 mg/Nm ³ | 6.7 | 6.4 | 6.2 | 6.2 | 7.2 | |
| 40 | Stack N Scrubber Fan R20/08/24 | Cl ₂ | 9 mg/NM ³ | 7.2 | 6.3 | 6.2 | 6.7 | 5.6 | 7.3 |
| | | HCl | 20 mg/NM ³ | 13.6 | 12.8 | 15.5 | 13.2 | 10.4 | 13.8 |
| 41 | Stack N Scrubber Fan R20/02/41 | SO ₂ | 40 mg/NM ³ | 17.3 | 13.6 | 20.4 | 13.9 | 14.6 | 10.2 |
| 42 | Boiler Black Plant | H ₂ S | --- | ND | ND | ND | ND | ND | ND |
| | | NO _x | 175 mg/NM ³ | 15.7 | 13.5 | 22.6 | 14.5 | 17.2 | 16.4 |
| 43 | Boiler Dyes plant | H ₂ S | --- | ND | ND | ND | ND | ND | ND |
| | | NO _x | 175 mg/NM ³ | 29.6 | 27.4 | 34.2 | 26.4 | 12.8 | 10.2 |
| 44 | MPP plant | HCl | 20 mg/NM ³ | 17.7 | 9.7 | 11.6 | 10.8 | 9.8 | - |
| 45 | Fluores & Progress Plant | HCl | 20 mg/NM ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| Atul North Site | | | | | | | | | |
| 46 | N-FDH Plant Catalytic Converter | PM | 150.0 mg/Nm ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| | | SO ₂ | 40.0 mg/Nm ³ | | | | | | |
| | | NO _x | 25.0 mg/Nm ³ | | | | | | |
| | | Formaldehyde | 10.0 mg/Nm ³ | | | | | | |
| 47 | PHN Plant vent | Phenol | 0.1 ppm | ND | ND | ND | ND | ND | ND |
| 48 | PHN - II Plant | HCl | 20.0 mg/Nm ³ | 12.3 | 12.3 | 9.8 | 11.3 | 9.8 | 8.2 |
| | | Phenol | 0.1 ppm | ND | ND | ND | ND | ND | ND |
| 49 | DCDPS Plant | NO _x | --- | ND | ND | ND | ND | ND | ND |
| 50 | DDA Plant | NO _x | 175 Mg/Nm ³ | 55.3 | 55.3 | 68.4 | 52.3 | 48.3 | 44.1 |
| 51 | SPTC II Plant | NO _x | --- | ND | ND | ND | ND | ND | ND |
| 52 | SPTC I Plant | NO _x | 175 mg/Nm ³ | 68.2 | 68.2 | 101.2 | 72.2 | 68.2 | 64.3 |
| 53 | SPTC IV Plant | NO _x | 175 mg/NM ³ | 45.0 | 45.5 | 132.6 | 88.6 | 73.4 | 70.3 |
| | | SO ₂ | --- | 7.3 | 7.3 | 4.3 | 3.6 | 4.2 | 5.5 |
| 54 | Purifier (Phenol plant-New) | PM | 100 mg/NM ³ | 42 | 62 | 72 | 52 | 46 | 42 |
| 55 | Reactor (Phenol plant-New) | CO | --- | ND | ND | ND | ND | ND | ND |
| | | Phenol | 0.1 ppm | ND | ND | ND | ND | ND | ND |

| No. | Track Details | Parameters | Permissible Limits | Observed Value | Observed Value | Observed Value | Observed Value | Observed Value | Observed Value |
|-------------------|---|-----------------|--------------------------|----------------|----------------|----------------|----------------|----------------|----------------|
| East site | | | | | | | | | |
| 1 | FDC boiler E1 | PM | 100 mg/Sm ³ | 85 | 83 | 71 | 63 | 76 | 78 |
| | | SO ₂ | 600 mg/Sm ³ | 110 | 124 | 112 | 104 | 112 | 115 |
| | | NOx | 600 mg/Sm ³ | 137 | 145 | 126 | 125 | 106 | 103 |
| 2 | FDC boiler E2 | PM | 100 mg/Sm ³ | 73 | 88 | 68 | 75 | 82 | 88 |
| | | SO ₂ | 600 mg/Sm ³ | 126 | 132 | 107 | 112 | 109 | 108 |
| | | NOx | 600 mg/Sm ³ | 140 | 137 | 119 | 117 | 123 | 116 |
| 3 | FDC boiler E3 | PM | 100 mg/Sm ³ | 78 | 59 | 75 | 65 | 72 | 79 |
| | | SO ₂ | 600 mg/Sm ³ | 136 | 128 | 116 | 108 | 113 | 114 |
| | | NOx | 600 mg/Sm ³ | 139 | 133 | 126 | 112 | 126 | 120 |
| 4 | Hot Oil Circ (Reservoir Plant) | PM | 180.0 mg/Sm ³ | ND | ND | ND | ND | ND | ND |
| | | SO ₂ | 100 ppm | ND | ND | ND | ND | ND | ND |
| | | NOx | 50 ppm | 24 | 24 | 26 | 28 | 22 | 25 |
| 5 | DG set 1010 KVA (Standby) | PM | 100 mg/Sm ³ | Stand by | Stand by | Stand by | Stand by | Stand by | Stand by |
| | | SO ₂ | 100 ppm | | | | | | |
| | | NOx | 50 ppm | | | | | | |
| West Site | | | | | | | | | |
| 6 | FDC boiler W1 | PM | 100 mg/Sm ³ | 53 | 60 | 82 | 70 | 68 | 55 |
| | | SO ₂ | 600 mg/Sm ³ | 102 | 112 | 104 | 118 | 119 | 120 |
| | | NOx | 600 mg/Sm ³ | 122 | 124 | 123 | 104 | 113 | 118 |
| 7 | Hot Oil Plant shed-B | PM | 180.0 mg/Sm ³ | ND | ND | ND | ND | ND | ND |
| | | SO ₂ | 100 ppm | ND | ND | ND | ND | ND | ND |
| | | NOx | 50 ppm | 20 | 38 | 40 | 32 | 26 | 21 |
| 8 | Oil burner Shed B (Stand By) | PM | 180.0 mg/Sm ³ | Stand by | Stand by | Stand by | Stand by | Stand by | Stand by |
| | | SO ₂ | 100 ppm | | | | | | |
| | | NOx | 50 ppm | | | | | | |
| 9 | Boiler (60 TPH 2 Bed) (New boilers W2,W3) | PM | 50 mg/Sm ³ | 25 | 32 | 24 | 37 | 39 | 35 |
| | | SO ₂ | 600 mg/Sm ³ | 127 | 132 | 108 | 116 | 120 | 110 |
| | | NOx | 200 mg/Sm ³ | 93 | 100 | 98 | 102 | 103 | 103 |
| | | Mercury | 0.05 mg/Sm ³ | ND | ND | ND | ND | ND | ND |
| 10 | DG set 1500 KVA (Stand By) | PM | 180.0 mg/Sm ³ | Stand by | Stand by | Stand by | Stand by | Stand by | Stand by |
| | | SO ₂ | 100 ppm | | | | | | |
| | | NOx | 50 ppm | | | | | | |
| North Site | | | | | | | | | |
| 11 | Thermal fluid heater of DCO/DAP Plant | PM | 180.0 mg/Sm ³ | ND | ND | ND | ND | ND | ND |
| | | SO ₂ | 100 ppm | ND | ND | ND | ND | ND | ND |
| | | NOx | 50 ppm | 24 | 24 | 22 | 28 | 28 | 26 |

Table 2 : Fugitive Emission Monitoring details

| Plant | Area | Parameter | Prescribed Limit | Results of VOCs in Milligram per NM ³ | | | | | |
|------------|-------------------------------------|---------------|------------------|--|--------|--------|--------|--------|--------|
| | | | | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 |
| 2,4 D | Reactor | Phenol | 19 | 11.6 | 12.6 | 14.8 | 16.6 | 12.4 | 12.3 |
| | Buffer tank | Chlorine | 3.0 | 1.6 | 2.1 | 1.9 | 2.4 | 1.6 | 2.1 |
| Resorcinol | Benzene storage tank area near vent | Benzene | 15 | 7.9 | 10.2 | 8.4 | 11.3 | 9.4 | 8.5 |
| | Near Extraction/scrubber unit | Butyl acetate | - | 649 | 715 | 620 | 705 | 739 | 602 |
| Pharma | At second floor work area | Ammonia | 18 | 10.6 | 14.2 | 10.8 | 12.4 | 17.4 | 13.2 |
| | Ammonia recovery area | Ammonia | 18 | 14.9 | 16.8 | 15.2 | 17.1 | 16 | 11.6 |
| Epoxy - I | At vacuum pump 2nd floor | ECH | 10 | 6 | 3.4 | 2.9 | 3.5 | 5.9 | 5.7 |
| | At vessel POS 1208 G.F | ECH | 10 | 5.2 | 5.6 | 7.4 | 9.2 | 7.8 | 6.6 |
| Shed H | At second floor work area | Nitrobenzene | 5 | 3.6 | 3 | 2.3 | 3.4 | 4 | 2.9 |
| Shed J | Buffer Tank | Chlorine | 3 | 2.1 | 2.6 | 2.1 | 2.5 | 1.7 | 2.4 |

Table 3 : Quality of treated effluent

| Sr. No | Parameter | Results | | | | | | GPCB Limits |
|--------|--------------------------------|---------|--------|--------|--------|--------|--------|-------------|
| | | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | |
| 1 | pH | 8.19 | 7.95 | 6.91 | 7.02 | 7.45 | 6.23 | 5.5 to 9.0 |
| 2 | Temperature °C | 31.4 | 31.8 | 30.9 | 30.4 | 31.6 | 30.1 | 40 °C |
| 3 | Colour (pt. co. scale)in units | 100 | 90 | 80 | 140 | 80 | 78 | --- |

| | | | | | | | | |
|-------------------------------------|----------------------------|-------|-------|-------|-------|-------|-------|-----|
| 4 | Suspended solids, mg/l | 92 | 76 | 92 | 98 | 65 | 72 | 100 |
| 5 | Phenolic Compounds, mg/l | 0.088 | 0.056 | 0.044 | 0.056 | 0.041 | 0.047 | 5 |
| 6 | Cyanides, mg/l | ND | ND | ND | ND | ND | ND | 0.2 |
| 7 | Fluorides, mg/l | 0.75 | 0.7 | 0.65 | 0.75 | 0.68 | 0.62 | 2 |
| 8 | Sulphides, mg/l | 1.2 | 0.9 | 1.2 | 1.8 | 1.2 | 1.1 | 2 |
| 9 | Ammonical Nitrogen, mg/l | 48 | 38 | 43 | 46 | 34 | 37 | 50 |
| 10 | Total Chromium, mg/l | ND | ND | ND | ND | ND | ND | 2 |
| 11 | Hexavalent Chromium, mg/l | ND | ND | ND | ND | ND | ND | 1 |
| 12 | BOD (3 days at 27°C), mg/l | 78 | 65 | 60 | 65 | 59 | 66 | 100 |
| 13 | COD, mg/l | 240 | 220 | 218 | 215 | 208 | 222 | 250 |
| Note : ND is Not Detectable. | | | | | | | | |

Table 4 : Noise level monitoring data (Day Time)

| Sr. No. | Location | Noise Level, dBA | | | | | | Permissible Limits, dBA |
|---------|-----------------------------|------------------|--------|--------|--------|--------|--------|-------------------------|
| | | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | |
| | | | | | | | | 75 |
| 1 | Near Main guest house | 56.7 | 59.7 | 55.7 | 55.7 | 55.7 | 61.2 | 75 |
| 2 | Near TSDF | 64.2 | 61.2 | 62.3 | 62.3 | 62.3 | 63.7 | 75 |
| 3 | At Wyeth Colony | 57.3 | 49.7 | 53.5 | 53.5 | 53.5 | 54.4 | 75 |
| 4 | Gram Panchayat Hall | 62.4 | 60.8 | 63.5 | 63.5 | 63.5 | 62.5 | 75 |
| 5 | Near Main Office North site | 60.2 | 59.2 | 64.5 | 64.5 | 64.5 | 60.2 | 75 |
| 6 | ETP North site | 64.3 | 68.5 | 63.2 | 63.2 | 63.2 | 64.4 | 75 |
| 7 | Opposite shed D | 64.8 | 64.7 | 66.4 | 66.4 | 66.4 | 67.3 | 75 |
| 8 | ETP West site | 68.5 | 62.8 | 63.7 | 63.7 | 63.7 | 65.5 | 75 |
| 9 | Water tank Haria road | 59.7 | 62.6 | 53.5 | 53.5 | 53.5 | 60.2 | 75 |
| 10 | Near 66KVA substation | 63.3 | 68.6 | 65.2 | 65.2 | 65.2 | 62.5 | 75 |

Table 5 : Noise level monitoring data (Night Time)

| Sr. No. | Location | Noise Level, dBA | | | | | | Permissible Limits, dBA |
|---------|-----------------------------|------------------|--------|--------|--------|--------|--------|-------------------------|
| | | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | |
| 1 | Near Main guest house | 50.2 | 52.2 | 50.6 | 50.6 | 51.6 | 52.2 | 70 |
| 2 | Near TSDF | 55.7 | 58.7 | 54.2 | 54.2 | 53.2 | 54.4 | 70 |
| 3 | At Wyeth Colony | 44.7 | 43.7 | 46.1 | 46.1 | 51.1 | 50.3 | 70 |
| 4 | Gram Panchayat Hall | 57.3 | 54.8 | 58.4 | 58.4 | 53.4 | 54.3 | 70 |
| 5 | Near Main Office North site | 57.3 | 54.8 | 54.2 | 54.2 | 56.8 | 56.2 | 70 |
| 6 | ETP North site | 58.6 | 55.3 | 53.6 | 53.6 | 53.2 | 54.4 | 70 |
| 7 | Opposite shed D | 60.2 | 57.3 | 62.7 | 60.7 | 59.2 | 58.3 | 70 |
| 8 | ETP West site | 57.8 | 59.8 | 60.8 | 57.8 | 54.7 | 55.1 | 70 |
| 9 | Water tank Haria road | 52.3 | 55.8 | 50.3 | 52.3 | 54.7 | 53.2 | 70 |
| 10 | Near 66KVA substation | 57.2 | 53.8 | 63.2 | 57.2 | 56.4 | 55.1 | 70 |



ANALYSIS REPORT FOR
WATER / WASTE WATER SAMPLE

Sample ID:276560 -Analysis Completion:02/03/2020

Dyes and Dye- Intermediates / LAB Inward : 52218

Gujarat Pollution Control Board, Vapi
C5/124, GIDC Vapi,
Near Hotel Pritam,
Vapi - 396 195
Tele:(0260) 2432089

TEST REPORT

Test Report No. : 52218

Date: 02/03/2020

1. Name of the Customer : Atul Limited - 23158
2. Address : 5, 6, 29, 30, 33, 34, 35, 37, 38, 80, 81, 84, 85, 91, etc., AT & P.O.ATUL, Dist. Valsad, Pin: ATUL-396020, Taluka : Valsad, District : Valsad, GIDC : Not In Gide
3. Nature of Sample : REP-Representative/Grab, (Insp Type : COM-On Complaint)
4. Sample Collected By : R.K. Maheta,SO
5. Quantity of Sample Received : 5
6. Code No. of the Sample : 276560
7. Date & Time of Collection & Inwarding : 13/02/2020 , (1710 to 1710) & 14/02/2020
8. Date of Start & Completion of Analysis : 17/02/2020 & 02/03/2020
9. Sampling Point : From Final outlet of Central ETP ~
10. Flow Details (Remarks) : Yes
11. Mode of Disposal : Estuary zone of River Par
12. Ultimate Receiving Body : Estuary zone of river par
13. Temperature on Collection : 29 & pH Range on pH Strip :@ 7-8 on pH strip
14. Carboys Nos for : Barcode & Color & Appearance :Brown
15. Water Consumption & W.W.G (KLPD) : Ind :23726.000 , Dom :938.000 & Ind :21727.000 , Dom :939.000

| Sr | Parameter | Unit | Test Method | Range of Testing | Result |
|----|------------------------|------------|---|------------------------|--------|
| 1 | Temperature | Centigrade | IS: 3025 (Part - 9) - 1984(Reaffirmed 2006) | Ambient oC - 60 oC | 29 |
| 2 | pH | pH Units | 4500 H+ B APHA Standard Methods 22nd. edi. 2012 | 1 - 14 pH value As or | 7.03 |
| 3 | Colour | Pl.Co.Sc. | 2120 B APHA Standard Methods 22nd. edi. 2012 | 2 - to 99 Hazen & 1-50 | 150 |
| 4 | Total Dissolved Solids | mg/l | Gravimetric method. (2540 C APHA Standard Method | 10 - 200000 mg/L | 4838 |
| 5 | Suspended Solids | mg/l | Gravimetric method. (2540 D APHA Standard Method | 2 - 10000 mg/L | 94 |
| 6 | Ammonical Nitrogen | mg/l | 1). Titrimetric method (4500 NH3 B & C APHA Standa | 1 - 2000 mg/l. | 10.24 |
| 7 | Chloride | mg/l | Argentometric method. (4500 Cl ⁻ B APHA Standard M | 1 - 50000 mg/l | 1659 |
| 8 | Sulphate | mg/l | APHA(22nd edi)4500 SO4 E | 2-40mg/l | 746 |
| 9 | Chemical Oxygen Demand | mg/l | APHA (22nd Edition)- 5220 B. Open Reflux Method-2 | 5.0- 50000 mg/l | 214 |
| 10 | Oil & Grease | mg/l | Liquid - Liquid Partition Gravimetric method. (5520 B | 01 - 1000 mg/l | 0.8 |
| 11 | Phenolic Compounds | mg/l | 4 Amino Antipyrone method without Chloroform Extra | 0.1 - 50 mg/l | 0.5 |
| 12 | Sulphide | mg/l | APHA (22nd Edi.)4500-s2-F -Iodometric Method | 1-500.0 mg/l | 56 |
| 13 | B.O.D (3 Days 27oC) | mg/l | 3 - Day BOD test. (IS 3025 (Part 44) 1983 Reaffirm | 05-50000 mg/l | 84 |

Laboratory Remarks : Freeze By:445-lab_445 Dt: 02/03/2020

J.D.OZA, Lab Head

Field Observation :

Note :

- * - These parameters are NOT covered under the scope of NABL.
- The results refer only to the tested samples and applicable parameters. Endorsement of products is neither inferred nor implied.
- Samples will be destroyed after 10 days from the date of issue of test report unless otherwise specified.
- This report is not to be reproduced wholly or in part or used in any advertising media without the permission of the Board in writing.
- The Board is not responsible for the authenticity for the samples not collected by the Board's officials.
- Total liability of our laboratory is limited to the invoiced amount. Any dispute arising out of this report is subject to Gujarat Jurisdiction only.
- Permissible Limits: as per Schedule VI of EPA Rules, 1986 as amended by Second and Third amendment 1993 for Effluents
- Physicochemical and microbiological parameters, Std.Methods for Water and Waste Water- 22nd Edition by APHA.
- Bioassay test (for toxicity) -IS:6562-Part-2-2001; Reaffirmed 2007.

N I C

03/03/2020



ANALYSIS REPORT FOR
WATER / WASTE WATER SAMPLE

Sample ID:273804 - Analysis Completion:22/01/2020

Dyes and Dye-Intermediates / LAB Inward : 51880

Gujarat Pollution Control Board, Vapi
C5/124, GIDC Vapi,
Near Hotel Pritam,
Vapi - 396 195
Tele:(0260) 2432089

TEST REPORT

Test Report No. : 51880

Date: 24/01/2020

1. Name of the Customer : Atul Limited - 23158
2. Address : 5, 6, 29, 30, 33, 34, 35, 37, 38, 80, 81, 84, 85, 91, etc., AT & P.O.ATUL, Dist. Valsad, Pin: ATUL-396020, Taluka : Valsad, District : Valsad, GIDC : Not In Gide
3. Nature of Sample : REP-Representative/Grab, (Insp Type : SCN-After SCN Inspection)
4. Sample Collected By : R.K. Maheta,SO
5. Quantity of Sample Received : 5
6. Code No. of the Sample : 273804
7. Date & Time of Collection & Inwarding : 07/01/2020 , (1105 to 1105) & 08/01/2020
8. Date of Start & Completion of Analysis : 08/01/2020 & 22/01/2020
9. Sampling Point : ## Final Outlet of the ETP --
10. Flow Details (Remarks) : Yes
11. Mode of Disposal : In to Estuary zone of river par
12. Ultimate Receiving Body : Estuary zone of river par
13. Temperature on Collection : 27 & pH Range on pH Strip :@ 7-8 on pH Strip
14. Carboys Nos for : 1 & Color & Appearance :Brownish
15. Water Consumption & W.W.G (KLPD) : Ind :23726.000 , Dom :938.000 & Ind :21727.000 , Dom :939.000

| Sr | Parameter | Unit | Test Method | Range of Testing | Result |
|----|------------------------|------------|---|------------------------|--------|
| 1 | Temperature | Centigrade | IS: 3025 (Part - 9) - 1984(Reaffirmed 2006) | Ambient oC - 60 oC | 27 |
| 2 | pH | pH Units | 4500 H+ B APHA Standard Methods 22nd ed.2012 | 1 - 14 pH value As of | 7.29 |
| 3 | Colour | Pl.Co.Sc. | 2120 B APHA Standard Methods 22nd ed. 2012 | 2 - to 99 Hazen & 1-50 | 190 |
| 4 | Total Dissolved Solids | mg/l | Gravimetric method. (2540 C APHA Standard Method | 10 - 200000 mg/L | 3830 |
| 5 | Suspended Solids | mg/l | Gravimetric method. (2540 D APHA Standard Method | 2 - 10000 mg/L | 46 |
| 6 | Ammonical Nitrogen | mg/l | 1), Titrimetric method (4500 NH3 B & C APHA Standa | 1 - 2000 mg/l | 4.41 |
| 7 | Chloride | mg/l | Argentometric method. (4500 Cl? B APHA Standard | 1 - 50000 mg/l | 1305 |
| 8 | Sulphate | mg/l | APHA(22nd ed.)4500 SO4 E | 2-40mg/l | 565 |
| 9 | Chemical Oxygen Demand | mg/l | APHA (22nd Edition)- 5220 B Open Reflux Method-2 | 5.0- 50000 mg/l | 168 |
| 10 | Oil & Grease | mg/l | Liquid - Liquid Partition Gravimetric method. (8520 B | 01 - 1000 mg/l | 0.4 |
| 11 | Phenolic Compounds | mg/l | 4 Amino Antipyrane method without Chloroform Extra | 0.1 - 50 mg/l | 0.87 |
| 12 | Sulphide | mg/l | APHA (22nd Ed.)4500-s2-F -iodometric Method | 1-500.0 mg/l | 0.65 |
| 13 | B.O.D (3 Days 27oC) | mg/l | 3 - Day BOD test. (IS 3025 (Part 44) 1993 Reaffirme | 05-50000 mg/l | 44 |

Laboratory Remarks : Freeze By:445-lab_445 Dt.: 24/01/2020

J.D.OZA, Lab Head

Field Observation : -

Note :

- * - These parameters are NOT covered under the scope of NABL.
- The results refer only to the tested samples and applicable parameters. Endorsement of products is neither inferred nor implied.
- Samples will be destroyed after 10 days from the date of issue of test report unless otherwise specified.
- This report is not to be reproduced wholly or in part or used in any advertising media without the permission of the Board in writing.
- The Board is not responsible for the authenticity for the samples not collected by the Board's officials.
- Total liability of our laboratory is limited to the invoiced amount. Any dispute arising out of this report is subject to Gujarat Jurisdiction only.
- Permissible Limits: as per Schedule VI of EPA Rules, 1986 as ammended by Second and Third ammendment 1993 for Effluents
- Physicochemical and microbiological parameters, Std.Methods for Water and Waste Water- 22nd Edition by APHA.
- Bioassay test (for toxicity) -IS:8582-Part-2-2001; Reaffirmed 2007.

N I C

01/02/2020

Atul Limited

Project: Expansion of Pesticide and Synthetic Organic Chemicals manufacturing unit at post Atul, Dist. Valsad

EC Compliance Report for the period October 2019- March 2020 as per EC F. No. J -11011/85/2009-IA II (I) dated 13.05.2009

| No. | Condition | Compliance | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|---|--|---|--------|--------|--------|-----------|--------|--------|-------|------------|--------|--------|--------|--------|--------|--------|---------|---------|------|------|------|------|------|------|-----------|-----------------------|------------------|---------------------------------------|--|--|------|------|------|---|-------|------|------|------|
| A. Specific Conditions | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| i | <p>Industrial Waste water generation shall not exceed 17,283 m³/d.</p> | <p>Complied. Since we have another EC granted in 2019 for expansion, we request to consider latest figures given in same. According to specific condition of EC F No. J 11011/108/2015-IA-II-(I) dated 11.02.2019. Industrial Waste water generation shall not exceed 20,514 m³/d.</p> <p>The average wastewater generation for the report period is 8327 m³/day only which is well within the limit. Detail break up is given in below table:</p> <table border="1"> <thead> <tr> <th>Wastewater generation m³/day</th> <th>Oct 19</th> <th>Nov 19</th> <th>Dec 19</th> <th>Jan 20</th> <th>Feb 20</th> <th>Mar 20</th> <th>Total</th> </tr> </thead> <tbody> <tr> <td>Month wise</td> <td>291813</td> <td>257071</td> <td>282245</td> <td>254951</td> <td>225463</td> <td>213113</td> <td>1524656</td> </tr> <tr> <td>Per day</td> <td>9413</td> <td>8569</td> <td>9105</td> <td>8224</td> <td>7775</td> <td>6875</td> <td>Avg. 8327</td> </tr> </tbody> </table> <p>The maximum values during the compliance period confirms that at no time the wastewater generation went beyond the stipulated value. Summary is given below:</p> <table border="1"> <thead> <tr> <th rowspan="2">Wastewater generation</th> <th rowspan="2">Stipulated value</th> <th colspan="3">Values for the period Oct 19 - Mar 20</th> </tr> <tr> <th>Min.</th> <th>Max.</th> <th>Avg.</th> </tr> </thead> <tbody> <tr> <td>Wastewater generation m³/d</td> <td>20514</td> <td>6875</td> <td>9413</td> <td>8327</td> </tr> </tbody> </table> | Wastewater generation m ³ /day | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | Total | Month wise | 291813 | 257071 | 282245 | 254951 | 225463 | 213113 | 1524656 | Per day | 9413 | 8569 | 9105 | 8224 | 7775 | 6875 | Avg. 8327 | Wastewater generation | Stipulated value | Values for the period Oct 19 - Mar 20 | | | Min. | Max. | Avg. | Wastewater generation m ³ /d | 20514 | 6875 | 9413 | 8327 |
| Wastewater generation m ³ /day | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | Total | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Month wise | 291813 | 257071 | 282245 | 254951 | 225463 | 213113 | 1524656 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Per day | 9413 | 8569 | 9105 | 8224 | 7775 | 6875 | Avg. 8327 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Wastewater generation | Stipulated value | Values for the period Oct 19 - Mar 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Min. | Max. | Avg. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Wastewater generation m ³ /d | 20514 | 6875 | 9413 | 8327 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | <p>23 m³/d High COD effluent shall be incinerated.</p> <p>97 m³/d High TDS effluent shall be evaporated through MEE</p> | <p>Complied. Since we have another EC granted in 2019 for expansion, we request to consider latest figures given in same. According to specific condition No. viii) of EC F No. J 11011/108/2015-IA-II-(I) dated 11.02.2019. "Industrial/trade effluent shall be segregated into High COD/TDS and Low COD/TDS effluent streams. High TDS/COD shall be passed through stripper followed by MEE and ATFD (agitated thin film drier). Low TDS effluent stream shall Be treated in ETP/RO to meet the prescribed standards." Accordingly the High TDS/High COD Process water quantity are now 291 m³/d and 81 m³/d.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| | | <p>We have been segregating high COD streams (COD >50000 ppm) and same is being taken for recovery to get economic benefit. Rest lean effluent of COD <2000 ppm is finally sent to ETP for treatment.</p> <p>All the high COD streams are being diverted to recovery system rather than incineration. Streams containing Ammonia, Methanol, Copper, Solvents, Phenolics, etc. are taken for the recovery of the same and reused. Hence, there is no High COD Waste water stream remaining and therefore no incineration was done during this period.</p> <p>Complied. The average 138.66 m³/d high TDS waste water was evaporated in MEE. Detail break up is given in below table:</p> <table border="1" data-bbox="470 667 1362 1182"> <thead> <tr> <th rowspan="2">Sr No</th> <th rowspan="2">Month</th> <th colspan="3">Break up of effluent KI/Day</th> </tr> <tr> <th>High TDS/ COD</th> <th>Low TDS/COD</th> <th>Total Effluent generation</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>October-19</td> <td>153</td> <td>9260</td> <td>9413</td> </tr> <tr> <td>2</td> <td>November-19</td> <td>140</td> <td>8429</td> <td>8569</td> </tr> <tr> <td>3</td> <td>December-19</td> <td>112</td> <td>8993</td> <td>9105</td> </tr> <tr> <td>4</td> <td>January-20</td> <td>143</td> <td>8081</td> <td>8224</td> </tr> <tr> <td>5</td> <td>February-20</td> <td>149</td> <td>7625</td> <td>7775</td> </tr> <tr> <td>6</td> <td>March-20</td> <td>135</td> <td>6740</td> <td>6875</td> </tr> </tbody> </table> <p>High TDS effluent generation is variable as per the production.</p> | Sr No | Month | Break up of effluent KI/Day | | | High TDS/ COD | Low TDS/COD | Total Effluent generation | 1 | October-19 | 153 | 9260 | 9413 | 2 | November-19 | 140 | 8429 | 8569 | 3 | December-19 | 112 | 8993 | 9105 | 4 | January-20 | 143 | 8081 | 8224 | 5 | February-20 | 149 | 7625 | 7775 | 6 | March-20 | 135 | 6740 | 6875 |
|-------|--|--|-------------|---------------------------|-----------------------------|--|--|---------------|-------------|---------------------------|---|------------|-----|------|------|---|-------------|-----|------|------|---|-------------|-----|------|------|---|------------|-----|------|------|---|-------------|-----|------|------|---|----------|-----|------|------|
| Sr No | Month | Break up of effluent KI/Day | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | High TDS/ COD | Low TDS/COD | Total Effluent generation | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | October-19 | 153 | 9260 | 9413 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | November-19 | 140 | 8429 | 8569 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | December-19 | 112 | 8993 | 9105 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | January-20 | 143 | 8081 | 8224 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | February-20 | 149 | 7625 | 7775 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | March-20 | 135 | 6740 | 6875 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | <p>Total quantity of 17283 m³/d shall be treated at company's own effluent treatment plant.</p> | <p>Complied. Since we have another EC granted in 2019 for expansion, we request to consider latest figures given in same. According to specific condition of EC F No. J 11011/108/2015-IA-II-(I) dated 11.02.2019 Industrial Waste water generation shall not exceed 20,514 m³/d.</p> <p>The average 8327 m³/day wastewater was treated in the company's own effluent treatment plant during the reporting period.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | <p>Final Discharge of Treated effluent is being discharge into river par through 4 km line constructed by M/s Atul.</p> | <p>Complied. Final discharged effluent meeting all state pollution control board's limit is being discharged into river Par through 4 km line.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| <p>Ammonia bearing effluent shall be subject to ammonia recovery before mixing with normal effluent stream.</p> | <p>Complied. Ammonia bearing effluent streams generated from 4,4 DDS production is recovered by stripping in series of packed column. The ammonia contained water from the stripper is condensed in condenser and recovered ammonia is being recycled back in production of 4,4 DDS. Details are given in below table:</p> <table border="1" data-bbox="470 376 1497 492"> <thead> <tr> <th>Recover Ammonia</th> <th>Oct 19</th> <th>Nov 19</th> <th>Dec 19</th> <th>Jan 20</th> <th>Feb 20</th> <th>Mar 20</th> <th>Total</th> </tr> </thead> <tbody> <tr> <td>KL</td> <td>587</td> <td>465</td> <td>524</td> <td>524</td> <td>491</td> <td>333</td> <td>2924</td> </tr> </tbody> </table> | Recover Ammonia | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | Total | KL | 587 | 465 | 524 | 524 | 491 | 333 | 2924 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|--|-----------------|-----------|--------|--------------------------------------|--------------------------------------|--------|--------|-------|---------------------|--------|--------|---------|--------|--------|-------|--------|------------------|----------|------|------|-------|------|--------------------------------|--------|------------------|-------|-------|-------|------------------|----------|------|-----|-------------|------|--------------------|--------|-------|-------|------|-------|----------|----------|----|----|----|---|-----------|--------|------|------|------|---|-----------|--------|-----|-----|------|
| Recover Ammonia | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | Total | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| KL | 587 | 465 | 524 | 524 | 491 | 333 | 2924 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>Phenol will be recovered from phenol containing effluent.</p> | <p>Complied. 20 Kgs phenol is recovered from effluent per one MT of 2,4 D production. A distillation column has been installed for phenol recovery. Resin tower are installed to recover phenol. Data is given in below table:</p> <table border="1" data-bbox="470 750 1532 1232"> <thead> <tr> <th></th> <th>Oct 19</th> <th>Nov 19</th> <th>Dec 19</th> <th>Jan 20</th> <th>Feb 20</th> <th>Mar 20</th> <th>Total</th> </tr> </thead> <tbody> <tr> <td>DCP crude distilled</td> <td>1584.6</td> <td>1438.3</td> <td>1492.5</td> <td>1467.3</td> <td>1219.8</td> <td>914.8</td> <td>8117.3</td> </tr> <tr> <td>2,4DCP recovered</td> <td>1390</td> <td>1254</td> <td>1304</td> <td>1282</td> <td>1070</td> <td>802.5</td> <td>7102.5</td> </tr> <tr> <td>2.6DCP recovered</td> <td>110.8</td> <td>101.4</td> <td>104.3</td> <td>104.8</td> <td>85.1</td> <td>63.4</td> <td>570</td> </tr> <tr> <td>OCP/Residue</td> <td>83.7</td> <td>82.8</td> <td>84.2</td> <td>80.4</td> <td>64.6</td> <td>48.8</td> <td>444.7</td> </tr> </tbody> </table> | | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | Total | DCP crude distilled | 1584.6 | 1438.3 | 1492.5 | 1467.3 | 1219.8 | 914.8 | 8117.3 | 2,4DCP recovered | 1390 | 1254 | 1304 | 1282 | 1070 | 802.5 | 7102.5 | 2.6DCP recovered | 110.8 | 101.4 | 104.3 | 104.8 | 85.1 | 63.4 | 570 | OCP/Residue | 83.7 | 82.8 | 84.2 | 80.4 | 64.6 | 48.8 | 444.7 | | | | | | | | | | | | | | | | | |
| | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | Total | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| DCP crude distilled | 1584.6 | 1438.3 | 1492.5 | 1467.3 | 1219.8 | 914.8 | 8117.3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2,4DCP recovered | 1390 | 1254 | 1304 | 1282 | 1070 | 802.5 | 7102.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2.6DCP recovered | 110.8 | 101.4 | 104.3 | 104.8 | 85.1 | 63.4 | 570 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| OCP/Residue | 83.7 | 82.8 | 84.2 | 80.4 | 64.6 | 48.8 | 444.7 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>The treated effluent shall confirm the discharge norms.</p> | <p>Complied. The treated effluent is meeting all the state pollution control board's discharge norms and values of various parameters of treated effluent is given in Table 1. (Pl. see pg. no. 31) The maximum values during the compliance period confirms that at no time the emission went beyond the stipulated standards. Summary is given below:</p> <table border="1" data-bbox="470 1512 1412 2020"> <thead> <tr> <th rowspan="2">Sr. No.</th> <th rowspan="2">Parameter</th> <th rowspan="2">Norms</th> <th colspan="3">Values for the period Oct 19- Mar 20</th> </tr> <tr> <th>Min.</th> <th>Max.</th> <th>Avg.</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>pH</td> <td>5.5-9.0</td> <td>6.23</td> <td>8.19</td> <td>7.19</td> </tr> <tr> <td>2</td> <td>Temperature</td> <td>40 deg C</td> <td>30.1</td> <td>31.8</td> <td>31.09</td> </tr> <tr> <td>3</td> <td>Colour (pt. co. scale)in units</td> <td>---</td> <td>78</td> <td>140</td> <td>92.86</td> </tr> <tr> <td>4</td> <td>Suspended solids</td> <td>100 mg/l</td> <td>62</td> <td>98</td> <td>79.57</td> </tr> <tr> <td>5</td> <td>Phenolic Compounds</td> <td>5 mg/l</td> <td>0.039</td> <td>0.088</td> <td>0.05</td> </tr> <tr> <td>6</td> <td>Cyanides</td> <td>0.2 mg/l</td> <td>ND</td> <td>ND</td> <td>ND</td> </tr> <tr> <td>7</td> <td>Fluorides</td> <td>2 mg/l</td> <td>0.62</td> <td>0.75</td> <td>0.69</td> </tr> <tr> <td>8</td> <td>Sulphides</td> <td>2 mg/l</td> <td>0.9</td> <td>1.8</td> <td>1.23</td> </tr> </tbody> </table> | Sr. No. | Parameter | Norms | Values for the period Oct 19- Mar 20 | | | Min. | Max. | Avg. | 1 | pH | 5.5-9.0 | 6.23 | 8.19 | 7.19 | 2 | Temperature | 40 deg C | 30.1 | 31.8 | 31.09 | 3 | Colour (pt. co. scale)in units | --- | 78 | 140 | 92.86 | 4 | Suspended solids | 100 mg/l | 62 | 98 | 79.57 | 5 | Phenolic Compounds | 5 mg/l | 0.039 | 0.088 | 0.05 | 6 | Cyanides | 0.2 mg/l | ND | ND | ND | 7 | Fluorides | 2 mg/l | 0.62 | 0.75 | 0.69 | 8 | Sulphides | 2 mg/l | 0.9 | 1.8 | 1.23 |
| Sr. No. | Parameter | | | | Norms | Values for the period Oct 19- Mar 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Min. | Max. | Avg. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | pH | 5.5-9.0 | 6.23 | 8.19 | 7.19 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Temperature | 40 deg C | 30.1 | 31.8 | 31.09 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Colour (pt. co. scale)in units | --- | 78 | 140 | 92.86 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | Suspended solids | 100 mg/l | 62 | 98 | 79.57 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Phenolic Compounds | 5 mg/l | 0.039 | 0.088 | 0.05 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | Cyanides | 0.2 mg/l | ND | ND | ND | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | Fluorides | 2 mg/l | 0.62 | 0.75 | 0.69 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | Sulphides | 2 mg/l | 0.9 | 1.8 | 1.23 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| | | <table border="1"> <tr> <td>9</td> <td>Ammonical Nitrogen</td> <td>50 mg/l</td> <td>34</td> <td>48</td> <td>41.00</td> </tr> <tr> <td>10</td> <td>Total Chromium</td> <td>2 mg/l</td> <td>ND</td> <td>ND</td> <td>ND</td> </tr> <tr> <td>11</td> <td>Hexavalent Chromium</td> <td>1 mg/l</td> <td>ND</td> <td>ND</td> <td>ND</td> </tr> <tr> <td>12</td> <td>BOD (3 days at 27°C)</td> <td>100 mg/l</td> <td>57</td> <td>78</td> <td>64.29</td> </tr> <tr> <td>13</td> <td>COD</td> <td>250 mg/l</td> <td>205</td> <td>240</td> <td>218.29</td> </tr> </table> | 9 | Ammonical Nitrogen | 50 mg/l | 34 | 48 | 41.00 | 10 | Total Chromium | 2 mg/l | ND | ND | ND | 11 | Hexavalent Chromium | 1 mg/l | ND | ND | ND | 12 | BOD (3 days at 27°C) | 100 mg/l | 57 | 78 | 64.29 | 13 | COD | 250 mg/l | 205 | 240 | 218.29 | | | | | |
|--|--|---|---|--------------------|---------|--------|----------|--------|--------|----------------|------------|-------|-------|-------|------|---------------------|--------|-------|---------|-----|-----|----------------------|----------|-----|-----|----------|--------------------------------|--------------------------------------|----------|-----|------|--------|------|--|-----|-----|-----|
| 9 | Ammonical Nitrogen | 50 mg/l | 34 | 48 | 41.00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | Total Chromium | 2 mg/l | ND | ND | ND | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 11 | Hexavalent Chromium | 1 mg/l | ND | ND | ND | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12 | BOD (3 days at 27°C) | 100 mg/l | 57 | 78 | 64.29 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 13 | COD | 250 mg/l | 205 | 240 | 218.29 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | <p>The domestic effluent shall be disposed off through septic tank / soak pit.</p> | <p>Complied.</p> <p>Domestic effluent goes to septic tank / soak pit and finally diverted to ETP. Detail of Domestic effluent generation is given in below table:</p> <table border="1"> <thead> <tr> <th>Domestic Wastewater generation m³</th> <th>Oct 19</th> <th>Nov 19</th> <th>Dec 19</th> <th>Jan 20</th> <th>Feb 20</th> <th>Mar 20</th> <th>Total</th> </tr> </thead> <tbody> <tr> <td>Month wise</td> <td>12281</td> <td>10374</td> <td>12189</td> <td>9691</td> <td>7774</td> <td>9266</td> <td>61575</td> </tr> <tr> <td>Per day</td> <td>396</td> <td>335</td> <td>393</td> <td>313</td> <td>251</td> <td>299</td> <td>Avg. 331</td> </tr> </tbody> </table> <p>The maximum, minimum and average values are given below:</p> <table border="1"> <thead> <tr> <th rowspan="2">Domestic Wastewater generation</th> <th colspan="3">Values for the period Oct 19- Mar 20</th> </tr> <tr> <th>Min.</th> <th>Max.</th> <th>Avg.</th> </tr> </thead> <tbody> <tr> <td>Domestic Wastewater generation m³/d</td> <td>299</td> <td>396</td> <td>331</td> </tr> </tbody> </table> | Domestic Wastewater generation m ³ | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | Total | Month wise | 12281 | 10374 | 12189 | 9691 | 7774 | 9266 | 61575 | Per day | 396 | 335 | 393 | 313 | 251 | 299 | Avg. 331 | Domestic Wastewater generation | Values for the period Oct 19- Mar 20 | | | Min. | Max. | Avg. | Domestic Wastewater generation m ³ /d | 299 | 396 | 331 |
| Domestic Wastewater generation m ³ | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | Total | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Month wise | 12281 | 10374 | 12189 | 9691 | 7774 | 9266 | 61575 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Per day | 396 | 335 | 393 | 313 | 251 | 299 | Avg. 331 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Domestic Wastewater generation | Values for the period Oct 19- Mar 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Min. | Max. | Avg. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Domestic Wastewater generation m ³ /d | 299 | 396 | 331 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| ii | <p>The process emissions (SO₂, NH₃, Cl₂, and HCl, shall be scrubbed with Scrubbers.</p> | <p>Complied.</p> <p>All the SO₂, NH₃, Cl₂, and HCl vents are being routed through adequate and properly designed scrubbing system. Furthermore, most of the process and flue gas stacks have been monitored through online monitoring system and also connected to GPCB and CPCB website.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| | | |
|-----|--|--|
| | The emission shall be dispersed through stack of adequate height as per CPCB standard. | Complied. The emission is dispersed through adequate height of stacks as per CPCB standard as given below: For Incinerator: Minimum stack height shall be 30 meters above ground. For Boilers : Stack Height $H=14(Q)^{0.3}$ Details of stack results along with its height data is given in Table 2 . (Pl. see pg. no. 32) Gaseous emissions from process units are monitored regularly on monthly basis. During the report period no case varies from standard. |
| | The gaseous emission from the DG sets shall be dispersed through stack of adequate height as per CPCB standards. | Complied. The gaseous emission from the DG sets is being dispersed through stack of adequate height as per CPCB standards given below: The minimum height of stack is provided using the following formula (ref. CPCB): $H = h+0.2x\sqrt{KVA}$ H =Total height of stack in meter h =Height of the building in meters where the generator set is installed KVA = Total generator capacity of the set in KVA However, DG sets are being used only during emergency startups. |
| | Acoustic enclosures shall be provided to the DG set to control the noise pollution. | Complied. All DG sets are having inbuilt acoustic enclosures to control the noise pollution and meeting the prescribed norms. |
| iii | The company shall upload the status of compliance of stipulated environmental clearance conditions including results of monitored data on its web site. | Complied. The status of compliance of stipulated environmental clearance conditions including results of monitored data is posted on our web site. And it can be viewed at: http://www.atul.co.in/sustainability/pdf/Atul-EC-Compliance-Report.pdf |
| | Status of compliance of stipulated environmental clearance conditions to be sent to Regional office of MoEF, the respective Zonal office of CPCB and the state pollution control board. | Complied. Compliance status report to the stipulated environmental clearance conditions are regularly submitted to the regional office of MoEF, zonal office of CPCB and state pollution control board. |

The criteria pollutant levels namely; SPM, RSPM, SO₂, NO_x (ambient levels as well as Stack emissions) or critical sectorial parameters like VOC, indicated for the project shall be monitored and displayed at a convenient location near the main gate of company in the public domain.

Complied.

The critical pollutants parameters namely; SPM, RSPM, SO₂, NO_x are monitored regularly on monthly basis and displayed at board at the company entrance.

Details of stack results, ambient air monitoring and VOC measured in fugitive emission is given in **Table 2, 3 and 4** respectively. (Pl. see pg. no. 32,36,37)

The maximum values during the compliance period confirms that at no time the emission level went beyond the stipulated standards. Parameter wise summary is given below:

Summary of Process Stack results:

| No . | Parameter | Standard values as per CCA | Unit | Values for the period Oct 19- Mar 20 | | |
|------|----------------------------|----------------------------|--------------------|--------------------------------------|------|------|
| | | | | Min. | Max. | Avg. |
| 1 | SO ₂ | 40 | mg/Nm ³ | 6.2 | 20.4 | 13.7 |
| 2 | SO ₂ (kg/T) | 2 | kg/T | 0.4 | 0.8 | 0.5 |
| 3 | NO _x | 25 | mg/Nm ³ | 7.2 | 14.5 | 10.0 |
| 4 | HCl | 20 | mg/Nm ³ | 2.5 | 15.5 | 9.6 |
| 5 | PM | 150 | mg/Nm ³ | 24 | 72 | 49.4 |
| 6 | PM with Pesticide compound | 20 | mg/Nm ³ | 6.3 | 13.4 | 8.5 |

Summary of Flue Stack results:

| No . | Parameter | Standard values as per CCA | Unit | Values for the period Oct 19- Mar 20 | | |
|------|-----------------------------|----------------------------|--------------------|--------------------------------------|------|-------|
| | | | | Min | Max. | Avg. |
| 1 | PM | 100 | mg/Nm ³ | 52 | 88 | 68.1 |
| 2 | PM (New Boiler) | 50 | mg/Nm ³ | 25 | 39 | 33.6 |
| 3 | SO ₂ | 600 | mg/Nm ³ | 102 | 136 | 115.8 |
| 4 | NO _x | 600 | mg/Nm ³ | 103 | 145 | 122.4 |
| 5 | NO _x (NewBoiler) | 300 | mg/Nm ³ | 93 | 105 | 100.5 |

Summary of Ambient Air Quality results:

| Station | Parameter | Limit microgm/ NM ³ | Values for the period Oct 19- Mar 20 | | |
|-----------------------|--------------|--------------------------------------|---|------|------|
| | | | Min. | Max. | Avg. |
| 66 KV | RSPM (PM2.5) | 60 | 19.6 | 36.8 | 28.8 |
| | PM10 | 100 | 38.4 | 52.3 | 44.0 |
| | SO2 | 80 | 9.4 | 11.2 | 10.3 |
| | NOx | 80 | 13.2 | 17.5 | 15.3 |
| | Ammonia | 850 | ND | ND | ND |
| | HCl | 200 | ND | ND | ND |
| Opposite Shed D | RSPM (PM2.5) | 60 | 28 | 38 | 33 |
| | PM10 | 100 | 35 | 52 | 40.3 |
| | SO2 | 80 | 7.9 | 9.6 | 8.7 |
| | NOx | 80 | 8.3 | 11.2 | 9.5 |
| | Ammonia | 850 | ND | ND | ND |
| | HCl | 200 | ND | ND | ND |
| Near West site ETP | RSPM (PM2.5) | 60 | 24 | 45 | 34.3 |
| | PM10 | 100 | 39 | 55 | 43.6 |
| | SO2 | 80 | 7.7 | 14.7 | 9.4 |
| | NOx | 80 | 8.4 | 15.4 | 10.5 |
| | Ammonia | 850 | ND | ND | ND |
| | HCl | 200 | ND | ND | ND |
| Near North ETP | RSPM (PM2.5) | 60 | 27 | 44 | 36.6 |
| | PM10 | 100 | 40 | 54 | 44 |
| | SO2 | 80 | 8.3 | 12.8 | 10.0 |
| | NOx | 80 | 8.2 | 14.2 | 10.8 |
| | Ammonia | 850 | ND | ND | ND |
| | HCl | 200 | ND | ND | ND |
| TSDF | RSPM (PM2.5) | 60 | 26 | 46 | 37.8 |
| | PM10 | 100 | 40 | 50 | 44.5 |
| | SO2 | 80 | 7.4 | 10.6 | 9.0 |
| | NOx | 80 | 7.6 | 13.6 | 10.1 |
| | Ammonia | 850 | ND | ND | ND |
| | HCl | 200 | ND | ND | ND |
| Main Guest House | RSPM (PM2.5) | 60 | 15 | 28 | 21.1 |
| | PM10 | 100 | 22 | 45 | 37.1 |
| | SO2 | 80 | 4.3 | 8.4 | 6.1 |
| | NOx | 80 | 5.2 | 9.4 | 7.5 |
| | Ammonia | 850 | ND | ND | ND |
| | HCl | 200 | ND | ND | ND |
| Wyeth Colony | RSPM (PM2.5) | 60 | 10 | 20 | 19.6 |
| | PM10 | 100 | 24 | 44 | 35.3 |
| | SO2 | 80 | 4.1 | 7.6 | 6.35 |
| | NOx | 80 | 4.6 | 8.6 | 6.9 |

| | | | | | | |
|-------------------------|--|--------------|-----|------|------|------|
| | | Ammonia | 850 | ND | ND | ND |
| | | HCl | 200 | ND | ND | ND |
| Gram panchayat hall | | RSPM (PM2.5) | 60 | 12 | 30 | 24.3 |
| | | PM10 | 100 | 29 | 52 | 42.5 |
| | | SO2 | 80 | 6.2 | 8.6 | 7.4 |
| | | NOx | 80 | 5.7 | 9.4 | 7.4 |
| | | Ammonia | 850 | ND | ND | ND |
| | | HCl | 200 | ND | ND | ND |
| Main office, North site | | RSPM (PM2.5) | 60 | 19 | 35 | 26.5 |
| | | PM10 | 100 | 35 | 52 | 43.3 |
| | | SO2 | 80 | 6.4 | 9.2 | 7.5 |
| | | NOx | 80 | 7.3 | 10.6 | 8.5 |
| | | Ammonia | 850 | ND | ND | ND |
| | | HCl | 200 | ND | ND | ND |
| Haria water tank | | RSPM (PM2.5) | 60 | 17.8 | 37.8 | 27.5 |
| | | PM10 | 100 | 24.4 | 52.2 | 39.9 |
| | | SO2 | 80 | 8.8 | 11.2 | 9.4 |
| | | NOx | 80 | 10.2 | 15.8 | 13.4 |
| | | Ammonia | 850 | ND | ND | ND |
| | | HCl | 200 | ND | ND | ND |

Summary of VOC results :

| Plant | Area | Parameter | Prescribed Limit | Values of VOCs in Milligram per NM ³ for the period Oct 19- Mar 20 | | |
|------------|-------------------------------------|---------------|------------------|---|------|--------|
| | | | | Min. | Max. | Avg. |
| 2,4 D | Reactor | Phenol | 19 | 11.6 | 16.6 | 13.38 |
| | Buffer tank | Chlorine | 3 | 1.6 | 2.4 | 1.95 |
| Resorcinol | Benzene storage tank area near vent | Benzene | 15 | 7.9 | 11.3 | 9.28 |
| | Near Extraction/scrubber unit | Butyl acetate | - | 602 | 739 | 671.67 |
| Pharma | At second floor work area | Ammonia | 18 | 10.6 | 17.4 | 13.10 |
| | Ammonia recovery area | Ammonia | 18 | 11.6 | 17.1 | 15.27 |
| Epoxy - I | At vacuum pump 2nd floor | ECH | 10 | 2.9 | 6 | 4.57 |

| | | | | | | | | |
|--|--|------------------------------|---------------------------------|--------------|-----|-----|------|------|
| | | At vessel POS 1208 G.F | ECH | 10 | 5.2 | 9.2 | 6.97 | |
| | | Shed H | At second floor work area | Nitrobenzene | 5 | 2.3 | 4 | 3.20 |
| | | Shed J | Buffer Tank | Chlorine | 3 | 1.7 | 2.6 | 2.23 |

| | | |
|----|--|--|
| iv | <p>The company shall adopt cleaner production technology to minimize the quantity of fresh water requirement and process effluent generation.</p> | <p>Complied.</p> <p>Company is fully devoted towards protection of environment and has successfully completed many cleaner production projects and will continuously improve further.</p> <p>We have already converted few of our plants as ZLD and are in process of converting many other plants as ZLD. Our Ankleshwar unit is completely ZLD unit.</p> <p>Treated wastewater is being used in lime preparation at ETP, steam condensate is being collected and used in place of raw water, vacuum pump, gland cooling and other water is being collected and reused. Vacuum pumps are removed by installing centrifuge in place of neutch filter and water consumption is reduced.</p> <p>Cooling tower blow down water is used as fire hydrant make up and also used for dust suppression and fly ash quenching instead of fresh water.</p> <p>Water used for washing purpose is reused.</p> |
|----|--|--|

| | | <p>Details of water consumption break up is given below:</p> <p>Details of water consumption:</p> <table border="1"> <thead> <tr> <th colspan="5">Water Consumption Break up m³</th> </tr> <tr> <th rowspan="2">Period</th> <th colspan="3">Water consumption in</th> <th rowspan="2">Total</th> </tr> <tr> <th>Process</th> <th>Cooling</th> <th>Domestic</th> </tr> </thead> <tbody> <tr> <td>Oct-19</td> <td>246283</td> <td>56258</td> <td>15745</td> <td>318286</td> </tr> <tr> <td>Nov-19</td> <td>215962</td> <td>50386</td> <td>12968</td> <td>279316</td> </tr> <tr> <td>Dec-19</td> <td>236423</td> <td>55242</td> <td>15236</td> <td>306901</td> </tr> <tr> <td>Jan-20</td> <td>213412</td> <td>49368</td> <td>12114</td> <td>274894</td> </tr> <tr> <td>Feb-20</td> <td>189063</td> <td>46645</td> <td>9717</td> <td>245425</td> </tr> <tr> <td>Mar-20</td> <td>178366</td> <td>41696</td> <td>11582</td> <td>231644</td> </tr> </tbody> </table> | Water Consumption Break up m ³ | | | | | Period | Water consumption in | | | Total | Process | Cooling | Domestic | Oct-19 | 246283 | 56258 | 15745 | 318286 | Nov-19 | 215962 | 50386 | 12968 | 279316 | Dec-19 | 236423 | 55242 | 15236 | 306901 | Jan-20 | 213412 | 49368 | 12114 | 274894 | Feb-20 | 189063 | 46645 | 9717 | 245425 | Mar-20 | 178366 | 41696 | 11582 | 231644 |
|---|---|---|---|--------|--|--|--|--------|----------------------|--|--|-------|---------|---------|----------|--------|--------|-------|-------|--------|--------|--------|-------|-------|--------|--------|--------|-------|-------|--------|--------|--------|-------|-------|--------|--------|--------|-------|------|--------|--------|--------|-------|-------|--------|
| Water Consumption Break up m ³ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Period | Water consumption in | | | Total | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Process | Cooling | Domestic | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Oct-19 | 246283 | 56258 | 15745 | 318286 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Nov-19 | 215962 | 50386 | 12968 | 279316 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Dec-19 | 236423 | 55242 | 15236 | 306901 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Jan-20 | 213412 | 49368 | 12114 | 274894 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Feb-20 | 189063 | 46645 | 9717 | 245425 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Mar-20 | 178366 | 41696 | 11582 | 231644 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| v | <p>The company shall obtain Authorization for Collection; Storage and Disposal of Hazardous waste under the hazardous waste management (Handling and trans boundary movement rule-2008) for management of hazardous waste and prior permission from GPCB shall be obtained for disposal of solid waste in the TSDF.</p> | <p>Complied.</p> <p>We have obtained authorization for our own TSDF through GPCB notification no. GPCB/HAZ/GEN-55/9647 dated 13th March 2000 and NOC no. CTE-65621 dated 19/11/2014. Also we have valid authorization under our current CCA No. AWH-67717 for handling, storage and disposal of hazardous waste. Copy of the same was submitted to Ministry vide our letter Atul/SHE/MoEF/Visit/3 dated 4.4.17.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | <p>The concerned company shall undertake measures for the firefighting facility in case of emergency.</p> | <p>Complied.</p> <p>Company is having two nos. of fire tenders, fully adequate hydrant system and trained staff, emergency response team(ERT) of trained workers, power supply from two source with emergency backup power provision from DG set as well grid and detailed on-site emergency plan. Mock drills are also carried out at regular interval.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

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| vi | <p>The project authorities shall strictly comply with the rules and guidelines under manufacturing, storage and import of hazardous chemicals rule 1989 as amended in October, 1994 and January, 2000.</p> | <p>Complied.</p> <p>We are complying with all the requirement of MSIHC rule 1989 as amended in October, 1994 and January, 2000 and having proper storage and handling system, Onsite emergency plan, Licenses, reporting, etc.</p> <p>The company complies with all stipulated norms of act made in CCA by GPCB are being complied. Compliance report by GPCB appointed Environmental auditor Faculty of Pacific school of Engineering, Dist. Surat for year 18-19 was submitted to your good office vide our letter dated July 09, 2019</p> |
| | <p>All Transportation of Hazardous chemicals shall be as per the MVA, 1989.</p> | <p>Complied.</p> <p>Transportation of Hazardous chemicals are being done as per the MVA rule 1989. TREM (Transport Emergency) card and MSDS of chemicals are provided to transporter.</p> |
| vii | <p>The company shall undertake waste minimization measures : Metering and control of quantities of active ingredients to minimize waste.</p> | <p>Complied.</p> <p>All the liquid ingredients are being charged through measure vessels and/or flow meters to control on quantity as per the stoichiometry. All the solid ingredients are charged after proper weighment only. All these meters and weighing machines are calibrated and records are maintained.</p> |
| | <p>Reuse of by products from the process as raw materials or as raw material substitutes in other processes.</p> | <p>Complied.</p> <p>Sodium Sulfate, Sodium Thio Sulphate, Brine, MEE salt, Sodium hypochlorite, Copper Hydroxide, spent acid, etc. are few by-products from the process which are being sold for using the same either as raw material or as substitute to raw materials. Also, fly ash and Gypsum are being used as raw material for Brick Manufacturing. Sodium Hypochlorite, Sodium hydro sulfide, etc. are being used as raw material in other processes.</p> |
| | <p>Use of automated filling to minimize spillage.</p> | <p>Complied.</p> <p>Automated filling system for our agro products, polymers, resorcinol, dyes for small and bulk packing is provided to minimize spillage.</p> |
| | <p>Use of 'close feed' system into batch system.</p> | <p>Complied.</p> <p>Chemicals and solvents are handled in close handling system through pipe lines only.</p> |
| | <p>Venting equipment through vapor recovery system.</p> | <p>Complied.</p> <p>All the reactors are equipped with vents/stacks, which are connected to either vapor recovery system consisting of condensers, ejector/vacuum pumps and/or scrubbers. Genosorb technology for solvent vapor recovery is also installed and working perfectly.</p> |
| | <p>Use of high pressure hoses for equipment</p> | <p>Complied.</p> <p>Many equipment like reactors, spray dryers, condenser wherever necessary are being cleaned with high pressure sparger / jet to reduce waste water</p> |

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| | cleaning to reduce wastewater generation. | generation. |
| viii | Fugitive emissions in the work zone environment, product, raw material storage area shall be regularly monitored. The emission shall conform to the limits imposed by I. | <p>Complied.</p> <p>Fugitive emissions in the work zone environment and raw material storage area is being regularly monitored by NABL approved third party. Data for the reporting period is given in Table 4 (Pl. see pg. no.37). Besides this online monitors in work area for parameters like Chlorine, HCl, Phosgene are also installed.</p> <p>The maximum values during the compliance period confirms that at no time the emission level went beyond the stipulated standards.</p> <p>Summary is given in specific condition iii.</p> |
| ix | The project authority shall provide chilled brine solution in secondary condenser for condensation of the VOCs. | <p>Complied.</p> <p>All the VOCs/solvent recovery systems are attached with chilled brine solution in secondary condenser for condensation of VOCs.</p> |
| | The project authority shall ensure that solvent recovery shall not be less than 95% | <p>Complied.</p> <p>On an average solvent recovery is 96%.</p> |
| | The VOC monitoring shall be carried in the solvent storage area and data submitted to the Ministry. | <p>Complied.</p> <p>We are monitoring VOC as well as other chemicals in work area as per Factories Act and records are being maintained in Form No. 37.</p> <p>VOC monitoring in solvent storage area is being done and data are submitted through EC compliance report.</p> <p>Data for the report period is given in Table 4. (Pl. see pg. no.37)</p> |
| x | Solvent management shall be as follows: Reactor shall be connected to chilled brine condenser system. | <p>Complied.</p> <p>All the reactors handling solvent are connected/attached with chilled brine condenser for solvent recovery.</p> |
| | Reactor and solvent handling pump shall have mechanical seals | <p>Complied.</p> <p>All the reactors and pumps handling solvent are equipped with mechanical seals to prevent leakages.</p> |

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| | to prevent leakages. | |
| | The condensers shall be provided with sufficient HTA and residence time so as to achieve more than 95% recovery. | Complied. The condensers provided are properly designed with respect to HTA and Residence time to achieve more than 95 % recovery. As mentioned above, average 96 % solvent recovery is being achieved. |
| | Solvents shall be stored in a separate space specified with all safety measures. | Complied. Solvents are stored in tank farms in separate tanks with proper earthing, flame arresters, lightening arresters, fencing, Fire hydrant system, Fire extinguishers, flame proof equipment, etc. safety measures. |
| | Proper earthing shall be provided in all the electrical equipment wherever solvent handling is done. | Complied. Double earthing is provided and regular checking and testing of the same is being done and recorded. |
| | Entire plant shall be flame proof. | Complied. Plants are equipped with Jumpers, flame proof electrical fittings and proper earthing as per the Hazardous area classification of PESO. |
| | The solvent storage tanks shall be provided with breather valve to prevent loses. | Complied. Breather valves have been provided to all the solvent storage tanks to minimize the loses. |
| xi | Hazardous chemicals shall be stored in tanks in tank farms, drums, carboys etc. | Complied. Hazardous chemicals are being stored in tanks, drums and carboys considering the storage quantity and chemical stored. |
| | Company shall develop an area of 33% green belt and selection of plant species shall be as per the guideline of CPCB. | Complied. Company has developed green belt and dense plantation inside and outside the factory in more than 33 % of total land. Company is having green belt development plan and planting more than about 50000 plants per year on regular basis. |

| xii | The company shall harvest surface as well as rain water from the roof tops of the building and storm water drain to recharge the ground water and use the same water for the various activities of the project to conserve fresh water. | <p>Complied.</p> <p>Company has expanded its harvesting pond capacity to 9000 KL capacity pond to harvest rain water</p> <p>We are creating facility/ capacity to cater our consumption with rain harvested water with zero river drawls of water during the rainy days. Besides this, there are three check dams and pumping facility to harvest rain water.</p> <p>We also construct temporary sand bag dam on top of dam towards the end of monsoon to store additional free flowing rain water in river Par. In addition to above, surface runoff water and roof top water is used to recharge bore wells.</p> | | | | | | | | | | | | | | | | | | | | | | | | |
|-------------------------------|---|---|----------------|----------|-----|----------|---|-------|------|----------------|---|-----------|---|---------|----|----------|-----|----------|---|-------|------|----------------|---|-----------|---|---------|
| xiii | Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act. | <p>Complied.</p> <p>Occupational health surveillance of the workers is being done on regular basis and record maintained as per the factory act which is shown in below table: Pre-Employment Check-up (in –house):FY April-19 to March-20</p> <table border="1" data-bbox="470 929 1072 1102"> <thead> <tr> <th>SN</th> <th>Employee</th> <th>Qty</th> <th>Check-up</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Staff</td> <td rowspan="3">6361</td> <td rowspan="3">Pre-Employment</td> </tr> <tr> <td>2</td> <td>Operators</td> </tr> <tr> <td>3</td> <td>Workers</td> </tr> </tbody> </table> <p>Annual Medical Check-Up: FY April-19 to March-20</p> <table border="1" data-bbox="470 1214 1072 1384"> <thead> <tr> <th>SN</th> <th>Employee</th> <th>Qty</th> <th>Check-up</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Staff</td> <td rowspan="3">3145</td> <td rowspan="3">Annual Checkup</td> </tr> <tr> <td>2</td> <td>Operators</td> </tr> <tr> <td>3</td> <td>Workers</td> </tr> </tbody> </table> | SN | Employee | Qty | Check-up | 1 | Staff | 6361 | Pre-Employment | 2 | Operators | 3 | Workers | SN | Employee | Qty | Check-up | 1 | Staff | 3145 | Annual Checkup | 2 | Operators | 3 | Workers |
| SN | Employee | Qty | Check-up | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Staff | 6361 | Pre-Employment | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Operators | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Workers | | | | | | | | | | | | | | | | | | | | | | | | | |
| SN | Employee | Qty | Check-up | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Staff | 3145 | Annual Checkup | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Operators | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Workers | | | | | | | | | | | | | | | | | | | | | | | | | |
| B. General Conditions: | | | | | | | | | | | | | | | | | | | | | | | | | | |
| i | The project authorities shall strictly adhere to the stipulations made by the State Pollution Control Board. | <p>Complied.</p> <p>The company adheres to the compliances and has not exceeded the stipulation. This has been certified by our Environmental auditors, an authorized agency and nominated by GPCB; through Environmental audit every year.</p> <p>Latest compliance report by GPCB appointed Environmental auditor Faculty of Pacific school of Engineering, Dist. Surat for year 18-19 was submitted to your good office vide our letter dated July 09, 2019</p> | | | | | | | | | | | | | | | | | | | | | | | | |
| ii | No further expansion or modification in the plant shall be carried out without prior approval of the | <p>Complied.</p> <p>Any expansion will be done only after getting EC.</p> | | | | | | | | | | | | | | | | | | | | | | | | |

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| | <p>Ministry of Environment and Forests.</p> <p>In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.</p> | |
| iii | <p>At no time, the emissions shall exceed the prescribed limits.</p> | <p>Complied.</p> <p>Monthly monitoring is being done by NABL approved third party.</p> <p>At no time, the emissions exceeded the prescribed limits during report period.</p> <p>Summary of stack results given in specific condition no. iii.</p> |
| | <p>In the event of failure of any pollution control system adopted by the units, the unit shall be immediately put out of operation and shall not be restarted until the desired efficiency has been achieved.</p> | <p>Complied.</p> <p>No such case happened during compliance period. Whenever such incident of failure of pollution control system happened, we will stop the operation and rectify the problem and then only restart.</p> |
| iv | <p>The Gaseous emission (NO_x, HCl, SO₂ and SPM) and Particulate matter along with RSPM levels from various process units shall</p> | <p>Complied.</p> <p>The gaseous emissions (SO₂, NO_x, and HCl) and particulate matters from various process units confirms to the standards prescribed by GPCB through CCA.</p> <p>Details of stack results for the compliance period is given in Table 2. (Pl. see pg. no. 32)</p> |

| | conform to the standards prescribed by the concerned authorities from time to time. | | | | | | | | | | | | | | | | | | | | | | | |
|-----|---|---|-----|----------|---|-----------------------|---|-----------------|---|----------------------|---|-----------------------|---|-----------|---|-----------------------|---|-----------------|---|---------------------|---|------------------------------|----|--------------------------|
| | At no time, the emission levels shall go beyond the stipulated standards. | <p>Complied.</p> <p>We will ensure that at no time emission will go beyond the standards. The maximum values during the compliance period confirms that at no time the emission level went beyond the stipulated standards.</p> <p>Summary of stack results given in specific condition no. ii.</p> | | | | | | | | | | | | | | | | | | | | | | |
| | In the event of failure of pollution control system(s) adopted by the unit, the respective unit shall not be restricted until the control measures are rectified to achieve the desired efficiency. Stack monitoring for SO ₂ , NO _x and SPM shall be carried. | <p>Complied.</p> <p>No such case happened during compliance period. Stack monitoring for SO₂, NO_x and SPM has been carried out and details given in Table 2. (Pl. see pg. no. 32) Whenever such incident of failure of pollution control system happened, we will stop the operation and rectify the problem and then only restart.</p> | | | | | | | | | | | | | | | | | | | | | | |
| v | The Location of ambient air quality monitoring stations shall be decided in consultation with state pollution control Board and it shall be ensured that at least one station is installed in the up wind and downwind direction as well as where maximum ground level concentration are anticipated. | <p>Complied.</p> <p>The Location of ambient air quality monitoring stations had been decided in consultation with GPCB so that at least one station is installed in the up wind and downwind direction as well as where maximum ground level concentration are anticipated. The same had been shown to authority like SPCB, CPCB & MoEF during their visit to our factory.</p> <p>List of our ambient air monitoring station is given below:</p> <table border="1"> <thead> <tr> <th>No.</th> <th>Location</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>66 KVA GEB substation</td> </tr> <tr> <td>2</td> <td>Opposite Shed D</td> </tr> <tr> <td>3</td> <td>Near ETP (West Site)</td> </tr> <tr> <td>4</td> <td>ETP Plat (North site)</td> </tr> <tr> <td>5</td> <td>Near TSDF</td> </tr> <tr> <td>6</td> <td>Near Main Guest House</td> </tr> <tr> <td>7</td> <td>At Wyeth Colony</td> </tr> <tr> <td>8</td> <td>Gram panchayat hall</td> </tr> <tr> <td>9</td> <td>Near Main office, North site</td> </tr> <tr> <td>10</td> <td>Water tank at Haria Road</td> </tr> </tbody> </table> | No. | Location | 1 | 66 KVA GEB substation | 2 | Opposite Shed D | 3 | Near ETP (West Site) | 4 | ETP Plat (North site) | 5 | Near TSDF | 6 | Near Main Guest House | 7 | At Wyeth Colony | 8 | Gram panchayat hall | 9 | Near Main office, North site | 10 | Water tank at Haria Road |
| No. | Location | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | 66 KVA GEB substation | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Opposite Shed D | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Near ETP (West Site) | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | ETP Plat (North site) | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Near TSDF | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | Near Main Guest House | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | At Wyeth Colony | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | Gram panchayat hall | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | Near Main office, North site | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | Water tank at Haria Road | | | | | | | | | | | | | | | | | | | | | | | |

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| | | Details of ambient air quality results is given in Table 3. (Pl. see pg. no. 36) |
| vi | Dedicated Scrubbers and stacks of appropriate height as per the central pollution control board guideline shall be provided to control the emission from various vents. | Complied. Dedicated Scrubbers with stacks of appropriate height (as per the central pollution control board guideline) have been provided to control the emission from various vents. Details of stack results along with its height data is given in Table 2. (Pl. see pg. no. 32) |
| | The scrubber water shall be sent to ETP for further treatment or sell to actual end users. | Complied. The scrubber water is being sent to ETP for further treatment. |
| vii | The overall noise level in and around the plant area shall be kept well within the standard by providing noise control measures including acoustic hoods silencers, enclosures etc. on all source of noise generation. | Complied. In built Acoustic enclosure, silencer and insulation are provided on all source of noise generation to keep over all noise level within the stipulated standards like turbine, DG set, etc. |
| | The ambient noise level shall confirm to the standards prescribed under Environment(Protection) Act-1986 Rules,1989 viz 75 dBA (day time) and 70 dBA (night time) | Complied. The ambient noise level confirm to the standard prescribed under EPA. The same is being regularly monitored and its details are given in Table 5 and 6. (Pl. see pg. no. 38,39) The maximum values during the compliance period confirms that at no time the noise emission level went beyond the stipulated standards. Summary is given below: |

Noise level monitoring data (Day Time)

| Sr. No | Location | Permissible Limits, dBA | Values for the period Oct 19- Mar 20 | | |
|--------|-----------------------------|-------------------------|--------------------------------------|------|-------|
| | | | Min. | Max. | Avg. |
| | | 75 | | | |
| 1 | Near Main guest house | 75 | 55.7 | 61.2 | 57.4 |
| 2 | Near TSDF | 75 | 61.2 | 64.2 | 62.6 |
| 3 | At Wyeth Colony | 75 | 49.7 | 57.3 | 53.6 |
| 4 | Gram Panchayat Hall | 75 | 60.8 | 63.5 | 62.7 |
| 5 | Near Main Office North site | 75 | 59.2 | 64.5 | 62.18 |
| 6 | ETP North site | 75 | 63.2 | 68.5 | 64.4 |
| 7 | Opposite shed D | 75 | 64.7 | 67.3 | 66.0 |
| 8 | ETP West site | 75 | 62.8 | 68.5 | 64.5 |
| 9 | Water tank Haria road | 75 | 53.5 | 62.6 | 57.1 |
| 10 | Near 66KVA substation | 75 | 62.5 | 68.6 | 65.0 |

Noise level monitoring data (Night Time)

| Sr. No | Location | Permissible Limits, dBA | Values for the period Oct 19- Mar 20 | | |
|--------|-----------------------------|-------------------------|--------------------------------------|------|------|
| | | | Min. | Max. | Avg. |
| | | 70 | | | |
| 1 | Near Main guest house | 70 | 50.2 | 52.2 | 51.2 |
| 2 | Near TSDF | 70 | 43.7 | 58.7 | 55.0 |
| 3 | At Wyeth Colony | 70 | 43.7 | 51.1 | 47.0 |
| 4 | Gram Panchayat Hall | 70 | 53.4 | 58.4 | 56.1 |
| 5 | Near Main Office North site | 70 | 53.2 | 57.3 | 55.5 |
| 6 | ETP North site | 70 | 53.2 | 58.6 | 54.7 |
| 7 | Opposite shed D | 70 | 54.7 | 62.7 | 59.7 |
| 8 | ETP West site | 70 | 50.3 | 60.8 | 57.6 |
| 9 | Water tank Haria road | 70 | 50.3 | 55.8 | 53.1 |
| 10 | Near 66KVA substation | 70 | 53.8 | 63.2 | 57.1 |

viii Training shall be imparted to all employees on safety and health aspects of chemicals

Complied.
Company is imparting training to all new employees as well as regular employees at regular intervals on safety and health aspects of chemicals handling. Safety precautions and hazards are also being communicated through display boards at appropriate places in the plants.

| | handling. | | | | | | | | | | |
|-----|---|---|-----|----------------|------------|---|--|---|---|---|---|
| | Pre-employment and routine periodical medical examination for all employees shall be undertaken on regular basis. | <p>Complied.</p> <p>Pre medical checkup and routine medical checkup for the employees is being done on regular basis (Six monthly). Data are submitted in below table :</p> <p>Summary of medical checkup given in specific condition no. xiii.</p> | | | | | | | | | |
| ix | Usage of PPE's by employee/ workers shall be ensured. | <p>Complied.</p> <p>Company have PPE policy in place and is strictly followed. Company is providing adequate PPEs to all the employees.</p> | | | | | | | | | |
| x | The project proponent shall also comply with all the environmental protection measures and safeguards proposed in project report submitted to the ministry. | <p>Complied.</p> <p>Company has complied with all the environmental protection measures and safeguards proposed in the report apart from the recommendations made their in.</p> | | | | | | | | | |
| | All the recommendation made in respect of environmental management and risk mitigation measures relating to the project shall be implemented. | <p>Since ToR didn't suggest for EIA or public hearing, no such recommendations mentioned. However, we are committed for healthy work environment and safe work practices.</p> <p>However, Compliance to the recommendation made in respect of adequacy report for the referred project is given below:</p> <table border="1"> <thead> <tr> <th>No.</th> <th>Recommendation</th> <th>Compliance</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Liquid incinerator also to be refurbished.</td> <td>Complied. However, We have been segregating high COD streams (COD >50000 ppm) and same is being taken for recovery to get economic benefit. Rest lean effluent of COD <2000 ppm is finally sent to ETP for treatment. Hence no incineration required for high COD wastewater.</td> </tr> <tr> <td>2</td> <td>Online pH and DO measuring arrangement in aeration tank</td> <td>Complied. Online pH and DO monitoring available.</td> </tr> </tbody> </table> | No. | Recommendation | Compliance | 1 | Liquid incinerator also to be refurbished. | Complied. However, We have been segregating high COD streams (COD >50000 ppm) and same is being taken for recovery to get economic benefit. Rest lean effluent of COD <2000 ppm is finally sent to ETP for treatment. Hence no incineration required for high COD wastewater. | 2 | Online pH and DO measuring arrangement in aeration tank | Complied. Online pH and DO monitoring available. |
| No. | Recommendation | Compliance | | | | | | | | | |
| 1 | Liquid incinerator also to be refurbished. | Complied. However, We have been segregating high COD streams (COD >50000 ppm) and same is being taken for recovery to get economic benefit. Rest lean effluent of COD <2000 ppm is finally sent to ETP for treatment. Hence no incineration required for high COD wastewater. | | | | | | | | | |
| 2 | Online pH and DO measuring arrangement in aeration tank | Complied. Online pH and DO monitoring available. | | | | | | | | | |

| | | 3 | ETP lab should be equipped with auto sampler, auto titrator, COD digester etc. | Complied. Our ETP lab has 5 nos. of auto samplers for various stages sample collections. The lab also have COD digesters. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--------|---|---|--|--|--------|----------|---------------------|-----------------|----------------|---|---|---------------------------|-------|-------|---|--|---------------------------|------|------|---|---|-----------|-------|-------|---|--------------------------------|------------|-------|-------|---|---|---------------------------------|------|------|
| | | 4 | Explore possibility of more efficient mode of aeration | Complied. We have replaced our surface aerators with more efficient jet aerators. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 5 | Company shall initiate rain water harvesting projects | Complied. Company has recently constructed 9000 KL capacity pond to harvest rain water. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 6 | Change fuel (CNG) in Incinerator | Complied. We use CNG at our incinerator. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 7 | Auto pH control system at new Incinerator plant. | Complied. Auto pH control system installed and being working at new Incinerator plant. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | (ref: comprehensive study report by Atmiya Institute of Technology, Rajkot 2010) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| xi | The company will undertake all relevant measures for improving the socio economic condition for the surrounding area, CSR activities will be undertaken by involving local villages and administration: | Complied. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Company is doing CSR activities through its Atul Rural Development Fund trust and is specially designed for up gradation of surrounding area and well fare of nearby localities. List of CSR activities carried out during April 19- March 20 is given below table : | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | <table border="1"> <thead> <tr> <th>Sr. No</th> <th>Activity</th> <th>Implementing agency</th> <th>Budget (lakhs)</th> <th>Spent (lakhs)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Enhancement of education practices in Kalyani Shala</td> <td>AFT Atul Kelavani Mandal</td> <td>36.80</td> <td>36.80</td> </tr> <tr> <td>2</td> <td>Support to tribal children in Atul Vidyamandir</td> <td>AFT Atul Vidyalaya Trust</td> <td>6.00</td> <td>6.00</td> </tr> <tr> <td>3</td> <td>Improvement of teaching methodology in primaryschools Adhyapika Project</td> <td>AFT ARDF</td> <td>48.00</td> <td>48.00</td> </tr> <tr> <td>4</td> <td>Enhancement of rural education</td> <td>AFT ARDF</td> <td>10.97</td> <td>10.97</td> </tr> <tr> <td>5</td> <td>Promotion of educational facilities in an</td> <td>AFT Shree Vallabh Seva Kendra</td> <td>3.00</td> <td>3.00</td> </tr> </tbody> </table> | | | Sr. No | Activity | Implementing agency | Budget (lakhs) | Spent (lakhs) | 1 | Enhancement of education practices in Kalyani Shala | AFT Atul Kelavani Mandal | 36.80 | 36.80 | 2 | Support to tribal children in Atul Vidyamandir | AFT Atul Vidyalaya Trust | 6.00 | 6.00 | 3 | Improvement of teaching methodology in primaryschools Adhyapika Project | AFT ARDF | 48.00 | 48.00 | 4 | Enhancement of rural education | AFT ARDF | 10.97 | 10.97 | 5 | Promotion of educational facilities in an | AFT Shree Vallabh Seva Kendra | 3.00 | 3.00 |
| Sr. No | Activity | Implementing agency | Budget (lakhs) | Spent (lakhs) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Enhancement of education practices in Kalyani Shala | AFT Atul Kelavani Mandal | 36.80 | 36.80 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Support to tribal children in Atul Vidyamandir | AFT Atul Vidyalaya Trust | 6.00 | 6.00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Improvement of teaching methodology in primaryschools Adhyapika Project | AFT ARDF | 48.00 | 48.00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | Enhancement of rural education | AFT ARDF | 10.97 | 10.97 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Promotion of educational facilities in an | AFT Shree Vallabh Seva Kendra | 3.00 | 3.00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| | | | | | | |
|--|--|----|---|---|-------|-------|
| | | | ashram shala | | | |
| | | 6 | Conservation of manuscripts | AFT L D Bhartiya Sanskruti Vidyamandir | 40.00 | 40.00 |
| | | 7 | Contribution towards publication of books On Indian culture ecology philosophy | AFT Prakrit Bharati Academy | 5.00 | 5.00 |
| | | 8 | Support to develop a school in a tribal area | AFT | 5.00 | 5.00 |
| | | 9 | Conduct science workshops for rural teachers | AFT Vikram A Sarabhai Community Science Centre | 3.00 | 3.00 |
| | | 10 | Support needy children with educational kits | AFT | 2.70 | 2.70 |
| | | 11 | Capacity building of teachers through training | AFT | 0.94 | 0.94 |
| | | 12 | Introduction of digital education at Sanskrit Mahavidyalaya | AFT Swadhyay Mandal | 4.50 | 4.50 |
| | | 13 | Support children with special needs | AFT Osmosis Play Centre an Educational Games Library | 2.00 | 2.00 |
| | | 14 | Empowerment of women through various vocational training courses | AFT ARDF | 13.48 | 13.48 |

| | | | | | | |
|--|--|----|---|---|--------|--------|
| | | 15 | Skill training to youth as apprentices | Atul Ltd | 179.25 | 179.25 |
| | | 16 | Skill development of youth through vocational training | AFT ARDF | 36.20 | 36.20 |
| | | 17 | Capacity building of tribal farmers in bee keeping | AFT Under The Mango Tree Society | 1.40 | 1.40 |
| | | 18 | Empowerment of tribal families by creating home stay facilities | AFT | 85.00 | 85.00 |
| | | 19 | Create livelihood opportunities among tribal families by providing cows | AFT BAIF Institute for Sustainable Livelihoods and Development | 66.37 | 66.37 |
| | | 20 | Develop micro entrepreneurs to provide sustainable livelihood | AFT | 37.50 | 37.50 |
| | | 21 | Support tribal farmers by providing seeds | AFT ARDF | 1.14 | 1.14 |
| | | 22 | Improvement of hygiene through construction of toilets | AFT ARDF | 32.00 | 32.00 |
| | | 23 | Enhancement of rural health through health camps | AFT ARDF | 9.79 | 9.79 |
| | | 24 | Up gradation of medical equipment in a hospital | AFT Gyan Mandal Laxmipura Group Prerit Arogya Mandal | 15.00 | 15.00 |
| | | 25 | Provision of | AFT Seva | 2.40 | 2.40 |

| | | | | | | |
|--|--|----|--|--|-------|-------|
| | | | blood units to the needy and deserted patients | Yagna Samiti | | |
| | | 26 | Promotion of sports among rural youth | Atul Ltd | 11.00 | 11.00 |
| | | 27 | Contribution for establishing CT scan facility in a hospital | AFT ARDF Kasturba Vaidyakiya Rahat Mandal | 10.00 | 10.00 |
| | | 28 | Promotion of health and fitness through marathon | AFT ARDF | 9.09 | 9.09 |
| | | 29 | Promotion of sports in rural schools by providing sport kits | AFT | 6.15 | 6.15 |
| | | 30 | Provision of medical assistance to the needy people | AFT ARDF | 2.79 | 2.79 |
| | | 31 | Upliftment of quality of life of salt pan workers | AFT ARDF | 2.70 | 2.70 |
| | | 32 | Provision of blood units to thalassemia patients | AFT Valsad Raktdan Kendra | 7.00 | 7.00 |
| | | 33 | Contribution for advance treatment of cancer patients | AFT Charutar Arogya Mandal | 5.00 | 5.00 |
| | | 34 | Contribution for community marriage of underprivileged couples | AFT Shree Chandramaulles hwar Mahadevji Sansthapan Trust Shree Valsad Taluka Patel Samaj Pragati | 2.50 | 2.50 |

| | | Mandal | | |
|----|--|--|-------|-------|
| 35 | Support to children with special needs | AFT Mathru Foundation | 1.00 | 1.00 |
| 36 | Provide financial support to critically ill patients | AFT Kasturba Vaidyakiya Rahat Mandal | 31.25 | 31.25 |
| 37 | Support to families of Indian soldiers | AFT | 2.50 | 2.50 |
| 38 | Provision of free farm kits and fertilisers at subsidised rates to farmers | AFT ARDF | 3.00 | 3.00 |
| 39 | Support to disaster relief for COVID-19 pandemic | AFT ARDF | 50.00 | 50.00 |
| 40 | Support to families of special children | AFT | 19.44 | 19.44 |
| 41 | Provision of infrastructure support for institution building | AFT World Renewal Spiritual Trust | 1.50 | 1.50 |
| 42 | Renovation of anganwadi infrastructure (model anganwadi project) | AFT ARDF | 51.00 | 51.00 |
| 43 | Provision of infrastructure support to a crematorium | AFT Atul Parnadi Muktidham Trust | 5.00 | 5.00 |
| 44 | Provision of infrastructure support to school | AFT | 4.00 | 4.00 |
| 45 | Support to small development activities in | AFT ARDF | 0.48 | 0.48 |

| | | | | | | |
|------|--|--|--|--|--------|--------|
| | | | nearby villages | | | |
| | | 46 | Afforestation | Atul Ltd ARDF | 5.00 | 5.00 |
| | | 47 | Establishment of solid waste management system in Atul village | AFT ARDF | 30.00 | 30.00 |
| | | 48 | Conservation of coastal area through cleanliness drive | AFT | 1.00 | 1.00 |
| | | 49 | Plantation of medicinal plants at Kalyani Shala | AFT | 5.51 | 5.51 |
| | | Total | | | 914.35 | 914.35 |
| | | The summary of expense occurred in CSR activities for last year is listed below: | | | | |
| | | Budget for Financial year 19-20 (Rs. in lakhs) | | Actual Expense during year 19-20 (Rs. in lakhs) | | |
| | | 914.35 | | 914.35 | | |
| xii | The company shall undertake eco developmental measures including community welfare measures in the project area for the overall improvement of the environment. | Complied as mentioned in xi above. | | | | |
| xiii | A Separate environmental management cell equipped with full flagged laboratory facility shall be set up to carry out the environmental management and monitoring function. | <p>Complied.</p> <p>Company is having separate Environmental Management Cell equipped with full-fledged laboratory facility to carry out the environment management and monitoring functions. Apart from this, one Environment Research Lab is also established for research work for the study of various aspects related to environment and its remedial measures. Organogram of Environment Health & Safety was already submitted vide our letter Atul/SHE/EC Compliance/06 dated 12.7.17. Company has developed a separate laboratory equipped with equipment such as pH meter, TDS meter, COD meter, Glass ware, gas chromatography system, and oven, muffle furnace, etc. to carry out testing of routine parameters. However sampling and testing is carried out by GPCB approved and company appointed consultant also. Currently the parameters measured in-house are pH, COD, TDS, MLVSS, and MLSS.</p> | | | | |

| xiv | <p>The project authorities shall earmark adequate funds to implement the conditions stipulated by the Ministry of Environment and Forest as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so provided shall not be diverted for any other purposes.</p> | <p>Complied.</p> <p>EMP measures are implemented by 2010 and many things have already been at place.</p> <p>Non recurring cost: Rs. 5.0 Cr</p> <p>Recurring cost: A separate budget is being allocated every year to comply with all the legal requirement stipulated by SPCB, CPCB & MoEF apart from upkeep of pollution control systems and facilities. Total expenditure for the report period is given in below table.</p> <table border="1" data-bbox="470 996 1433 1550"> <thead> <tr> <th>S. N</th> <th>Parameter</th> <th>Capital cost per annum (Rs. In lacs) 2019-20</th> <th>Recurring Cost For the report period Oct 19 – Mar 20</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Air Pollution Control</td> <td>124.17</td> <td rowspan="2">2444.5</td> </tr> <tr> <td>2</td> <td>Liquid Pollution Control</td> <td>341.7</td> </tr> <tr> <td>3</td> <td>Environmental Monitoring and Management</td> <td>29.3</td> <td>35</td> </tr> <tr> <td>4</td> <td>Solid waste Disposal</td> <td>-</td> <td>263.87</td> </tr> <tr> <td>5</td> <td>Occupational health</td> <td>-</td> <td>12</td> </tr> <tr> <td>6</td> <td>Green belt</td> <td>-</td> <td>5.0</td> </tr> <tr> <td colspan="2">Total</td> <td>495.17</td> <td>2760.37</td> </tr> </tbody> </table> | S. N | Parameter | Capital cost per annum (Rs. In lacs) 2019-20 | Recurring Cost For the report period Oct 19 – Mar 20 | 1 | Air Pollution Control | 124.17 | 2444.5 | 2 | Liquid Pollution Control | 341.7 | 3 | Environmental Monitoring and Management | 29.3 | 35 | 4 | Solid waste Disposal | - | 263.87 | 5 | Occupational health | - | 12 | 6 | Green belt | - | 5.0 | Total | | 495.17 | 2760.37 |
|--------------|---|---|--|-----------|--|--|---|-----------------------|--------|--------|---|--------------------------|-------|---|---|------|----|---|----------------------|---|--------|---|---------------------|---|----|---|------------|---|-----|--------------|--|---------------|----------------|
| S. N | Parameter | Capital cost per annum (Rs. In lacs) 2019-20 | Recurring Cost For the report period Oct 19 – Mar 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Air Pollution Control | 124.17 | 2444.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Liquid Pollution Control | 341.7 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Environmental Monitoring and Management | 29.3 | 35 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | Solid waste Disposal | - | 263.87 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Occupational health | - | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | Green belt | - | 5.0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Total | | 495.17 | 2760.37 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| xv | <p>A copy of the clearance letter shall be sent by the proponent to concerned Panchayat, Zila parishad/Municipal Corporation. Urban local body and the local NGO, if any, from who</p> | <p>Complied.</p> <p>Latest submission to the Panchayat, Zila parishad, District Industrial Centre was distributed on 11.11.2016. Copy of the same was submitted to Ministry vide our letter Atul/SHE/MoEF/Visit/3 dated 4.4.17.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

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| | suggestions/representation, if any, were received while processing the proposal. | |
| | The clearance letter shall also be put on the website of the company by the proponent. | <p>Complied.</p> <p>Available at company's website at http://www.atul.co.in/sustainability/pdf/Atul-Environmental-Clearance-for-expansion-2009.pdf</p> |
| xvi | The implementation of the project vis-à-vis environmental action plan shall be monitored by Ministry's Regional office at Bhopal / SPCB / CPCB. | <p>Complied.</p> <p>SPCB and MoEF is monitoring through their regular visits.</p> |
| xvii | The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at website of the Ministry of Environment and Forest at http://www.envfor.ni.in . | <p>Complied.</p> <p>We informed the public through advertisement and by sending our EC to local Panchayat, Zila parishad, District Industrial Centre for further actions at their end.</p> |

| | | |
|-------|---|--|
| | <p>This shall be advertised within seven days from the date of issue of the clearance letter at least in two local newspaper that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Ministry's Regional office at Bhopal.</p> | <p>Complied.</p> <p>Advertisement was published as directed and copy of the same was submitted to Ministry vide our letter dated 14.11.2009.</p> |
| xviii | <p>The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closures and final approval of the project by the concerned authorities and the date of start of the project.</p> | <p>Complied.</p> <p>Start date : May 2009 Completion date : May 2010 Final approval : We have obtained NOC and CCA from GPCB. Company has funded the project internally and hence not submitted the financial closure details.</p> |
| 8 | <p>The Ministry may revoke or suspend the clearance if implementation of any of the above</p> | <p>Noted.</p> |

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| | conditions is not satisfactory. | |
| 9 | The Ministry reserves the right to stipulate additional conditions, if found necessary. The company in a time bound manner will implement these conditions. | Noted and will be complied. |
| 10 | Any appeal against this Environment clearance shall lie with the national appellate authority, if preferred, within a period of 30 days as prescribed under section 11 of National Environment Appellate Authority Act, 1997. | Noted. |
| 11 | The above conditions will be enforced, inter-alia under the provisions of the | Noted. |

| | |
|--|--|
| <p>Water (Prevention and Control of Pollution) Act, 1974 the Air ((Prevention and Control of Pollution) Act, 1981 the Environment (Protection) Act, 1986, Hazardous Wastes (Management, Handling and Transboundary movement) Rules, 2008 and the Public Liability Insurance Act, 1991 along with their amendments and rules.</p> | |
|--|--|

Table 1 : Quality of treated effluent

| Sr. No. | Parameter | Results | | | | | | GPCB Limits |
|-------------------------------------|--------------------------------|---------|--------|--------|--------|--------|--------|-------------|
| | | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | |
| 1 | pH | 8.19 | 7.95 | 6.91 | 7.02 | 7.45 | 6.23 | 5.5 to 9.0 |
| 2 | Temperature °C | 31.4 | 31.8 | 30.9 | 30.4 | 31.6 | 30.1 | 40 oC |
| 3 | Colour (pt. co. scale)in units | 100 | 90 | 80 | 140 | 80 | 78 | --- |
| 4 | Suspended solids, mg/l | 92 | 76 | 92 | 98 | 65 | 72 | 100 |
| 5 | Phenolic Compounds, mg/l | 0.088 | 0.056 | 0.044 | 0.056 | 0.041 | 0.047 | 5 |
| 6 | Cyanides, mg/l | ND | ND | ND | ND | ND | ND | 0.2 |
| 7 | Fluorides, mg/l | 0.75 | 0.7 | 0.65 | 0.75 | 0.68 | 0.62 | 2 |
| 8 | Sulphides, mg/l | 1.2 | 0.9 | 1.2 | 1.8 | 1.2 | 1.1 | 2 |
| 9 | Ammonical Nitrogen, mg/l | 48 | 38 | 43 | 46 | 34 | 37 | 50 |
| 10 | Total Chromium, mg/l | ND | ND | ND | ND | ND | ND | 2 |
| 11 | Hexavelent Chromium, mg/l | ND | ND | ND | ND | ND | ND | 1 |
| 12 | BOD (3 days at 27°C), mg/l | 78 | 65 | 60 | 65 | 59 | 66 | 100 |
| 13 | COD, mg/l | 240 | 220 | 218 | 215 | 208 | 222 | 250 |
| Note : ND is Not Detectable. | | | | | | | | |

Table: 2

| Details of Process and Flue stack | | | | Oct-19 | Nov-19 | Dec-19 | Jan-20 | Feb-20 | Mar-20 |
|-----------------------------------|-----------------------------------|----------------------------|-------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| Sl. No. | Stack Details | Parameter | Permissible Limit | Observed Value | Observed Value | Observed Value | Observed Value | Observed Value | Observed Value |
| Atal East Site | | | | | | | | | |
| 1 | Phosgene Plant (Hd Plant) | Phosgene | 0.1 ppm | Not in use | Not in use | Not in use | Not in use | Not in use | Not in use |
| Caustic Chlorine Plant | | | | | | | | | |
| 2 | Dechlorination Plant | Cl ₂ | 9.0 mg/m ³ | 6.2 | 5.3 | 7.2 | 5.8 | 4.2 | 4.4 |
| | | HCl | 26.0 mg/m ³ | 8.3 | 6.8 | 9.3 | 6.3 | 8 | 6.3 |
| 3 | Common stack of HCl Plant (old) | Cl ₂ | 9.0 mg/m ³ | 6.7 | 4.3 | 3.6 | 3.3 | 6.4 | 5.2 |
| | | HCl | 26.0 mg/m ³ | 9.4 | 7.6 | 8.2 | 7.3 | 8.4 | 9.3 |
| PCB Plant | | | | | | | | | |
| 4 | Foul Gas Scrubber | SO ₂ | 40.0 mg/m ³ | Not in use | Not in use | Not in use | Not in use | Not in use | Not in use |
| | | NOx | 25.0 mg/m ³ | | | | | | |
| Sulfuric Acid (East Site) | | | | | | | | | |
| 5 | Sulfuric Acid Plant | SO ₂ | 2.0 kg/T | 0.4 | 0.6 | 0.8 | 0.8 | 0.6 | 0.5 |
| | | Acid Mist | 50.0 mg/m ³ | 14.3 | 12.6 | 10.7 | 12.4 | 11.3 | 10.2 |
| 6 | Chlorosulfonic Acid plant reactor | Cl ₂ | 9.0 mg/m ³ | 6.6 | 3.0 | 7.3 | 6.2 | 8.7 | 3.3 |
| | | HCl | 26.0 mg/m ³ | 13.3 | 11.7 | 14.6 | 13.7 | 14.8 | 12.5 |
| Resorcinol plant | | | | | | | | | |
| 7 | Scrubber vent Resorcinol Plant | SO ₂ | 40.0 mg/m ³ | Not running during visit | Not running during visit | Not running during visit | 6.3 | 8.6 | 7.2 |
| 8 | Spore Dryer - Resorcinol Plant | PM | 130.0 mg/m ³ | Not running during visit | Not running during visit | Not running during visit | Not running during visit | 62 | 33 |
| Isocyanate | | | | | | | | | |
| 9 | Isocyanate | PM | 130.0 mg/m ³ | 33 | 31 | 42 | 46 | 38 | 43 |
| | | SO ₂ | 40.0 mg/m ³ | 17.8 | 16.7 | 16.2 | 14.2 | 17.8 | 10.3 |
| | | NOx | 25.0 mg/m ³ | 8.6 | 7.2 | 9.8 | 9.8 | 10.0 | 14.5 |
| RT Plant | | | | | | | | | |
| 10 | Foul Gas Scrubber | SO ₂ | 40.0 mg/m ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| | | NOx | 25.0 mg/m ³ | | | | | | |
| RSD Plant | | | | | | | | | |
| 11 | Spore Dryer | PM | 130.0 mg/m ³ | Not in use | Not in use | Not in use | Not in use | Not in use | Not in use |
| 12 | Scrubber S-902 | Phosgene | 0.1 ppm | Not running during visit | Not running during visit | Not running during visit | ND | ND | ND |
| 13 | Scrubber S-901/902 | HCl | 26.0 mg/m ³ | Not running during visit | Not running during visit | Not running during visit | 2.5 | 3.4 | 3.5 |
| | | NOx | 25.0 mg/m ³ | Not running during visit | Not running during visit | Not running during visit | 11.3 | 9.2 | 8.8 |
| S-4-D | | | | | | | | | |
| 14 | Common Scrubber: S-4-D Plant | Cl ₂ | 9.0 mg/m ³ | 7.3 | 6.6 | 5.8 | 6.2 | 6.3 | 4.6 |
| | | HCl | 26.0 mg/m ³ | 6.5 | 10.3 | 7.3 | 8.4 | 6.3 | 6 |
| | | Phosgene | - | ND | ND | ND | ND | ND | ND |
| 15 | Dryer-1 | PM with Pesticide compound | 30.0 mg/m ³ | 7.5 | 6.3 | 8.6 | 8.8 | 7.2 | 6.3 |
| 16 | Dryer-2 | PM with Pesticide compound | 30.0 mg/m ³ | 9.2 | 8.2 | 7.2 | 8.3 | 8.6 | 7.2 |
| 17 | Dryer-3 | PM with Pesticide compound | 30.0 mg/m ³ | 6.3 | 7.3 | 10.7 | 7.5 | 8.4 | 6.3 |
| 18 | Dryer-4 | PM with Pesticide compound | 20.0 mg/m ³ | 11.3 | 13.4 | 9.5 | 10.4 | 11.7 | 10.3 |
| 19 | Dryer-5 | PM with Pesticide compound | 20.0 mg/m ³ | | | | 8.3 | 7.6 | 8.1 |

| No. | Stack Details | Parameter | Permissible Limits | Observed Value | Observed Value | Observed Value | Observed Value | Observed Value | Observed Value |
|-----------------------|--|------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| CP Plant | | | | | | | | | |
| 20 | MCPA | Cl ₂ | 9 mg/NM ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| | | HCl | 20 mg/NM ³ | | | | | | |
| | | SO ₂ | 40 mg/NM ³ | | | | | | |
| 21 | Piprnil | SO ₂ | 40 mg/NM ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| | | HCl | 20 mg/NM ³ | | | | | | |
| 17 | Imidacloprid | SO ₂ | 175 mg/Sm ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| 18 | Pyrethroids | SO ₂ | 40 mg/Sm ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| | | HCl | 20 mg/Sm ³ | | | | | | |
| 19 | Stack at Azadir Plant | SO ₂ | 175 mg/Sm ³ | 21.5 | 36.2 | 20.4 | 25.5 | 20.8 | 15.2 |
| MPNL Plant | | | | | | | | | |
| 20 | Fluogone Scrubber at MPNL | Fluogone | 0.1 ppm | ND | ND | ND | ND | ND | ND |
| 21 | Central Scrubber at MPNL | Fluogone | 0.1 ppm | ND | ND | ND | ND | ND | ND |
| RICO plant | | | | | | | | | |
| 22 | Central scrubber at Rico Plant | Acetonitrile, DM | — | — | — | — | — | — | — |
| Ester Plant | | | | | | | | | |
| 23 | Scrubber at Ester plant by Glyphosate | Toxaldehyde | 10 mg/Sm ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| 24 | Central scrubber MCPA Plant | HCl | 20 mg/Sm ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| 25 | MPP plant scrubber | HCl | 20 mg/Sm ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| | | Fluogone | 0.1 ppm | | | | | | |
| Atul West Site | | | | | | | | | |
| 26 | Shed A03/03/44 | Cl ₂ | 9 mg/NM ³ | 7.8 | 6.7 | 5.8 | 6.7 | 7.1 | 6.5 |
| | | HCl | 20 mg/NM ³ | 10.3 | 9.6 | 8.4 | 9.2 | 12.7 | 10.2 |
| 27 | Shed B2/12/24 Reaction Vessel | Cl ₂ | 9.0 mg/Sm ³ | 6.7 | 6.5 | 5.4 | 6.5 | 5.3 | 4.5 |
| | | HCl | 20.0 mg/Sm ³ | 8.3 | 8.8 | 12.6 | 9.3 | 8.6 | 7.3 |
| 28 | Shed B18/02/24 Fan | SO ₂ | 40 mg/NM ³ | 14.3 | 16.3 | Not Running During Visit | 16.2 | 14.7 | 13.3 |
| | | Cl ₂ | 9 mg/NM ³ | 3.6 | 4.6 | | 3.2 | 4.8 | 4.5 |
| | | HCl | 20 mg/NM ³ | 12.4 | 10.6 | | 9.3 | 7.3 | 6.8 |
| 29 | Shed C1/20/15 Chlorinator | Cl ₂ | 9.0 mg/Sm ³ | 6.4 | 5.2 | 7.3 | 5.2 | 6.3 | 7.2 |
| | | HCl | 20.0 mg/Sm ³ | 10.2 | 12.3 | 9.8 | 11.8 | 10.7 | 13.3 |
| 30 | Shed D Non Spray dryer No. 45 | PM | 150.0 mg/Sm ³ | 63 | 66 | 46 | 55 | 32 | 40 |
| 31 | Shed D Non Spray dryer No. 30 | PM | 150.0 mg/Sm ³ | 58 | 48 | 62 | 49 | 24 | Not Running During Visit |
| 32 | Shed E 7/12/49 Spray Dryer | PM | 150.0 mg/Sm ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| 33 | Shed F F6/1/15 Reaction Vessel | Cl ₂ | 9.0 mg/Sm ³ | 5.4 | 6.7 | 6.3 | 6.7 | 5.1 | 3.3 |
| | | HCl | 20.0 mg/Sm ³ | 7.3 | 9.4 | 8.2 | 8.4 | 7.3 | 6.8 |
| 34 | Shed G 10/8/1 (posiver) | Cl ₂ | 9.0 mg/Sm ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| | | HCl | 20.0 mg/Sm ³ | | | | | | |
| 35 | Shed H 11/6/17 chlorinator | Cl ₂ | 9.0 mg/Sm ³ | 6.3 | 6.8 | 3.8 | 5.8 | 3.2 | 2.5 |
| | | HCl | 20.0 mg/Sm ³ | 10.2 | 12.3 | 12.4 | 11.8 | 9.7 | 7.2 |
| 36 | Shed K K 13/3/8 Feed of Sulbark acid plant | SO ₂ | 2.0 kg/T | 9.8 | 9.6 | 9.8 | 9.5 | 9.4 | 9.5 |
| 37 | Shed J15/09/25 | H2S | — | ND | ND | ND | ND | ND | Not Running During Visit |
| | | SO ₂ | 40 mg/NM ³ | 12.8 | 13.2 | 16.8 | 13.2 | 11.7 | |

| Sr. No. | Stack Details | Parameter | Permissible Limit | Obtained Value | Obtained Value | Obtained Value | Obtained Value | Obtained Value | Obtained Value |
|------------------------|-----------------------------------|------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| 38 | Shed J12/01/42 | SO ₂ | 40 mg/NM ³ | 19.2 | 10.1 | 17.2 | 10.1 | 13.5 | Not Running During Visit |
| | | Cl ₂ | 9.0 mg/Nm ³ | 6.3 | 6.7 | 7.1 | 6.2 | 6.8 | |
| | | HCl | 20.0 mg/Nm ³ | 9.4 | 8.2 | 12.3 | 8.6 | 7.3 | |
| 39 | Shed J12/03/36 | SO ₂ | 40 mg/NM ³ | 14.8 | 14.8 | 16.7 | 14.5 | 12.9 | Not Running During Visit |
| | | HCl | 20.0 mg/Nm ³ | 9.7 | 8.4 | 9.2 | 8.2 | 7.2 | |
| 40 | Shed R Scrubber Fan 920/08/24 | Cl ₂ | 9 mg/NM ³ | 7.2 | 6.3 | 6.2 | 6.7 | 6.6 | 7.3 |
| | | HCl | 20 mg/NM ³ | 13.6 | 12.9 | 15.5 | 13.2 | 10.4 | 12.8 |
| 41 | Shed R Scrubber Fan 920/02/41 | SO ₂ | 40 mg/NM ³ | 17.1 | 13.6 | 20.4 | 13.9 | 14.6 | 10.2 |
| 42 | Bulber Black Plant | H ₂ S | — | ND | ND | ND | ND | ND | ND |
| 43 | Bulber Dyes plant | PH ₃ | 175 mg/NM ³ | 13.7 | 13.3 | 22.6 | 13.3 | 17.2 | 16.4 |
| | | NH ₃ | — | ND | ND | ND | ND | ND | ND |
| 44 | MPC plant | SO ₂ | 175 mg/NM ³ | 29.6 | 27.4 | 34.2 | 20.4 | 12.8 | 10.2 |
| | | HCl | 20 mg/NM ³ | 12.7 | 9.7 | 11.6 | 10.8 | 9.8 | - |
| 45 | Flavors & Fragrances Plant | HCl | 20 mg/NM ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| Atul North Site | | | | | | | | | |
| 46 | N-FDI Plant Catalytic Incinerator | PH ₃ | 150.0 mg/Nm ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| | | SO ₂ | 40.0 mg/Nm ³ | | | | | | |
| | | NOx | 25.0 mg/Nm ³ | | | | | | |
| | | Formaldehyde | 10.0 mg/Nm ³ | | | | | | |
| 47 | PSIH Plant vessel | Phosgene | 0.1 ppm | ND | ND | ND | ND | ND | ND |
| 48 | PSIH - II Plant | HCl | 20.0 mg/Nm ³ | 12.3 | 12.3 | 9.8 | 11.3 | 9.8 | 8.2 |
| | | Phosgene | 0.1 ppm | ND | ND | ND | ND | ND | ND |
| 49 | OCDPS Plant | SO ₂ | — | ND | ND | ND | ND | ND | ND |
| 50 | DOS Plant | PH ₃ | 175 Mg/Nm ³ | 35.3 | 35.3 | 34.4 | 52.3 | 48.3 | 44.1 |
| 51 | SIVC II Plant | SO ₂ | — | ND | ND | ND | ND | ND | ND |
| 52 | BPC I Plant | PH ₃ | 175 mg/Nm ³ | 68.2 | 68.2 | 101.2 | 77.2 | 68.2 | 64.1 |
| 53 | BPC IV Plant | PH ₃ | 175 mg/NM ³ | 45.2 | 45.2 | 132.6 | 88.6 | 73.4 | 70.2 |
| | | SO ₂ | — | 7.3 | 7.3 | 4.3 | 3.6 | 4.3 | 3.0 |
| 54 | Furnace (Phosgene plant- New) | PM | 150 mg/NM ³ | 62 | 62 | 72 | 52 | 46 | 62 |
| 55 | Inciner (Phosgene plant- New) | CO | — | ND | ND | ND | ND | ND | ND |
| | | Phosgene | 0.1 ppm | ND | ND | ND | ND | ND | ND |

| No. Ref. | Stack Details | Parameter | Permissible Limit | Observed Value | Observed Value | Observed Value | Observed Value | Observed Value | Observed Value |
|-------------------|---|-----------------|-------------------------|----------------|----------------|----------------|----------------|----------------|----------------|
| East site | | | | | | | | | |
| 1 | FBC boiler E1 | PM | 100 mg/m ³ | 65 | 53 | 71 | 63 | 70 | 76 |
| | | SO ₂ | 600 mg/m ³ | 119 | 124 | 112 | 104 | 112 | 115 |
| | | NOx | 600 mg/m ³ | 137 | 145 | 126 | 125 | 106 | 103 |
| 2 | FBC boiler E2 | PM | 100 mg/m ³ | 73 | 66 | 68 | 70 | 82 | 88 |
| | | SO ₂ | 600 mg/m ³ | 126 | 132 | 107 | 112 | 109 | 108 |
| | | NOx | 600 mg/m ³ | 140 | 137 | 119 | 117 | 121 | 116 |
| 3 | FBC boiler E3 | PM | 100 mg/m ³ | 78 | 50 | 75 | 65 | 73 | 75 |
| | | SO ₂ | 600 mg/m ³ | 136 | 128 | 116 | 108 | 113 | 114 |
| | | NOx | 600 mg/m ³ | 129 | 132 | 126 | 112 | 126 | 120 |
| 4 | Hot Oil Unit (Intermittent Plant) | PM | 150.0 mg/m ³ | ND | ND | ND | ND | ND | ND |
| | | SO ₂ | 100 ppm | ND | ND | ND | ND | ND | ND |
| | | NOx | 50 ppm | 24 | 24 | 36 | 38 | 22 | 25 |
| 5 | DO set 1020 KVA (Standby) | PM | 150 mg/m ³ | Stand by | Stand by | Stand by | Stand by | Stand by | Stand by |
| | | SO ₂ | 100 ppm | | | | | | |
| | | NOx | 50 ppm | | | | | | |
| West Site | | | | | | | | | |
| 6 | FBC boiler W1 | PM | 100 mg/m ³ | 83 | 60 | 82 | 70 | 58 | 55 |
| | | SO ₂ | 600 mg/m ³ | 102 | 112 | 104 | 118 | 119 | 120 |
| | | NOx | 600 mg/m ³ | 123 | 124 | 123 | 104 | 113 | 116 |
| 7 | Hot Oil Plant stand-by | PM | 150.0 mg/m ³ | ND | ND | ND | ND | ND | ND |
| | | SO ₂ | 100 ppm | ND | ND | ND | ND | ND | ND |
| | | NOx | 50 ppm | 30 | 30 | 40 | 32 | 20 | 21 |
| 8 | Oil burner Stand B (Stand by) | PM | 150.0 mg/m ³ | Stand by | Stand by | Stand by | Stand by | Stand by | Stand by |
| | | SO ₂ | 100 ppm | | | | | | |
| | | NOx | 50 ppm | | | | | | |
| 9 | Boiler (50 TPH) 2 Nos (New boilers W2,W3) | PM | 50 mg/m ³ | 25 | 32 | 34 | 37 | 29 | 23 |
| | | SO ₂ | 600 mg/m ³ | 127 | 132 | 108 | 116 | 120 | 110 |
| | | NOx | 300 mg/m ³ | 93 | 102 | 98 | 102 | 103 | 105 |
| | | Mercury | 0.03 mg/m ³ | ND | ND | ND | ND | ND | ND |
| 10 | DO set 1500 KVA (Stand by) | PM | 150.0 mg/m ³ | Stand by | Stand by | Stand by | Stand by | Stand by | Stand by |
| | | SO ₂ | 100 ppm | | | | | | |
| | | NOx | 50 ppm | | | | | | |
| North Site | | | | | | | | | |
| 11 | Thermal fluid heater of DOU/DAP Plant | PM | 150.0 mg/m ³ | ND | ND | ND | ND | ND | ND |
| | | SO ₂ | 100 ppm | ND | ND | ND | ND | ND | ND |
| | | NOx | 50 ppm | 24 | 24 | 32 | 30 | 28 | 26 |

Table 3 : Ambient Air Monitoring details

| Station | Parameter | Limit micro gm/N M ³ | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 |
|--------------------|-----------|---------------------------------|--------|--------|--------|--------|--------|--------|
| 66 KV | PM 2.5 | 60 | 21.3 | 19.6 | 32.2 | 29.6 | 33.7 | 36.8 |
| | PM10 | 100 | 43.5 | 38.4 | 45.3 | 40.4 | 44.2 | 52.3 |
| | SO2 | 80 | 9.8 | 10.4 | 9.4 | 10.4 | 11.2 | 10.8 |
| | NOx | 80 | 16.4 | 17.5 | 16.2 | 13.5 | 13.2 | 15.2 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Opposite Shed D | PM 2.5 | 60 | 21.3 | 28 | 32 | 38 | 32 | 36 |
| | PM10 | 100 | 43.5 | 35 | 39 | 35 | 39 | 42 |
| | SO2 | 80 | 9.8 | 7.9 | 9.6 | 8.4 | 9.6 | 8.2 |
| | NOx | 80 | 16.4 | 8.3 | 9.3 | 9.2 | 9.3 | 10.2 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Near West site ETP | PM 2.5 | 60 | 24 | 24 | 27 | 45 | 36 | 38 |
| | PM10 | 100 | 39 | 39 | 42 | 39 | 42 | 45 |
| | SO2 | 80 | 8.7 | 8.7 | 8.4 | 14.7 | 8.4 | 8.7 |
| | NOx | 80 | 9.4 | 9.4 | 8.4 | 15.4 | 8.4 | 11.4 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Near North ETP | PM 2.5 | 60 | 27 | 27 | 29 | 40 | 40 | 44 |
| | PM10 | 100 | 40 | 40 | 44 | 40 | 42 | 44 |
| | SO2 | 80 | 8.3 | 8.3 | 9.6 | 12.8 | 9.6 | 10.8 |
| | NOx | 80 | 8.6 | 8.6 | 8.2 | 14.2 | 8.2 | 12.8 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| TSDF | PM 2.5 | 60 | 26 | 26 | 28 | 42 | 43 | 46 |
| | PM10 | 100 | 46 | 46 | 46 | 42 | 40 | 43 |
| | SO2 | 80 | 7.4 | 7.4 | 8.2 | 10.6 | 8.2 | 9.8 |
| | NOx | 80 | 8.1 | 8.1 | 7.6 | 11.5 | 7.6 | 13.6 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Main Guest House | PM 2.5 | 60 | 15 | 15 | 15 | 28 | 19 | 24 |
| | PM10 | 100 | 25 | 25 | 22 | 45 | 42 | 44 |
| | SO2 | 80 | 4.5 | 4.5 | 4.3 | 8.4 | 7.8 | 6.3 |
| | NOx | 80 | 5.2 | 5.2 | 6.2 | 9.4 | 8.2 | 7.8 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Wyeth Colony | PM 2.5 | 60 | 10 | 10 | 17 | 25 | 20 | 22 |
| | PM10 | 100 | 26 | 26 | 24 | 42 | 39 | 37 |
| | SO2 | 80 | 4.1 | 4.1 | 5.4 | 7.2 | 6.7 | 7.6 |

| | | | | | | | | |
|-------------------------|---------|-----|------|------|------|------|------|------|
| | NOx | 80 | 4.6 | 4.6 | 5.3 | 8.2 | 7.4 | 8.6 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Gram panchayat hall | PM 2.5 | 60 | 12 | 12 | 22 | 30 | 28 | 29 |
| | PM10 | 100 | 29 | 29 | 32 | 49 | 48 | 45 |
| | SO2 | 80 | 6.2 | 6.2 | 6.3 | 8.6 | 7.8 | 8.2 |
| | NOx | 80 | 5.7 | 5.7 | 7.2 | 9.4 | 8.2 | 7.3 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Main office, North site | PM 2.5 | 60 | 19 | 19 | 24 | 35 | 30 | 26 |
| | PM10 | 100 | 35 | 35 | 38 | 52 | 48 | 49 |
| | SO2 | 80 | 7.2 | 7.2 | 6.8 | 9.2 | 8.4 | 7.3 |
| | NOx | 80 | 7.3 | 7.3 | 8.1 | 10.6 | 9.6 | 8.3 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Haria water tank | PM 2.5 | 60 | 18.3 | 18.3 | 17.8 | 28.2 | 37.8 | 30.8 |
| | PM10 | 100 | 24.4 | 24.4 | 32.7 | 42.2 | 42.7 | 45.2 |
| | SO2 | 80 | 9.5 | 9.5 | 8.8 | 11.2 | 8.8 | 8.8 |
| | NOx | 80 | 15.8 | 15.8 | 14.5 | 14.3 | 11.5 | 10.2 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |

Table 4 : Fugitive Emission Monitoring details

| Plant | Area | Parameter | Prescribed Limit | Results of VOCs in Milligram per NM ³ | | | | | |
|------------|-------------------------------------|---------------|------------------|--|--------|--------|--------|--------|--------|
| | | | | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 |
| 2,4 D | Reactor | Phenol | 19 | 11.6 | 12.6 | 14.8 | 16.6 | 12.4 | 12.3 |
| | Buffer tank | Chlorine | 3.0 | 1.6 | 2.1 | 1.9 | 2.4 | 1.6 | 2.1 |
| Resorcinol | Benzene storage tank area near vent | Benzene | 15 | 7.9 | 10.2 | 8.4 | 11.3 | 9.4 | 8.5 |
| | Near Extraction/scrubber unit | Butyl acetate | - | 649 | 715 | 620 | 705 | 739 | 602 |
| Pharma | At second floor work area | Ammonia | 18 | 10.6 | 14.2 | 10.8 | 12.4 | 17.4 | 13.2 |
| | Ammonia recovery area | Ammonia | 18 | 14.9 | 16.8 | 15.2 | 17.1 | 16 | 11.6 |
| Epoxy - I | At vacuum pump 2nd floor | ECH | 10 | 6 | 3.4 | 2.9 | 3.5 | 5.9 | 5.7 |
| | At vessel POS 1208 G.F | ECH | 10 | 5.2 | 5.6 | 7.4 | 9.2 | 7.8 | 6.6 |
| Shed H | At second floor work area | Nitrobenzene | 5 | 3.6 | 3 | 2.3 | 3.4 | 4 | 2.9 |
| Shed J | Buffer Tank | Chlorine | 3 | 2.1 | 2.6 | 2.1 | 2.5 | 1.7 | 2.4 |

Table 5 : Noise level monitoring data (Day Time)

| Sr. No | Location | Noise Level, dBA | | | | | | Permissible Limits, dBA |
|--------|-----------------------------|------------------|--------|--------|--------|--------|--------|-------------------------|
| | | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | |
| | | | | | | | | 75 |
| 1 | Near Main guest house | 56.7 | 59.7 | 55.7 | 55.7 | 55.7 | 61.2 | 75 |
| 2 | Near TSDF | 64.2 | 61.2 | 62.3 | 62.3 | 62.3 | 63.7 | 75 |
| 3 | At Wyeth Colony | 57.3 | 49.7 | 53.5 | 53.5 | 53.5 | 54.4 | 75 |
| 4 | Gram Panchayat Hall | 62.4 | 60.8 | 63.5 | 63.5 | 63.5 | 62.5 | 75 |
| 5 | Near Main Office North site | 60.2 | 59.2 | 64.5 | 64.5 | 64.5 | 60.2 | 75 |
| 6 | ETP North site | 64.3 | 68.5 | 63.2 | 63.2 | 63.2 | 64.4 | 75 |
| 7 | Opposite shed D | 64.8 | 64.7 | 66.4 | 66.4 | 66.4 | 67.3 | 75 |
| 8 | ETP West site | 68.5 | 62.8 | 63.7 | 63.7 | 63.7 | 65.5 | 75 |
| 9 | Water tank Haria road | 59.7 | 62.6 | 53.5 | 53.5 | 53.5 | 60.2 | 75 |
| 10 | Near 66KVA substation | 63.3 | 68.6 | 65.2 | 65.2 | 65.2 | 62.5 | 75 |

Table 6 : Noise level monitoring data (Night Time)

| Sr. No | Location | Noise Level, dBA | | | | | | Permissible Limits, dBA |
|--------|-----------------------------|------------------|--------|--------|--------|--------|--------|-------------------------|
| | | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | |
| | | | | | | | | 70 |
| 1 | Near Main guest house | 50.2 | 52.2 | 50.6 | 50.6 | 51.6 | 52.2 | 70 |
| 2 | Near TSDF | 55.7 | 58.7 | 54.2 | 54.2 | 53.2 | 54.4 | 70 |
| 3 | At Wyeth Colony | 44.7 | 43.7 | 46.1 | 46.1 | 51.1 | 50.3 | 70 |
| 4 | Gram Panchayat Hall | 57.3 | 54.8 | 58.4 | 58.4 | 53.4 | 54.3 | 70 |
| 5 | Near Main Office North site | 57.3 | 54.8 | 54.2 | 54.2 | 56.8 | 56.2 | 70 |
| 6 | ETP North site | 58.6 | 55.3 | 53.6 | 53.6 | 53.2 | 54.4 | 70 |
| 7 | Opposite shed D | 60.2 | 57.3 | 62.7 | 60.7 | 59.2 | 58.3 | 70 |
| 8 | ETP West site | 57.8 | 59.8 | 60.8 | 57.8 | 54.7 | 55.1 | 70 |
| 9 | Water tank Haria road | 52.3 | 55.8 | 50.3 | 52.3 | 54.7 | 53.2 | 70 |
| 10 | Near 66KVA substation | 57.2 | 53.8 | 63.2 | 57.2 | 56.4 | 55.1 | 70 |

Atul Limited

Project: CRZ clearance for proposed 4.0 km long treated effluent discharge pipe line in Par estuary, Dist. Valsad.

CRZ Compliance for the period October 2019- March 2020 as per CRZ Clearance No. ENV-1097-2942-P, dated 17.01.1998.

| No. | Condition | Compliance | | | | | | | | | | | | | | | | | | | | | | | | |
|-------|---|--|-----|-------------------------------|------------|---|---|-------|---|---|-------|---|---|-------|---|---|------------------------|-------|--|-------|-------|--|----|-------|--|----|
| 1 | The Company shall strictly adhere to all the provisions of CRZ notification of 1991 and subsequent amendments. | <p>Complied.</p> <p>Details are given below in the table:</p> <table border="1"> <thead> <tr> <th>No.</th> <th>Clause under CRZ notification</th> <th>Compliance</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Imposes the given restrictions in setting up and expansion of industries, operations or processes in CRZ.</td> <td>Noted</td> </tr> <tr> <td>2</td> <td>List of prohibited activities within CRZ.</td> <td>Noted</td> </tr> <tr> <td>3</td> <td>Guideline for regulation of permissible activities.</td> <td>Noted</td> </tr> <tr> <td>4</td> <td>Procedure for monitoring and enforcement.</td> <td>Applicable to Ministry</td> </tr> <tr> <td>Ann 1</td> <td>Classification of costal regular zone.</td> <td>Noted</td> </tr> <tr> <td>Ann 2</td> <td>Guidelines for development of beach/ resort/ hotels.</td> <td>NA</td> </tr> <tr> <td>Ann 3</td> <td>List of petroleum products permitted in storage in CRZ except CRZ-1.</td> <td>NA</td> </tr> </tbody> </table> | No. | Clause under CRZ notification | Compliance | 1 | Imposes the given restrictions in setting up and expansion of industries, operations or processes in CRZ. | Noted | 2 | List of prohibited activities within CRZ. | Noted | 3 | Guideline for regulation of permissible activities. | Noted | 4 | Procedure for monitoring and enforcement. | Applicable to Ministry | Ann 1 | Classification of costal regular zone. | Noted | Ann 2 | Guidelines for development of beach/ resort/ hotels. | NA | Ann 3 | List of petroleum products permitted in storage in CRZ except CRZ-1. | NA |
| No. | Clause under CRZ notification | Compliance | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Imposes the given restrictions in setting up and expansion of industries, operations or processes in CRZ. | Noted | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | List of prohibited activities within CRZ. | Noted | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Guideline for regulation of permissible activities. | Noted | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | Procedure for monitoring and enforcement. | Applicable to Ministry | | | | | | | | | | | | | | | | | | | | | | | | |
| Ann 1 | Classification of costal regular zone. | Noted | | | | | | | | | | | | | | | | | | | | | | | | |
| Ann 2 | Guidelines for development of beach/ resort/ hotels. | NA | | | | | | | | | | | | | | | | | | | | | | | | |
| Ann 3 | List of petroleum products permitted in storage in CRZ except CRZ-1. | NA | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | The company shall strictly adhere to the conditions stipulated by the Gujarat Pollution Control Board in their Consent order. | <p>Complied.</p> <p>The company complies with all stipulated norms under various acts. Stipulation made in CCA by GPCB are being complied and the same is certified by the external agency, i.e. our Environmental auditors appointed by GPCB. Latest audit report for year 18-19 was submitted vide our letter dated July 09, 2019.</p> | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | The company shall discharge the treated effluent meeting the norms prescribed by G.P.C.B. | <p>Complied.</p> <p>The discharged effluent is meeting all pollution board limits and values of various parameters of treated effluent is given in Table 1. (Pl. see pg. no. 4)</p> <p>The maximum values during the compliance period confirms that at no time the emission went beyond the stipulated standards.</p> <p>Summary is given below:</p> | | | | | | | | | | | | | | | | | | | | | | | | |

| Sr. No | Parameter | Norms | Values for the period Oct 19- Mar 20 | | |
|--------|--------------------------------|----------|--------------------------------------|-------|--------|
| | | | Min. | Max. | Avg. |
| 1 | pH | 5.5-9.0 | 6.23 | 8.19 | 7.19 |
| 2 | Temperature | 40 deg C | 30.1 | 31.8 | 31.09 |
| 3 | Colour (pt. co. scale)in units | --- | 78 | 140 | 92.86 |
| 4 | Suspended solids | 100 mg/l | 62 | 98 | 79.57 |
| 5 | Phenolic Compounds | 5 mg/l | 0.039 | 0.088 | 0.05 |
| 6 | Cyanides | 0.2 mg/l | ND | ND | ND |
| 7 | Fluorides | 2 mg/l | 0.62 | 0.75 | 0.69 |
| 8 | Sulphides | 2 mg/l | 0.9 | 1.8 | 1.23 |
| 9 | Ammonical Nitrogen | 50 mg/l | 34 | 48 | 41.00 |
| 10 | Total Chromium | 2 mg/l | ND | ND | ND |
| 11 | Hexavalent Chromium | 1 mg/l | ND | ND | ND |
| 12 | BOD (3 days at 27oC) | 100 mg/l | 57 | 78 | 64.29 |
| 13 | COD | 250 mg/l | 205 | 240 | 218.29 |

The effluent quality at the ETP discharge point is regularly being monitored by the Environmental auditors appointed by GPCB. Latest audit report for the year 18-19 was submitted vide our letter dated July 23, 2019. The same was submitted to CPCB also as directed.

GPCB also monitor the treated effluent quality at intervals. Recent result by GPCB is attached as **Annexure 1**.

The river water quality at the discharge point is regularly being monitored by GPCB. Agencies like NIO, Pollucon Laboratories Pvt. Ltd- MoEF approved agency, Envision Enviro Technologies Pvt. Ltd –NABET accredited have also done the monitoring during the years. Relevant extracts from latest reports were submitted to Ministry vide our letter Atul/SHE/MoEF/Visit/3 dated 4/4/17.

| | |
|--|--|
| The company shall keep records of the quality of effluents being discharge during the tides as per the recommendations of N.I.O. | <p>Complied.</p> <p>We are keeping the records of quality effluents being discharged during the tides in soft copy as per the recommendations of N.I.O.</p> |
|--|--|

| | | |
|---|--|--|
| 4 | The company shall submit the quarterly progress report of compliance of conditions. | <p>Complied.</p> <p>We have submitted progress reports to the Forest and Environment Department of Gujarat during the pipe line installation work. Couple of reports were already submitted to Ministry vide our letter Atul/SHE/MoEF/Visit/3 dated 4/4/17.</p> |
| 5 | The company shall bear all the cost of the agency to be appointed by the Government for overseeing/monitoring the project activities during construction/operational phases. | Noted and will be complied as and when it will come. |
| 6 | The company shall comply with all the recommendations, additional conditions and environmental safeguards prescribed in the report of NIO dated March, 1997. | <p>Complied.</p> <p>Compliance to NIO recommendations are being followed. Copy of compliance report submitted to Forest and Environment Department of Gujarat was already submitted to Ministry vide our letter Atul/SHE/MoEF/Visit/3 dated 4/4/17.</p> |
| 6 | The company shall submit an Environmental Audit Report every year. | <p>Complied.</p> <p>Latest environmental audit report for year 18-19 was submitted vide our letter dated July 23, 2019.</p> |
| 7 | The company shall obtain the necessary permissions from different Government department/agencies under different laws/Acts. | <p>Complied.</p> <p>We have received GPCB approval for operating 4Km line vide its consent letter no. 16399 dated 22.12.98. Copy already submitted to Ministry vide our letter Atul/SHE/MoEF/Visit/3 dated 4/4/17.</p> |
| 8 | Any additional conditions which may imposed from time to time. | Noted and will be complied. |

Table 1: Quality of treated effluent

| Sr. No. | Parameter | Results | | | | | | GPCB Limits |
|-------------------------------------|--------------------------------|---------|--------|--------|--------|--------|--------|-------------|
| | | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | |
| 1 | pH | 8.19 | 7.95 | 6.91 | 7.02 | 7.45 | 6.23 | 5.5 to 9.0 |
| 2 | Temperature °C | 31.4 | 31.8 | 30.9 | 30.4 | 31.6 | 30.1 | 40 °C |
| 3 | Colour (pt. co. scale)in units | 100 | 90 | 80 | 140 | 80 | 78 | --- |
| 4 | Suspended solids, mg/l | 92 | 76 | 92 | 98 | 65 | 72 | 100 |
| 5 | Phenolic Compounds, mg/l | 0.088 | 0.056 | 0.044 | 0.056 | 0.041 | 0.047 | 5 |
| 6 | Cyanides, mg/l | ND | ND | ND | ND | ND | ND | 0.2 |
| 7 | Fluorides, mg/l | 0.75 | 0.7 | 0.65 | 0.75 | 0.68 | 0.62 | 2 |
| 8 | Sulphides, mg/l | 1.2 | 0.9 | 1.2 | 1.8 | 1.2 | 1.1 | 2 |
| 9 | Ammonical Nitrogen, mg/l | 48 | 38 | 43 | 46 | 34 | 37 | 50 |
| 10 | Total Chromium, mg/l | ND | ND | ND | ND | ND | ND | 2 |
| 11 | Hexavelent Chromium, mg/l | ND | ND | ND | ND | ND | ND | 1 |
| 12 | BOD (3 days at 27°C), mg/l | 78 | 65 | 60 | 65 | 59 | 66 | 100 |
| 13 | COD, mg/l | 240 | 220 | 218 | 215 | 208 | 222 | 250 |
| Note : ND is Not Detectable. | | | | | | | | |



ANALYSIS REPORT FOR
WATER / WASTE WATER SAMPLE

Sample ID:276560 - Analysis Completion 02/03/2020

Dyes and Dye-Intermediates / LAB Inward : 52218

Gujarat Pollution Control Board, Vapi
CS/124, GIDC Vapi,
Near Hotel Pritam,
Vapi - 396 195
Tele:(0260) 2432089

TEST REPORT

Test Report No. : 52218

Date: 02/03/2020

1. Name of the Customer : Atul Limited - 23158
2. Address : 5, 6, 29, 30, 33, 34, 35, 37, 38, 80, 81, 84, 85, 91, etc., AT & P.O.ATUL, Dist. Valsad, Pin: ATUL-396020, Taluka : Valsad, District : Valsad, GIDC : Not In Gidc
3. Nature of Sample : REP-Representative/Grab, (Insp Type : COM-On Complaint)
4. Sample Collected By : R.K. Maheta,SO
5. Quantity of Sample Received : 5
6. Code No. of the Sample : 276560
7. Date & Time of Collection & Inwarding : 13/02/2020 , (1710 to 1710) & 14/02/2020
8. Date of Start & Completion of Analysis : 17/02/2020 & 02/03/2020
9. Sampling Point : From Final outlet of Central ETP -
10. Flow Details (Remarks) : Yes
11. Mode of Disposal : Estuary zone of River Par
12. Ultimate Receiving Body : Estuary zone of river par
13. Temperature on Collection : 29 & pH Range on pH Strip :@ 7-8 on pH strip
14. Carboys Nos for : Barcode & Color & Appearance :Brown
15. Water Consumption & W.W.G (KLPD) : Ind :23726.000 , Dom :938.000 & Ind :21727.000 , Dom :939.000

| Sr | Parameter | Unit | Test Method | Range of Testing | Result |
|----|------------------------|-------------|---|------------------------|--------|
| 1 | Temperature | Centigrade | IS: 3025 (Part - 9) - 1984(Reaffirmed 2006) | Ambient oC - 50 oC | 29 |
| 2 | pH | pH Units | 4500 H+ B APHA Standard Methods 22nd ed. 2012 | 1 - 14 pH value As or | 7.03 |
| 3 | Colour | Pt. Co. Sc. | 2120 B APHA Standard Methods 22nd ed. 2012 | 2 - to 99 Hazen & 1-50 | 150 |
| 4 | Total Dissolved Solids | mg/l | Gravimetric method. (2540 C APHA Standard Method | 10 - 200000 mg/L | 4838 |
| 5 | Suspended Solids | mg/l | Gravimetric method. (2540 D APHA Standard Method | 2 - 10000 mg/L | 94 |
| 6 | Ammonical Nitrogen | mg/l | 1). Titrimetric method (4500 NH3 B & C APHA Standa | 1 - 2000 mg/l | 10.24 |
| 7 | Chloride | mg/l | Argentometric method. (4500 Cl7 B APHA Standard 9 | 1 - 50000 mg/l | 1659 |
| 8 | Sulphate | mg/l | APHA(22nd ed.)4500 SO4 E | 2-40mg/l | 746 |
| 9 | Chemical Oxygen Demand | mg/l | APHA (22nd Edition)- 5220 B Open Reflux Method-2 | 5.0- 50000 mg/l | 214 |
| 10 | Oil & Grease | mg/l | Liquid - Liquid Partition Gravimetric method. (5520 B | 01 - 1000 mg/l | 0.0 |
| 11 | Phenolic Compounds | mg/l | 4 Amino Antipyrine method without Chloroform Extra | 0.1 - 50 mg/l | 0.5 |
| 12 | Sulphide | mg/l | APHA (22nd Ed.)4500-s2-F -iodometric Method | 1-500.0 mg/l | 801 |
| 13 | B.O.D (3 Days 27oC) | mg/l | 3 - Day BOD test. (IS 3025 (Part 44) 1993 Reaffirme | 05-50000 mg/l | 84 |

Laboratory Remarks : Freeze By:445-lab_445 Dt: 02/03/2020

J.D.OZA, Lab Head

Field Observation :

Note :

- * - These parameters are NOT covered under the scope of NABL.
- The results refer only to the tested samples and applicable parameters. Endorsement of products is neither inferred nor implied.
- Samples will be destroyed after 10 days from the date of issue of test report unless otherwise specified.
- This report is not to be reproduced wholly or in part or used in any advertising media without the permission of the Board in writing.
- The Board is not responsible for the authenticity for the samples not collected by the Board's officials.
- Total liability of our laboratory is limited to the invoiced amount. Any dispute arising out of this report is subject to Gujarat Jurisdiction only.
- Permissible Limits: as per Schedule VI of EPA Rules, 1986 as amended by Second and Third amendment 1993 for Effluents
- Physicochemical and microbiological parameters, Std.Methods for Water and Waste Water- 22nd Edition by APHA.
- Bioassay test (for toxicity) -IS:0562:Part-2:2001; Reaffirmed 2007.



03/03/2020



ANALYSIS REPORT FOR
WATER / WASTE WATER SAMPLE

Gujarat Pollution Control Board, Vapi
C5/124, GIDC Vapi,
Near Hotel Pritam,
Vapi - 396 195
Tele:(0260) 2432089

Sample ID:273804 - Analysis Completion:22/01/2020

Dyes and Dye- Intermediates / LAB Inward : 51880

TEST REPORT

Test Report No. : 51880

Date: 24/01/2020

1. Name of the Customer : Atul Limited - 23158
2. Address : 5, 6, 29, 30, 33, 34, 35, 37, 38, 80, 81, 84, 85, 91, etc., AT & P.O.ATUL, Dist. Valsad, Pin: ATUL-396020, Taluka : Valsad, District : Valsad, GIDC : Not In Gide
3. Nature of Sample : REP-Representative/Grab, (Insp Type : SCN-After SCN Inspection)
4. Sample Collected By : R.K. Maheta,SO
5. Quantity of Sample Received : 5
6. Code No. of the Sample : 273804
7. Date & Time of Collection & Inwarding : 07/01/2020 , (1105 to 1105) & 08/01/2020
8. Date of Start & Completion of Analysis : 08/01/2020 & 22/01/2020
9. Sampling Point : ## Final Outlet of the ETP --
10. Flow Details (Remarks) : Yes
11. Mode of Disposal : In to Estuary zone of river par
12. Ultimate Receiving Body : Estuary zone of river par
13. Temperature on Collection : 27 & pH Range on pH Strip :@ 7-8 on pH Strip
14. Carboys Nos for : 1 & Color & Appearance :Brownish
15. Water Consumption & W.W.G (KLPD) : Ind :23726.000 , Dom :938.000 & Ind :21727.000 , Dom :939.000

| Sr | Parameter | Unit | Test Method | Range of Testing | Result |
|----|------------------------|-----------|---|------------------------|--------|
| 1 | Temperature | Centgrade | IS: 3025 (Part - 9) - 1984(Reaffirmed 2006) | Ambient oC - 60 oC | 27 |
| 2 | pH | pH Units | 4500 H+ B APHA Standard Methods 22nd ed. 2012 | 1 - 14 pH value As or | 7.29 |
| 3 | Colour | PL.Co.Sc. | 2120 B APHA Standard Methods 22nd ed. 2012 | 2 - to 99 Hazen & 1-50 | 150 |
| 4 | Total Dissolved Solids | mg/l | Gravimetric method. (2540 C APHA Standard Method | 10 - 200000 mg/L | 3630 |
| 5 | Suspended Solids | mg/l | Gravimetric method. (2540 D APHA Standard Method | 2 - 10000 mg/L | 46 |
| 6 | Ammonical Nitrogen | mg/l | 1). Titrimetric method (4500 NH3 B & C APHA Standa | 1 - 2000 mg/l | 4.41 |
| 7 | Chloride | mg/l | Argentometric method. (4500 Cl- B APHA Standard | 1 - 50000 mg/l | 1305 |
| 8 | Sulphate | mg/l | APHA(22nd ed.)4500 SO4 E | 2-40mg/l | 585 |
| 9 | Chemical Oxygen Demand | mg/l | APHA (22nd Edition)- 5220 B Open Reflux Method-2 | 5.0- 50000 mg/l | 166 |
| 10 | Oil & Grease | mg/l | Liquid - Liquid Partition Gravimetric method. (5520 B | 01 - 1000 mg/l | 0.4 |
| 11 | Phenolic Compounds | mg/l | 4 Amino Antipyrine method without Chloroform Extra | 0.1 - 50 mg/l | 0.67 |
| 12 | Sulphide | mg/l | APHA (22nd Ed.)4500-s2-F -iodometric Method | 1-500.0 mg/l | 0.65 |
| 13 | B.O.D (3 Days 27oC) | mg/l | 3 - Day BOD test. (IS 3025 (Part 44) 1993 Reaffirme | 05-50000 mg/l | 44 |

Laboratory Remarks : Freeze By 445-lab_445 Dt. 24/01/2020

J.D.OZA, Lab Head

Field Observation :

Note :

1. * - These parameters are NOT covered under the scope of NABL.
2. The results refer only to the tested samples and applicable parameters. Endorsement of products is neither inferred nor implied.
3. Samples will be destroyed after 10 days from the date of issue of test report unless otherwise specified.
4. This report is not to be reproduced wholly or in part or used in any advertising media without the permission of the Board in writing.
5. The Board is not responsible for the authenticity for the samples not collected by the Board's officials.
6. Total liability of our laboratory is limited to the invoiced amount. Any dispute arising out of this report is subject to Gujarat Jurisdiction only.
7. Permissible Limits: as per Schedule VI of EPA Rules, 1986 as amended by Second and Third amendment 1993 for Effluents
8. Physicochemical and microbiological parameters, Std. Methods for Water and Waste Water- 22nd Edition by APHA.
9. Bioassay test (for toxicity) -IS: 6562 Part-2-2001; Reaffirmed 2007.

N I C

01/02/2020

Atul Limited

**Project: Setting up an addition captive power plant of 22 MW at post Atul, Dist. Valsad
EC Compliance Report for the period October 2019 - March 2020 as per
EC No. SEIAA/GUJ/EC/1(d)/340/2016**

| No. | Condition | Compliance Status | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--------------------------------|---|---|-----------|---|-------|--|--|--|-----|-----|-----|----|-----|--------------------|----|----|------|--------------------|----|--------------------|----|----|------|-----------------|-----|--------------------|-----|-----|-------|-----------------|-----|--------------------|-----|-----|-------|--------------------------------|-----|--------------------|----|-----|-------|
| Specific Conditions : | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1. | Unit shall comply the emission standards mentioned in the Notification by MOEF&CC vide S.O. 3305(E) dated 07/12/2015. | <p>Complied. We ensured that at no time the emission level will go beyond the stipulated standards and or prescribed limits. In such cases / Occurrences we will intimate to board & authority time to time. In event of failure of APCM, the unit shall not restarted until the control measures are rectified to achieve efficiency.</p> <p>Stack details are as follow: Flue gas stack analysis is monitored at regular interval (Monthly) for ensuring the compliance. The testing Lab appointed for Flue gas analysis is being done by GPCB approved (schedule-II) M/s. Pollucon Laboratories Pvt.Ltd, surat NABL approved TC-5945, issue date-28/05/2019 and validity till 27/05/2021.</p> <p>The maximum value (SPM, SO₂ & NO_x) during the compliance period confirms that at no time the emission level went beyond the stipulated standards. Parameter wise summary is given below: Flue gas stack results from (Oct-19 to mar-20) is attached as Annexure I Flue gas Stack results of last six month period (October-2019 to March-2020):</p> <table border="1" data-bbox="613 1409 1533 1934"> <thead> <tr> <th rowspan="2">Parameter</th> <th rowspan="2">Stand ard values as per CCA</th> <th rowspan="2">Unit</th> <th colspan="3">Values for the period October 19- March 20</th> </tr> <tr> <th>Min</th> <th>Max</th> <th>Avg</th> </tr> </thead> <tbody> <tr> <td>PM</td> <td>100</td> <td>mg/Nm³</td> <td>52</td> <td>88</td> <td>68.1</td> </tr> <tr> <td>PM (New Boiler)</td> <td>50</td> <td>mg/Nm³</td> <td>25</td> <td>39</td> <td>33.6</td> </tr> <tr> <td>SO₂</td> <td>600</td> <td>mg/Nm³</td> <td>102</td> <td>136</td> <td>115.8</td> </tr> <tr> <td>NO_x</td> <td>600</td> <td>mg/Nm³</td> <td>103</td> <td>145</td> <td>122.4</td> </tr> <tr> <td>NO_x (NewBoiler)</td> <td>300</td> <td>mg/Nm³</td> <td>93</td> <td>105</td> <td>100.5</td> </tr> </tbody> </table> | Parameter | Stand ard values as per CCA | Unit | Values for the period October 19- March 20 | | | Min | Max | Avg | PM | 100 | mg/Nm ³ | 52 | 88 | 68.1 | PM (New Boiler) | 50 | mg/Nm ³ | 25 | 39 | 33.6 | SO ₂ | 600 | mg/Nm ³ | 102 | 136 | 115.8 | NO _x | 600 | mg/Nm ³ | 103 | 145 | 122.4 | NO _x (NewBoiler) | 300 | mg/Nm ³ | 93 | 105 | 100.5 |
| Parameter | Stand ard values as per CCA | Unit | | | | Values for the period October 19- March 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | Min | Max | Avg | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PM | 100 | mg/Nm ³ | 52 | 88 | 68.1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PM (New Boiler) | 50 | mg/Nm ³ | 25 | 39 | 33.6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| SO ₂ | 600 | mg/Nm ³ | 102 | 136 | 115.8 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| NO _x | 600 | mg/Nm ³ | 103 | 145 | 122.4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| NO _x (NewBoiler) | 300 | mg/Nm ³ | 93 | 105 | 100.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |



**D.G.SET STACK
(D.G.SET)**

The Ambient Air Quality is being monitored at regular interval for ensuring the compliance. The testing lab appointed is M/s. Royal Environment Auditing & Consultancy Service, Surat NABL Approved TC – 5948, issue date-1/06/2019 and valid till 31/05/2021.

Ambient Air quality analysis report shows that maximum concentration of PM2.5 is found 46 mg/Nm3 at TSDF site and minimum concentration is found 10 mg/Nm3 at Wyeth Colony during last six month monitoring period (October-2019 to March-2020). These result are below permissible emission standards mentioned in the Notification by MOEF&CC vide S.O. 3305(E) dated 07/12/2015 during last six month monitoring period (October-2019 to March-2020).

Ambient Air quality analysis report shows that maximum concentration of PM10 is found 54 mg/Nm3 at Nr.North site of ETP and minimum concentration is found 22 mg/Nm3 at Main Guest house during last six month monitoring period (October-2019 to March-2020). These results are below permissible emission standards mentioned in the Notification by MOEF&CC vide

S.O. 3305(E) dated 07/12/2015 during last six month monitoring period (October-2019 to March-2020).

Ambient Air quality analysis report shows that maximum concentration of SO2 is found 14.7 mg/Nm3 at Near West site ETP and minimum concentration is found 4.1 mg/Nm3 at Wyeth

colony site during last six month monitoring period (October-2019 to March-2020). These results are below permissible emission standards mentioned in the Notification by MOEF&CC vide S.O. 3305(E) dated 07/12/2015 during last six month monitoring (October-2019 to March-2020).

Ambient Air quality analysis report shows that maximum concentration of NOx is found 17.5 mg/Nm³ at 66 KV and minimum concentration is found 4.6 mg/Nm³ at Wyeth Colony during last six month monitoring period (October-2019 to March-2020). These results are below permissible emission standards mentioned in the Notification by MOEF&CC vide S.O. 3305(E) dated 07/12/2015 during last six month monitoring period (October-2019 to March-2020). Is Attached as **Annexure II**

Ambient air monitoring Reports:

| Station | Parameter | Limit microgram/ NM ³ | Values for the period Oct 19- Mar 20 | | |
|---------|-----------------|--|--|------|------|
| | | | Min. | Max. | Avg. |
| 66 KV | RSPM (PM2.5) | 60 | 19.6 | 36.8 | 28.8 |
| | PM10 | 100 | 38.4 | 52.3 | 44.0 |
| | SO2 | 80 | 9.4 | 11.2 | 10.3 |
| | NOx | 80 | 13.2 | 17.5 | 15.3 |
| | Ammonia | 850 | ND | ND | ND |
| | HCl | 200 | ND | ND | ND |

| | | | | | | | |
|--|--|--------------------|--------------|-----|-----|------|------|
| | | Opposite Shed D | RSPM (PM2.5) | 60 | 28 | 38 | 33 |
| | | | PM10 | 100 | 35 | 52 | 40.3 |
| | | | SO2 | 80 | 7.9 | 9.6 | 8.7 |
| | | | NOx | 80 | 8.3 | 11.2 | 9.5 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| | | Near West site ETP | RSPM (PM2.5) | 60 | 24 | 45 | 34.3 |
| | | | PM10 | 100 | 39 | 55 | 43.6 |
| | | | SO2 | 80 | 7.7 | 14.7 | 9.4 |
| | | | NOx | 80 | 8.4 | 15.4 | 10.5 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| | | Near North ETP | RSPM (PM2.5) | 60 | 27 | 44 | 36.6 |
| | | | PM10 | 100 | 40 | 54 | 44 |
| | | | SO2 | 80 | 8.3 | 12.8 | 10.0 |
| | | | NOx | 80 | 8.2 | 14.2 | 10.8 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| | | TSDF | RSPM (PM2.5) | 60 | 26 | 46 | 37.8 |
| | | | PM10 | 100 | 40 | 50 | 44.5 |
| | | | SO2 | 80 | 7.4 | 10.6 | 9.0 |
| | | | NOx | 80 | 7.6 | 13.6 | 10.1 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |

| | | | | | | | |
|------------------|--------------|-------------------------|--------------|------|------|-----|------|
| | | Main Guest House | RSPM (PM2.5) | 60 | 15 | 28 | 21.1 |
| | | | PM10 | 100 | 22 | 45 | 37.1 |
| | | | SO2 | 80 | 4.3 | 8.4 | 6.1 |
| | | | NOx | 80 | 5.2 | 9.4 | 7.5 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| | | Wyeth Colony | RSPM (PM2.5) | 60 | 10 | 20 | 19.6 |
| | | | PM10 | 100 | 24 | 44 | 35.3 |
| | | | SO2 | 80 | 4.1 | 7.6 | 6.35 |
| | | | NOx | 80 | 4.6 | 8.6 | 6.9 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| | | Gram panchayat hall | RSPM (PM2.5) | 60 | 12 | 30 | 24.3 |
| | | | PM10 | 100 | 29 | 52 | 42.5 |
| | | | SO2 | 80 | 6.2 | 8.6 | 7.4 |
| | | | NOx | 80 | 5.7 | 9.4 | 7.4 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| | | Main office, North site | RSPM (PM2.5) | 60 | 19 | 35 | 26.5 |
| | | | PM10 | 100 | 35 | 52 | 43.3 |
| | | | SO2 | 80 | 6.4 | 9.2 | 7.5 |
| NOx | 80 | | 7.3 | 10.6 | 8.5 | | |
| Ammonia | 850 | | ND | ND | ND | | |
| HCl | 200 | | ND | ND | ND | | |
| Haria water tank | RSPM (PM2.5) | 60 | 24.4 | 52.2 | 39.9 | | |
| | PM10 | 100 | 8.8 | 11.2 | 9.4 | | |
| | SO2 | 80 | 10.2 | 15.8 | 13.4 | | |
| | NOx | 80 | 24.4 | 52.2 | 39.9 | | |
| | Ammonia | 850 | ND | ND | ND | | |
| | HCl | 200 | ND | ND | ND | | |

2. All measures shall be taken to prevent soil and ground water contamination.

Complied.

To monitor the soil and ground water Quantity, online flow meter is installed at the inlet and outlet line of ETP. We are not extracting ground water as a source of water. We are using River (Par) as a source of fresh water. We have adequate control measured for any leakages from the plant. We have developed RCC pipeline for collecting our effluent. We have maintained and regularly check ground and soil quality once in year through M/s. Pollucon Laboratories Pvt.Ltd. NABL approved **TC-5945**, issue date- **28/05/2019** and validity till **27/05/2021**.

We are regularly monitor (once in year) through reputed institute (**M/s. Pollucon Laboratories Pvt.Ltd, surat**) to access the impacts on soil and ground water quality. As per details study report shows that there is no soil and ground water contamination found. No ground water is tapped for meeting the project requirements. Neutralization pit has been put in service for waste water generated from D.M. Plant. RO plant is commissioned to recycle the cooling tower make up water. Entire quantity of waste water is being utilized in ash quenching and coal storage yard to attend coal smoldering. **Hence, our CPP unit is achieved ZLD.**

We are ensuring that solid waste is stored in identified solid hazardous waste storage area, provided with covered shed, impervious flooring and leachate collection facility to prevent soil contamination.

Detailed study report on Groundwater and soil quality in and around Atul was done during the year 2018-19 by reputed and NABL approved agency M/s. Pollucon Laboratories Pvt. Ltd, Surat. NABL approved **TC-5945**, issue date- **28/05/2019** and validity till **27/05/2021**.

3. The project proponent shall submit the detailed study report to Gujarat Pollution Control Board (GPCB) at least once in a year, through the reputed institute or university to assess the impacts on soil and ground water quality, if any due to application of waste water generation from the CPP and shall adopt the additional mitigation measures as may be suggested through such studies.

Complied.

We are regularly submitting (once in year) the detailed study report to GPCB & MoEF&CC, through reputed institute (NABL accredited Laboratory M/s. Pollucon Laboratory Pvt. Ltd.) to assess the impacts on soil and ground water quality was submitted to your good office vide letter dated 19.12.2019

No ground water is tapped for meeting the project requirements. We are using river water as a source of fresh water. However Neutralization pit has been put in service for waste water generated from D.M. Plant. RO plant is commissioned to recycle the cooling tower make up water. Entire quantity of waste water is being utilized in ash quenching and coal storage yard to attend coal smoldering. **Hence, our CPP unit is achieved ZLD.**



We are ensured that solid waste is stored in identified solid hazardous waste storage area, provided with covered shed, impervious flooring and leachate collection facility to prevent soil contamination.

Detailed study report on Groundwater and soil quality in and around Atul was done during the year 18-19 by reputed and NABL approved agency M/s.

Pollucon Laboratories Pvt. Ltd, Surat.



| 4. | <p>A.2:WATER:</p> <p>The fresh water requirement for the proposed expansion shall not exceed 2095 KL/day and it shall be met through the existing water supply system from River par.</p> | <p>Complied.</p> <p>The average water consumption for the last six month compliance period (October- 2019 to March -2020) is 1210 KL/day only which is well within the permissible limit of 2095 KL/Day. Detail break up is given in below table:</p> <table border="1" data-bbox="695 575 1442 953"> <thead> <tr> <th>Sr. No</th> <th>Month</th> <th>Qty. F/W (KL/Month)</th> <th>Avg. Qty. F/W (KL/Day)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Oct-19</td> <td>33986</td> <td>1359</td> </tr> <tr> <td>2</td> <td>Nov-19</td> <td>31560</td> <td>1018</td> </tr> <tr> <td>3</td> <td>Dec-19</td> <td>39580</td> <td>1319</td> </tr> <tr> <td>4</td> <td>Jan-20</td> <td>38696</td> <td>1248</td> </tr> <tr> <td>5</td> <td>Feb-20</td> <td>36598</td> <td>1181</td> </tr> <tr> <td>6</td> <td>Mar-20</td> <td>32986</td> <td>1137</td> </tr> </tbody> </table> <p>The maximum value during the compliance period confirms that at no time the wastewater generation went beyond the stipulated value. Fresh water requirement is met through the existing water supply system from river par. water permission from concerned authority for additional water requirement was submitted to your good office vide letter dated 11.02.2019</p> | Sr. No | Month | Qty. F/W (KL/Month) | Avg. Qty. F/W (KL/Day) | 1 | Oct-19 | 33986 | 1359 | 2 | Nov-19 | 31560 | 1018 | 3 | Dec-19 | 39580 | 1319 | 4 | Jan-20 | 38696 | 1248 | 5 | Feb-20 | 36598 | 1181 | 6 | Mar-20 | 32986 | 1137 |
|--------|--|---|------------------------|-------|---------------------|------------------------|---|--------|-------|------|---|--------|-------|------|---|--------|-------|------|---|--------|-------|------|---|--------|-------|------|---|--------|-------|------|
| Sr. No | Month | Qty. F/W (KL/Month) | Avg. Qty. F/W (KL/Day) | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Oct-19 | 33986 | 1359 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Nov-19 | 31560 | 1018 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Dec-19 | 39580 | 1319 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | Jan-20 | 38696 | 1248 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Feb-20 | 36598 | 1181 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | Mar-20 | 32986 | 1137 | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| | | |
|---|---|--|
| 5 | <p>Metering of water shall be done and its records shall be maintained. No ground water shall be tapped in any case for meeting the project requirements.</p> | <p>Complied. Magnetic water flow meter is attached at inlet line of ETP and reuse line (outlet) at RO permeate line. Its records are regularly maintained. We are not using ground water tapped in any case for meeting the project requirements. Because our source of water is river (Par) water with permission letter of water for industrial purpose from Par River.</p> <div style="display: flex; justify-content: space-around;">   </div> <div style="display: flex; justify-content: space-around; margin-top: 5px;"> <p>Water meter @ Inlet line</p> <p>Water Meter @ Reuse line</p> </div> |
|---|---|--|

| | | |
|----|--|---|
| 6. | <p>The industrial effluent generation from the proposed expansion shall not exceed 270 KL/day and entire quantity of effluent shall be utilized for ash quenching, dust suppression, fire hydrant make up, Gardening plants floorcleaning.</p> | <p>Complied. Waste water generation in not exceeding then prescribed limit of 270 KL/Day during last six compliance month. The average wastewater generation for the report period (last six month –October 2019 to March 2020) is 169.16 KL/day. Only which is well within the prescribed limit of 270 KL/Day and entire waste water quantity is utilized / reused after giving neutralization & RO treatment. Entire quantity of waste water is being utilized in ash quenching, coal storage yard to attend coal smoldering, dust suppression, fire hydrant make up, Gardening plants floor cleaning and no waste water discharge to ETP. Detail break up is given in below table:</p> |
|----|--|---|

| Sr. No | Month | Waste water Generation (KL/Month) | Avg. Waste water Generation/ Reused Qty (KL/Day) |
|--------|--------|-----------------------------------|--|
| 1 | Oct-19 | 4874 | 195 |
| 2 | Nov-19 | 4689 | 151 |
| 3 | Dec-19 | 5098 | 170 |
| 4 | Jan-20 | 5290 | 171 |
| 5 | Feb-20 | 4956 | 160 |
| 6 | Mar-20 | 4875 | 168 |

| 7. | There shall be no discharge of industrial effluent from the proposed project in any case. | <p>Complied. Industrial Waste water generation is not exceeding then prescribed limit of 270 KL/Day during last six compliance months (October 2019 to March 2020). Neutralization pit has been put in service for waste water generated from D.M. Plant. Entire Avg. Quantity of 169.7 KL/Day waste water is being utilized in ash quenching and coal storage yard to attend coal smoldering, dust suppression, fire hydrant make up, Gardening plants floor cleaning. Please refer table of Avg. waste water generation (KLD) in point no.6.</p> <p>Hence, Our CPP unit is achieved ZLD. No Discharge of industrial effluent from the proposed project in any case.</p> | | | | | | | | | | | | | | | | | | | | | |
|--------|--|---|--------|-------|---------------------------------|---|--------|------|---|--------|------|---|--------|------|---|--------|------|---|--------|------|---|--------|------|
| 8. | Domestic waste water generation shall not exceed 1 KL/day Which shall be disposed of into soak system. | <p>Complied. Domestic water generation in not exceeding then prescribed limit of EC during last six compliance months (October -2019 to March-2020). The minimum domestic waste water generation is 0.75 KL/Day in August month. The Maximum domestic waste water generation is 0.98 KL/Day in September month. The average wastewater generation for the report period (last six month –October 2019 to March 2020) is 0.59 KL/day only which is well within the limit. Domestic waste water disposed through soak pit / septic tank system.</p> <table border="1" data-bbox="683 1129 1425 1480"> <thead> <tr> <th data-bbox="683 1129 740 1228">S N</th> <th data-bbox="740 1129 950 1228">Month</th> <th data-bbox="950 1129 1425 1228">Waste water Generation (KL/Day)</th> </tr> </thead> <tbody> <tr> <td data-bbox="683 1228 740 1270">1</td> <td data-bbox="740 1228 950 1270">Oct-19</td> <td data-bbox="950 1228 1425 1270">0.67</td> </tr> <tr> <td data-bbox="683 1270 740 1312">2</td> <td data-bbox="740 1270 950 1312">Nov-19</td> <td data-bbox="950 1270 1425 1312">0.50</td> </tr> <tr> <td data-bbox="683 1312 740 1354">3</td> <td data-bbox="740 1312 950 1354">Dec-19</td> <td data-bbox="950 1312 1425 1354">0.65</td> </tr> <tr> <td data-bbox="683 1354 740 1396">4</td> <td data-bbox="740 1354 950 1396">Jan-20</td> <td data-bbox="950 1354 1425 1396">0.62</td> </tr> <tr> <td data-bbox="683 1396 740 1438">5</td> <td data-bbox="740 1396 950 1438">Feb-20</td> <td data-bbox="950 1396 1425 1438">0.59</td> </tr> <tr> <td data-bbox="683 1438 740 1480">6</td> <td data-bbox="740 1438 950 1480">Mar-20</td> <td data-bbox="950 1438 1425 1480">0.56</td> </tr> </tbody> </table> | S N | Month | Waste water Generation (KL/Day) | 1 | Oct-19 | 0.67 | 2 | Nov-19 | 0.50 | 3 | Dec-19 | 0.65 | 4 | Jan-20 | 0.62 | 5 | Feb-20 | 0.59 | 6 | Mar-20 | 0.56 |
| S N | Month | Waste water Generation (KL/Day) | | | | | | | | | | | | | | | | | | | | | |
| 1 | Oct-19 | 0.67 | | | | | | | | | | | | | | | | | | | | | |
| 2 | Nov-19 | 0.50 | | | | | | | | | | | | | | | | | | | | | |
| 3 | Dec-19 | 0.65 | | | | | | | | | | | | | | | | | | | | | |
| 4 | Jan-20 | 0.62 | | | | | | | | | | | | | | | | | | | | | |
| 5 | Feb-20 | 0.59 | | | | | | | | | | | | | | | | | | | | | |
| 6 | Mar-20 | 0.56 | | | | | | | | | | | | | | | | | | | | | |
| 9. | The unit shall provide metering facility at the inlets and outlets of the collection cum reuse system of waste water and | <p>Complied. Magnetic Flow Meter is provided at the inlet of the collection tank and reuse system of waste water and records are being maintained.</p> <p>Photograph of water meter shown below:</p> | | | | | | | | | | | | | | | | | | | | | |

maintain records of the same.



Water meter @ Inlet line

Water meter @ Reuse line

Month wise water consumption, waste water generation on the basis of I/L and O/L flow meter readings are shown below table:

| SN | Month | Water consumption (Inlet) (KL/Month) | Wastewater Generation (Outlet) (KL/Month) |
|----|--------|--------------------------------------|---|
| 1 | Oct-19 | 33986 | 4874 |
| 2 | Nov-19 | 31560 | 4689 |
| 3 | Dec-19 | 39580 | 5098 |
| 4 | Jan-20 | 38696 | 5290 |
| 5 | Feb-20 | 36598 | 4956 |
| 6 | Mar-20 | 32986 | 4875 |

We are reusing 100% treated water in ash quenching , coal storage yard to attend coal smoldering, dust suppression, fire hydrant make up, Gardening plants & floor cleaning. **Hence, we are achieving ZLD. No waste water discharge to ETP from our Captive power plant.**

10. Proper logbooks of waste water reuse system showing quantity and quality of effluent reused shall be maintained and furnished the GPCB from time to time.

Complied.
 We are properly maintaining logbook of water consumption, waste water generation & reuse data showing quantity and quality of effluent by means of Magnetic flow meter for quantity and TOC meter for quality of Reused effluent. Furnished these data communicate regularly to GPCB from time to time.

Month wise water consumption, waste water generation and reuse data are shown below Table:

| S N | Month | Water consumption (KL/Month) | Waste water Generation (KL/Month) | Reuse (KL/Month) | Reuse (KL/Day) |
|--------|--------|---------------------------------|--------------------------------------|---------------------|-------------------|
| 1 | Oct-19 | 33986 | 4874 | 4874 | 195 |
| 2 | Nov-19 | 31560 | 4689 | 4689 | 151 |
| 3 | Dec-19 | 39580 | 5098 | 5098 | 170 |
| 4 | Jan-20 | 38696 | 5290 | 5290 | 171 |
| 5 | Feb-20 | 36598 | 4956 | 4956 | 160 |
| 6 | Mar-20 | 32986 | 4875 | 4875 | 168 |

11. Rain water harvesting of rooftop rain water shall be undertaken as proposed in the EIA report of the project and the same water shall be used for the various activities of the project to conserve fresh water as well as to recharge ground water through percolation wells. Before recharging the rain water, pre-treatment must be done to remove suspended matter.

Complied.

Rooftop rain water from Coal sheds and New TG building is collected in well- constructed pond and used as make up water for cooling tower.

We have already two numbers of check dams in natural storm water drains to collect and harvest rain water in monsoon season after giving necessary pre- treatment to remove suspended matter as we have pumped these rain water to clarifloculator units to remove suspended matter. We are creating facility/ capacity to cater our consumption with rain harvested water with zero river draws of water during the rainy days. Besides this, there are three check dams and pumping facility to harvest rain water. We also construct temporary sand bag dam on top of dam towards the end of monsoon to store additional free flowing rain water in river Par. In addition to above, surface runoff water and roof top water is used to recharge bore wells.

Total No. of Pond: 2 Nos.

Capacity of Pond: (1 Nos. x 10000 KL) & (1 Nos. x 2000 KL) Company has harvest 9.63 lac KL rain water during 2019.

Photograph of rain water harvesting structure (Pond) as shown below:

Water Harvesting Project at Colony



Water Harvesting Project Near Coconut circle

| A.3AIR: | | | | | | | | | | | | | | | | | | | | | | | |
|----------------|---|--|--------|-------|----------------------------------|---|--------|-------|---|--------|-------|---|--------|-------|---|--------|-------|---|--------|-------|---|--------|-------|
| 12. | Existing two coal fired steam boilers shall be replaced with two AFBC Boilers having capacity 50 TPH each. | <p>Complied.</p> <p>In the existing unit, two numbers of Stoker Fired Boilers (SFB) are provided with Scrubbers for dust collection. As, it is old technology and not feasible to provide ESP with these boilers, the SFBs are replaced with higher efficiency boilers with adequate APC facility (4 field ESP).</p> | | | | | | | | | | | | | | | | | | | | | |
| 13. | Fuel (Indian coal/and or Imported coal and or Lignite) to the tune of 16725 MT/M shall be used for proposed boilers. | <p>Complied.</p> <p>The average fuel consumption for the report period (last six month –October 2019 to March 2020) is 15209.17 MT/M only which is well within the limit. Detail break up is given in below table:</p> <table border="1" data-bbox="808 772 1347 1171"> <thead> <tr> <th>Sr. No</th> <th>Month</th> <th>Avg. Fuel consumption (MT/Month)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Oct-19</td> <td>13269</td> </tr> <tr> <td>2</td> <td>Nov-19</td> <td>15743</td> </tr> <tr> <td>3</td> <td>Dec-19</td> <td>15318</td> </tr> <tr> <td>4</td> <td>Jan-20</td> <td>16224</td> </tr> <tr> <td>5</td> <td>Feb-20</td> <td>16760</td> </tr> <tr> <td>6</td> <td>Mar-20</td> <td>13941</td> </tr> </tbody> </table> <p>The maximum values during the compliance period confirm that at no time the fuel consumption went beyond the stipulated value.</p> | Sr. No | Month | Avg. Fuel consumption (MT/Month) | 1 | Oct-19 | 13269 | 2 | Nov-19 | 15743 | 3 | Dec-19 | 15318 | 4 | Jan-20 | 16224 | 5 | Feb-20 | 16760 | 6 | Mar-20 | 13941 |
| Sr. No | Month | Avg. Fuel consumption (MT/Month) | | | | | | | | | | | | | | | | | | | | | |
| 1 | Oct-19 | 13269 | | | | | | | | | | | | | | | | | | | | | |
| 2 | Nov-19 | 15743 | | | | | | | | | | | | | | | | | | | | | |
| 3 | Dec-19 | 15318 | | | | | | | | | | | | | | | | | | | | | |
| 4 | Jan-20 | 16224 | | | | | | | | | | | | | | | | | | | | | |
| 5 | Feb-20 | 16760 | | | | | | | | | | | | | | | | | | | | | |
| 6 | Mar-20 | 13941 | | | | | | | | | | | | | | | | | | | | | |
| 14. | Sulfur and ash content of the fuel to be used shall be analyzed and its record shall be maintained. | <p>Complied.</p> <p>We are using Indian Coal or Imported coal and lignite in different proportion as per availability. We are regularly monitored (monthly) and analyzed the proximate & ultimate analysis of coal / Lignite which show % Ash content, GCV, Sulphur content and heavy metal present in coal /lignite</p> | | | | | | | | | | | | | | | | | | | | | |
| 15 | <p>A Long term study of radio activity and heavy metal contents in coal/ lignite to be used shall be carried out through a reputed institute and results thereof analyzed regularly and reported along with monitoring reports.</p> <p>Thereafter mechanism for an in-built continuous monitoring</p> | <p>Complied.</p> <p>The heavy metal contents in coal/ lignite used has been carried out by reputed institute M/s. Pollucon Laboratory Pvt. Ltd. (NABL Accredited).</p> | | | | | | | | | | | | | | | | | | | | | |

| | for radio activity and heavy metals in coal/lignite and Fly ash (Including bottom ash) shall be put in place. | | | | | | | | | | | | | |
|-----------|---|--|------------------|--|--|------|-----------|-------------------|----|--------------------------|-----|------------------|--|--|
| 6. | Height of flue gas stacks attached to boilers shall be minimum 74.58 meters. | <p>Complied. Height of the stack is 106 meters. The emission is dispersed through adequate height of stacks as per CPCB standard as given below:</p> <table border="1"> <thead> <tr> <th>Stack No.</th> <th>Stack attached to</th> <th>Stack height In Meter</th> <th>APCM</th> <th>Parameter</th> <th>Permissible limit</th> </tr> </thead> <tbody> <tr> <td>1.</td> <td>Boiler (50 TPH x 2Nos.)</td> <td>106</td> <td>ESP with 4field</td> <td>PM SO₂ NO_x Mercury (Hg)</td> <td>50 mg/NM³ 600 mg/NM³ 300 mg/NM³ 0.03 mg/NM³</td> </tr> </tbody> </table> <p>For Boilers : Stack Height $H=14(Q)^{0.3}$ Height of the stack is 106 meters, which is actually higher than norms.</p> | Stack No. | Stack attached to | Stack height In Meter | APCM | Parameter | Permissible limit | 1. | Boiler (50 TPH x 2Nos.) | 106 | ESP with 4field | PM SO ₂ NO _x Mercury (Hg) | 50 mg/NM ³ 600 mg/NM ³ 300 mg/NM ³ 0.03 mg/NM ³ |
| Stack No. | Stack attached to | Stack height In Meter | APCM | Parameter | Permissible limit | | | | | | | | | |
| 1. | Boiler (50 TPH x 2Nos.) | 106 | ESP with 4field | PM SO ₂ NO _x Mercury (Hg) | 50 mg/NM ³ 600 mg/NM ³ 300 mg/NM ³ 0.03 mg/NM ³ | | | | | | | | | |
| 17. | A flue gas stack of 74.58m height shall be provided with online monitoring system to proposed steam Boiler. | <p>Complied. Height of the stack is 106 meters attached to Boiler (50 TPH x 2 Nos.). We have installed Online monitoring system to steam boiler for SPM, SO_x and NO_x is already been made and connected to CPCB server.</p> | | | | | | | | | | | | |
| | Mercury gas emission from stacks shall also be monitored on periodic basis. | <table border="1"> <thead> <tr> <th>Stack No.</th> <th>Stack attached to</th> <th>Stack height In Meter</th> <th>APCM</th> <th>Parameter</th> <th>Permissible limit</th> </tr> </thead> <tbody> <tr> <td>1.</td> <td>Boiler (50 TPH x 2 Nos.)</td> <td>106</td> <td>ESP with 4 field</td> <td>PM SO₂ NO_x Mercury (Hg)</td> <td>50 mg/NM³ 600 mg/NM³ 300 mg/NM³ 0.03 mg/NM³</td> </tr> </tbody> </table> <p>Mercury emission is also monitored on monthly basis by GPCB approved M/s. Royal Environment Auditing & Consultancy Service, Rajkot, an NABL approved agency. For Mercury stack emission data please refer specific condition No.1.</p> | Stack No. | Stack attached to | Stack height In Meter | APCM | Parameter | Permissible limit | 1. | Boiler (50 TPH x 2 Nos.) | 106 | ESP with 4 field | PM SO ₂ NO _x Mercury (Hg) | 50 mg/NM ³ 600 mg/NM ³ 300 mg/NM ³ 0.03 mg/NM ³ |
| Stack No. | Stack attached to | Stack height In Meter | APCM | Parameter | Permissible limit | | | | | | | | | |
| 1. | Boiler (50 TPH x 2 Nos.) | 106 | ESP with 4 field | PM SO ₂ NO _x Mercury (Hg) | 50 mg/NM ³ 600 mg/NM ³ 300 mg/NM ³ 0.03 mg/NM ³ | | | | | | | | | |

No Mercury is Detected in Flue gas stack as well as in Ambient air in last six month monitoring results.

18. High efficiency Electro static precipitators (ESP) with efficiency not less than 99.9% shall be installed for control of flue gas emission from the proposed Boilers.

Complied.
We have installed high efficiency electro static precipitator (4 field) with 99.9% efficiency to control of flue gas emission within the permissible limit from the proposed boilers. Last six month (October-2019 to March-2020) monitoring reports shows that Avg. SPM emission is identify 39 mg/Nm³ which is below permissible limit of 50 mg/Nm³ **Photograph of ESP as shown below:**



ESP

The ESP shall be operated efficiently to ensure that particulate matter emission does not exceed the GPCB norms.


Complied.
GPCB Permissible limit for PM is 50 mg/NM³. Particulate matter emission did not exceed the GPCB norms during report period (October 2019 to March 2019) Which shows that ESP is working efficiently (99.9%).

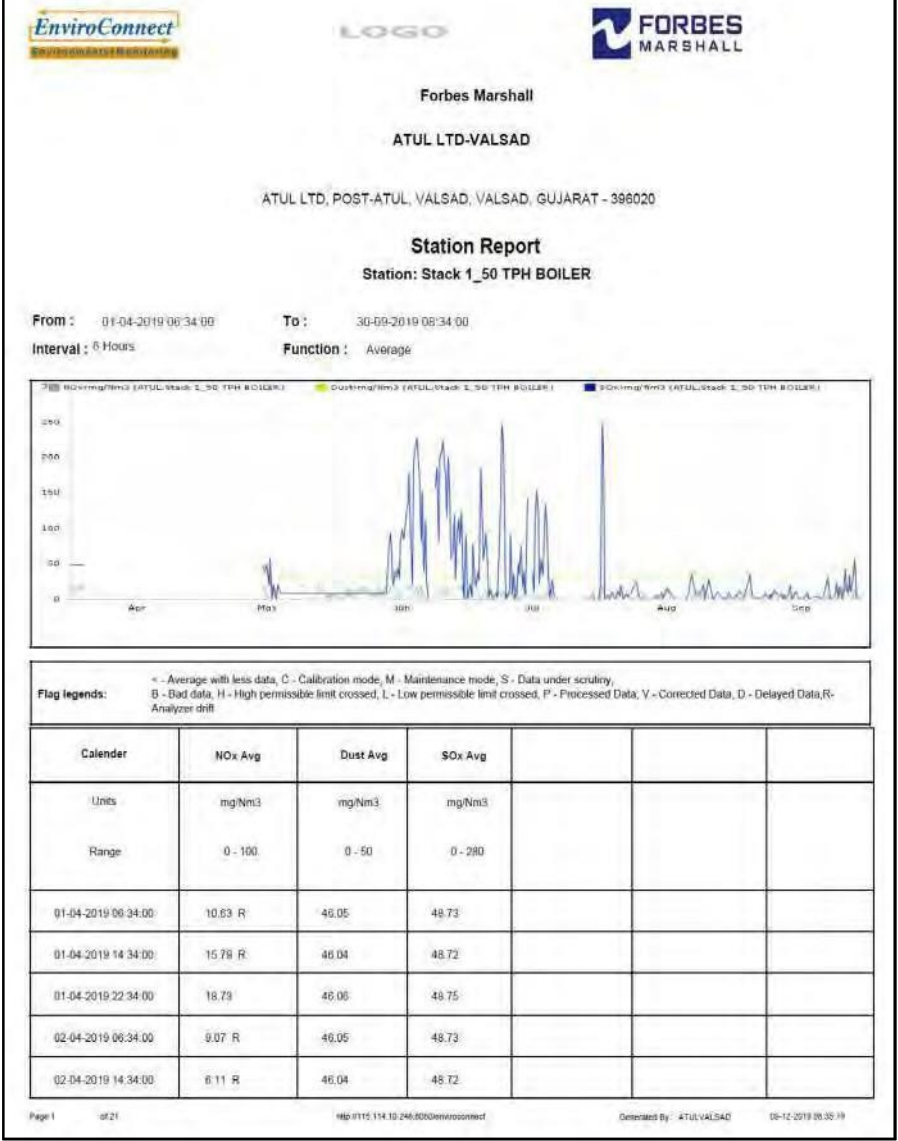
Stack PM emission data from October-2019 to March-2020 is mention below table:

| No. | Stack Attached to | Parameter | Standard values as per CCA | Unit | Values for the period October19 to March20 | | |
|-----|--------------------------|-----------------|----------------------------|--------------------|--|------|-------|
| | | | | | Min. | Max. | Avg. |
| 1 | Boiler (50 TPH x 2 Nos.) | SPM | 50.0 | mg/Nm ³ | 25 | 39 | 33.66 |
| 2 | | SO ₂ | 600 | mg/Nm ³ | 108 | 132 | 118.3 |
| 3 | | NO _x | 300 | mg/Nm ³ | 93 | 105 | 100 |
| 4 | | Mercury | 0.03 | mg/Nm ³ | ND | ND | ND |

| | <p>The control system shall be designed and integrated in plant DCS in such a way that amended from ESP exceeds the specified standard prescribed in the Environment (protection) Rules 1986 as amended from time to time, utilization of boiler capacity shall so that flue gas emission from the stack meets with the specified standards or boiler shall shut down totally.</p> | <p>Complied.</p> <p>We have designed and integrated in Plant DCS in such a way that in event of ESP in working not efficiently or something found fault or operation issue due to which flue gas emission go beyond the specified standard prescribed in the Environment (protection) Rules 1986 as amended from time to time than in such cases / occurrence we will intimate to board & authority to stop the operation plant or decrease the load of power plant. We will not restart or increase the load until the control measures are rectified to achieve the 100 percent efficiency.</p> <p>Flue gas stack analysis is monitored at regular interval (Monthly) for ensuring the compliance. The testing Lab appointed for Flue gas analysis is being done by GPCB approved (schedule-II) M/s. Pollucon Laboratories Pvt.Ltd, surat NABL approved TC-5945, issue date-28/05/2019 and validity till 27/05/2021.</p> <p>Flue gas emission from the stack meets with the specified standards prescribed in the Environment (protection) Rules1986 as amended from time to time for the report period (October 2019 to March 2020)</p> <p>Stack results of last six month period October-2019 to March-2020:</p> <table border="1" data-bbox="612 1119 1459 1621"> <thead> <tr> <th rowspan="2">No</th> <th rowspan="2">Parameter</th> <th rowspan="2">Standard values as per CCA</th> <th rowspan="2">Unit</th> <th colspan="3">Values for the period Oct 19- Mar 20</th> </tr> <tr> <th>Min</th> <th>Max.</th> <th>Avg.</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>PM</td> <td>100</td> <td>mg/Nm3</td> <td>52</td> <td>88</td> <td>68.1</td> </tr> <tr> <td>2</td> <td>PM (New Boiler)</td> <td>50</td> <td>mg/Nm3</td> <td>25</td> <td>39</td> <td>33.6</td> </tr> <tr> <td>3</td> <td>SO2</td> <td>600</td> <td>mg/Nm3</td> <td>102</td> <td>136</td> <td>115.8</td> </tr> <tr> <td>4</td> <td>NOx</td> <td>600</td> <td>mg/Nm3</td> <td>103</td> <td>145</td> <td>122.4</td> </tr> <tr> <td>5</td> <td>NOx (NewBoiler)</td> <td>300</td> <td>mg/Nm3</td> <td>93</td> <td>105</td> <td>100.5</td> </tr> </tbody> </table> | No | Parameter | Standard values as per CCA | Unit | Values for the period Oct 19- Mar 20 | | | Min | Max. | Avg. | 1 | PM | 100 | mg/Nm3 | 52 | 88 | 68.1 | 2 | PM (New Boiler) | 50 | mg/Nm3 | 25 | 39 | 33.6 | 3 | SO2 | 600 | mg/Nm3 | 102 | 136 | 115.8 | 4 | NOx | 600 | mg/Nm3 | 103 | 145 | 122.4 | 5 | NOx (NewBoiler) | 300 | mg/Nm3 | 93 | 105 | 100.5 |
|-------------------|--|--|--------|-----------|----------------------------|-------|--------------------------------------|--------------------------------------|--|-----|------|------|---|----|-----|--------|----|----|------|---|-----------------|----|--------|----|----|------|---|-----|-----|--------|-----|-----|-------|---|-----|-----|--------|-----|-----|-------|---|-----------------|-----|--------|----|-----|-------|
| No | Parameter | Standard values as per CCA | | | | | Unit | Values for the period Oct 19- Mar 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | Min | Max. | Avg. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | PM | 100 | mg/Nm3 | 52 | 88 | 68.1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | PM (New Boiler) | 50 | mg/Nm3 | 25 | 39 | 33.6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | SO2 | 600 | mg/Nm3 | 102 | 136 | 115.8 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | NOx | 600 | mg/Nm3 | 103 | 145 | 122.4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | NOx (NewBoiler) | 300 | mg/Nm3 | 93 | 105 | 100.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>19.</p> | <p>Third party monitoring of the functioning of ESP along with efficiency shall be carried out once in a year through a reputed institute / organization.</p> | <p>Complied.</p> <p>We have regularly monitoring the functioning of ESP along with efficiency by third party once in year through a reputed institute. The monitoring has been carried out and reports of ESP efficacy found satisfactory (i.e. 99.9% efficiency).</p> <p>We have attached herewith ESP efficiency report through reputed Institute GPCB approved (schedule-II) M/s. Pollucon Laboratories Pvt.Ltd, surat NABL approved TC-5945, issue date-28/05/2019</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

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|------------|--|---|
| | | and validity till 27/05/2021 . |
| 20. | Lime stone injection technology shall be adopted to control SO ₂ and it shall be ensured that SO ₂ levels in the ambient air do not exceed the prescribed standards. | <p>Complied.</p> <p>We have adopt lime stone injection technology to control SO₂ emission in atmosphere as standard prescribed in the Environment (protection) Rules 1986 as amended from time to time and interconnected with the online emission monitoring system.</p> <p>Ambient Air quality analysis report shows that maximum concentration of SO₂ is found 14.7 mg/Nm³ at Near West site ETP and minimum concentration is found 4.1 mg/Nm³ at Wyeth colony site during last six month monitoring period (October 2019 to March 2019). These results are below permissible emission standards mentioned in the Notification by MOEF&CC vide S.O. 3305(E) dated 07/12/2015 during last six month monitoring period (October 2019 to March 2019)</p> |
| 21. | The company shall prepare schedule and carry out regular preventive maintenance of mechanical and electrical parts of ESPS and assign responsibility of preventive maintenance to the senior officer of the company. | <p>Complied.</p> <p>Our company is ISO 14001 certified company and regular preventive maintenance of all the critical equipment is a part of our system. We have standard preventive maintenance schedule / activities (monthly, By monthly, yearly) of mechanical and electrical parts or equipment's of ESPS. We have recorded the percentage completion of preventive maintenance assigned work as per schedule. These scheduled has been prepared and reviewed / approved by senior officer of the company</p> |
| 22. | Diesel to the tune of 300 Lit/hr shall be used as a fuel in stand –by D. G. Set (1500 KVA) | <p>Complied.</p> <p>We have D.G. set of 1010 & 1500 KVA on standby only. Both D.G sets are not started in last six month compliance period (October-19 to March-2020). So that the diesel consumption for the report period is zero.</p> |
| 23. | The flue gas emission from DG set shall be dispersed through adequate stack height as per CPCB standards. At no time the emissions levels shall go beyond the stipulated standards. | <p>Complied.</p> <p>Adequate stack height of 11 mt of DG set (1500 KVA) and 10 mt of D.G. set (1010 KVA) as per CPCB standards. Both D.G sets are not started in last six month compliance period (October-19 to March-2020).</p> |

| | | |
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| | Acoustic enclosure be provided to DG set to mitigate the noise pollution. | <p>Complied. We have provided Acoustic enclosure to both DG sets to mitigate the noise pollution in day time and night time.</p> |
| 24. | Online monitoring system shall be installed to monitor the SO _x , NO _x and SPM in the flue gas stack. | <p>Complied. Online monitoring system for SPM, SO_x and NO_x is already been made and connected to CPCB server. Photograph of main gate digital display board for ambient air quality.</p> |
| | |  <p>The image contains three vertically stacked photographs of a digital display board at the main gate. The top photograph shows the board with the text "Main Gate Ambient". The middle photograph shows the board with "NOx" and an orange arrow pointing to the display. The bottom photograph shows the board with "PM10 : 41.2 µg/m³" and an orange arrow pointing to the display. Each photograph has a timestamp in the bottom right corner: "2019.12.13 10:42" for the middle photo and "2019.12.13 10:41" for the bottom photo. The text "Vivo V9 Dual Rear Camera" is visible in the bottom left corner of the middle and bottom photos.</p> |



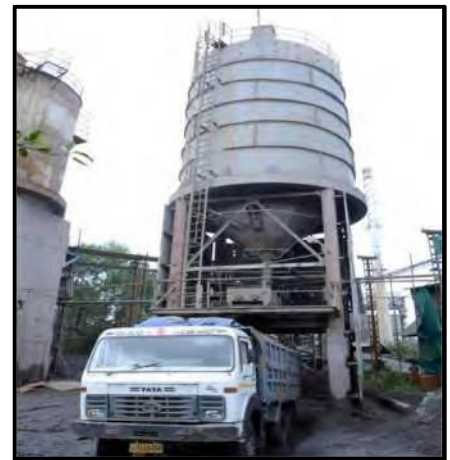
An arrangement shall also be done for reflecting the online monitoring result on the company's server, which can be assessable by the constructed.

Complied.
 We have arrangement of reflecting the online monitoring result on the company's server, which can be assessable by the constructed.

25. Adequate storage facility for the fly ash in terms of closed silos shall be provided at site. No pond shall be constructed.

Complied.

We have not constructed ash pond for the CPP unit. We have closed three silo of 200 MT and Two silo of 300 MT capacity of each, total 1200 MT capacity, which is well enough for our average generation of last six compliance report (Oct-19 to Mar-20) approx. 250 TPD. We dispatch the fly ash daily from these silos so we have not prepare ash pond.



Photograph of Closed silos for Fly ash / Bottom ash storage

Fly ash / bottom ash generation data for period (October-2019 to March-2020) as shown below table:

| Fly Ash | Unit | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 |
|------------|------|--------|--------|--------|--------|--------|--------|
| Generation | MT | 4765 | 4848 | 4712 | 5170 | 5188 | 4985 |
| Disposal | MT | 4765 | 4848 | 4712 | 5170 | 5188 | 4985 |

26. Handling of the fly ash shall be through a closed pneumatic system.

Complied.

We are handling of fly ash through a closed pneumatic system which is shown below:



Dense phase pneumatic ash handling system

27. Ash shall be handled only in dry state.


Complied.
We are handling ash only in dry state. Sold to cement and brick manufacturer.

28. The unit shall strictly comply with the fly ash Notification under the EPA and it shall ensure that there is 100% utilization of fly ash to be generated from the unit.

Complied.
We are strictly complying fly ash notification under EPA and we are doing 100 % utilization of fly ash to be generated from the unit during last six month compliance period.
Fly ash / bottom ash generation data for period (October-2019 to March-2020) as shown below table


| Fly Ash | Unit | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 |
|-------------|------|--------|--------|--------|--------|--------|--------|
| Generati on | MT | 4765 | 4848 | 4712 | 5170 | 5188 | 4985 |
| Disposal | MT | 4765 | 4848 | 4712 | 5170 | 5188 | 4985 |



| | | |
|------------------|---|---|
| <p>29</p> | <p>The fugitive emission in the work zone environment shall be monitored. The emission shall confirm to the standards prescribed by the concerned authorities from time to time (e.g. Directors of Industrial Safety & Health) Following Indicative guidelines shall be also be followed to reduce the fugitive emission.</p> | <p>Complied.</p> <p>We are regularly (once in month) monitoring fugitive emission in work zone environment to confirm the standard prescribed by the concerned authorities from time to time. And indicative guidelines are strictly followed to reduce the fugitive emission.</p> <p>Measures adopted to control fugitive emission:</p> <ul style="list-style-type: none"> • All process pumps shall be provided trays to collect probable leakage. • More weight age on selection of MoC of piping shall be given to avoid leakage/spillage. • Overflow system with return line to day tank/storage tank from batch tank will be provided to prevent hazardous material overflow. |
|------------------|---|---|

| | |
|--|--|
| | <ul style="list-style-type: none"> • De-dusting system is provided at coal storage area, closed silo system is available to collect fly ash. Covered conveyer belt system is available for transfer of coal. water sprinkle system is available to control dust fugitive emission. • Proper system is provided for decontamination and effective cleaning of drums. • All transfer points are fully enclosed. • All roads are RCC & paved on which movement of raw materials or products are take place. • Maintenance of air pollution control equipments are to be done regularly. • All the workers are working with proper PPE's. i.e boiler shuit, dust mask, safety goggles, face shield, safety shoes etc. • Adequate Green belt is developed around the plant to arrest the fugitive emissions. |
| <p>All handing & transport of coal & Lignite shall be exercised through covered coal conveyors only.</p> | <p>Complied. All handing & transport of coal & Lignite is done through covered coal conveyors only.</p>  |
| <p>Enclosure shall be provided at coal/Ligniteloadinganduploading operations.</p> | <p>Noted and Complied. Enclosure is provided at coal / Lignite loading and uploading operations.</p> |
| <p>Water shall be sprinkled on coal / Lignite stock piles periodically to retain some moisture in top layer and also while compacting to reduce the fugitive emission.</p> | <p>Complied. We are regularly sprinkled water on coal / Lignite stock piles to retain some moisture in top layer and also while compacting to reduce the fugitive emission.</p> |



Shed for coal storage

| | |
|--|---|
| |  <p>Shed for coal storage</p> |
| <p>All transfer points shall be fully enclosed.</p> | <p>Noted and Complied. We have on road coal conveying system through covered coal trucks and in plant coal transferring system through closed conveying system. All transfer points are fully enclosed. fly ash in terms of closed silos shall be provided at site. Handling of the fly ash shall be through a closed pneumatic system.</p> |
| <p>Adequate dust suppression / extraction system at crusher house as well as for the coal/ Lignite stock yard and other vulnerable areas shall be provided to abate dust nuisance.</p> | <p>Complied. We have provided Adequate dust extraction system (Dust collector) at crusher house is provided While dust suppression system (water sprinkler system) the coal/ Lignite unloading areas to abate dust nuisance.</p> |
| <p>Accumulated coal dust / fly ash on the ground and surfaces shall be removed / swept regularly and water the area after sweeping.</p> | <p>Complied. We have adopt practice for Coal dust / Fly ash is being cleaned regular basis as per schedule that we have set. We are also ensuring that Coal dust and fine particles are being loaded to coal handling plant after spraying water on it.</p> |

| | |
|---|--|
| <p>Internal roads shall be either concreted or asphalted or paved properly to reduce the fugitive emission during vehicular movement.</p> | <p>Complied. Paver blocks have been provided in the ESP and some internal area of power plant. Concrete Road have been built in the surrounding area of Power Plant to reduce fugitive emissions during vehicle movement.</p>  <p style="text-align: center;">Concrete road at Captive Power Plant</p> |
| <p>Air borne dust shall be controlled with water sprinkles at suitable locations in</p> | <p>Complied. Waste water of neutralization pit is being used for dust suppression in Coal plant</p> |
| <p>the plant.Coal / Lignite shall be transported through covered trucks only whereas fly ash shall be transported through closed trucks only.</p> | <p>and Fly ash handling units. Covered trucks / closed bulkers are being utilized for handling coal and fly ash.</p>  <p style="text-align: center;">Closed truck water sprinkler system</p> |
| <p>A green belt shall be developed all around the plant boundary and also the roads to mitigate fugitive & transport dust emission.</p> | <p>Complied. Proper plantation is done all around the plant boundar and also the roads to mitigate fugitive & transport dust emission. Total Plot area: 1126078.27 sq.mt Green belt area: 409030.00 sq.mt (approx. 36% of total plot area) Layout plan with green belt is as shown below:</p> |



30. Regular Monitoring of ground level concentration of PM2.5, PM10, NOx, SO2 and Hg shall in the impact zone and its records shall be maintained.

Complied.

We are regularly monitoring ground level concentration of PM2.5, PM10, NOx, SO2 in ambient air of impact zone and its records are maintained as per schedule.

Ambient air quality levels shall not exceed the standards stipulated by GPCB.

Complied.

The Location of ambient air quality monitoring stations had been decided in consultation with GPCB so that at least one station is installed in the upwind and downwind direction as well as where maximum ground level concentration are anticipated. This also covers the impact, if any, of the project plant. The same had been shown to authority like SPCB, CPCB & MoEF during their visit to our factory.

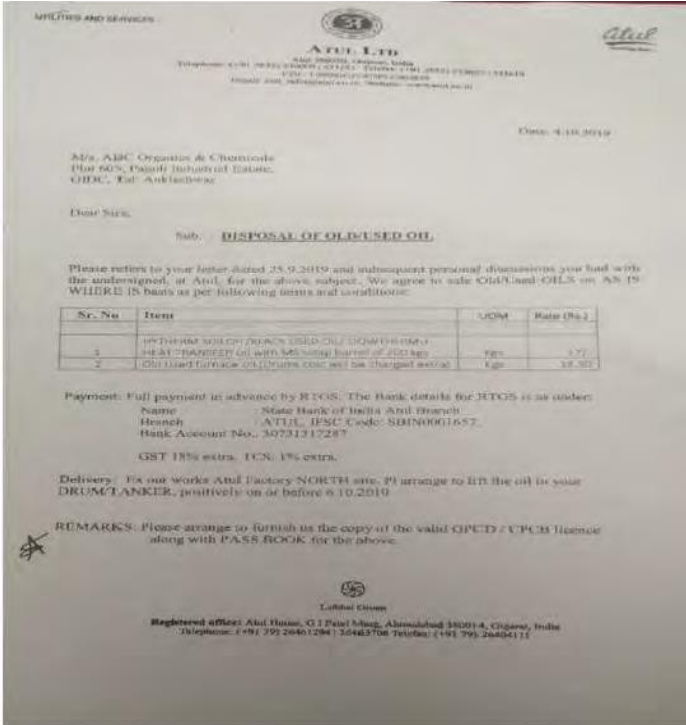
The maximum values during the compliance period confirms that at no time the emission level went beyond the stipulated standards. Parameter wise summary is given below:

Summary of Ambient Air Quality results:

| Station | Parameter | Limit micro gm/NM ³ | Values for the period Oct 19- Mar 20 | | |
|---------|-----------|--------------------------------|--------------------------------------|------|------|
| | | | Min. | Max. | Avg. |
| | | | | | |

| | | | | | | | |
|-------------------------|-----------------|------------------------------------|-----------------|------|------|------|------|
| | | 66 KV (Up wind) | RSPM (PM2.5) | 60 | 19.6 | 36.8 | 28.8 |
| | | | PM10 | 100 | 38.4 | 52.3 | 44.0 |
| | | | SO2 | 80 | 9.4 | 11.2 | 10.3 |
| | | | NOx | 80 | 13.2 | 17.5 | 15.3 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| | | Opposite Shed D (Up wind) | RSPM (PM2.5) | 60 | 28 | 38 | 33 |
| | | | PM10 | 100 | 35 | 52 | 40.3 |
| | | | SO2 | 80 | 7.9 | 9.6 | 8.7 |
| | | | NOx | 80 | 8.3 | 11.2 | 9.5 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| | | Near West site ETP (Up Wind) | RSPM (PM2.5) | 60 | 24 | 45 | 34.3 |
| | | | PM10 | 100 | 39 | 55 | 43.6 |
| | | | SO2 | 80 | 7.7 | 14.7 | 9.4 |
| | | | NOx | 80 | 8.4 | 15.4 | 10.5 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| | | Near North ETP (Up wind) | RSPM (PM2.5) | 60 | 27 | 44 | 36.6 |
| | | | PM10 | 100 | 40 | 54 | 44 |
| | | | SO2 | 80 | 8.3 | 12.8 | 10.0 |
| | | | NOx | 80 | 8.2 | 14.2 | 10.8 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| | | TSDf (Down wind) | RSPM (PM2.5) | 60 | 26 | 46 | 37.8 |
| | | | PM10 | 100 | 40 | 50 | 44.5 |
| | | | SO2 | 80 | 7.4 | 10.6 | 9.0 |
| NOx | 80 | | 7.6 | 13.6 | 10.1 | | |
| Ammonia | 850 | | ND | ND | ND | | |
| HCl | 200 | | ND | ND | ND | | |
| Main Guest | RSPM (PM2.5) | 60 | 15 | 28 | 21.1 | | |
| House (Down wind) | PM10 | 100 | 22 | 45 | 37.1 | | |
| | SO2 | 80 | 4.3 | 8.4 | 6.1 | | |
| | NOx | 80 | 5.2 | 9.4 | 7.5 | | |
| | Ammonia | 850 | ND | ND | ND | | |
| | HCl | 200 | ND | ND | ND | | |
| Wyeth Colony | RSPM (PM2.5) | 60 | 10 | 20 | 19.6 | | |

| | | | | | | | |
|--|---|---|--------------|-----|------|------|------|
| | | (Down wind) | PM10 | 100 | 24 | 44 | 35.3 |
| | | | SO2 | 80 | 4.1 | 7.6 | 6.35 |
| | | | NOx | 80 | 4.6 | 8.6 | 6.9 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| | | Gram panchayat hall (Cross wind) | RSPM (PM2.5) | 60 | 12 | 30 | 24.3 |
| | | | PM10 | 100 | 29 | 52 | 42.5 |
| | | | SO2 | 80 | 6.2 | 8.6 | 7.4 |
| | | | NOx | 80 | 5.7 | 9.4 | 7.4 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | Main office, North site (Cross wind) | RSPM (PM2.5) | 60 | 19 | 35 | 26.5 |
| | | | PM10 | 100 | 35 | 52 | 43.3 |
| | | | SO2 | 80 | 6.4 | 9.2 | 7.5 |
| | | | NOx | 80 | 7.3 | 10.6 | 8.5 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | Haria water tank (Cross wind) | RSPM (PM2.5) | 60 | 17.8 | 37.8 | 27.5 |
| | | | PM10 | 100 | 24.4 | 52.2 | 39.9 |
| | | | SO2 | 80 | 8.8 | 11.2 | 9.4 |
| | | | NOx | 80 | 10.2 | 15.8 | 13.4 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| | If at any stage these levels are found to exceed the prescribed limits necessary additional control measures shall be taken be decided in consultation with the GPCB. | Complied. No such case found till date. Still if these type of situation is come than We have designed and integrated in Plant DCS in such a way that in event of ESP in working not efficiently or something found fault or operation issue due to which flue gas emission go beyond the specified standard prescribed in the Environment (protection) Rules 1986 as amended from time to time than in such cases / occurrence we will intimate to board & authority to stop the operation plant or decrease the load of power plant. We will not restart or increase the load until the control measures are rectified to achieve the 100 percent efficiency. | | | | | |
| | A.4 SOLID/ HAZARDOUS WASTE : | | | | | | |

| | | |
|-----|---|---|
| 31. | The company shall strictly comply with the rules and regulations with regards to handling and disposal of Hazardous waste in accordance from time to time. | <p>Not Applicable</p> <p>There is no Hazardous waste generation in Captive Power Plant.</p> |
| | Authorization from the GPCB shall be obtained for collection / treatment/storage disposal of hazardous waste. | <p>Complied.</p> <p>We have CCA Amendment No. AWH – 82241 dated. 20/09/2016. No hazardous waste is generated. This EC condition is not applicable to us.</p> |
| 32. | Hazardous waste sludge shall be packed stored in separate designated hazardous waste storage facility with impervious bottom and leachate collection facility, before its disposal. | <p>Not Applicable.</p> <p>There is no Haz. waste generation in this project.</p> |
| 33. | The used oil shall be sold to only to the registered recyclers / refiners. | <p>Complied.</p> <p>Used oil is being sold to GPCB authorized vendor namely ABC Organics & Chemicals.</p>  |

| 34. | The discarded containers / barrels /bags/ liners shall be sold only to the registered recycler. | <p>Complied. No bags / liners are being utilized for Power Plant.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|--|---|--------|--------|--------|-------|--------|--|--|---------|------|--------|--------|--------|--------|-------|--------|-------------|----|------|------|------|------|------|------|----------|----|------|------|------|------|------|------|
| 35. | For storage of fly ash closed silos of adequate capacity shall be provided. | <p>Complied. We are not constructed ash pond to the CPP unit. We have closed three silo of 200 MT and Two silo of 300 MT capacity of each, total 1200 MT capacity, which is well enough for our average generation of approx. 250 TPD. We dispatch the fly ash daily from these silo so we have not prepare ash pound.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | <table border="1"> <thead> <tr> <th>Fly Ash</th> <th>Unit</th> <th>Oct 19</th> <th>Nov 19</th> <th>Dec 19</th> <th>Jan 20</th> <th>Feb20</th> <th>Mar 20</th> </tr> </thead> <tbody> <tr> <td>Generati on</td> <td>MT</td> <td>4765</td> <td>4848</td> <td>4712</td> <td>5170</td> <td>5188</td> <td>4985</td> </tr> <tr> <td>Disposal</td> <td>MT</td> <td>4765</td> <td>4848</td> <td>4712</td> <td>5170</td> <td>5188</td> <td>4985</td> </tr> </tbody> </table> | | | | | | | | Fly Ash | Unit | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb20 | Mar 20 | Generati on | MT | 4765 | 4848 | 4712 | 5170 | 5188 | 4985 | Disposal | MT | 4765 | 4848 | 4712 | 5170 | 5188 | 4985 |
| Fly Ash | Unit | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb20 | Mar 20 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Generati on | MT | 4765 | 4848 | 4712 | 5170 | 5188 | 4985 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Disposal | MT | 4765 | 4848 | 4712 | 5170 | 5188 | 4985 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| No ash pond shall be construed in the project. | | <p>Complied. No ash pond is construed in the project.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 36. | The fly ash shall be supplied to the manufacturers of fly ash based products such as cement, concrete blocks, bricks, panels, etc. | <p>Complied. Fly ash is being given to Cement and Bricks manufacturers and also being used for our own Bricks Manufacturing unit.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| <p>The unit shall strictly comply with the Fly Ash Notification under EPA and it shall be ensured that there is 100% utilization of fly ash to be generated from the unit.</p> | <p>Complied. We are strictly complying fly ash notification under EPA and we are ensuring that that is 100 % utilization of fly ash to be generated from the unit.</p> <p>Fly ash / bottom ash generation data for period (October-2019 to March-2020) as shown below table:</p> <table border="1" data-bbox="626 506 1495 716"> <thead> <tr> <th>Fly Ash</th> <th>Unit</th> <th>Oct 19</th> <th>Nov 19</th> <th>Dec 19</th> <th>Jan 20</th> <th>Feb 20</th> <th>Mar 20</th> </tr> </thead> <tbody> <tr> <td>Generation</td> <td>MT</td> <td>4765</td> <td>4848</td> <td>4712</td> <td>5170</td> <td>5188</td> <td>4985</td> </tr> <tr> <td>Disposal</td> <td>MT</td> <td>4765</td> <td>4848</td> <td>4712</td> <td>5170</td> <td>5188</td> <td>4985</td> </tr> </tbody> </table> <p>We have done Agreement between Ambuja cement Ltd. And Atul Ltd. For supply of dry ash from Atul Limited, Atul, Valsad, Gujarat.</p> | Fly Ash | Unit | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | Generation | MT | 4765 | 4848 | 4712 | 5170 | 5188 | 4985 | Disposal | MT | 4765 | 4848 | 4712 | 5170 | 5188 | 4985 |
|--|--|---------|--------|--------|--------|--------|--------|--------|--------|------------|----|------|------|------|------|------|------|----------|----|------|------|------|------|------|------|
| Fly Ash | Unit | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | | | | | | | | | | | | | | | | | | |
| Generation | MT | 4765 | 4848 | 4712 | 5170 | 5188 | 4985 | | | | | | | | | | | | | | | | | | |
| Disposal | MT | 4765 | 4848 | 4712 | 5170 | 5188 | 4985 | | | | | | | | | | | | | | | | | | |
| <p>37. All possible efforts shall be made for co-processing of the Hazardous waste prior to disposal into TSDF/CHWIF.</p> | <p>Not Applicable. Since there is no Hazardous waste generated in this unit.</p> | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>A.5 SAFETY:</p> | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>38. The project management shall strictly comply with the provisions made in the Factories Act, 1948 as well as manufacturer, storage and Impact of Hazardous chemicals Rules 1989</p> | <p>Complied. We are complying all the rules and regulation led by MSIHC,1989.We are complying with Hazardous and Other Wastes (Managements and transboundary Movement) Rules,2016 towards ETP Sludge, Used Oil & Empty Drums-Handling, and Storage</p> | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>as amended in 2000 for handling of hazardous chemicals.</p> | <p>& Disposal to authorized Facility/TSDF. We have obtained valid authorization from GPCB towards handling of above mention waste vide CC&A Amendment No. AWH – 82241dated.20/09/2016.Since there is no hazardous waste generated in Captive Power Plant.</p> | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>39. Necessary precautions like continuous monitoring of hot spot (ignite lignite) using temperature detection systems water sprinklers, avoiding stacking of lignite near stream pipeline etc shall be made for storing lignite to prevent fire</p> | <p>Complied. Lignite is usually used on the same day of its receiving at site as far as possible. Lignite is not being stored for not more than 3-4 Days. However, Water spray and fire hydrant system is available for the fuel storage sheds.</p> | | | | | | | | | | | | | | | | | | | | | | | | |

| | | |
|-----|---|--|
| | hazard. | |
| 40. | All the risk mitigation measures, general & specific recommendations mentioned in risk Assessments Report shall be implemented. | Complied. We will implement All the risk mitigation measures, general & specific recommendations mentioned in risk assessments report. |
| 41. | A well designed fire hydrants system shall be installed as per the prevailing standards. | Complied. A well designed Fire hydrant system is adequate and as per standards. Fire hydrant Network details: Single Hydrant point: 192Nos. Double hydrant point: 07 Nos. Fixed monitor: 11Nos. Hose boxes: 30 Nos. Central hose station: 10 Nos. Hose pipe: 15 mts. 250 Nos. Branch pipes (jet type): 50 Nos. Foam making branch pipe: 03 Nos. Foam compound: 200 litre Foam generator with high expansion foam: 2 Nos. |
| 42. | Personal protective Equipment shall be provided to worker and its usage shall be ensured and supervised. | Complied. PPEs like nose masks, safety goggles, chemical resistive aprons, fire proof apron, Hand gloves, safety helmet, welding goggles, ear mugs, safety shoes etc are provided to the workers and utilization of the PPE is followed strictly in P owerPlant. |

PHOTOGRAPHS OF ONSITE MOCK DRILL



| | | |
|---|--|---|
| ATUL Stores/Accounts/Indentor | ATUL LIMITED INFRA PC OU STORES REQUISITION SLIP | 13-DEC-19 15:10:08 Page 1 of 1 STR/PM/05/00 |
| ----- | | |
| Req. Number : 15192745 | Date : 24-JUL-19 | |
| Org Code : 813 | Chargeable CC : 51P01 | |
| Org Name : Infra Engineering (PC | Chargeable : STEAM PLANT | |
| Withdrawing CC. : 01P43 | CC Name : | |
| Withdrawing cc name : Mechanical Power House Ca | | |
| Purpose : safety goggle | | |
| ----- | | |
| Sr. No. | Item Code Description | UOM Item Default Locator Qty Require |
| 1 | 2902904104 HONEYWELL SAFETY GOGGLE (ANTI-FOG), MODEL- A700 | NO 20 |
| ----- | | |
| NISHITH_GANDHI | | |
| RAISED BY | AUTHORISED BY | ISSUED BY |

43. First Aid Box and required antidotes for the chemical used in the unit shall be readily available in adequate quantity at all the times.

Complied.

First aid box are kept in each plant and at strategic locations whereas antidotes are kept in the medical Centre.



44. Occupational health surveillance of the workers shall be done its records shall be maintained. Pre - employment and periodical medical examination for all the worker shall be undertaken as per the Factories Act & rules.

Complied.
 Being done on regular basis as per the Factories Act & rules. Occupational health surveillance of the workers is carried out on a regular basis as per section-41 C of the factories act and ruke-68T of Gujarat Factories Rules and records are maintained. Regular Medical Checkup of all employees are done by in- house Dr. Vishal Mehta (M.B.B.S), Dr. Suman Patel (M.D. Physician) & Dr. Sandip Bhandare (M.B.B.S, AFIH) in following manner;
 The following medical checkup has been completed;
 Pre-Employment Check-Up (In-house): FY April-19 to March-20

| SN | Employee | Qty | Check-Up |
|----|-----------|------|----------------|
| 1 | Staff | 6361 | Pre-Employment |
| 2 | Operators | | |
| 3 | Workers | | |

Annual Medical Check-Up: FY April-19 to March-20

| SN | Employee | Qty | Check-Up |
|----|-----------|------|----------------|
| 1 | Staff | 3145 | Annual Checkup |
| 2 | Operators | | |
| 3 | Workers | | |

Various types of tests being performed are as below
 A.Preemployment Checkup:
 Vision, Colour blindness, CBC, Urine, Height, Weight, B/P, Pulse ,
 Habit, Personal History , Family History, Identification Mark

B. Annual Checkup:

Physical checkup, Vision, Blood, Urine, PFT, ECG

Our occupational health centre & Pathology Lab is equipped with necessary facilities under supervision of factory medical officer with trained three EHS persons.

Medical Facilities:

- ❑ First Aid boxes in all plants
- ❑ Central Ambulance Room in the middle of the factory
- ❑ Two Ambulance Vans. Out of which one is equipped with ICU facilities.
- ❑ Medical Center
- ❑ Three full time AFIH certified doctors.
- ❑ Equipped with 3Beds
- ❑ Full equipped Pathological lab with advanced diagnostic equipment
- ❑ ECG Equipment
- ❑ Cardiac monitor
- ❑ Defibrillator
- ❑ Finger pulse Oxy meter
- ❑ Pulmonary Function Test Apparatus
- ❑ O2Administration
- ❑ Antidotes with routine Important and vital life saving Drugs
- ❑ Tie-up with Kasturba Hospital, Valsad, and Pardi Hospital, Pardi, respectively 7 kms and 3 kms. away from Atul



we also have tie up with external two hospitals (Pardi Hospital and Kasturba Hospital). We have medical checkup schedule once in quarter for Insecticide plant's employees Other necessary items including First-aid medicines, antidotes and equipment as prescribed in the schedule the under Rule-68 U (b) of the Gujarat factories rules are also been provided..

Atul Ltd Department of Health Laboratory Report

Mr. Dinesh V. Desai
 Age/Gender: 32 / M
 Visit No: 12990204
 Doctor: Vaidik Mehta
 Test Date: 08-12-2019 09:50
 Receipt Date: 08-12-2019 09:50

Report Date: 08-12-2019
 Ref No: M1911824
 Lab ID No: LAM98855
 Specimen: Blood

Haematology

| Test Description | Result | Units | Reference Range |
|--|--------|---------------------|--------------------|
| CBC - WBC - Complete Hemogram | | | |
| WBC - White Blood Cell Count | 7.07 | 10 ⁹ /L | Normal 4.21 - 9.67 |
| RBC - Red Blood Cell Count | 5.02 | 10 ¹² /L | Normal 4.62 - 6.09 |
| HGB - Hemoglobin | 15.50 | g/dL | Normal 12.7 - 17.5 |
| HCT - Hematocrit (PCV) | 44.90 | % | Normal 40.4 - 53.0 |
| MCV - Mean Cell Volume | 89.40 | fL | Normal 79.2 - 93.2 |
| MCH - Mean Cell Hemoglobin | 39.70 | pg | Normal 29.7 - 32.2 |
| MCHC - Mean Cell Hemoglobin Conc. | 34.70 | g/dL | Normal 32.3 - 36.5 |
| RDW - RDW Coefficient of Variation | 20.28 | % | Normal 12.5 - 15.1 |
| RDW-SD - RDW Distribution Width Standard Deviation | 41.80 | fL | Normal 35.4 - 43.8 |
| RDW-CV - RDW Coefficient of Variation | 12.38 | % | Normal 11.0 - 14.4 |
| PDW - PCT Distribution Width | 9.20 | fL | |
| MPV - Mean Platelet Volume | 9.16 | fL | |
| P-LCR - PCT Large Cell Ratio | 17.36 | % | |
| PCT - Platelets | 0.28 | % | |
| RDW - Reticulocyte Count | 0.30 | % | Normal 0.0 - 0.73 |
| LYMPH - Lymphocyte Count | 26.79 | % | Normal 21.4 - 35.1 |
| MONO - Monocyte Count | 4.87 | % | Normal 0.5 - 5.2 |
| TD - Eosinophil Count | 2.40 | % | Normal 0.0 - 7.0 |
| SDG - Sigmoid Count | 0.00 | % | Normal 0.0 - 7.0 |

Atul Ltd Department of Health Laboratory Report

Mr. Dinesh V. Desai
 Age/Gender: 32 / M
 Visit No: 12990204
 Doctor: Vaidik Mehta

Report Date: 08-12-2019
 Ref No: M1911824

Biochemistry



| Test Description | Result | Units | Reference Range |
|----------------------------------|--------|--------|---------------------|
| FBS - Fasting Blood Sugar | 94 | mg/dL | Normal 70.0 - 100.0 |
| Lipid Profile | | | |
| TC - Total Cholesterol | 179.01 | mg/dL | Normal 120-200 |
| HDL - HDL Cholesterol | 41.50 | mg/dL | Normal 35.0 - 70.0 |
| LDL - LDL Cholesterol | 90.20 | mg/dL | Normal 65.0 - 160.0 |
| VLDL - VLDL Cholesterol | 18.30 | mg/dL | Normal 0.0 - 20.0 |
| Lipoprotein (a) | 0.89 | mg/dL | Normal 0.0 - 3.0 |
| Triglyceride | 4.33 | mmol/L | Normal 0.0 - 1.6 |
| Urea Nitrogen | 30.70 | mg/dL | Normal 8.0 - 20.0 |
| Creatinine | 0.77 | mg/dL | Normal 0.6 - 1.2 |
| Glucose | 94 | mg/dL | Normal 70 - 100 |
| ALT - Alanine Aminotransferase | 37 | U/L | Normal 0 - 40 |
| AST - Aspartate Aminotransferase | 37 | U/L | Normal 0 - 40 |
| ALP - Alkaline Phosphatase | 107 | U/L | Normal 30 - 120 |
| Gamma-GT (GGT) | 10 | U/L | Normal 0 - 30 |

Remark: All employ found medically fit to work, no contiguous diseases were observed.

45. Flameproof fittings shall be provided at the proposed power plant.

Complied.
 Flame proof fittings are provided.

| | | |
|-------------------|--|--|
| <p>46.</p> | <p>Adequate firefighting facilities shall be provided at the proposed power plant.</p> | <p>Complied. Firefighting facilities are adequate. The risk to people after a fire has started shall largely depends on the adequacy and maintenance of means to escape, the alarm system, training of the workforce in fire routine and evacuation procedures at Atul Ltd. management has proposed to employ well-resourced and adequate fire fighting network. Details regarding the firefighting capacity of the unit are given below:</p> <ul style="list-style-type: none"> ❑ Four full fledged fire hydrant system in the company ❑ Water Storage Capacity - 50 million Liters ❑ Total hydrant post/ monitors –780 ❑ Total length of hydrant line – 15km ❑ Fire Fighting Equipment <ul style="list-style-type: none"> ❑ DCP 1350 ❑ CO2 776 ❑ Foam : 05Trolley ❑ Fire Tenders <ul style="list-style-type: none"> ❑ One fire tender having 1800 Lit water capacity ❑ Second multipurpose fire tenders having 5000 Lit water & 500 Foam ❑ Third Multipurpose tender having facility of DCP- 500 Kg, Foam – 500 lit and Water – 4500Lit. ❑ SCBA sets – 35nos. ❑ Emergency alarm system – 532 nos. points spread across the company ❑ Fire station manned round the clock with Siren and Annunciation System. ❑ Regular Testing on every Monday ❑ Smoke detectors in the office and labs ❑ Auto water deluging system at critical reactors ❑ Auto water sprinkler system at tank farms <p>Onsite mock drill and fire fighting Training:</p> |
|-------------------|--|--|

| | | |
|-----|---|--|
| 47. | Proper ventilation shall be provide in the work area. | <p>Complied. Proper ventilation provided in work area.</p> |
| 48. | All transporting routes within the factory premise shall have paved roads to minimize splashes and spillages. | <p>Complied. The roads inside factory are either of cement concrete or Bitumen concrete.</p> <div style="display: flex; justify-content: space-around;">   </div> |
| 49. | The project management shall prepare a details Disaster management plan (DMP) for the project as the guidelines from Directors of Industrial safety and Health. | <p>Complied. Detailed disaster management plan is already prepared. Please find attached herewith detail disaster management plan was submitted to your goog office vide letter dated 19.12.2019 for the project as the guidelines from Directors of Industrial safety and health.</p> <div style="border: 1px solid black; padding: 10px; margin: 10px auto; width: 80%;"> <p style="text-align: center; font-size: small;">On-Site Emergency Plan of M/s Atul Ltd., Atul, Dist: Valsad</p> <p>PREFACE</p> <p style="font-size: x-small;">Our First Emergency Plan was prepared in 1990 and then after it has been regularly updated as & when required based on learning from various Mock drills and on account of expansion in the facility. Updating of the On site emergency plan was done to incorporate various elements of risks, hazards and consequences that are relevant to our Plants which were taken either from published data or derived from our own experience. Mock drills were conducted to test the plan and improve our emergency preparedness. Also, we had reviewed the potential hazards and assessment earlier done. The results of these exercises, identification and assessment of all credible scenarios, survey of various Rules, Regulations and standards were taken as basis for modifying the On Site Emergency Plan, classification of Emergencies, as well as keeping in view the requirements of implementation of ISO 14001:2015 and OHSAS 18001:2015.</p> <p style="font-size: x-small;">As emergencies arise suddenly the necessity to remain always alert and ready with supporting facilities to face them is of paramount importance. This document can't be said to be the complete as it only sets the broad guidelines. It is only by periodically conducting regular table top exercise and mock drills our preparedness will improve which will help us to minimize the consequences of emergencies as and when they arise.</p> <p style="font-size: x-small;">All the key personnel are requested to study this document and become familiar with the contents and disseminate information to those working with them.</p> <p style="text-align: right; font-size: small;">Shri. B. N. Mohanan Whole-Time Director</p> </div> |
| | A.6 NOISE: | |

| | | |
|-----|---|--|
| 50. | To minimize the noise pollution the following noise control measures shall be implemented. | Complied. We are regularly implemented noise control measures to minimize the noise pollution. |
| | Selection of any new plant equipment shall be made with specifications of low levels. | Complied. All steam vents have attached with Silencers. Low noise level is considered as one of the prime specifications while selecting new machines in Power plant. For Example, Replacement of reciprocating type noisy air compressors by low noise emitting screw air compressors. |
| | Manufacturer / supplier of major noise generating machines / equipment like air compressor. Feeder pumps, turbine generators, etc shall be instructed to make required design modifications wherever possible regulatory norms with respect to noise generation for individual units. | Complied. We are always acknowledge or take care when purchasing of major noise generating machines / equipment like air compressor, feeder pumps, turbine generators, etc, strictly instructed or emphasized to supplier to give less noise generating equipment's as much as possible to regulatory norms with respect to noise generation for individual units. |
| | Regular maintenance of machinery and vehicles shall be undertaken to reduce the noise impact. | Complied. We have routine and preventive maintenance schedule of machinery / equipment's and vehicles to be undertaken to reduce the noise impact. |
| | Noise suppression measures such as enclosures, buffers and / or protective measures shall be provided. | Complied. Acoustic enclosures are provided on DG sets. Silencers have been provided on main steam vent valves of Boilers. |
| | Employees shall be provided with ear protection measures like earplugs or earmuffs. | Complied. We have provided ear protection measures like earplugs or ear muffs to all employees on regular basis. |
| | Proper oiling lubrication and preventive maintenance shall be carried out of the machineries and equipment to reduce noise generation. | Complied. Proper oiling lubrication and preventive maintenance is carried out of the machineries and equipment to reduce noise generation. |
| | Construction | Noted &Complied. |

| | | |
|-----|---|---|
| | equipment generating minimum noise vibration shall be chosen. | We are always use minimum noise vibration generation construction equipment. |
| | Ear plugs and / muffs shall be made compulsory for the construction workers working near the noise generating activities / machines / equipment. | Complied. Our company has well laid down OHS policy to use Proper PPE's by all employees in plant area. Ear plugs and / muffs are compulsory for the construction workers working near the noise generating activities / machines / equipment. |
| | Vehicles and construction equipment With internal combustion engines without proper silencer shall not be allowed to operate. | Noted & Complied. We are permitted those vehicles and construction equipment with internal combustion engines with proper silencer and spark arrestor. |
| | Construction equipment meeting the norms specified by EP Act, 1986 shall only be used. | Noted & Complied. We are only using construction equipment meeting the norms specified by EP Act, 1986. |
| | Noise control equipment and baffling shall be employed on generators especially when they are operated near the residential and sensitive areas. | Noted & Complied. We are taken care of Noise control equipment and baffling will be employed on generators especially when they are operated near the residential and sensitive areas. |
| | Noise levels shall be reduced by the use of adequate mufflers on all motorized equipment | Noted & Complied. We are using mufflers on all motorized equipment to reduce noise levels. |
| 51. | The overall noise level in and around the plant area shall be kept well within the prescribed standard by providing noise control measures including acoustic insulation, hoods, silencers, enclosures, vibration, dampers etc. on all sources of noise generation. | Complied. The overall noise level in and around the plant area to be kept well within the prescribed standard by providing noise control measures including acoustic insulation, hoods, silencers, enclosures, vibration, dampers etc. on all sources of noise generation provided. |

The ambient noise levels shall confirm to the standards prescribed under the Environment (protection) Act and Rules. Workplace noise levels for workers shall be as per the factories Act and Rules.

Complied.

The ambient and workplace noise level confirms to the standard prescribed under EPA. The same is being regularly monitored.

The maximum values during the compliance period confirms that at no time the noise emission level went beyond the stipulated standards. Summary is given below:

Noise monitoring data (October 19 to March 20) is attached as **Annexure III**

Noise level monitoring data (Day Time)

| Sr. No. | Location | Permissible Limits, dBA | Values for the period Oct 19-Mar 20 | | |
|---------|-----------------------------|-------------------------|-------------------------------------|------|-------|
| | | | Min. | Max | Avg. |
| | | 75 | | . | |
| 1 | Near Main guest house | 75 | 55.7 | 61.2 | 57.4 |
| 2 | Near TSDF | 75 | 61.2 | 64.2 | 62.6 |
| 3 | At Wyeth Colony | 75 | 49.7 | 57.3 | 53.6 |
| 4 | Gram Panchayat Hall | 75 | 60.8 | 63.5 | 62.7 |
| 5 | Near Main Office North site | 75 | 59.2 | 64.5 | 62.18 |
| 6 | ETP North site | 75 | 63.2 | 68.5 | 64.4 |
| 7 | Opposite shed D | 75 | 64.7 | 67.3 | 66.0 |
| 8 | ETP West site | 75 | 62.8 | 68.5 | 64.5 |
| 9 | Water tank Haria road | 75 | 53.5 | 62.6 | 57.1 |
| 10 | Near 66KVA substation | 75 | 62.5 | 68.6 | 65.0 |

Noise level monitoring data (Night Time)

| Sr. No. | Location | Permissible Limits, dBA | Values for the period Oct 19-Mar 20 | | |
|---------|-----------------------|-------------------------|-------------------------------------|------|------|
| | | | Min. | Max. | Avg. |
| | | 70 | | | |
| 1 | Near Main guest house | 70 | 50.2 | 52.2 | 51.2 |
| 2 | Near TSDF | 70 | 43.7 | 58.7 | 55.0 |

| | | | | | | | |
|--|---|----|-----------------------------|----|------|------|------|
| | | 3 | At Wyeth Colony | 70 | 43.7 | 51.1 | 47.0 |
| | | 4 | Gram Panchayat Hall | 70 | 53.4 | 58.4 | 56.1 |
| | | 5 | Near Main Office North site | 70 | 53.2 | 57.3 | 55.5 |
| | | 6 | ETP North site | 70 | 53.2 | 58.6 | 54.7 |
| | | 7 | Opposite shed D | 70 | 54.7 | 62.7 | 59.7 |
| | | 8 | ETP West site | 70 | 50.3 | 60.8 | 57.6 |
| | | 9 | Water tank Haria road | 70 | 50.2 | 52.2 | 51.2 |
| | | 10 | Near 66KVA substation | 70 | 43.7 | 58.7 | 55.0 |
| | | | | | | | |
| | A.7 GREEN BELT AND OTHER PLANTATION. | | | | | | |

52. The unit shall develop green belt in at least 68000 sq.m area within the premises. Green belt shall comprises of rows of varying height tall native trees with thick foliage in the periphery of the factory premises.

Complied.

Green belt is developed and we planted more than 50000 plants every year. Green belt is comprised of at least minimum 3 to 4 raw plantation with minimum height of native trees is 5 to 6 mtr with thick foliage in the periphery of the factory premises. Proper plantation is done all around the plant boundary and also the roads to mitigate fugitive & transport dust emission.

Total Plot area: 1126078.27 sq.mt

Total Green belt area: 409030.00 sq.mt (approx. 36% of total plot area)

Green belt area for Captive power plant: 17920.0 sq.mt

Layout plan with green belt is as shown below:



| 53. | The unit shall also take up adequate plantation at suitable open Land on road sides and other open areas in nearby villages or schools in consultation with the Gram panchayat / GPCB and submit an action plan for the same for next three years to the GPCB. | <p>Complied. We plant more than 50000 plants every year on road sides and other open areas in nearby villages or schools in consultation with the Gram panchayat.</p> <table border="1" data-bbox="646 348 1490 705"> <thead> <tr> <th>Sr. No.</th> <th>Year</th> <th>No. of plants planted</th> </tr> </thead> <tbody> <tr> <td>1.</td> <td>2010-11</td> <td>59,200</td> </tr> <tr> <td>2.</td> <td>2011-12</td> <td>68,700</td> </tr> <tr> <td>3.</td> <td>2012-13</td> <td>63,300</td> </tr> <tr> <td>4.</td> <td>2013-14</td> <td>75,600</td> </tr> <tr> <td>5.</td> <td>2014-15</td> <td>81,500</td> </tr> <tr> <td>6.</td> <td>2015-16</td> <td>72,900</td> </tr> <tr> <td colspan="2">Total</td> <td>4,21,200</td> </tr> </tbody> </table> | Sr. No. | Year | No. of plants planted | 1. | 2010-11 | 59,200 | 2. | 2011-12 | 68,700 | 3. | 2012-13 | 63,300 | 4. | 2013-14 | 75,600 | 5. | 2014-15 | 81,500 | 6. | 2015-16 | 72,900 | Total | | 4,21,200 |
|----------------------------|--|--|--|---|---|---------------------------|-------------------------|----------------------|----|--------------|---|--|---|---|----|---------|--------|----|---------|--------|----|---------|--------|--------------|--|-----------------|
| Sr. No. | Year | No. of plants planted | | | | | | | | | | | | | | | | | | | | | | | | |
| 1. | 2010-11 | 59,200 | | | | | | | | | | | | | | | | | | | | | | | | |
| 2. | 2011-12 | 68,700 | | | | | | | | | | | | | | | | | | | | | | | | |
| 3. | 2012-13 | 63,300 | | | | | | | | | | | | | | | | | | | | | | | | |
| 4. | 2013-14 | 75,600 | | | | | | | | | | | | | | | | | | | | | | | | |
| 5. | 2014-15 | 81,500 | | | | | | | | | | | | | | | | | | | | | | | | |
| 6. | 2015-16 | 72,900 | | | | | | | | | | | | | | | | | | | | | | | | |
| Total | | 4,21,200 | | | | | | | | | | | | | | | | | | | | | | | | |
| B.OTHER CONDITIONS: | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 54. | In the event of failure of any pollution control system adopted by the unit, the unit shall be safely closed down and shall not be restarted until the desired efficiency of the control equipment has been achieved. | <p>Complied. No such case during the report period. However, if such case happens we ensure to close down the unit.</p> | | | | | | | | | | | | | | | | | | | | | | | | |
| 55. | All the recommendation , mitigation measures ,environments protection measures and safeguard proposed in the EIA report of the project prepared by M/s ; Eco chem Sales &Service ,surat& submitted vide letter no NIL dated 03/11/2015 and commitments made during presentation before SEAC, proposed in the EIA report shall be strictly adhered to in letter and spirit. | <p>Complied. Compliance to all environmental protection measures and safeguards proposed in the project report submitted to ministry is complied as below:-</p> <table border="1" data-bbox="630 1314 1523 1997"> <thead> <tr> <th>S. No</th> <th>Potential Impact</th> <th>Action to be followed</th> <th>Parameters for monitoring</th> <th>Frequency of monitoring</th> <th>Status of Compliance</th> </tr> </thead> <tbody> <tr> <td>1.</td> <td>Air emission</td> <td>Adequate stack height APCM- Multi Cyclone& Scrubber is provided as APCM AAQ</td> <td>SPM, RSPM, SO2 and NOx, Vehicle logs to be maintained.</td> <td>Monthly through NABL Approved external agency</td> <td>Stack and APCM Details are provided in EC Compliance Point No.2 of specific</td> </tr> </tbody> </table> | S. No | Potential Impact | Action to be followed | Parameters for monitoring | Frequency of monitoring | Status of Compliance | 1. | Air emission | Adequate stack height APCM- Multi Cyclone& Scrubber is provided as APCM AAQ | SPM, RSPM, SO2 and NOx, Vehicle logs to be maintained. | Monthly through NABL Approved external agency | Stack and APCM Details are provided in EC Compliance Point No.2 of specific | | | | | | | | | | | | |
| S. No | Potential Impact | Action to be followed | Parameters for monitoring | Frequency of monitoring | Status of Compliance | | | | | | | | | | | | | | | | | | | | | |
| 1. | Air emission | Adequate stack height APCM- Multi Cyclone& Scrubber is provided as APCM AAQ | SPM, RSPM, SO2 and NOx, Vehicle logs to be maintained. | Monthly through NABL Approved external agency | Stack and APCM Details are provided in EC Compliance Point No.2 of specific | | | | | | | | | | | | | | | | | | | | | |

| | | | | | | | |
|--|--|----|-------|--|--|---|--|
| | | | | within | | | Conditions Quality of gaseous emission and AAQ is as per Annexure I & II |
| | | | | the project premises and nearby habitations to be monitored. All vehicles to be PUC certificate. | | | |
| | | 2. | Noise | Noise generati ng from operatio n of boiler, cooling towers & plant & M/c area to be | Spot noise level recording . | Monthly through external agency NABL Approved. | Carried out at the periphery of whole plant premises as Annexure III |

| | | | | | | | |
|--|--|----|--|--|--------------------------------------|---|---|
| | | | monitored | | | | |
| | | 3. | Waste water discharge | Compliance to the wastewater discharge standards complete effluent treatment Plant- Primary+ Secondary & MEE, ZLD is achieved. | pH,TSS, TDS,CO D,BOD, oil & Grease | Monthly through external agency NABLApproved. | Discharge effluent is analyzed on daily basis. |
| | | 4. | Solid/ Haz Waste | Check compliance of HWM rules. | Quantity and quality monitoring | Periodically | Details are provided in EC Compliance Point No.10 of specific Conditions. |
| | | 5. | Non routine events and accidental release. | Plant drawn, considering likely emergencies and steps required to prevent/limit consequences | Mock drills and records of the same. | Periodic during process activities. | Every year 4 nos. mock drills carried out in the premise on rotational basis covering all plants. |

| | | | | | | | |
|--|--|----|-------------|-----------------------------------|---|-------------|---|
| | | 6. | Green Belts | Vegetation green belt development | More than 50000 no. of plants & species | Once a year | Green belt area is about 33% landarea . Total area: 1126078 .27 sq.mt Green belt area: 409030.00 sq.mt |
|--|--|----|-------------|-----------------------------------|---|-------------|---|

| | | | | | |
|-----|---|---|---|--------------------------------------|--|
| 56. | All the recommendation of CREP guidelines as may be applicable from time to time shall be following vigorously. | Complied. CREP guidelines is being followed. Company is following strictly recommendations mentioned in CREP guidelines as follows:- | | | |
| | | Activity code No. | Action point (Brief) | Compliance Status as on today | Remarks |
| | | 1 | Implementation of Environmental Standards | Complied | APCM are already in place and maintained. We ensured that at no time the emission level will go beyond the stipulated standards and or prescribed limits by MOEF&CC vide S.O. 3305(E) dated 07/12/2015. |
| | | 2 | Particulate matter emission reduction | Complied | We have installed high efficiency electro static precipitator (4 field) with 99.9% efficiency to control of flue gas emission (particulate matter emission) within the permissible limit from the proposed boilers. Last six month (October-19 to March-2020) monitoring reports shows that Avg. SPM emission is identify 39 mg/Nm3 which is below permissible limit of 50 mg/Nm3. |
| | | 3 | New / expansion power projects to be accorded Environment Clearance | Complied | EC awarded for setting up an additional power plant of 22 MW, Dated 20/05/2016 EC No. SEIAA/GUJ/EC/1(d)/340/2016 |
| | | 4 | Development of SO2 & NOx emission standards. | NA | Action by CPCB |
| | Development standards for of | NA | Action by CPCB | | |

| | | | | | |
|--|--|---|--|--|---|
| | | | guide mercury lines / & other | | |
| | | | Review of stack height requirement | NA | Action by CPCB |
| | | 5 | Install / activate meters / continuous monitoring systems with calibration system. | Complied | All the stacks are equipped with online opacity meter for continuous monitoring and also kept in CC TV camera surveillance. Also Online results are displayed on company main gate. |
| | | | Use of beneficiated coal | As soon as it is viable option with respect to its limited availability and proximity of source, will be used. | Currently not available. |
| | | 6 | Use of abandoned coal mines for Ash disposal | NA | Not Applicable |

| | | | | | |
|--|--|---|---|---------------------------|---|
| | | | Provide dry ash to the users | Complied. Ongoing process | Being given to local brick manufacturers and Cement industries. We have done Agreement between Ambuja cement Ltd. And Atul Ltd. For supply of dry ash from Atul Limited, Atul, Valsad, Gujarat. Dated.21.09.2019. |
| | | | Provide dry ash free of cost | Complied | - |
| | | | Adhere to schedule by State Dept. | NA | Action by State Dept. |
| | | | Environment Clearance Existing plants shall adopt any of systems mentioned in 13(1) | Complied | - |
| | | | Fly ash Mission shall prepare guideline | NA | Action by GOI |
| | | | New plants shall promote adoption of clean coal & clean power | NA | - |
| | | 7 | CC&A status | Complied | consent no. AWH no. 105110 valid up to 30/9/2025 . |
| | | 8 | Compliance with respect to norms prescribed in CC&A for last one year | Complied | Being checked & verified by Regional Office of GPCB time to time. |
| | | 9 | Overall compliance with respect to charter (Yes/No) | Yes | Fully complied with all the condition stipulated in EC as well as CC&A. |

| | | |
|-----------|---|---|
| <p>57</p> | <p>A separate environment management cell with qualified staff shall be set up for implementation of stipulated environmental safeguards.</p> | <p>Complied.</p> <p>Implementation of stipulated environmental safeguards were ensured by the Company's SHE department.</p> <div data-bbox="472 573 1295 1157" data-label="Diagram"> <pre> graph TD A[Chairman & Managing Director] --> B[Whole Time Director President – Utility & Services] B --> C[VP – Corporate SHE] B --> D[VP – Legal Assurance SHE] B --> E[VP – DOH] C --> C1[Manager ETP] C --> C2[Fire Officers] C --> C3[Manager Process Safety] C --> C4[Divisional SHE Managers] C1 --> C1a[Chemists] C1a --> C1b[Worker] C2 --> C2a[Firemen] D --> D1[Manager Safety] D --> D2[Manager Env.] E --> E1[Doctors] E1 --> E1a[Male Nurses] E1 --> E1b[Lab Techn.] </pre> </div> |
| <p>58</p> | <p>The project authorities must strictly adhere to stipulations made by the Gujarat Pollution Control Board (GPCB), state government and statutory authority.</p> | <p>Noted & Complied</p> <p>We are strictly adhere to stipulations made by the Gujarat Pollution Control Board (GPCB), state government and statutory authority.</p> |
| <p>59</p> | <p>No further expansion or modification in the plant likely to cause environmental impacts shall be carried out without obtaining prior</p> | <p>Complied.</p> <p>No further expansion or modification in the plant likely to cause environmental impacts shall be carried out without obtaining prior Environment Clearance from the concerned authority.</p> |

| | | | |
|--|------------------------|--|---|
| Environment Clearance from the concerned authority. | | | |
| The above conditions will be enforced, inter-alla under the provisions of water (prevention &Control or pollution) Act, 1974, Air (prevention & Control of pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous & other wastes (Management and Trans boundary Movements) Rules 2016 and the public liability insurance Act, 1991 along with their amendments and rules. | Noted. | | |
| | 1. | CTE | No.77793 dated: 17/05/2016 |
| | 2. | CC&A Amendment | No.AWH-82241 dated: 08/11/2016 |
| | 3. | Public Liability Insurance | Policy No. 12040036193300000002 Validity: 01/04/19 to 31/03/20 Sum assured: 15.0 Cr |
| | 4. | Factory License | No. 11192 dated: 31/12/2021 |
| | 5. | License under Petroleum act,1934 1. Furnace oil 2. Ethanol 3. Kerosene 4. Benzene 5. Methanol | License No. P/HQ/GJ/15/136(P 9747) P/HQ/GH/15/92(97 04) P/HQ/GJ/15/2348(P 167317) P/HQ/GJ/15/138(P 9749) P/HQ/GJ/15/1473(P11115) |
| | 6. | PRESSURE VESSEL/GAS CYLINDER STORAGEES 1. Cylinder storage room for Oxygen, Nitrogen, Acytelene. 2. Cylinder storagefor chlorine | G/WC/GJ/06/826 (G13953) G/WC/GJ/06/811 (G13932) |
| 7. | License under Arms and | No:12 / 90 | |

| | | | | | | | | |
|----|---|--|--|--|-------------------------------|----------------------------------|-------------------------------------|--------------------|
| | | | Explosive Act 1959 1. Sodium chlorate/Potassium 2. Sulphur yard (storage of sulphur) | No: 8 / 90 | | | | |
| | | 8. | License under Prohibition and Excise Act | | | | | |
| | | | 1. Special Denatured Spirit 2. Methyl Alcohol | 21/89/90 DS-V 45/89/90 MA-1 | | | | |
| | | | | | | | | |
| 61 | The project proponent shall comply all the conditions mentioned in 'The Companies (Corporate Social Responsibility Policy) Rules, 2014 and its amendments from time to time in a letter and spirit. | Complied. CSR projects (April 2019 to March 2020) | | | | | | |
| | | | S.N | Description | Location | Final Implementing Agency | Budget from Apr 19 to Mar 20 | Expenditure |
| | | | 1 | Enhancement of education practices in Kalyani Shala | Atul, Valsad (Gujarat) | AFT Atul Kelvani Mandal | 36.80 | 36.80 |
| | | | 2 | Support to tribal children in Atul Vidyamandir | Pardi, Valsad (Gujarat) | AFT Atul Vidyalaya Trust | 6.00 | 6.00 |
| | | | 3 | Improvement of teaching methodology in primary schools | 91 villages, Valsad (Gujarat) | AFT ARDF | 48.00 | 48.00 |

| | | | | | | | |
|--|--|---|--|-------------------------------|---|-------|-------|
| | | | Adhyapika Project | | | | |
| | | 4 | Enhancement of rural education | 20 villages, Valsad (Gujarat) | AFT ARDF | 10.97 | 10.97 |
| | | 5 | Promotion of educational facilities in an ashram shala | Pardi, Valsad (Gujarat) | AFT Shree Vallabh Seva Kendra | 3.00 | 3.00 |
| | | 6 | Conservation of manuscripts | Ahmedabad (Gujarat) | AFT LD Bhartiya Sanskriti Vidya mandir | 40.00 | 40.00 |
| | | 7 | Contribution towards publication of books on Indian culture ecology philosophy | Jaipur (Rajasthan) | AFT Prakrit Bharati Academy | 5.00 | 5.00 |
| | | 8 | Support to develop a school in a tribal area | Chondha, Navsari (Gujarat) | AFT | 5.00 | 5.00 |
| | | 9 | Conduct science workshops for rural teachers | Sabarkantha (Gujarat) | AFT Vikram A Sarabhai Community Science | 3.00 | 3.00 |

| | | | Centre | | |
|----|--|-------------------------|---|--------|--------|
| 10 | Support needy children with educational kits | Valsad (Gujarat) | AFT | 2.70 | 2.70 |
| 11 | Capacity building of teachers through training | Atul, Valsad (Gujarat) | AFT | 0.94 | 0.94 |
| 12 | Introduction of digital education at Sanskrit Mahavidyalaya | Pardi, Valsad (Gujarat) | AFT Swadhayay Mandal | 4.50 | 4.50 |
| 13 | Support children with special needs | Bharuch (Gujarat) | AFT Osmosis Play Centre and Educational Games Library | 2.00 | 2.00 |
| 14 | Empowerment of women through various vocational training courses | Atul, Valsad (Gujarat) | AFT ARDF | 13.48 | 13.48 |
| 15 | Skill training to youth as apprentices | Atul, Valsad (Gujarat) | Atul Ltd | 179.25 | 179.25 |

| | | | | | | | |
|--|--|----|---|----------------------------------|---|-------|-------|
| | | 16 | Skill development of youth through vocational training | Valsad (Gujarat) | AFT ARDF | 36.20 | 36.20 |
| | | 17 | Capacity building of tribal farmers in bee keeping | 15 villages, Valsad (Gujarat) | AFT Under The Mango Tree Society | 1.40 | 1.40 |
| | | 18 | Empowerment of tribal families by creating home stay facilities | six villages, Narmada (Gujarat) | AFT | 85.00 | 85.00 |
| | | 19 | Create livelihood opportunities among tribal families by providing cows | 28 villages, Valsad (Gujarat) | AFT BAIF Institute for Sustainable Livelihoods and Development | 66.37 | 66.37 |
| | | 20 | Develop micro entrepreneurs to provide sustainable livelihood | Ozarpada, Valsad (Gujarat) | AFT | 37.50 | 37.50 |
| | | 21 | Support tribal farmers by providing seeds | three villages, Valsad (Gujarat) | AFT ARDF | 1.14 | 1.14 |

| | | | | | | | | |
|--|--|--|----|--|----------------------------------|--|-------|-------|
| | | | 22 | Improvement of hygiene through construction of toilets | 15 villages, Valsad (Gujarat) | AFT ARDF | 32.00 | 32.00 |
| | | | 23 | Enhancement of rural health through health camps | 35 villages, Valsad (Gujarat) | AFT ARDF | 9.79 | 9.79 |
| | | | 24 | Upgradation of medical equipment in a hospital | Laxmipura, Sabarkantha (Gujarat) | AFT Gyan Mandal Laxmipura Group Prerit Arogya Mandal | 15.00 | 15.00 |
| | | | 25 | Provision of blood units to the needy and deserted patients | Bharuch (Gujarat) | AFT Seva Yagna Samiti | 2.40 | 2.40 |
| | | | 26 | Promotion of sports among rural youth | Atul, Valsad (Gujarat) | Atul Ltd | 11.00 | 11.00 |
| | | | 27 | Contribution for establishing CT scan facility in a hospital | Valsad (Gujarat) | AFT ARDF Kasturba Vaidya kiya Rahat Mandal | 10.00 | 10.00 |

| | | | | | | | | |
|--|--|--|----|--|-------------------------------------|---|------|------|
| | | | 28 | Promotion of health and fitness through marathon | Atul, Valsad (Gujarat) | AFT ARDF | 9.09 | 9.09 |
| | | | 29 | Promotion of sports in rural schools by providing sport kits | Valsad (Gujarat) | AFT | 6.15 | 6.15 |
| | | | 30 | Provision of medical assistance to the needy people | Atul, Valsad (Gujarat) | AFT ARDF | 2.79 | 2.79 |
| | | | 31 | Upliftment of quality of life of salt pan workers | Kharaghoda, Surendranagar (Gujarat) | AFT ARDF | 2.70 | 2.70 |
| | | | 32 | Provision of blood units to thalassemia patients | Valsad (Gujarat) | AFT Valsad Raktadan Kendra | 7.00 | 7.00 |
| | | | 33 | Contribution for advance treatment of cancer patients | Karamsad, Anand (Gujarat) | AFT Charutar Arogya Mandal | 5.00 | 5.00 |
| | | | 34 | Contribution for community marriage of underprivileged couples | Valsad (Gujarat) | AFT Shree Chandraswar Mahadevi Sansthan | 2.50 | 2.50 |

| | | | | | | | | |
|--|--|--|----|--|-----------------------------|---|-------|-------|
| | | | | Trust Shree Valsad Taluka Patel Samaj Pragati Mandal | | | | |
| | | | 35 | Support to children with special needs | Bangalore (Karnataka) | AFT Mathru Foundation | 1.00 | 1.00 |
| | | | 36 | Provide financial support to critically ill patients | Valsad (Gujarat) | AFT Kasturba Vaidya kiya Rahat Mandal | 31.25 | 31.25 |
| | | | 37 | Support to families of Indian solders | Pulwama (Jammu and Kashmir) | AFT | 2.50 | 2.50 |
| | | | 38 | Provision of free farm kits and fertilisers at subsidised rates to farmers | Haria, Valsad (Gujarat) | AFT ARDF | 3.00 | 3.00 |
| | | | 39 | Support to disaster relief for COVID-19 pandemic | Valsad (Gujarat) | AFT ARDF | 50.00 | 50.00 |
| | | | 40 | Support to families of special children | Valsad (Gujarat) | AFT | 19.44 | 19.44 |

| | | | | | | | | |
|--|--|--|----|--|----------------------------------|-------------------------------------|-------|-------|
| | | | 41 | Provision of infrastructure support for institution building | Chanvai , Valsad (Gujarat) | AFT World Renewal Spiritual Trust | 1.50 | 1.50 |
| | | | 42 | Renovation of anganwadi infrastructure (model anganwadi project) | seven villages, Valsad (Gujarat) | AFT ARDF | 51.00 | 51.00 |
| | | | 43 | Provision of infrastructure support to a crematorium | Atul, Valsad (Gujarat) | AFT Atul Parnadi Muktidham Trust | 5.00 | 5.00 |
| | | | 44 | Provision of infrastructure support to school | Surwadi, Bharuch (Gujarat) | AFT | 4.00 | 4.00 |
| | | | 45 | Support to small development activities in nearby villages | Atul, Valsad (Gujarat) | AFT ARDF | 0.48 | 0.48 |
| | | | 46 | Afforestation | Atul, Valsad (Gujarat) | Atul Ltd ARDF | 5.00 | 5.00 |
| | | | 47 | Establishment of solid waste management system in Atul | Atul, Valsad (Gujarat) | AFT ARDF | 30.00 | 30.00 |

| | | | | | | | | |
|-----------|---|--|--|------------------------|-----|------|---------------|---------------|
| | | | village | | | | | |
| | | 48 | Conservation of coastal area through cleanliness drive | Daman (Daman and Diu) | AFT | 1.00 | 1.00 | |
| | | 49 | Plantation of medicinal plants at Kalyani Shala | Atul, Valsad (Gujarat) | AFT | 5.51 | 5.51 | |
| | | Total | | | | | 914.35 | 914.35 |
| 62 | The project proponent shall ensure that unit complies with all the environment protection measures, risk mitigation measures and safeguards recommended in the EMP report and Risk Assessments study report as well as proposed by project proponent. | Complied. All the recommendations suggested in the EMP report and Risk assessments study report as well as proposed by us have been implemented. | | | | | | |

Adequate fund embarked for EMP, Fy. 2019-2020:

| S.N. | Parameter | Capital Cost per annum (Rs. in lacs) 2019-20 | Recurring Cost per annum (Rs. in lacs) 2019-20 |
|--------------|---|--|--|
| 1 | Air Pollution Control | 124.17 | 2444.5 |
| 2 | Liquid Pollution Control | 341.7 | |
| 3 | Environmental Monitoring and Management | 29.3 | 35 |
| 4 | Solid waste Disposal | - | 263.87 |
| 5 | Occupational health | - | 12 |
| 6 | Green belt | - | 5.0 |
| Total | | 495.17 | 2760.37 |

64 The applicant shall inform the public that the project has been accorded environmental clearance by the SEIAA and that the copies of the clearance letter are available with the GPCB and May also be seen at website of SEIAA / SEAC/ GPCB.

Complied.
 We have informed the public that the project has been accorded environmental clearance by the SEIAA and that the copies of the clearance letter are available with the GPCB and also be seen at website of SEIAA/SEAC/GPCB.



| | | |
|-------------|---|--|
| | <p>This shall be advertised within seven days from the date of the clearance letter, in at least two local newspapers that are widely circulated in the region, one of which shall be in the Gujarat</p> | <p>Complied.</p> <p>We have given advertisement dated 29.05.2016 in local newspapers that are widely circulated in the region, one of which is given in the Gujarati language and the other in English.</p> |
| | <p>A copy each of the same shall be forwarded to the concerned Regional office of the Ministry.</p> | <p>Complied.</p> <p>A copy each of the same forwarded to the concerned Regional office of the ministry.</p> |
| <p>65 .</p> | <p>The project proponent shall also comply with additional conditions that may be imposed by the SEAC or the SEIAA or any other competent authority for the purpose of the environmental protection and management.</p> | <p>Complied.</p> <p>No additional conditions so far imposed by the SEAC or the SEIAA or any other competent authority for the purpose of the environmental protection and management.</p> |

| <p>66</p> | <p>It shall be mandatory for the project management to submit half-yearly compliance report in respect of the stipulated prior environmental clearance terms and condition in hard and soft copies to the regulatory authority concerned on 1st June and 1st December of each calendar year.</p> | <p>Complied. We regularly submit the half-yearly compliance report. The implementation of the project along with environmental actions plans are monitored by the authority time to time. We have already submitted the 6 monthly compliance reports to the authority for all six monthly periods between 2016 to 2019 & same is being updated on website.</p> <table border="1" data-bbox="581 478 1406 852"> <thead> <tr> <th>SN</th> <th>EC Compliance Report Period</th> <th>Submission Date</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>June-16 to November-16</td> <td>27/01/2017</td> </tr> <tr> <td>2</td> <td>Dec-16 to May-17</td> <td>17/07/2017</td> </tr> <tr> <td>3</td> <td>May-17 to October-18</td> <td>30/11/2017</td> </tr> <tr> <td>4</td> <td>Nov-17 to April-18</td> <td>30/07/2018</td> </tr> <tr> <td>5</td> <td>May -18 to October-18</td> <td>31/12/2018</td> </tr> <tr> <td>6</td> <td>Nov -18 to April -19</td> <td>23/07/2019</td> </tr> <tr> <td>7</td> <td>April – 19 to September</td> <td>19/12/2019</td> </tr> </tbody> </table> | SN | EC Compliance Report Period | Submission Date | 1 | June-16 to November-16 | 27/01/2017 | 2 | Dec-16 to May-17 | 17/07/2017 | 3 | May-17 to October-18 | 30/11/2017 | 4 | Nov-17 to April-18 | 30/07/2018 | 5 | May -18 to October-18 | 31/12/2018 | 6 | Nov -18 to April -19 | 23/07/2019 | 7 | April – 19 to September | 19/12/2019 |
|------------------|--|---|----|-----------------------------|-----------------|---|------------------------|------------|---|------------------|------------|---|----------------------|------------|---|--------------------|------------|---|-----------------------|------------|---|----------------------|------------|---|-------------------------|------------|
| SN | EC Compliance Report Period | Submission Date | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | June-16 to November-16 | 27/01/2017 | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Dec-16 to May-17 | 17/07/2017 | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | May-17 to October-18 | 30/11/2017 | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | Nov-17 to April-18 | 30/07/2018 | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | May -18 to October-18 | 31/12/2018 | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | Nov -18 to April -19 | 23/07/2019 | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | April – 19 to September | 19/12/2019 | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>67</p> | <p>Concealing factual data or submission of false / fabricated data and failure to comply with any of conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.</p> | <p>Noted.</p> | | | | | | | | | | | | | | | | | | | | | | | | |

| | | |
|----|---|---|
| 68 | The project authorities shall also adhere to the stipulations made by the Gujarat Pollution Control Board. | Complied. |
| 69 | The SEIAA may revoke or suspend the clearance. If implementation of any of the above conditions is not found satisfactory. | Noted. |
| 70 | The company in a time bound manner shall implement these conditions. The SEIAA reserves the stipulate additional conditions, if the same is found Necessary. | Noted. |
| 71 | The project authorities shall inform the GPCB, Regional Office of MoEF and SEIAA about the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project. | <p>Complied.</p> <p>We have communicated with the regional officer of MoEF&CC towards the status of work and financial closure time to time. We have also submitted six monthly EC Compliance report periodically in which said information were updated time to time.</p> <p>Consent to Establish obtained from GPCB vide letter no. GPCB/CCA-VSD-313(12)/ID:23158/306616 Dated: 17/05/2016.</p> |

| | | |
|------|--|---------------|
| 72 . | This environmental clearance is valid for seven years from the date of issue. | Noted. |
| 73 . | Any appeal against this environmental clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 day as prescribed under section 16 of the National Green Tribunal Act, 2010. | Noted |

Annexure I
Flue gas stack result

| Sr. No. | Stack Details | Parameter | Permissible Limits | Obtained Value | Obtained Value | Obtained Value | Obtained Value | Obtained Value | Obtained Value |
|-------------------|--|-----------------|--------------------------|----------------|----------------|----------------|----------------|----------------|----------------|
| East site | | | | | | | | | |
| 1 | FBC boiler E1 | PM | 100 mg/Nm ³ | 65 | 53 | 71 | 63 | 76 | 78 |
| | | SO ₂ | 600 mg/Nm ³ | 110 | 124 | 112 | 104 | 112 | 115 |
| | | NOx | 600 mg/Nm ³ | 137 | 145 | 126 | 125 | 106 | 103 |
| 2 | FBC boiler E2 | PM | 100 mg/Nm ³ | 73 | 68 | 68 | 78 | 82 | 88 |
| | | SO ₂ | 600 mg/Nm ³ | 126 | 132 | 107 | 112 | 109 | 108 |
| | | NOx | 600 mg/Nm ³ | 140 | 137 | 119 | 117 | 121 | 116 |
| 3 | FBC boiler E3 | PM | 100 mg/Nm ³ | 78 | 59 | 75 | 65 | 72 | 75 |
| | | SO ₂ | 600 mg/Nm ³ | 136 | 128 | 116 | 108 | 113 | 114 |
| | | NOx | 600 mg/Nm ³ | 129 | 132 | 126 | 112 | 126 | 120 |
| 4 | Hot Oil Unit (Resorcinol Plant) | PM | 150.0 mg/Nm ³ | ND | ND | ND | ND | ND | ND |
| | | SO ₂ | 100 ppm | ND | ND | ND | ND | ND | ND |
| | | NOx | 50 ppm | 24 | 24 | 36 | 28 | 22 | 25 |
| 5 | DG set 1010 KVA (Standby) | PM | 150 mg/Nm ³ | Stand by | Stand by | Stand by | Stand by | Stand by | Stand by |
| | | SO ₂ | 100 ppm | | | | | | |
| | | NOx | 50 ppm | | | | | | |
| West Site | | | | | | | | | |
| 6 | FBC boiler W1 | PM | 100 mg/Nm ³ | 53 | 60 | 52 | 70 | 58 | 55 |
| | | SO ₂ | 600 mg/Nm ³ | 102 | 112 | 104 | 118 | 119 | 120 |
| | | NOx | 600 mg/Nm ³ | 122 | 124 | 123 | 104 | 113 | 116 |
| 7 | Hot Oil Plant shed-B | PM | 150.0 mg/Nm ³ | ND | ND | ND | ND | ND | ND |
| | | SO ₂ | 100 ppm | ND | ND | ND | ND | ND | ND |
| | | NOx | 50 ppm | 30 | 30 | 40 | 32 | 20 | 21 |
| 8 | Oil burner Shed B (Stand By) | PM | 150.0 mg/Nm ³ | Stand by | Stand by | Stand by | Stand by | Stand by | Stand by |
| | | SO ₂ | 100 ppm | | | | | | |
| | | NOx | 50 ppm | | | | | | |
| 9 | Boiler (50 TPH 2 Nos) (New boilers) W2,W3 | PM | 50 mg/Nm ³ | 25 | 32 | 34 | 37 | 39 | 35 |
| | | SO ₂ | 600 mg/Nm ³ | 127 | 132 | 108 | 116 | 120 | 110 |
| | | NOx | 300 mg/Nm ³ | 93 | 102 | 98 | 102 | 103 | 105 |
| | | Mercury | 0.03 mg/Nm ³ | ND | ND | ND | ND | ND | ND |
| 10 | DG set 1500 KVA (Stand By) | PM | 150.0 mg/Nm ³ | Stand by | Stand by | Stand by | Stand by | Stand by | Stand by |
| | | SO ₂ | 100 ppm | | | | | | |
| | | NOx | 50 ppm | | | | | | |
| North Site | | | | | | | | | |
| 11 | Thermic fluid heater of DCO/DAP Plant | PM | 150.0 mg/Nm ³ | ND | ND | ND | ND | ND | ND |
| | | SO ₂ | 100 ppm | ND | ND | ND | ND | ND | ND |
| | | NOx | 50 ppm | 24 | 24 | 32 | 30 | 28 | 26 |

Annexure II
Ambient Air Monitoring details

| Station | Parameter | Limit micro gm/N M3 | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 |
|-----------------------|-----------|------------------------------|--------|--------|--------|--------|--------|--------|
| 66 KV | PM 2.5 | 60 | 21.3 | 19.6 | 32.2 | 29.6 | 33.7 | 36.8 |
| | PM10 | 100 | 43.5 | 38.4 | 45.3 | 40.4 | 44.2 | 52.3 |
| | SO2 | 80 | 9.8 | 10.4 | 9.4 | 10.4 | 11.2 | 10.8 |
| | NOx | 80 | 16.4 | 17.5 | 16.2 | 13.5 | 13.2 | 15.2 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Opposite Shed D | PM 2.5 | 60 | 21.3 | 28 | 32 | 38 | 32 | 36 |
| | PM10 | 100 | 43.5 | 35 | 39 | 35 | 39 | 42 |
| | SO2 | 80 | 9.8 | 7.9 | 9.6 | 8.4 | 9.6 | 8.2 |
| | NOx | 80 | 16.4 | 8.3 | 9.3 | 9.2 | 9.3 | 10.2 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Near West site ETP | PM 2.5 | 60 | 24 | 24 | 27 | 45 | 36 | 38 |
| | PM10 | 100 | 39 | 39 | 42 | 39 | 42 | 45 |
| | SO2 | 80 | 8.7 | 8.7 | 8.4 | 14.7 | 8.4 | 8.7 |
| | NOx | 80 | 9.4 | 9.4 | 8.4 | 15.4 | 8.4 | 11.4 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Near North ETP | PM 2.5 | 60 | 27 | 27 | 29 | 40 | 40 | 44 |
| | PM10 | 100 | 40 | 40 | 44 | 40 | 42 | 44 |
| | SO2 | 80 | 8.3 | 8.3 | 9.6 | 12.8 | 9.6 | 10.8 |
| | NOx | 80 | 8.6 | 8.6 | 8.2 | 14.2 | 8.2 | 12.8 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| TSDF | PM 2.5 | 60 | 26 | 26 | 28 | 42 | 43 | 46 |
| | PM10 | 100 | 46 | 46 | 46 | 42 | 40 | 43 |
| | SO2 | 80 | 7.4 | 7.4 | 8.2 | 10.6 | 8.2 | 9.8 |
| | NOx | 80 | 8.1 | 8.1 | 7.6 | 11.5 | 7.6 | 13.6 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Main Guest House | PM 2.5 | 60 | 15 | 15 | 15 | 28 | 19 | 24 |
| | PM10 | 100 | 25 | 25 | 22 | 45 | 42 | 44 |
| | SO2 | 80 | 4.5 | 4.5 | 4.3 | 8.4 | 7.8 | 6.3 |

| | | | | | | | | |
|-------------------------|---------|-----|------|------|------|------|------|------|
| | NOx | 80 | 5.2 | 5.2 | 6.2 | 9.4 | 8.2 | 7.8 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Wyeth Colony | PM 2.5 | 60 | 10 | 10 | 17 | 25 | 20 | 22 |
| | PM10 | 100 | 26 | 26 | 24 | 42 | 39 | 37 |
| | SO2 | 80 | 4.1 | 4.1 | 5.4 | 7.2 | 6.7 | 7.6 |
| | NOx | 80 | 4.6 | 4.6 | 5.3 | 8.2 | 7.4 | 8.6 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Gram panchayat hall | PM 2.5 | 60 | 12 | 12 | 22 | 30 | 28 | 29 |
| | PM10 | 100 | 29 | 29 | 32 | 49 | 48 | 45 |
| | SO2 | 80 | 6.2 | 6.2 | 6.3 | 8.6 | 7.8 | 8.2 |
| | NOx | 80 | 5.7 | 5.7 | 7.2 | 9.4 | 8.2 | 7.3 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Main office, North site | PM 2.5 | 60 | 19 | 19 | 24 | 35 | 30 | 26 |
| | PM10 | 100 | 35 | 35 | 38 | 52 | 48 | 49 |
| | SO2 | 80 | 7.2 | 7.2 | 6.8 | 9.2 | 8.4 | 7.3 |
| | NOx | 80 | 7.3 | 7.3 | 8.1 | 10.6 | 9.6 | 8.3 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Haria water tank | PM 2.5 | 60 | 18.3 | 18.3 | 17.8 | 28.2 | 37.8 | 30.8 |
| | PM10 | 100 | 24.4 | 24.4 | 32.7 | 42.2 | 42.7 | 45.2 |
| | SO2 | 80 | 9.5 | 9.5 | 8.8 | 11.2 | 8.8 | 8.8 |
| | NOx | 80 | 15.8 | 15.8 | 14.5 | 14.3 | 11.5 | 10.2 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |

Annexure III

Noise level monitoring data (Day Time)

| Sr. No | Location | Noise Level, dBA | | | | | | Permissible Limits, dBA |
|--------|-----------------------------|------------------|--------|--------|--------|--------|--------|-------------------------|
| | | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | |
| | | | | | | | | 75 |
| 1 | Near Main guest house | 56.7 | 59.7 | 55.7 | 55.7 | 55.7 | 61.2 | 75 |
| 2 | Near TSDF | 64.2 | 61.2 | 62.3 | 62.3 | 62.3 | 63.7 | 75 |
| 3 | At Wyeth Colony | 57.3 | 49.7 | 53.5 | 53.5 | 53.5 | 54.4 | 75 |
| 4 | Gram Panchayat Hall | 62.4 | 60.8 | 63.5 | 63.5 | 63.5 | 62.5 | 75 |
| 5 | Near Main Office North site | 60.2 | 59.2 | 64.5 | 64.5 | 64.5 | 60.2 | 75 |
| 6 | ETP North site | 64.3 | 68.5 | 63.2 | 63.2 | 63.2 | 64.4 | 75 |
| 7 | Opposite shed D | 64.8 | 64.7 | 66.4 | 66.4 | 66.4 | 67.3 | 75 |
| 8 | ETP West site | 68.5 | 62.8 | 63.7 | 63.7 | 63.7 | 65.5 | 75 |
| 9 | Water tank Haria road | 59.7 | 62.6 | 53.5 | 53.5 | 53.5 | 60.2 | 75 |
| 10 | Near 66KVA substation | 63.3 | 68.6 | 65.2 | 65.2 | 65.2 | 62.5 | 75 |

Noise level monitoring data (Night Time)

| Sr. No | Location | Noise Level, dBA | | | | | | Permissible Limits, dBA |
|--------|-----------------------------|------------------|--------|--------|--------|--------|--------|-------------------------|
| | | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | |
| | | | | | | | | 70 |
| 1 | Near Main guest house | 50.2 | 52.2 | 50.6 | 50.6 | 51.6 | 52.2 | 70 |
| 2 | Near TSDF | 55.7 | 58.7 | 54.2 | 54.2 | 53.2 | 54.4 | 70 |
| 3 | At Wyeth Colony | 44.7 | 43.7 | 46.1 | 46.1 | 51.1 | 50.3 | 70 |
| 4 | Gram Panchayat Hall | 57.3 | 54.8 | 58.4 | 58.4 | 53.4 | 54.3 | 70 |
| 5 | Near Main Office North site | 57.3 | 54.8 | 54.2 | 54.2 | 56.8 | 56.2 | 70 |
| 6 | ETP North site | 58.6 | 55.3 | 53.6 | 53.6 | 53.2 | 54.4 | 70 |
| 7 | Opposite shed D | 60.2 | 57.3 | 62.7 | 60.7 | 59.2 | 58.3 | 70 |
| 8 | ETP West site | 57.8 | 59.8 | 60.8 | 57.8 | 54.7 | 55.1 | 70 |
| 9 | Water tank Haria road | 52.3 | 55.8 | 50.3 | 52.3 | 54.7 | 53.2 | 70 |
| 10 | Near 66KVA substation | 57.2 | 53.8 | 63.2 | 57.2 | 56.4 | 55.1 | 70 |



COMPLIANCE OF ENVIRONMENTAL CLEARANCE

NO.:F. No. J-11011/108/2015-IA-II (I) , Dated: 11/02/2019

Period – OCTOBER 2019 TO MARCH 2020

Expansion of Chemicals Manufacturing Unit By Atul Ltd, Valsad, Tehsil & Dist-Valsad,

| CONDITION | COMPLIANCE STATUS | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|--|-------------------------|-------------------------|-------------------------|-------------------------|----------------------|---|-----|----------|--------|----------|---|-------------------------|----------|----------|----------|---|--------------------|----------|--------|----------|---|-----------------------------|--------|------|--------|---|-------|----------|--------|----------|---|-----------------|-----------|--------|-----------|---|----------------------|------|--------|--------|--------------|--|------------------|-----------------|------------------|---------|---------|-------------------------|-------------------------|----------------------|---|-----|----------|--------|----------|---|-------------------------|----------|----------|----------|---|--------------------|----------|--------|----------|---|-----------------------------|--------|------|--------|---|-------|----------|--------|----------|---|-----------------|-----------|--------|-----------|---|----------------------|------|--------|--------|--------------|--|------------------|-----------------|------------------|
| <p>A SPECIFIC CONDITIONS:</p> <p>i</p> <p>Consent to Establish/ Operate for the project shall be obtain from the State Pollution Control Board as required under the Air (prevention and control of pollution) Act, 1981 and the Water (prevention and control of pollution) Act, 1974.</p> | <p>Complied.</p> <p>We have obtained CTE after receiving ToR. CTE was granted by GPCB Vide No. GPCB/CCA- VSD- 313(12)/ID: 23158/363958 on 25.7.2016 (CTE no. 80394) Valid Till- 17/7/2023.</p> <p>We had applied for amendment in existing CTO after receiving EC. CTO amendment has been granted by GPCB Vide Letter No. GPCB/CCA-VSD-313(16)/ID: 23158/513897, Dated 17.7.2019 (CTO amendment No. AH 102080), Valid Till-03.11.2019. Renewal for the same has been granted till 30.9.2025</p> <p>Copy of CTE and CTO was submitted to Ministry vide our letter Atul/SHE/MoEF dated 19.12.2019</p> <div data-bbox="316 1144 803 1722"> <table border="1"> <thead> <tr> <th>Sr. No.</th> <th>Product</th> <th>Existing Capacity (TPM)</th> <th>Proposed Capacity (TPM)</th> <th>Total Capacity (TPM)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Dye</td> <td>1,320.80</td> <td>583.35</td> <td>1,894.15</td> </tr> <tr> <td>2</td> <td>Color - Alkali Industry</td> <td>3,424.95</td> <td>4,100.00</td> <td>7,524.95</td> </tr> <tr> <td>3</td> <td>Phenolic Technical</td> <td>2,644.07</td> <td>261.64</td> <td>2,905.71</td> </tr> <tr> <td>4</td> <td>Bulk Drug & Pharmaceuticals</td> <td>300.00</td> <td>0.00</td> <td>300.00</td> </tr> <tr> <td>5</td> <td>Resin</td> <td>2,990.90</td> <td>441.67</td> <td>3,432.57</td> </tr> <tr> <td>6</td> <td>Other Chemicals</td> <td>20,500.00</td> <td>881.00</td> <td>21,381.00</td> </tr> <tr> <td>7</td> <td>Flavors & Fragrances</td> <td>0.00</td> <td>733.32</td> <td>733.32</td> </tr> <tr> <td colspan="2">Total</td> <td>27,171.62</td> <td>3,170.98</td> <td>30,342.60</td> </tr> </tbody> </table> </div> <div data-bbox="812 1144 1299 1722"> <table border="1"> <thead> <tr> <th>Sr. No.</th> <th>Product</th> <th>Existing Capacity (TPM)</th> <th>Proposed Capacity (TPM)</th> <th>Total Capacity (TPM)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Dye</td> <td>1,320.80</td> <td>583.35</td> <td>1,894.15</td> </tr> <tr> <td>2</td> <td>Color - Alkali Industry</td> <td>3,424.95</td> <td>4,100.00</td> <td>7,524.95</td> </tr> <tr> <td>3</td> <td>Phenolic Technical</td> <td>2,644.07</td> <td>261.64</td> <td>2,905.71</td> </tr> <tr> <td>4</td> <td>Bulk Drug & Pharmaceuticals</td> <td>300.00</td> <td>0.00</td> <td>300.00</td> </tr> <tr> <td>5</td> <td>Resin</td> <td>2,990.90</td> <td>441.67</td> <td>3,432.57</td> </tr> <tr> <td>6</td> <td>Other Chemicals</td> <td>20,500.00</td> <td>881.00</td> <td>21,381.00</td> </tr> <tr> <td>7</td> <td>Flavors & Fragrances</td> <td>0.00</td> <td>733.32</td> <td>733.32</td> </tr> <tr> <td colspan="2">Total</td> <td>31,231.62</td> <td>3,170.98</td> <td>34,402.60</td> </tr> </tbody> </table> </div> | Sr. No. | Product | Existing Capacity (TPM) | Proposed Capacity (TPM) | Total Capacity (TPM) | 1 | Dye | 1,320.80 | 583.35 | 1,894.15 | 2 | Color - Alkali Industry | 3,424.95 | 4,100.00 | 7,524.95 | 3 | Phenolic Technical | 2,644.07 | 261.64 | 2,905.71 | 4 | Bulk Drug & Pharmaceuticals | 300.00 | 0.00 | 300.00 | 5 | Resin | 2,990.90 | 441.67 | 3,432.57 | 6 | Other Chemicals | 20,500.00 | 881.00 | 21,381.00 | 7 | Flavors & Fragrances | 0.00 | 733.32 | 733.32 | Total | | 27,171.62 | 3,170.98 | 30,342.60 | Sr. No. | Product | Existing Capacity (TPM) | Proposed Capacity (TPM) | Total Capacity (TPM) | 1 | Dye | 1,320.80 | 583.35 | 1,894.15 | 2 | Color - Alkali Industry | 3,424.95 | 4,100.00 | 7,524.95 | 3 | Phenolic Technical | 2,644.07 | 261.64 | 2,905.71 | 4 | Bulk Drug & Pharmaceuticals | 300.00 | 0.00 | 300.00 | 5 | Resin | 2,990.90 | 441.67 | 3,432.57 | 6 | Other Chemicals | 20,500.00 | 881.00 | 21,381.00 | 7 | Flavors & Fragrances | 0.00 | 733.32 | 733.32 | Total | | 31,231.62 | 3,170.98 | 34,402.60 |
| Sr. No. | Product | Existing Capacity (TPM) | Proposed Capacity (TPM) | Total Capacity (TPM) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Dye | 1,320.80 | 583.35 | 1,894.15 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Color - Alkali Industry | 3,424.95 | 4,100.00 | 7,524.95 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Phenolic Technical | 2,644.07 | 261.64 | 2,905.71 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | Bulk Drug & Pharmaceuticals | 300.00 | 0.00 | 300.00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Resin | 2,990.90 | 441.67 | 3,432.57 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | Other Chemicals | 20,500.00 | 881.00 | 21,381.00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | Flavors & Fragrances | 0.00 | 733.32 | 733.32 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Total | | 27,171.62 | 3,170.98 | 30,342.60 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Sr. No. | Product | Existing Capacity (TPM) | Proposed Capacity (TPM) | Total Capacity (TPM) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Dye | 1,320.80 | 583.35 | 1,894.15 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Color - Alkali Industry | 3,424.95 | 4,100.00 | 7,524.95 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Phenolic Technical | 2,644.07 | 261.64 | 2,905.71 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | Bulk Drug & Pharmaceuticals | 300.00 | 0.00 | 300.00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Resin | 2,990.90 | 441.67 | 3,432.57 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | Other Chemicals | 20,500.00 | 881.00 | 21,381.00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | Flavors & Fragrances | 0.00 | 733.32 | 733.32 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Total | | 31,231.62 | 3,170.98 | 34,402.60 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

ii
The treated effluent of 3335 cum/day shall be recycled/reused to meet the requirement of different industrial operations, and the remaining treated effluent of 20514 cum/day shall be discharge to estuary of Par River through the existing pipeline.

Complied.

The treated effluent recycled in system is **Avg.306 KL/Day** during the reported period from October 2019 to March 2020 which is well below the stipulated norms.

| Sr No | Month | Total Recycle | Avg KL/Day |
|-------|-------------|---------------|------------|
| 1 | October-19 | 9891 | 319 |
| 2 | November-19 | 9827 | 328 |
| 3 | December-19 | 8654 | 279 |
| 4 | January-20 | 9941 | 321 |
| 5 | February-20 | 8776 | 303 |
| 6 | March-20 | 8870 | 286 |

Remaining about **Avg 8327 KL/Day** treated effluent has been discharged to estuary of Par river through the existing pipeline after achieving norms stipulated, which well within below limit as prescribed in stipulated condition.

| Sr No | Month | Effluent Discharged to Estuary of Par River | KL/Day |
|-------|-------------|---|--------|
| 1 | October-19 | 291813 | 9413 |
| 2 | November-19 | 257071 | 8569 |
| 3 | December-19 | 282245 | 9105 |
| 4 | January-20 | 254951 | 8224 |
| 5 | February-20 | 225463 | 7775 |
| 6 | March-20 | 213113 | 9874 |

The Waste Water analysis at ETP outlet is monitored at regular interval for ensuring the compliance. The testing lab appointed is **M/s. Pollucon Laboratories Pvt Ltd, Surat NABL Approved TC – 5945**, issue date-**28/05/2019** and valid till **27/05/2021**.

The analysis reports were within the permissible limits. A detail of analysis report of Monitoring report is attached in **Annexure-I**

Monitoring details of final effluent discharged are as follows:

| S.NO | PARAMETER | UNIT | LIMIT | Values for the period Oct 19- Mar 20 | | |
|------|----------------------|--------|---------|--------------------------------------|-------|--------|
| | | | | Min | Max | Avg |
| 1 | pH | | 5.5-9.0 | 6.23 | 8.19 | 7.19 |
| 2 | Temperature | °C | 40 | 30.1 | 31.8 | 31.09 |
| 3 | Colour | Co- pt | --- | 78 | 140 | 92.86 |
| 4 | Suspended solids | mg/L | 100 | 62 | 98 | 79.57 |
| 5 | Phenolic Compounds | mg/L | 5 | 0.039 | 0.088 | 0.05 |
| 6 | Cyanides | mg/L | 0.2 | ND | ND | ND |
| 7 | Fluorides | mg/L | 2 | 0.62 | 0.75 | 0.69 |
| 8 | Sulphides | mg/L | 2 | 0.9 | 1.8 | 1.23 |
| 9 | Ammonical Nitrogen | mg/L | 50 | 34 | 48 | 41.00 |
| 10 | Total Chromium | mg/L | 2 | ND | ND | ND |
| 11 | Hexavalent Chromium | mg/L | 1 | ND | ND | ND |
| 12 | BOD (3 days at 27°C) | mg/L | 100 | 57 | 78 | 64.29 |
| 13 | COD | mg/L | 250 | 205 | 240 | 218.29 |

iii
Necessary authorizations required under the Hazardous and other Wastes Management Rule, 2016 shall be obtained and the Provisions contained in the Rules shall be strictly adhered to.

Complied.
We have obtained necessary authorization for Hazardous and other waste by obtaining Amendment in Existing CTO after receiving EC.
CTO amendment has been granted by GPCB Vide Letter No. **GPCB/CCA-VSD-313(16)/ID: 23158/513897**, Dated **17.7.2019** (CTO amendment No. **AH 102080**), Valid Till-**03/11/2019**. Renewals for the same has been received vide CCA (**AWH-105110** valid till **30.9.2025**). We have our own TSDF, Incinerator facility for safely management and disposal of hazardous waste generated in their premises. The following are amended for Hazardous and other waste as follows:-

| Hazardous Waste Disposal & Management | | | | | | | | |
|---------------------------------------|--|-------------------|---------------|---------------|---------------|---------------|--------------|-----------------|
| Name of waste | Waste Authorization as per CCA (In Kgs.) | Waste (Kgs/Month) | | | | | | |
| | | Oct-19 | Nov-19 | Dec-19 | Jan-20 | Feb-20 | Mar-20 | Disposal |
| Iron Sludge | 80000 | 6000 | 11420 | 7340 | 16060 | 19495 | 6200 | Own TSDF |
| Iron Residue | 62500 | 6660 | 24970 | 49670 | 27910 | 10320 | 10200 | Own TSDF |
| Brine Sludge | 242500 | 17710 | 22040 | 0 | 32860 | 61270 | 30260 | Own TSDF |
| ETP/ Gypsum Sludge | 4973667 | 723120 | 711860 | 727310 | 717520 | 666476 | 581161 | Own TSDF |
| Salt from MEE | 1678710 | 37180 | 42730 | 59080 | 93870 | 138600 | 75300 | Own TSDF |
| Hyflo | 15750 | 7100 | 14880 | 15700 | 14760 | 15700 | 12500 | Own Incineraor. |
| Waste / Salt Lime Dust | 5000 | 3200 | 4800 | 4800 | 3200 | 5000 | 4900 | Own TSDF |
| Total | | 800970 | 832700 | 886390 | 909780 | 916861 | 81100 | |
| Epoxy Resin | 130000 | 75310 | 153550 | 163080 | 140660 | 63740 | 57260 | Co-Pro |
| Spent | 40000 | 14180 | 37230 | 31670 | 40010 | 42180 | 44300 | Co-Pro |

| | | | | | | | | | |
|--|--------|--|--|--|--|--|--|--|--|
| | Carbon | | | | | | | | |
| | | | | | | | | | |

iv
National
Emission
Standards
for
organic
chemicals
Manufactu
ring
Industry
issued by
the
Ministry
vide
G.S.R.
608(E)
Dated 21
July, 2010
and
Amended
from
time to
time
Shall be
followed.

Noted & Complied.

We have been following the Standards for National Emission Standards since beginning. The Location of ambient air quality monitoring stations had been decided in consultation with GPCB so that at least one station is installed in the up wind and downwind direction as well as where maximum ground level concentration are anticipated. This also covers the impact, if any, of the project plant. The same had been shown to authority like SPCB, CPCB & MoEF during their visit to our factory. In total we had selected 10 Locations, and monitored successfully. Results are attached herewith.

The Ambient Air Quality is being monitored at regular interval for ensuring the compliance. The testing lab appointed is **M/s. Royal Environment Auditing & Consultancy Service, Surat NABL Approved TC – 5948, issue date-01/06/2019 and valid till 31/05/2021.**

The analysis reports were within the permissible limits. A detail of analysis report of Monitoring report is attached in **Annexure-II**

The maximum values during the compliance period confirm that at no time the emission level went beyond the stipulated standards. Parameter wise summary is given below:

Ambient Air Monitoring Report as per National Emission Standards:-

| Station | Parameter | Limit microgram/NM ³ | Values for the period Oct 19- Mar 20 | | |
|-------------------------------|--------------|------------------------------------|---|------|------|
| | | | Min. | Max. | Avg. |
| 66 KV GEB | RSPM (PM2.5) | 60 | 19.6 | 36.8 | 28.8 |
| | PM10 | 100 | 38.4 | 52.3 | 44.0 |
| | SO2 | 80 | 9.4 | 11.2 | 10.3 |
| | NOx | 80 | 13.2 | 17.5 | 15.3 |
| | Ammonia | 850 | ND | ND | ND |
| | HCl | 200 | ND | ND | ND |
| Opposite Shed D | RSPM (PM2.5) | 60 | 28 | 38 | 33 |
| | PM10 | 100 | 35 | 52 | 40.3 |
| | SO2 | 80 | 7.9 | 9.6 | 8.7 |
| | NOx | 80 | 8.3 | 11.2 | 9.5 |
| | Ammonia | 850 | ND | ND | ND |
| | HCl | 200 | ND | ND | ND |
| Near West site ETP | RSPM (PM2.5) | 60 | 24 | 45 | 34.3 |
| | PM10 | 100 | 39 | 55 | 43.6 |
| | SO2 | 80 | 7.7 | 14.7 | 9.4 |
| | NOx | 80 | 8.4 | 15.4 | 10.5 |
| | Ammonia | 850 | ND | ND | ND |
| | HCl | 200 | ND | ND | ND |
| | RSPM (PM2.5) | 60 | 27 | 44 | 36.6 |

| | | | | | | |
|-------------------------|---------------------|--------------|------|------|------|------|
| | Near North ETP | PM10 | 100 | 40 | 54 | 44 |
| | | SO2 | 80 | 8.3 | 12.8 | 10.0 |
| | | NOx | 80 | 8.2 | 14.2 | 10.8 |
| | | Ammonia | 850 | ND | ND | ND |
| | | HCl | 200 | ND | ND | ND |
| | TSDf | RSPM (PM2.5) | 60 | 26 | 46 | 37.8 |
| | | PM10 | 100 | 40 | 50 | 44.5 |
| | | SO2 | 80 | 7.4 | 10.6 | 9.0 |
| | | NOx | 80 | 7.6 | 13.6 | 10.1 |
| | | Ammonia | 850 | ND | ND | ND |
| | | HCl | 200 | ND | ND | ND |
| | Main Guest House | RSPM (PM2.5) | 60 | 15 | 28 | 21.1 |
| | | PM10 | 100 | 22 | 45 | 37.1 |
| | | SO2 | 80 | 4.3 | 8.4 | 6.1 |
| | | NOx | 80 | 5.2 | 9.4 | 7.5 |
| | | Ammonia | 850 | ND | ND | ND |
| | | HCl | 200 | ND | ND | ND |
| | Wyeth Colony | RSPM (PM2.5) | 60 | 10 | 20 | 19.6 |
| | | PM10 | 100 | 24 | 44 | 35.3 |
| | | SO2 | 80 | 4.1 | 7.6 | 6.35 |
| | | NOx | 80 | 4.6 | 8.6 | 6.9 |
| | | Ammonia | 850 | ND | ND | ND |
| | | HCl | 200 | ND | ND | ND |
| | Gram panchayat hall | RSPM (PM2.5) | 60 | 12 | 30 | 24.3 |
| | | PM10 | 100 | 29 | 52 | 42.5 |
| | | SO2 | 80 | 6.2 | 8.6 | 7.4 |
| | | NOx | 80 | 5.7 | 9.4 | 7.4 |
| Ammonia | | 850 | ND | ND | ND | |
| HCl | | 200 | ND | ND | ND | |
| Main office, North site | RSPM (PM2.5) | 60 | 19 | 35 | 26.5 | |
| | PM10 | 100 | 35 | 52 | 43.3 | |
| | SO2 | 80 | 6.4 | 9.2 | 7.5 | |
| | NOx | 80 | 7.3 | 10.6 | 8.5 | |
| | Ammonia | 850 | ND | ND | ND | |
| | HCl | 200 | ND | ND | ND | |
| Haria water tank | RSPM (PM2.5) | 60 | 17.8 | 37.8 | 27.5 | |
| | PM10 | 100 | 24.4 | 52.2 | 39.9 | |
| | SO2 | 80 | 8.8 | 11.2 | 9.4 | |
| | NOx | 80 | 10.2 | 15.8 | 13.4 | |
| | Ammonia | 850 | ND | ND | ND | |
| | HCl | 200 | ND | ND | ND | |

| <p>V To control source and the fugitive emissions, suitable pollution control devices shall be installed to meet the prescribed norms and/or the NAAQS. The gaseous emissions shall be dispersed through stack of adequate height as per CPCB/SPCB Guidelines.</p> | <p>Complied.</p> <p>For controlling source & Fugitive emissions in the work zone environment and raw material storage area is being regularly monitored by NABL approved third party. Further also numbers of gas detectors are provided in work area for close monitoring. M/s. Atul Ltd has installed various APCM, special hood, suction pipe for gases emission, Alkaline scrubber and has stack height as per stipulated condition & CPCB guidelines. Elephant trunk with flexible hoods are also provided at potential leak points, sampling points, man holes, charging points and connected with scrubbers.</p> <p>M/s Atul Ltd. is also monitoring VOC as well as other chemicals in work area as per Factories Act and records are being maintained in Form No. 37.</p> <p>Solvents are stored in tank farms in separate tanks with proper earthing, flame arresters, lightening arresters, fencing, Fire hydrant system, Fire extinguishers, flame proof equipment, etc. safety measures. Dedicated Scrubbers with stacks of appropriate height (as per the central pollution control board guideline) have been provided to control the emission from various vents. Central exhaust system has been provided at strategic locations and the critical operations evolving the hazardous gases are routed through multiple stages scrubbing system.</p> <p>The maximum values during the compliance period confirm that at no time the emission level went beyond the stipulated standards. Parameter wise summary is given below, detailed analysis report are attached as Annexure-III</p> <p>The Flue & Process Stack is being monitored at regular interval for ensuring the compliance. The testing lab appointed is M/s. Royal Environment Auditing & Consultancy Service, Surat NABL Approved TC – 5948, issue date-01/06/2019 and valid till 31/05/2021.</p> <p>1. Flue Gas Stacks & Its Emission Control Measures:-</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|--|---------------------|---------------------|------------------------|-----------------------------|---------------|------|--|---|---------------|-------|----|------------------------|-----------------------------|---------------|--|-----------------|------------------------|-----------------|------------------------|---|---------------|-------|----|------------------------|-----------------------------|---------------|--|-----------------|------------------------|-----------------|------------------------|---|---------------|-------|----|------------------------|-----------------------------|---------------|--|-----------------|------------------------|-----------------|------------------------|---|----------------|-------|----|------------------------|-----------------------------|---------------|--|-----------------|------------------------|-----------------|------------------------|---|---|--------|----|-----------------------|-----------------------------|---------------|--|-----------------|------------------------|-----------------|------------------------|
| <table border="1"> <thead> <tr> <th>SN</th> <th>Stack Details</th> <th>Capacity/ Stack Htm</th> <th>Parameter</th> <th>Permissible Limits</th> <th>APCD</th> <th>Fuel</th> <th></th> </tr> </thead> <tbody> <tr> <td rowspan="3">1</td> <td rowspan="3">FBC boiler E1</td> <td rowspan="3">34/56</td> <td>PM</td> <td>100 mg/Nm³</td> <td rowspan="3">Electro static precipitator</td> <td rowspan="3">Coal/ Lignite</td> <td rowspan="3"></td> </tr> <tr> <td>SO₂</td> <td>600 mg/Nm³</td> </tr> <tr> <td>NO_x</td> <td>600 mg/Nm³</td> </tr> <tr> <td rowspan="3">2</td> <td rowspan="3">FBC boiler E2</td> <td rowspan="3">34/56</td> <td>PM</td> <td>100 mg/Nm³</td> <td rowspan="3">Electro static precipitator</td> <td rowspan="3">Coal/ Lignite</td> <td rowspan="3"></td> </tr> <tr> <td>SO₂</td> <td>600 mg/Nm³</td> </tr> <tr> <td>NO_x</td> <td>600 mg/Nm³</td> </tr> <tr> <td rowspan="3">3</td> <td rowspan="3">FBC boiler E3</td> <td rowspan="3">50/80</td> <td>PM</td> <td>100 mg/Nm³</td> <td rowspan="3">Electro static precipitator</td> <td rowspan="3">Coal/ Lignite</td> <td rowspan="3"></td> </tr> <tr> <td>SO₂</td> <td>600 mg/Nm³</td> </tr> <tr> <td>NO_x</td> <td>600 mg/Nm³</td> </tr> <tr> <td rowspan="3">4</td> <td rowspan="3">FBC boiler W 1</td> <td rowspan="3">45/70</td> <td>PM</td> <td>100 mg/Nm³</td> <td rowspan="3">Electro static precipitator</td> <td rowspan="3">Coal/ Lignite</td> <td rowspan="3"></td> </tr> <tr> <td>SO₂</td> <td>600 mg/Nm³</td> </tr> <tr> <td>NO_x</td> <td>600 mg/Nm³</td> </tr> <tr> <td rowspan="3">5</td> <td rowspan="3">Boiler (50 TPH2 Nos) (New boilers)W 2,W 3</td> <td rowspan="3">50/106</td> <td>PM</td> <td>50 mg/Nm³</td> <td rowspan="3">Electro static precipitator</td> <td rowspan="3">Coal/ Lignite</td> <td rowspan="3"></td> </tr> <tr> <td>SO₂</td> <td>600 mg/Nm³</td> </tr> <tr> <td>NO_x</td> <td>300 mg/Nm³</td> </tr> </tbody> </table> | SN | Stack Details | Capacity/ Stack Htm | Parameter | Permissible Limits | APCD | Fuel | | 1 | FBC boiler E1 | 34/56 | PM | 100 mg/Nm ³ | Electro static precipitator | Coal/ Lignite | | SO ₂ | 600 mg/Nm ³ | NO _x | 600 mg/Nm ³ | 2 | FBC boiler E2 | 34/56 | PM | 100 mg/Nm ³ | Electro static precipitator | Coal/ Lignite | | SO ₂ | 600 mg/Nm ³ | NO _x | 600 mg/Nm ³ | 3 | FBC boiler E3 | 50/80 | PM | 100 mg/Nm ³ | Electro static precipitator | Coal/ Lignite | | SO ₂ | 600 mg/Nm ³ | NO _x | 600 mg/Nm ³ | 4 | FBC boiler W 1 | 45/70 | PM | 100 mg/Nm ³ | Electro static precipitator | Coal/ Lignite | | SO ₂ | 600 mg/Nm ³ | NO _x | 600 mg/Nm ³ | 5 | Boiler (50 TPH2 Nos) (New boilers)W 2,W 3 | 50/106 | PM | 50 mg/Nm ³ | Electro static precipitator | Coal/ Lignite | | SO ₂ | 600 mg/Nm ³ | NO _x | 300 mg/Nm ³ |
| SN | Stack Details | Capacity/ Stack Htm | Parameter | Permissible Limits | APCD | Fuel | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | FBC boiler E1 | 34/56 | PM | 100 mg/Nm ³ | Electro static precipitator | Coal/ Lignite | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | SO ₂ | 600 mg/Nm ³ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | NO _x | 600 mg/Nm ³ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | FBC boiler E2 | 34/56 | PM | 100 mg/Nm ³ | Electro static precipitator | Coal/ Lignite | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | SO ₂ | 600 mg/Nm ³ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | NO _x | 600 mg/Nm ³ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | FBC boiler E3 | 50/80 | PM | 100 mg/Nm ³ | Electro static precipitator | Coal/ Lignite | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | SO ₂ | 600 mg/Nm ³ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | NO _x | 600 mg/Nm ³ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | FBC boiler W 1 | 45/70 | PM | 100 mg/Nm ³ | Electro static precipitator | Coal/ Lignite | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | SO ₂ | 600 mg/Nm ³ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | NO _x | 600 mg/Nm ³ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Boiler (50 TPH2 Nos) (New boilers)W 2,W 3 | 50/106 | PM | 50 mg/Nm ³ | Electro static precipitator | Coal/ Lignite | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | SO ₂ | 600 mg/Nm ³ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | NO _x | 300 mg/Nm ³ | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| | | | | | | |
|----|---------------------------------------|-------|-----------------|------------------------|---|--------|
| 6 | Hot Oil Unit (Resorcinol Plant) | 32.5 | PM | 150 mg/Nm ³ | - | CNG |
| | | | SO ₂ | 100 ppm | | |
| | | | NO _x | 50 ppm | | |
| 7 | Hot Oil Plant shed-B | H: 19 | PM | 150 mg/Nm ³ | - | CNG |
| | | | SO ₂ | 100 ppm | | |
| | | | NO _x | 50 ppm | | |
| 8 | Hot Oil Plant shed-B (Stand By) | H: 17 | PM | 150 mg/Nm ³ | - | CNG |
| | | | SO ₂ | 100 ppm | | |
| | | | NO _x | 50 ppm | | |
| 9 | Thermic fluid heater of DCO/DAP Plant | H: 12 | PM | 150 mg/Nm ³ | - | CNG |
| | | | SO ₂ | 100 ppm | | |
| | | | NO _x | 50 ppm | | |
| 10 | DG set 1010 KVA(Standby) | H: 10 | PM | 150 mg/Nm ³ | - | Diesel |
| | | | SO ₂ | 100 ppm | | |
| | | | NO _x | 50 ppm | | |
| 11 | DG set 1500 KVA (Stand By) | H: 11 | PM | 150 mg/Nm ³ | - | Diesel |
| | | | SO ₂ | 100 ppm | | |
| | | | NO _x | 50 pm | | |

2. Process Gas Stacks & Its Emission Control Measures:-

| Sr. No. | Stack Details | Stack Ht m | Parameter | Permissible Limits | APCD |
|----------------------------------|------------------------------------|------------|-----------------|------------------------|---------------------------------|
| Atul East Side | | | | | |
| 1 | New Phosgene plant-Furnace | 15 | PM | 150 mg/Nm ³ | Alkali & Water Scrubber |
| 2 | New Phosgene plant -Reactor | 15 | CO | -- | Alkali & Water Scrubber |
| | | | phosgene | 0.1 ppm | |
| Caustic Chlorine Plant | | | | | |
| 3 | Dechlorination Plant(Hypo unit) | 35 | Cl ₂ | 9mg/Nm ³ | Alkali Scrubber |
| | | | HCl | 20mg/Nm ³ | |
| 4 | Common Stack of HCl Sigr unit 1& 2 | 25 | Cl ₂ | 9mg/Nm ³ | Alkali Scrubber |
| | | | HCl | 20mg/Nm ³ | |
| Sulfuric Acid (East Side) | | | | | |
| 5 | Sulfuric Acid plant | 30 | SO ₂ | 2.0 kg/T | Water Scrubber With DCDA System |
| | | | Acid Mist | 50mg/Nm ³ | |
| 6 | Chloro Sulfonic Acidplant reactor | 11 | Cl ₂ | 9mg/Nm ³ | Caustic And Water Scrubber |
| | | | HCl | 20mg/Nm ³ | |
| FCB plant | | | | | |
| 7 | Foul Gas Scrubber | 26.5 | SO ₂ | 40mg/Nm ³ | Caustic scrubber |
| | | | NO _x | 25mg/Nm ³ | |
| Incinerator | | | | | |
| 8 | Incinerator | | PM | 150mg/Nm ³ | Alkali& water scrubber |

| | | | | | |
|-------------------------------------|--|------|----------------------------|-----------|---|
| | | 40 | SO2 | 40mg/Nm3 | |
| | | | NOx | 25mg/Nm3 | |
| NI Plant | | | | | |
| 9 | Foul Gas Scrubber | 26.5 | SO2 | 40mg/Nm3 | Caustic scrubber |
| | | | NOx | 25mg/Nm3 | |
| NBD Plant | | | | | |
| 10 | Spray Dryer | 21 | PM | 150mg/Nm3 | water scrubber |
| | | | NOx | 25mg/Nm3 | |
| 11 | Scrubber S-902 | 25 | Phosgene | 0.1 ppm | Caustic scrubber |
| 12 | Scrubber S-801/802 | 25 | HCl | 20mg/Nm3 | Caustic scrubber |
| | | | NOx | 25mg/Nm3 | |
| 2-4-D & related Products | | | | | |
| 13 | Common Scrubber; 2,4D Plant | 5 | Cl2 | 9mg/Nm3 | Caustic scrubber |
| | | | HCl | 20mg/Nm3 | |
| | | | Phenol | -- | |
| 14 | Dryer-1 | 26.5 | PM with Pesticide compound | 20mg/Nm3 | Bag Filter, Water Scrubber Cyclone, Bag Filter, Caustic scrubber |
| 15 | Dryer-2 | | | | |
| 16 | Dryer-3 | | | | |
| 17 | Dryer-4 | | | | |
| 18 | Dryer-5 | | | | |
| MPSL Plant | | | | | |
| 19 | Phosgene Scrubber at MPSL | 7 | Phosgene | 0.1 ppm | Caustic scrubber |
| 20 | Central Scrubber at MPSL | 7 | Phosgene | 0.1 ppm | Caustic scrubber |
| NICO Plant | | | | | |
| 21 | Central scrubber at Nico Plant | 12 | Acetonitrile | --- | water scrubber |
| Resorcinol Plant | | | | | |
| 22 | Spray dryer | 20 | PM | 150mg/NM3 | water scrubber |
| 23 | Scrubber vent | 15 | SO2 | 40mg/NM3 | Caustic scrubber |
| 24 | Scrubber at Ester plant for Glyphosate | 12 | Formaldehyde | 10mg/Nm3 | water scrubber |
| Other | | | | | |
| 25 | MCPA | 19 | CL2 | 9 mg/NM3 | Alkali & Water Scrubber |
| | | | HCl | 20mg/NM3 | |
| | | | SO2 | 40mg/NM3 | |
| 26 | Fipronil | 19 | SO2 | 40mg/NM3 | Alkali & Water Scrubber |
| | | | HCl | 20mg/Nm3 | |
| 27 | Imidacloprid | 20 | NH3 | 175mg/Nm3 | Water & Acid Scrubber |
| 28 | Pyrethroids | 19 | SO2 | 40mg/Nm3 | Alkali & Water Scrubber |

| | | | | | |
|----|-----------------------------|----|----------|-----------|-------------------------|
| | | | HCl | 20mg/Nm3 | |
| 29 | Stack at Amine Plant | 5 | NH3 | 175Mg/Nm3 | Caustic Scrubber |
| 30 | Central Scrubber MCPA Plant | 19 | HCl | 20mg/Nm3 | Caustic Scrubber |
| 31 | MPP plant scrubber | 21 | HCl | 20mg/Nm3 | Water & Alkali Scrubber |
| | | | Phosgene | 0.1 ppm | |

| | | | | | |
|-----------------------|--|----|-----------|------------|---|
| 32 | Flavors & Fragrances Plant | 21 | HCl | 20mg/NM3 | Water Scrubber Followed By Caustic Scrubber |
| 33 | Sulphur Black Plant | 19 | H2S | -- | Alkali & Water Scrubber |
| | | | NH3 | 175 mg/NM3 | |
| 34 | Sulphur Dyes plant | 19 | H2S | -- | Alkali& Water Scrubber |
| | | | NH3 | 175mg/NM3 | |
| Atul West Site | | | | | |
| 35 | Shed A05/03/44 | 19 | Cl2 | 9 mg/NM3 | Caustic Scrubber |
| | | | HCl | 20 mg/NM3 | |
| 36 | Shed B2/12/24 Reaction Vessel | 19 | Cl2 | 9 mg/NM3 | Caustic Scrubber |
| | | | HCl | 20 mg/NM3 | |
| 37 | Shed B18/02/24 Fan | 19 | SO2 | 40 mg/NM3 | Caustic Scrubber |
| | | | Cl2 | 9.0mg/Nm3 | |
| | | | HCl | 20 mg/Nm3 | |
| 38 | Shed C5/20/15 Chlorinator | 19 | Cl2 | 9 mg/NM3 | Alkali& Water Scrubber |
| | | | HCl | 20 mg/NM3 | |
| 39 | Shed D Niro Spray dryerNo.45 | 19 | PM | 150mg/NM3 | Water Scrubber |
| 40 | Shed D Niro Spray dryer No. 50 | 19 | PM | 150mg/NM3 | Water Scrubber |
| 41 | Shed E 7/12/49 Spray Dryer | 19 | PM | 150mg/NM3 | Water Scrubber |
| 42 | Shed F 6/1/15 Reaction Vessel | 19 | Cl2 | 9 mg/NM3 | Alkali& Water Scrubber |
| | | | HCl | 20 mg/NM3 | |
| 43 | Shed G 10/8/1 (receiver) | 19 | Cl2 | 9 mg/NM3 | Alkali& Water Scrubber |
| | | | HCl | 20 mg/NM3 | |
| 44 | Shed H11/6/17 Chlorinator | 19 | Cl2 | 9 mg/NM3 | Alkali& Water Scrubber |
| | | | HCl | 20 mg/NM3 | |
| 45 | Shed K K-13/3/4 Final of Sulfuric acid plant | 19 | SO2 | 2 kg/T | Alkali& Water Scrubber |
| | | | Acid Mist | 50 mg/NM3 | |
| 46 | Shed | 19 | HBr | -- | Alkali& Water Scrubber |

| | | | | | |
|----|---|------|--------------|-----------|--|
| | J15/09/25 | | SO2 | 40 mg/NM3 | |
| 47 | Shed J12/01/42 | 19 | SO2 | 40mg/NM3 | Alkali & Water Scrubber |
| | | | Cl2 | 9.0mg/Nm3 | |
| | | | HCl | 20 mg/Nm3 | |
| 48 | Shed J12/03/36 | 19 | SO2 | 40 mg/NM3 | Caustic Scrubber |
| 49 | Shed N Scrubber Fan N20/08/24 | 19 | Cl2 | 9 mg/NM3 | Caustic Scrubber |
| | | | HCl | 20mg/Nm3 | |
| 50 | Shed-N | 19 | SO2 | 40mg/NM3 | Alkali & Water Scrubber |
| 51 | N-FDH Plant Catalytic Incinerator | 31.5 | PM | 150mg/Nm3 | Bag Filter |
| | | | SO2 | 40mg/Nm3 | |
| | | | NOx | 25mg/Nm3 | |
| | | | Formaldehyde | 10mg/Nm3 | |
| 52 | PHIN Plant | 15.5 | Phosgene | 0.1 ppm | Water Scrubber Followed By Two Stage Caustic Scrubber With Ammonia/Steam Injection At stack |
| 53 | DDS (Pharma Plant) | 20 | NH3 | 175mg/Nm3 | Water Followed By Acid Scrubber |
| 54 | SPIC II Plant (DCDPS) | 30 | SO3 | --- | Alkali & Water Scrubber |
| 55 | SPIC I Plant | 30 | NH3 | 175mg/Nm3 | Water Scrubber Followed By Two Stage Caustic Scrubber With Ammonia/Steam Injection At Stack |
| 56 | SPIC IV Plant | 2 | NH3 | 175mg/Nm3 | Alkali & Water Scrubber |
| | | 2 | SO3 | --- | |
| 57 | PHIN II Plant | 21 | HCl | 20mg/Nm3 | Water Scrubber Followed By Two Stage Caustic Scrubber With Ammonia/Steam injection At Stack |
| | | | phosgene | 0.1 ppm | |

vi) Solvent management shall be carried out as follows.
a) Reactor shall be connected to chilled brine condenser system.

Complied.

Condensers with chilling systems are provided at point of Solvent recovery to minimized vapor loss as shown below:-



a) Condensers at Solvent Recovery



b) Solvent Recovery

b) Reactor and solvent handling pump shall have mechanical seals to prevent leakages.

Complied.

M/s. Atul Limited has provided seals at all Reactors and pump's in order to prevent leakage as shown below:-



a) Seal at Stirrer



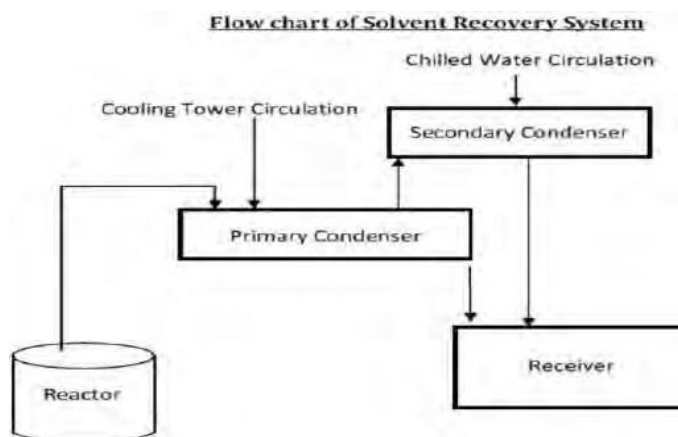
b) Pump Seal

c)
The condensers shall be provided with sufficient HTA and residence time so as to achieve More than 95% recovery.

Complied.

Spent solvents are recovered as far as possible as per details given below and all venting equipment are provided with condenser system & scrubber provided with Sufficient Heat Transfer Area (HTA) which helps to achieved more than 95% recovery. The detailed report are as below:-

| S.N. | Solvent used | Qty. in MT | | | |
|------|---------------|------------|--------------|-----------|------------|
| | | Qty. Used | Qty. Recover | Qty. Loss | % Recovery |
| 1 | Toluene | 2577 | 2562 | 14.50 | 99.4 |
| 2 | Xylene | 46135 | 43825 | 2310 | 95.3 |
| 3 | Butyl Acetate | 41238 | 40454 | 784 | 98.1 |
| 4 | EDC | 57850 | 55536 | 2314 | 96.2 |



- VOC Trap Condenser -02: Chilled water at -15 °C is be used to trap any traces of Solvent which is slipped from Secondary condenser

MEASURES:

To prevent losses of these solvents in atmosphere, following infrastructure shall be used:

- Leak Free Pumps for transfer of solvents.
- MSW Gaskets in solvent pipelines to prevent leakage from flanges.
- Minimum number of flanges, joints and valves in pipelines.
- To eliminate chances of leakages from glands of pumps, mechanical seal will be provided at all solvent pumps.
- All the rotating equipment like pumps will be installed with Mechanical Seals to arrest any sort of emissions.

d) Solvents shall be stored in a separate space specified with all safety measures.

Complied.

We have made separate provision for solvent storage & is installed as per PESO regulation wherever applicable with all details of Storage area, operating temperature and pressure, types of possible hazards and control measures.

Details For Solvent Storage is as follows:-

| SN | Name of Hazardous substance | Quantity | | Place of its Storage | State & Operating Pressure & Temp | Type of hazard | Control measures provided |
|----|-----------------------------|------------------------|------------|----------------------------|-----------------------------------|----------------|--|
| | | Max. Qty can be stored | Qty Stored | | | | |
| 1 | Methanol (Group 5 - 2) | 470 MT | 350 MT | Methanol Storage Tank Farm | Liquid at RT atmos. pressure | Fire | Flame arrester, earthing dyke wall to over ground Tank fire water |
| 2 | Phenol | 180+ 60MT | 120+ 40 MT | PH-II Anisole tank farm | Temp-Ambient | Toxic spill | Dyke wall with valve, which do not allow liquid spill to go to normal drain. PVC suit, washing facility, SOP, etc. |
| 3 | Benzene | 180 MT | 100 MT | Resorcinol | Liquid at RT atmos. pressure | Fire | Isolated storage, FLP, Flam arrester, Breather valve, LI, Fire hydrant, sand etc. |
| 4 | Xylene | 60 | 30 | MPSL-NICO Plant | Atmospheric Normal Temp. | Fire | Dyke wall, Fire hydrant line, FLP, Spark arrester, Prohibited for vehicle movement & unauthorized person. |
| 5 | Phenol 98% solution | 200 MT | 170 MT | Near Bisphenol plant | Liquid at RT atmos. | Toxic spill | Dyke wall water spraying & washing |

| | | | | | | | | |
|----|-------------------------|---------|--------|--|-------------------------------|--------------------------|--|---|
| | | | | | | Pressure | | facilities PEG 400 as antidote. |
| 6 | Methanol | 650 M3 | 50 M3 | Methanol Tank farm north site. | Liquid at RT, atmos. Pressure | Fire & Toxic spill | | Isolated storage, FLP, Flam arrester, Breather valve, LI, Fire hydrant, sand etc. |
| 7 | Toluene | 40 m3 | 30 m3 | Phin& PO plant | Liquid at RT, atmos. Pressure | Fire | | Isolated storage, FLP, Flam arrester, Breather valve, LI, Fire hydrant, sand etc. |
| 8 | Toluene | 120 KL | 100 KL | Shed C | Atmo. Press and temp. | Fire & Chemical spillage | | Underground tank, prohibited are, FLP, foam trolley etc. |
| 9 | Ethanol /Methanol | 51 KL | 40 KL | Shed N & A | Atmo. Press and temp. | Gas leakage, Spill | | Respirators, Dry Sand, Dyke wall, spare tank |
| 10 | MCB | 105 MT | 100 KI | Shed C | Atmo. Press and temp. | Fire & Chemical spillage | | Underground tank, prohibited are, FLP, foam trolley etc. |
| 11 | Formaldehyde 37 to 43 % | 1200 MT | 600 MT | Storage Tank Opp. UF plant, FDH Plant & Nr. UF Plant | Liquid at RT, atm. press. | Toxic spill | | Water spraying facilities L.I. Empty space for emergency transfer |

Tank Farm:-



e) Proper earthing shall be provided in all the electrical equipment wherever solvent handling is done.

Complied.

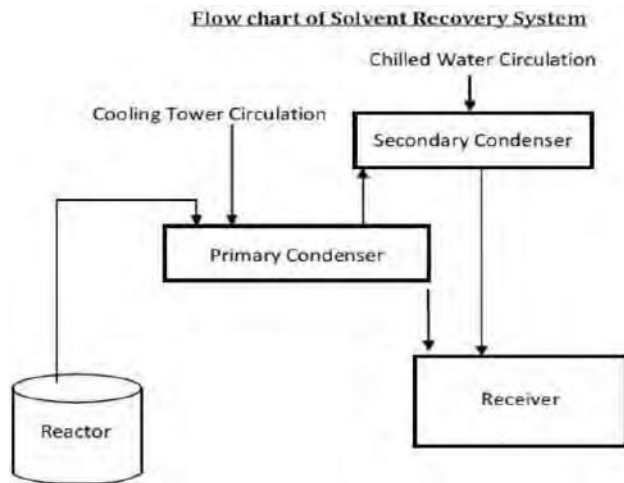
Earthing pit is provided in all electrical equipment wherever solvent handling is done as below:-



| | |
|---|---|
| <p>f) Entire plant shall be flame proof. The solvent storage tanks shall be provided with breather valve to prevent losses.</p> | <p>Complied.</p> <p>Entire plant is flame proof installations, Storage tanks are provided with breather valve for all prevention of losses. M/s. Atul Limited has made separate provision for solvent storage & is installed as per PESO regulation wherever applicable with all details of Storage area, operating temperature and pressure, types of possible hazards and control measures.</p> <p>Details For Solvent Storage Is given in above point vi d.</p> |
|---|---|

| | |
|---|---|
| <p>g) All the solvent storage tanks shall be connected with vent condensers with chilled brine circulation.</p> | <p>Complied.</p> <p>All the solvent storage tanks are being connected with condensers & chilled water circulation, Spent solvents are recovered as far as possible and all venting equipments are provided with condenser system & scrubber.</p> <p>VOC MITIGATION MEASURES:</p> <p>To prevent losses of these solvents in atmosphere, following infrastructure shall be used:</p> <ul style="list-style-type: none"> · Leak Free Pumps for transfer of solvents. · MSW Gaskets in solvent pipelines to prevent leakage from flanges. · Minimum number of flanges, joints and valves in pipelines. · To eliminate chances of leakages from glands of pumps, mechanical seal will be provided at all solvent pumps. · All the rotating equipments like pumps will be installed with Mechanical Seals to arrest any sort of emissions. · Condenser and scrubber post Reactor with cooling arrangement. · Enclosures to chemical storage area, collection of emission from loading of raw materials in particular solvents through hoods and ducts by induced draft, and control by scrubber / dust collector to be ensured. · In case the small spillage or leakage observed, first pour the china clay (vermiculate) on material and collect the contaminated china clay (vermiculate) and send to ETP. · If the spillage is of inflammable liquid, switch off all the power supply in the area to prevent Electric Spark. · Two condensers are installed with cooling water and chilled water to recover the solvent. <p>Primary Condenser -01: Cooling Tower water or Chilled water at 5 °C is used to condense the solvents depend on the vapor pressure at its operating conditions and the non-condensed vapors will be condensed in a Secondary Condenser.</p> |
|---|---|

VOC Trap Condenser -02: Chilled water at - 15 °C is be used to trap any traces of Solvent which is slipped from Secondary condenser



vii.
Total fresh water requirement shall not exceed 21950 cum/day, proposed to be met from Par River. Prior permission in this regards Shall be Obtained from the concerned regulatory authority.

Complied.
The average water consumption for the referred expansion for the report period is Avg. **9047 KL/day** only, which is well within the limit. Detail break up is given in below table:

| SN | Month | Qty. F/W(KL/Month) | Avg. Qty. F/W (KL/Day) |
|----|---------------|--------------------|------------------------|
| 1 | October 2019 | 318286 | 10267 |
| 2 | November 2019 | 279316 | 9311 |
| 3 | December 2019 | 306901 | 9900 |
| 4 | January 2020 | 274894 | 8868 |
| 5 | February 2020 | 245425 | 8463 |
| 6 | March 2020 | 231644 | 7472 |

The maximum values during the compliance period confirm that at no time the wastewater generation went beyond the stipulated value.
Fresh water requirement is met through the existing water supply system from river par.

viii. Industrial/trade effluent shall be segregated into High COD/TDS and Low COD/TDS Effluent streams. High TDS/COD shall be passed through stripper followed by MEE and ATFD. Low TDS effluent stream shall Be treated in ETP/RO to meet the prescribed standards.

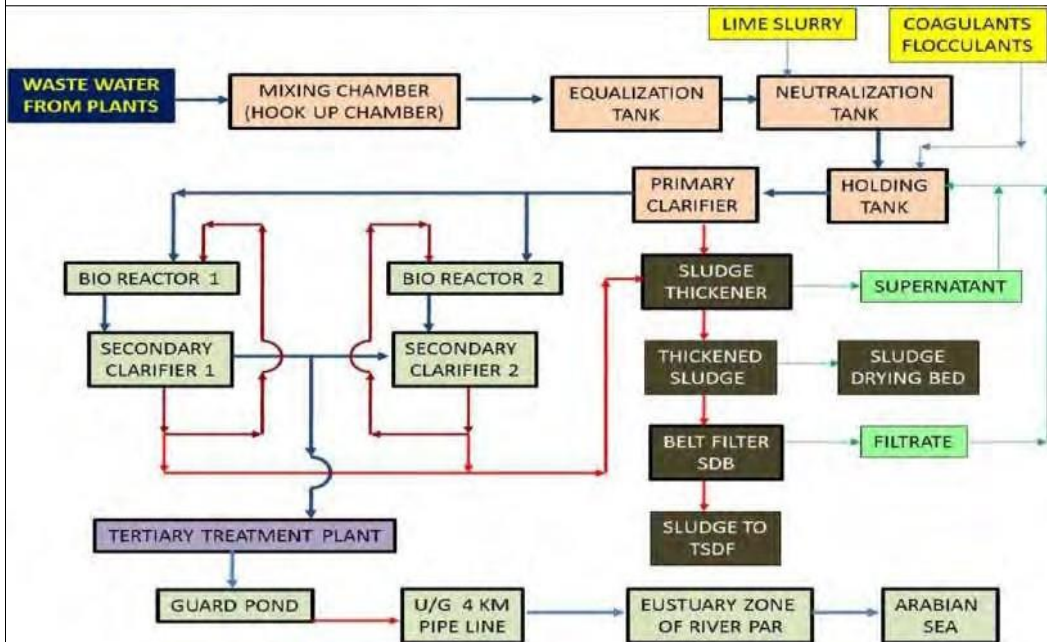
Complied. Industrial/trade effluent is being segregated as shown below into High TDS/COD & Low TDS/COD. High COD/TDS stream is subjected to MEE and ATFD. Low TDS/COD stream is treated in in-house Effluent Treatment Plant and discharged as per stipulated norms. It's not exceeding then prescribed limit of EC & CCA. The average wastewater generation for the report period (last six month – October 2019 to March 2020) is as under:

| Sr No | Month | Break up of effluent KI/Day | | |
|-------|-------------|-----------------------------|--------------|---------------------------|
| | | High TDS/CO TDS/COD | Low TDS/CO D | Total Effluent generation |
| 1 | October-19 | 153 | 9260 | 9413 |
| 2 | November-19 | 140 | 8429 | 8569 |
| 3 | December-19 | 112 | 8993 | 9105 |
| 4 | January-20 | 143 | 8081 | 8224 |
| 5 | February-20 | 149 | 7625 | 7775 |
| 6 | March-20 | 135 | 6740 | 6875 |

The maximum values during the compliance period confirm that at no time the wastewater generation went beyond the stipulated value.

Entire quantity of waste water is being utilized in ash quenching, coal storage yard to attend coal smoldering, dust suppression, fire hydrant make up, Gardening plants floor cleaning.

Effluent Treatment Plant, MEE:-



Prescribed Standards: The Waste Water analysis at ETP outlet is monitored at regular interval for ensuring the compliance. The testing lab appointed is M/s. Pollucon Laboratories Pvt Ltd, Surat NABL Approved TC – 5945, issue date-28/05/2019 and valid till 27/05/2021.

Monitoring details of final effluent discharged are as follows:-

| S.N O | PARAMETER | UNIT | LIMIT | Values for the period Oct 19- Mar20 | | |
|----------|----------------------|-----------|---------|--|-------|--------|
| | | | | Min | Max | Avg |
| 1 | pH | | 5.5-9.0 | 6.23 | 8.19 | 7.19 |
| 2 | Temperature | °C | 40 | 30.1 | 31.8 | 31.09 |
| 3 | Colour | Co- pt | --- | 78 | 140 | 92.86 |
| 4 | Suspended solids | mg/L | 100 | 62 | 98 | 79.57 |
| 5 | Phenolic Compounds | mg/L | 5 | 0.039 | 0.088 | 0.05 |
| 6 | Cyanides | mg/L | 0.2 | ND | ND | ND |
| 7 | Fluorides | mg/L | 2 | 0.62 | 0.75 | 0.69 |
| 8 | Sulphides | mg/L | 2 | 0.9 | 1.8 | 1.23 |
| 9 | Ammonical Nitrogen | mg/L | 50 | 34 | 48 | 41.00 |
| 10 | Total Chromium | mg/L | 2 | ND | ND | ND |
| 11 | Hexavalent Chromium | mg/L | 1 | ND | ND | ND |
| 12 | BOD (3 days at 27°C) | mg/L | 100 | 57 | 78 | 64.29 |
| 13 | COD | mg/L | 250 | 205 | 240 | 218.29 |

| | |
|--|---|
| <p>ix. Process effluent/any wastewater shall not be allowed to Mix with storm water. The storm water from the premises shall be collected and discharged through a separate Conveyance system.</p> | <p>Complied. Process effluent/any wastewater are being discharged to estuary of Par river through the existing pipeline at M/s. Atul Limited and are not mixed with storm water line.</p> <p>The generated wastewater is Segregated in Streams of High and Low TDS/COD. The high COD streams (COD >50000 ppm) is being taken for recovery to get economic benefit. Rest lean effluent of COD <2000 ppm is finally sent to ETP for treatment. All the high COD streams are being diverted to recovery system rather than incineration. The high TDS effluent is evaporated in MEE.</p> <p>Rooftop rain water from Coal sheds and New TG building is collected in well-constructed pond and used as make up water for cooling tower after giving necessary pre-treatment to remove suspended matter as we have pumped this rain water to clarifloculator units to remove suspended matter.</p> <p>We have three numbers of check dams in natural storm water drains to collect and harvest rain water in monsoon season. We are creating facility/ capacity to cater our consumption with rain harvested water with almost zero river drawls of water during the rainy days. Besides this, there are three check dams and pumping facility to harvest rain water. We also construct temporary sand bag dam on top of dam towards the end of monsoon to store additional free flowing rain water in river Par. In addition to above, surface runoff water and roof top water is used to recharge bore wells</p> |
|--|---|

| <p>x) Hazardous chemicals shall be stored in tanks, tank farms, drums, carboys etc. Flame arresters shall be provided on tank farm, and solvent transfer through pumps.</p> | Complied. | | | | | | |
|---|---|----------------------------|--------------|--------------|-------------|--|--|
| | All Hazardous materials other than solvent are stored as per below mentioned details with Control Measures; | | | | | | |
| | SN | Name of RM | MOC | Tank Type | Nos of Tank | Capacity | Control Measures Provided |
| | 1 | 65% Oleum | MS, IS-2825 | Above ground | 2 | 65 MT | Dyke wall with valve, do not allow the spill to mix with water, vent with Acid seal, spare storage tank for emergency transfer, Dry sand beds for spill Control, tank level meter. |
| | 2 | Chlorine | CS | Above ground | 4 | 200 | Two standby tank, DCS controlling, Hypo scrubbing, SCBA, Emergency chlorine kit & hood blower etc. |
| | 3 | Epichlorohydrin | MS | Above ground | 6 | 55 M3 | Flame arrester earthing, dyke wall with valve which do not allow liquid spill to go to normal drain. |
| | 4 | Sulphur Trioxide (Group 2) | MS | Above ground | 2 | 13 MT | Dyke wall with valve, with valve do not allow the spill to mix with water, vent with Acid seal, spare storage tank for emergency transfer |
| | 5 | Ammonia Anhydrous | MS | Above ground | 1 | 10 | High Alarm switch Water sprinkler, Fog Nozzles, Dyke wall |
| | 6 | 65% Oleum | MS | Above ground | 2 | 72 | Respirators, Dry Sand, Dyke wall, Spare tank, High alarm switch |
| | 7 | Caustic | MS | Above ground | 4 | 530 MT | Dyke wall, LI & LT, DCS controlling etc. |
| | 8 | Hydrogen | MS | Above ground | 1 | 100 nm3 | Prohibited for men & vehicle movement, Isolated storage, FLP , Flam arrester, PG & PT, Fire hydrant, 7 Fire extinguisher etc. |
| | 9 | Chloro Sulphonic Acid | SS 316 | Above ground | 4 | 30 | Respirators, Dry Sand, Dyke wall, spare tank |
| 10 | Sulfuric acid | MS | Above ground | 4 | 800 | Emergency tank, Dyke wall, LT, DCS controlling, Level alarm etc. | |
| 11 | liq. SO ₃ , | MS | Above ground | 3 | 40 MT | Emergency tank, LT & LI, DCS controlling, Level alarm etc. | |

| | | | | | | | |
|--|----|-----|-----------|-----------------|---|-----------|---|
| | 12 | HCL | PP FRP | Above ground | 3 | 200 KL | Dyke wall, LI & LT, DCS controlling etc. |
| <p>Mitigation Measures as per risk assessment report:-</p> <ol style="list-style-type: none"> 1. Secondary Containment to all storage areas of Hazardous materials with leakage collection system is provided. 2. Spill kits are made available at all locations of hazardous materials. 3. Fire hydrant system is provided at Hazardous materials storage area. | | | | | | | |

| | |
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| <p>xi. Process organic residue and spent carbon, if any, shall be Sent to cement industries. ETP sludge, process inorganic & evaporation salt shall be disposed off to the TSDF.</p> | <p>Complied.</p> <p>We have obtained necessary authorization for Hazardous and other waste by obtaining Amendment in Existing CTO after receiving EC.</p> <p>CTO amendment has been granted by GPCB Vide Letter No. GPCB/CCA-VSD-313(16)/ID: 23158/513897, Dated 17.7.2019 (CTO amendment No. AH 102080), Valid Till- 03/11/2019. Renewal for the same has been received with consent order no. 105110 valid up to 30.09. 2025.</p> <p>Copy of CTE and CTO was submitted to Ministry vide our letter Atul/SHE/MoEF dated 19.12.2019</p> |
| <p>xii. The Company shall strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules,1989 as amended time to time. All transportation of Hazardous Chemicals shall be as per the Motor Vehicle Act, 1989.</p> | <p>Complied.</p> <p>We are complying all the rules and regulation led by MSIHC, 1989. We are complying with Hazardous and Other Wastes (Managements and transboundary Movement) Rules, 2016 towards ETP Sludge, Used Oil & Empty Drums- Handling, and Storage & Disposal to authorized Facility/TSDF. We have obtained necessary authorization for Hazardous and other waste by obtaining Amendment in Existing CTO after receiving EC. CTO amendment has been granted by GPCB Vide Letter No. GPCB/CCA-VSD-313(16)/ID: 23158/513897, Dated 17.7.2019 (CTO amendment No. AH 102080), Valid Till-03/11/2019. Renewals for the same has been received vide consent order no. 105110 valid up to 30.09. 2025. Company has obtained TSDF memberships from his own TSDF & Incineration Facility. Company has also obtained membership from Co-Processing Facilities i.e. RSPL & Cement Industry (Ambuja Cement).</p> |

| CONDITIONS | COMPLIANCE |
|--|---|
| <p>4. Responsibilities of the occupier for management of hazardous and other wastes.</p> <p>(1) For the management of hazardous and other wastes, an occupier shall follow the following steps, namely:-</p> <p>(a) prevention;</p> <p>(b) minimization;</p> <p>(c) reuse,</p> <p>(d) recycling;</p> <p>(e) recovery, utilization including co- processing;</p> <p>(f) safe disposal.</p> <p>(2) The occupier shall be responsible for safe and environmentally sound management of hazardous and other wastes.</p> <p>(3) The hazardous and other wastes generated in the establishment of an occupier shall be sent or sold to an authorized actual user or shall be disposed of in an authorized disposal facility.</p> <p>(4) The hazardous and other wastes shall be transported from an occupier's establishment to an authorized actual user or to an authorized disposal facility in accordance with the provisions of these rules.</p> <p>(5) The occupier who intends to get its hazardous and other wastes treated and disposed of by the operator of a treatment, storage and disposal facility shall give to the operator of that facility, such specific information as may be needed for safe storage and disposal.</p> <p>(6) The occupier shall take all the steps while managing hazardous and other waste to-</p> <p>(a) contain contaminants and prevent accidents and limit their consequences on human beings and the environment; and</p> <p>(b) Provide persons working in the site with</p> | <p>1) Complied. We are using advanced technology and processes to minimization of waste generation for prevention, reuse, recycling and safe disposal to the authorized actual user TSDF /CHWIF facility.</p> <p>2)Complied. We are ensuring for safe and environmentally sound management of hazardous and other wastes.</p> <p>3)Complied. We have our own captive TSDF and Incinerator facility.</p> <p>4) Noted &Complied.</p> <p>5)Complied. We are having separate hazardous waste storage facility with all safety measures to avoid accident. Also we are adopting safe disposal and storage practices.</p> <p>6) Complied.</p> |

| | |
|--|--|
| <p>appropriate training, equipment and the information necessary to ensure their safety.</p> | |
| <p>6. Grant of authorization for managing hazardous and other wastes.</p> | <p>Complied. We are strictly agreeing, complying & will continue to comply with all the stipulations made by GPCB as per CC & A Letter No. GPCB/CCA-VSD-313(16)/ID: 23158/513897, Dated 17.7.2019 (CTO amendment No. AH 102080), Valid Till 03/11/2019. Renewal for the same has been received CCA (No. AWH 105110 valid till 30.9.25).</p> |

| | |
|--|--|
| 7. Power to suspend or cancel an authorization. | Not Applicable |
| 8. Storage of hazardous and other wastes | Complied |
| 9. Utilization of hazardous and other wastes | Complied. Recovered Spent Solvent are being reused. Used Oil & Discarded drums are being sent to authorize recycler. |
| 10. Standard Operating Procedure or guidelines for actual users | Noted. |
| 11. Import and export (transboundary movement) of hazardous and other wastes. | Not Applicable |
| 12. Strategy for Import and export of hazardous and other wastes. | Not Applicable |
| 13. Procedure for import of hazardous and other wastes. | Not Applicable |
| 14. Procedure for Export of hazardous and other wastes from India | Not Applicable |
| 15. Illegal traffic. | Not Applicable |
| 16. Treatment, storage and disposal facility for hazardous and other wastes. | Complied. We have our own captive TSDF and Incinerator. We also send waste to Authorized facility as per the valid authorization. |
| 17. Packaging and Labeling – Form 8 | Complied. All hazardous Waste transportation is being done through appropriate packing and labeling as per Form-8. |
| 18. Transportation of hazardous and other wastes | Complied. Waste is being transported through TREM Card as per Haz. Rules. |
| 19. Manifest system (Movement Document) for hazardous and other waste to be used within the country only | Complied. We are sending waste through Online Manifest system of GPCB XGN. |
| 20. Records and returns | Complied. We are maintaining & submitting all records like Form-III, Form-IV & Environment Statement Form-V periodically to GPCB. |
| 21. Responsibility of authorities The authority specified in column (2) of Schedule VII shall perform the duties as specified in column (3) of the said Schedule subject to the provisions of these rules. | Noted |

| | |
|--|---|
| <p>22. Accident reporting. Where an accident occurs at the facility of the occupier handling hazardous or other wastes and operator of the disposal facility or during transportation, the occupier or the operator or the transporter shall immediately intimate the State Pollution Control Board through telephone, e-mail about the accident and subsequently send a report in Form 1.</p> | <p>Noted. No accidents were reported during October 2019 to March 2020 period during handling and transportation of hazardous or other wastes.</p> |
| <p>23. Liability of occupier, importer or exporter and operator of a disposal facility.</p> | |
| <p>(1) The occupier, importer or exporter and operator of the disposal facility shall be liable for all damages caused to the environment or third party due to improper handling and management of the hazardous and other waste.</p> | <p>Noted.</p> |
| <p>(2) The occupier and the operator of the disposal facility shall be liable to pay financial penalties as levied for any violation of the provisions under these rules by the State Pollution Control Board with the prior approval of the Central Pollution Control Board.</p> | <p>Noted.</p> |

| | | |
|--|--|------------------------------------|
| | <p>24. Appeal</p> <p>(1) Any person aggrieved by an order of suspension or cancellation or refusal of authorization or its renewal passed by the State Pollution Control Board may, within a period of thirty days from the date on which the order is communicated to him, prefer an appeal in Form 12 to the Appellate Authority, namely, the Environment Secretary of the State.</p> <p>(2) The Appellate Authority may entertain the appeal after expiry of the said period of thirty days, if it is satisfied that the appellant was prevented by sufficient cause from filing the appeal in time.</p> <p>(3) Every appeal filed under this rule shall be disposed of within a period of sixty days from the date of its filing.</p> | <p>Noted & Complied</p> |
|--|--|------------------------------------|

xiii.
Fly ash should be stored separately as per CPCB guidelines so that it should not adversely affect the air quality, becoming air borne by wind or water regime during rainy season by flowing along with the storm water. Direct exposure of workers to fly ash & dust should be avoided.

Complied.
We have not constructed ash pond for the CPP unit. We have closed three silo of 200 MT and Two silo of 300 MT capacity of each, total 1200 MT capacity, which is well enough for our average generation of approx. 300 TPD. We dispatch the fly ash daily from these silos so we have not prepare ash pond.

Fly ash / bottom ash generation data for period (October-2019 to March – 2020) as shown below table:

| Fly Ash | Unit | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 |
|------------|------|--------|--------|--------|--------|--------|--------|
| Generation | MT | 4765 | 4848 | 4712 | 5170 | 5188 | 4985 |
| Disposal | MT | 4765 | 4848 | 4712 | 5170 | 5188 | 4985 |

Photograph of Closed silos for Fly ash / Bottom ash storage:-



xiv
The company shall undertake waste minimization measures as below:-
a) Metering and control of quantities of active ingredients to minimize waste.

Complied.

Metering of water is done. Meter is provided at the inlet of the collection tank and reuse system of waste water and records are being maintained.

Photograph of water meter shown below:



Month wise water consumption, waste water generation and reuse data are shown below table:

| S N | Month | Water consumption (KL/Month) | Waste water generation (KL/Month) |
|--------|-------------|------------------------------|-----------------------------------|
| 1 | October 19 | 318286 | 291813 |
| 2 | November19 | 279316 | 257071 |
| 3 | December 19 | 306901 | 282245 |
| 4 | January 20 | 274894 | 254951 |
| 5 | February 20 | 245425 | 225463 |
| 6 | March 20 | 231644 | 213113 |

We are reusing 100% treated water in ash quenching , coal storage yard to attend coal smoldering, dust suppression, fire hydrant make up, Gardening plants & floor cleaning.

| | |
|---|--|
| <p>b) Reuse of by-products from the process as raw materials or as raw material substitutes in other processes.</p> | <p>Sodium Sulfate, Sodium Thio Sulphate, Brine, MEE salt, Sodium hypochlorite, Copper Hydroxide, spent acid, etc. are few by-products from the process which are being sold for using the same either as raw material or as substitute to raw materials. Also, fly ash and Gypsum are being used as raw material for Brick Manufacturing. Sodium Hypochlorite, Sodium hydro sulfide, etc. are being used as raw material in other processes.</p> |
| <p>c) Use of automated filling to minimize spillage.</p> | <p>Filling/transfer system is being provided to minimized the spillage i.e. Chain conveyor system provided.</p> |
| <p>d) Use of Close Feed system into batch reactors.</p> | <p>"Close feed system" is available to our plant.</p> |
| <p>e) Venting equipment through vapour recovery system.</p> | <p>At all venting equipment condenser recovery system & scrubbers are provided.</p> |
| <p>f) Use of high pressure hoses for equipment clearing to reduce wastewater generation.</p> | <p>We are using high pressure jet nozzle for equipment cleaning to minimize wastewater generation.</p> |

xv. The green belt of at least 5-10 m width shall be developed in nearly 33% of the total project area, mainly along the plant periphery, in downward wind direction, and along roadsides etc. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department

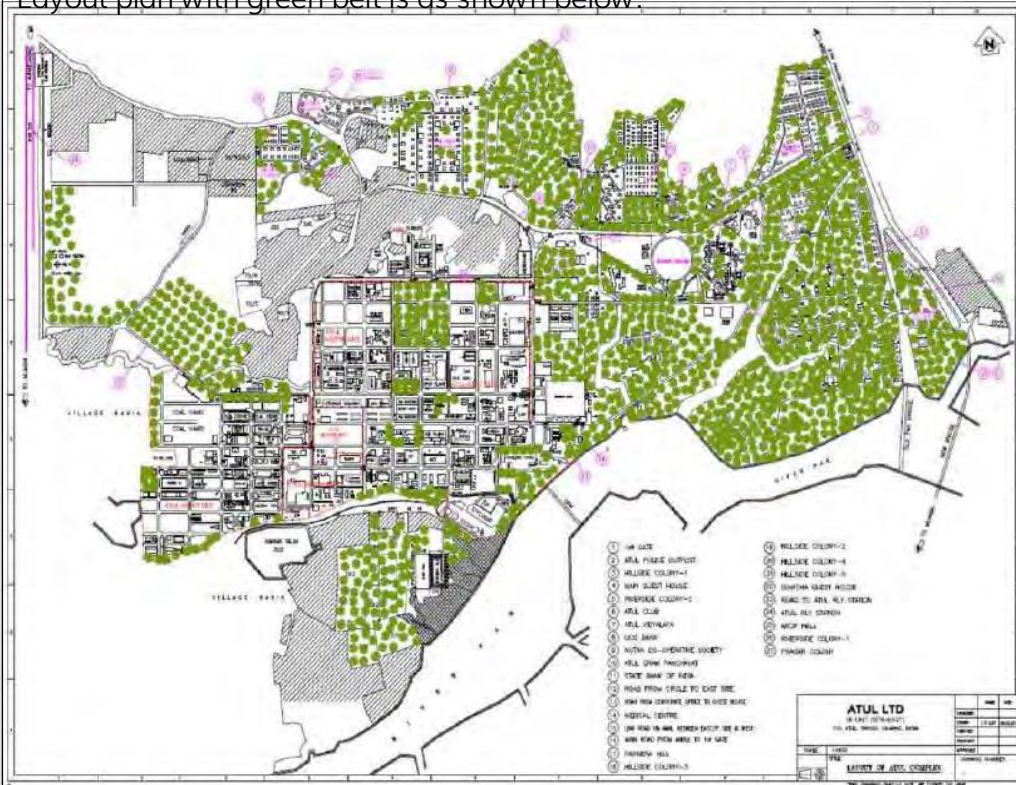
Complied.

Proper plantation is done all around the plant boundary and also the roads to mitigate fugitive & transport dust emission.

Total Plot area: **1126078.27 sq.mt**

Green belt area: **409030.00 sq.mt** (approx. 36% of total plot area)

Layout plan with green belt is as shown below:



We plant more than 50000 plants every year on road sides and other open areas in nearby villages or schools in consultation with the Gram panchayat.





xvi.
All the
commitment
ts made
regarding
issues raised
during the
public
hearing/
consultation
meeting shall
be
satisfactorily
implemented.

Complied.

All the issued raised during public hearing were replied satisfactorily. Towards commitment company has been satisfactorily implementing CER/CSR as per the action plan / schedule; details given in next point xvii. Of compliance report.

Commitment towards coal transportation in Covered truck is complied. Now coal transportation is being done 100% in closed / covered mechanical trucks.

Towards employment of local Atul Ltd. Is consistent in hiring local as per the eligibility / educational cretier.80% of Total Employees are from local.

| <p>xvii As committed, funds allocation for the Corporate Environment Responsibility (CER) shall be 2% of the total project cost. Item-wise details along with time bound action plan shall be prepared and submitted to the Ministry's Regional Office.</p> | CSR projects (April 2019 to March 2020): | | | | | |
|---|---|--|-------------------------------|--|------------------------------|-------------|
| | S.N | Description | Location | Final Implementing Agency | Budget from Apr 19 to Mar 20 | Expenditure |
| | 1 | Enhancement of education practices in Kalyani Shala | Atul, Valsad (Gujarat) | AFT Atul Kelavani Mandal | 38.60 | 38.60 |
| | 2 | Support to tribal children in Atul Vidyamandir | Pardi, Valsad (Gujarat) | AFT Atul Vidyalyaya Trust | 6.00 | 6.00 |
| | 3 | Improvement of teaching methodology in primary schools Adhyapika Project | 91 villages, Valsad (Gujarat) | AFT ARDF | 48.00 | 48.00 |
| | 4 | Enhancement of rural education | 20 villages, Valsad (Gujarat) | AFT ARDF | 10.97 | 10.97 |
| | 5 | Promotion of educational facilities in an ashram shala | Pardi, Valsad (Gujarat) | AFT Shree Vallabh Seva Kendra | 3.00 | 3.00 |
| | 6 | Conservation of manuscripts | Ahmedabad (Gujarat) | AFT LD Bhartiya Sanskruti Vidyamandir | 40.00 | 40.00 |
| | 7 | Contribution towards publication of books on Indian culture ecology | Jaipur (Rajasthan) | AFT Prakrit Bharati Academy | 5.00 | 5.00 |

| | | | | | | |
|----|--|----------------------------|--|--------|--------|--|
| | | philosophy | | | | |
| 8 | Support to develop a school in a tribal area | Chondha, Navsari (Gujarat) | AFT | 5.00 | 5.00 | |
| 9 | Conduct science workshops for rural teachers | Sabarkantha (Gujarat) | AFT Vikram A Sarabhai Community Science Centre | 3.00 | 3.00 | |
| 10 | Support needy children with educational kits | Valsad (Gujarat) | AFT | 2.70 | 2.70 | |
| 11 | Capacity building of teachers through training | Atul, Valsad (Gujarat) | AFT | 0.94 | 0.94 | |
| 12 | Introduction of digital education at Sanskrit Mahavidyalaya | Pardi, Valsad (Gujarat) | AFT Swadhyay Mandal | 4.50 | 4.50 | |
| 13 | Support children with special needs | Bharuch (Gujarat) | AFT Osmosis Play Centre and Educational Games Library | 2.00 | 2.00 | |
| 14 | Empowerment of women through various vocational training courses | Atul, Valsad (Gujarat) | AFT ARDF | 13.48 | 13.48 | |
| 15 | Skill training to youth as apprentices | Atul, Valsad (Gujarat) | Atul Ltd | 179.25 | 179.25 | |
| 16 | Skill developme | Valsad (Gujarat) | AFT ARDF | 36.20 | 36.20 | |



| | | | | | | |
|----|---|---|---|-------|-------|--|
| | | nt of youth through vocational training | | | | |
| 17 | Capacity building of tribal farmers in bee keeping | 15 villages, Valsad (Gujarat) | AFT Under The Mango Tree Society | 1.40 | 1.40 | |
| 18 | Empowerment of tribal families by creating home stay facilities | six villages, Narmada (Gujarat) | AFT | 85.00 | 85.00 | |
| 19 | Create livelihood opportunities among tribal families by providing cows | 28 villages, Valsad (Gujarat) | AFT BAIF Institute for Sustainable Livelihoods and Development | 66.37 | 66.37 | |
| 20 | Develop micro entrepreneurs to provide sustainable livelihood | Ozarpada, Valsad (Gujarat) | AFT | 37.50 | 37.50 | |
| 21 | Support tribal farmers by providing seeds | three villages, Valsad (Gujarat) | AFT ARDF | 1.14 | 1.14 | |
| 22 | Improvement of hygiene through construction of toilets | 15 villages, Valsad (Gujarat) | AFT ARDF | 32.00 | 32.00 | |
| 23 | Enhancement of rural health through | 35 villages, Valsad (Gujarat) | AFT ARDF | 9.79 | 9.79 | |

| | | | | | |
|----|--|----------------------------------|---|-------|-------|
| | health camps | | | | |
| 24 | Upgradation of medical equipment in a hospital | Laxmipura, Sabarkantha (Gujarat) | AFT Gyan Mandal Laxmipura Group Prerit Arogya Mandal | 15.00 | 15.00 |
| 25 | Provision of blood units to the needy and deserted patients | Bharuch (Gujarat) | AFT Seva Yagna Samiti | 2.40 | 2.40 |
| 26 | Promotion of sports among rural youth | Atul, Valsad (Gujarat) | Atul Ltd | 11.00 | 11.00 |
| 27 | Contribution for establishing CT scan facility in a hospital | Valsad (Gujarat) | AFT ARDF Kasturba Vaidyakiya Rahat Mandal | 10.00 | 10.00 |
| 28 | Promotion of health and fitness through marathon | Atul, Valsad (Gujarat) | AFT ARDF | 9.09 | 9.09 |
| 29 | Promotion of sports in rural schools by providing sport kits | Valsad (Gujarat) | AFT | 6.15 | 6.15 |
| 30 | Provision of medical assistance to the needy people | Atul, Valsad (Gujarat) | AFT ARDF | 2.79 | 2.79 |
| 31 | Upliftment of quality of life of salt pan | Kharaghoda, Surendranagar | AFT ARDF | 2.70 | 2.70 |

| | | | | | |
|----|--|-----------------------------|--|-------|-------|
| | workers | (Gujarat) | | | |
| 32 | Provision of blood units to thalassemia patients | Valsad (Gujarat) | AFT Valsad Raktan Kendra | 7.00 | 7.00 |
| 33 | Contribution for advance treatment of cancer patients | Karamsa d, Anand (Gujarat) | AFT Charutar Arogya Mandal | 5.00 | 5.00 |
| 34 | Contribution for community marriage of underprivileged couples | Valsad (Gujarat) | AFT Shree Chandramaules hwar Mahadevji Sansthapan Trust Shree Valsad Taluka Patel Samaj Pragati Mandal | 2.50 | 2.50 |
| 35 | Support to children with special needs | Bangalore (Karnataka) | AFT Mathru Foundation | 1.00 | 1.00 |
| 36 | Provide financial support to critically ill patients | Valsad (Gujarat) | AFT Kasturba Vaidyakiya Rahat Mandal | 31.25 | 31.25 |
| 37 | Support to families of Indian solders | Pulwama (Jammu and Kashmir) | AFT | 2.50 | 2.50 |
| 38 | Provision of free farm kits and fertilisers at subsidised rates to farmers | Haria, Valsad (Gujarat) | AFT ARDF | 3.00 | 3.00 |
| 39 | Support to disaster relief for COVID-19 | Valsad (Gujarat) | AFT ARDF | 50.00 | 50.00 |

| | | | | | | |
|--|----|--|----------------------------------|------------------------------------|-------|-------|
| | | pandemic | | | | |
| | 40 | Support to families of special children | Valsad (Gujarat) | AFT | 19.44 | 19.44 |
| | 41 | Provision of infrastructure support for institution building | Chanvai, Valsad (Gujarat) | AFT World Renewal Spiritual Trust | 1.50 | 1.50 |
| | 42 | Renovation of anganwadi infrastructure (model anganwadi project) | seven villages, Valsad (Gujarat) | AFT ARDF | 51.00 | 51.00 |
| | 43 | Provision of infrastructure support to a crematorium | Atul, Valsad (Gujarat) | AFT Atul Parnadi Muktidham Trust | 5.00 | 5.00 |
| | 44 | Provision of infrastructure support to school | Surwadi, Bharuch (Gujarat) | AFT | 4.00 | 4.00 |
| | 45 | Support to small development activities in nearby villages | Atul, Valsad (Gujarat) | AFT ARDF | 0.48 | 0.48 |
| | 46 | Afforestation | Atul, Valsad (Gujarat) | Atul Ltd ARDF | 5.00 | 5.00 |
| | 47 | Establishment of solid waste management system in Atul village | Atul, Valsad (Gujarat) | AFT ARDF | 30.00 | 30.00 |
| | 48 | Conservation of coastal area | Daman (Daman and Diu) | AFT | 1.00 | 1.00 |

| | | | | | | |
|--|--------------|---|------------------------------|-----|---------------|---------------|
| | | through cleanliness drive | | | | |
| | 49 | Plantation of medicinal plants at Kalyani Shala | Atul, Valsad (Gujarat) | AFT | 5.51 | 5.51 |
| | Total | | | | 914.35 | 914.35 |

| <p>xviii. For the DG sets, emission limits and The stack height shall be in conformity with the extant regulations and the CPCB guidelines. Acoustic enclosure shall be provided to DG set for controlling thenoise pollution.</p> | <p>Complied. We ensured that at no time the emission level will go beyond the stipulated standards and or prescribed limits. In such cases / Occurrences we will intimate to board & authority time to time. Acoustic enclosures are provided on DG sets. Silencers have been provided on main stream vent valves of Boilers.</p> <p>Stack details:-</p> <table border="1" data-bbox="394 516 1458 1123"> <thead> <tr> <th>SN</th> <th>Stack Details</th> <th>Capacity/ Stack Ht mtr</th> <th>Para</th> <th>Permissible Limits</th> <th>APCD</th> <th>Fuel</th> </tr> </thead> <tbody> <tr> <td rowspan="3">1</td> <td rowspan="3">DG Set 1010 KVA(Standby)</td> <td rowspan="3">H: 10</td> <td>PM</td> <td>150 mg/Nm3</td> <td rowspan="3">Adequate Stack Ht & Acoustic Enclosure</td> <td rowspan="3">Diesel</td> </tr> <tr> <td>SO2</td> <td>100 ppm</td> </tr> <tr> <td>NOx</td> <td>50 ppm</td> </tr> <tr> <td rowspan="3">2</td> <td rowspan="3">DG Set 1500 KVA (Stand By)</td> <td rowspan="3">H: 11</td> <td>PM</td> <td>150 mg/Nm3</td> <td rowspan="3">Adequate Stack Ht & Acoustic Enclosure</td> <td rowspan="3">Diesel</td> </tr> <tr> <td>SO2</td> <td>100 ppm</td> </tr> <tr> <td>NOx</td> <td>50 ppm</td> </tr> </tbody> </table> <p>Photograph of Stack & Stack Attached to D.G Sets:-</p> <div style="display: flex; justify-content: space-around;">   </div> | SN | Stack Details | Capacity/ Stack Ht mtr | Para | Permissible Limits | APCD | Fuel | 1 | DG Set 1010 KVA(Standby) | H: 10 | PM | 150 mg/Nm3 | Adequate Stack Ht & Acoustic Enclosure | Diesel | SO2 | 100 ppm | NOx | 50 ppm | 2 | DG Set 1500 KVA (Stand By) | H: 11 | PM | 150 mg/Nm3 | Adequate Stack Ht & Acoustic Enclosure | Diesel | SO2 | 100 ppm | NOx | 50 ppm |
|--|---|------------------------|---------------|------------------------|--|--------------------|------|------|---|---------------------------|-------|----|------------|--|--------|-----|---------|-----|--------|---|-----------------------------|-------|----|------------|--|--------|-----|---------|-----|--------|
| SN | Stack Details | Capacity/ Stack Ht mtr | Para | Permissible Limits | APCD | Fuel | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | DG Set 1010 KVA(Standby) | H: 10 | PM | 150 mg/Nm3 | Adequate Stack Ht & Acoustic Enclosure | Diesel | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | SO2 | 100 ppm | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | NOx | 50 ppm | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | DG Set 1500 KVA (Stand By) | H: 11 | PM | 150 mg/Nm3 | Adequate Stack Ht & Acoustic Enclosure | Diesel | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | SO2 | 100 ppm | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | NOx | 50 ppm | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>Xix The unit shall make the arrangement for</p> | <p>Complied. A well designed Fire hydrant system is adequate and as per standards.</p> <p>Fire hydrant Network details:</p> <ul style="list-style-type: none"> • Four full fledged fire hydrant system in the company • Water Storage Capacity - 50 million Liters | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

Protection of possible fire hazards during manufacturing process in material handling. Fire-fighting system shall be as per the norms.

- Total hydrant post/ monitors –780
- Total length of hydrant line – 15 km
- Fire Fighting Equipment
 - DCP1350
 - CO2 776
 - Foam :05Trolley
- Fire Tenders
 - One fire tender having 1800 Lit water capacity
 - Second multipurpose fire tenders having 5000 Lit water &500Foam
 - Third Multipurpose tender having facility of DCP- 500 Kg, Foam – 500 lit and Water – 4500Lit.
- SCBA sets – 35nos.
- Emergency alarm system – 532 nos. points spread across the company
- Fire station manned round the clock with Siren and Annunciation System.
- Regular Testing on every Monday
- Smoke detectors in the office and labs
- Auto water deluging system at critical reactors
- Auto water sprinkler system at tank farms



xx
Occupation al health surveillance of the workers shall be done on a regular basis And records maintained as per the Factories Act.

Complied.

Being done on regular basis as per the Factories Act & rules.

Occupational health surveillance of the workers is carried out on a regular basis as per section-41 C of the factories act and rule-68T of Gujarat Factories Rules and records are maintained. Regular Medical Checkup of all employees are done by in-house Dr.Vishal Mehta (M.B.B.S), Dr.Suman Patel (M.D. Physician) & Dr.Sandip Bhandare (M.B.B.S, AFIH) in following manner;

The following medical checkup has been completed;

Pre-Employment Check-Up (In-house): FY April-19 to March-20

| SN | Employee | Qty | Check-Up |
|----|-----------|------|----------------|
| 1 | Staff | 6361 | Pre-Employment |
| 2 | Operators | | |
| 3 | Workers | | |

Annual Medical Check-Up: FY April-19 to March-20

| SN | Employee | Qty | Check-Up |
|----|-----------|------|----------------|
| 1 | Staff | 3145 | Annual Checkup |
| 2 | Operators | | |
| 3 | Workers | | |

Various types of tests being performed are as below;

A. Pre- employment Checkup:

- 1.Vision 2.Colour blindness 3.CBC 4.Urine 5.Heig ht 6.Weight 7.B/P
- 8.Pulse 9.Habit 10.Personal History 11.Family History
- 12.Identification Mark

B. Annual Checkup:

- 1.Physical checkup
2. Vision
3. Blood
4. Urine
5. PFT
6. ECG

Our occupational health centre & Pathology Lab is equipped with necessary facilities under supervision of factory medical officer with trained three EHS persons.

Medical Facilities:

First Aid boxes in all plants

Central Ambulance Room in the middle of the factory

Two Ambulance Vans. Out of which one is equipped with ICU facilities.

Medical Center

Three full time AFIH certified doctors.

Equipped with 3Beds

Full equipped Pathological lab with advanced diagnostic equipment

ECG Equipment
Cardiac monitor
Defibrillator
Finger pulse Oxymeter
Pulmonary Function Test Apparatus
O2 Administration
Antidotes with routine Important and Vital life saving Drugs
Tie-up with Kasturba Hospital, Valsad, and Pardi Hospital, Pardi, respectively 7 kms and 3 kms. away from Atul



We also have tie up with external two hospitals (Pardi Hospital and Kasturba Hospital). We have medical checkup schedule once in quarter for Insecticide plant's employees Other necessary items including First-aid medicines, antidotes and equipment as prescribed in the schedule the under Rule-68 U (b) of the Gujarat factories rules are also been provided. Attached sample medical checkup report sample was submitted to your good office vide our letter dated 19.12.2019 the main report.

Atul Ltd
Department of Health

Laboratory Report

Name: M. Dhanraj V. Desai Report Date: 06-12-2019
Age/Gender: 52 Y/M MR No: 84801433
Unit No: 0902/01
Location: Vahad Aheria Lab No: LAB000001554
Request Date: 06-12-2019 08:10 Appointment:

Haematology

| Test Description | Result | Units | Reference Range |
|---|--------|---------------------|---------------------|
| WBC - White Blood Cell Count | 7.07 | 10 ⁹ /L | Normal 4.7 - 10.7 |
| RBC - Red Blood Cell Count | 6.06 | 10 ¹² /L | Normal 4.7 - 6.10 |
| HGB - Haemoglobin | 15.00 | g/dL | Normal 13.7 - 17.5 |
| HCT - Haematocrit (PCV) | 43.90 | % | Normal 39.7 - 51.0 |
| MCV - Mean Cell Volume | 72.62 | fL | Normal 79.0 - 102.0 |
| MCH - Mean Cell Hemoglobin | 20.70 | pg | Normal 26.7 - 35.0 |
| MCHC - Mean Cell Hemoglobin Concentration | 28.51 | g/dL | Normal 32.0 - 36.5 |
| RDW - Red Cell Distribution Width | 13.00 | % | Normal 11.5 - 14.5 |
| RDW CV - RBC Distribution Width Coefficient Variation | 17.80 | % | Normal 11.9 - 14.4 |
| PDW - Platelet Distribution Width | 9.20 | fL | |
| MPV - Mean Platelet Volume | 9.10 | fL | |
| PLT - Platelet Count | 17.80 | 10 ⁹ /L | |
| PCT - Platelet Count | 0.28 | % | |
| NEUT - Neutrophil Count | 65.20 | % | Normal 54.0 - 67.0 |
| LYMPH - Lymphocyte Count | 28.00 | % | Normal 20.0 - 33.0 |
| MONO - Monocyte Count | 4.80 | % | Normal 0.3 - 12.2 |
| EO - Eosinophil Count | 2.00 | % | Normal 0.1 - 5.0 |
| BASEO - Basophil Count | 0.00 | % | Normal 0.2 - 1.0 |

Abnormal Line **Critical Line** **High/Low/Abn. Line** **Reference High/Low/Abn. Line** **Reference High/Low/Abn. Line**
Haematology Analyze - System: 20-000 (Fully Automated Sport blood cell counter) (Toshiba)
Hematology Analyzer - Calibrator: 2-11 (Full automatic) (Roche)

Lab Technician
M. P. Desai

Address: Atul 390001, Vahad Aheria, Gujarat State, India Page 1 of 1
Telephone No: 079-2333333, 079-2333334, 079-2333335, 079-2333336, 079-2333337

Atul Ltd
Department of Health

Laboratory Report

Name: M. Dhanraj V. Desai Report Date: 06-12-2019
Age/Gender: 52 Y/M MR No: 84801433
Unit No: 0902/01
Location: Vahad Aheria Lab No: LAB000001554
Request Date: 06-12-2019 08:10 Appointment:

Biochemistry

| Test Description | Result | Units | Reference Range |
|--------------------------------|--------|-------|-----------------|
| FBG - Fasting Blood Sugar | 98 | mg/dL | Normal 70-100 |
| Random Blood Sugar | 98 | mg/dL | Normal 70-100 |
| Lipid Profile | | | |
| Total Cholesterol | 170.04 | mg/dL | Normal 120-200 |
| HDL Cholesterol | 41.30 | mg/dL | Normal 30-60 |
| Triglycerides | 50.20 | mg/dL | Normal 0-160 |
| VLDL Cholesterol | 10.00 | mg/dL | Normal 0-30 |
| LDL Cholesterol | 120.20 | mg/dL | Normal 0-160 |
| LDL-HDL Ratio | 2.93 | | Normal 1.0-3.0 |
| TC/HDL Ratio | 4.12 | | Normal 1.0-4.0 |
| Serum Creatinine | 0.80 | mg/dL | Normal 0.6-1.2 |
| BUN - Blood Urea Nitrogen | 10.00 | mg/dL | Normal 8-20 |
| BUN/CRE Ratio | 12.50 | | Normal 10-15 |
| Urea Nitrogen | 10.00 | mg/dL | Normal 8-20 |
| Urea Nitrogen/Creatinine Ratio | 12.50 | | Normal 10-15 |

Abnormal Line **Critical Line** **High/Low/Abn. Line** **Reference High/Low/Abn. Line**
Biochemistry Analyze - System: 20-000 (Fully Automated Sport blood cell counter) (Toshiba)
Biochemistry Analyzer - Calibrator: 2-11 (Full automatic) (Roche)

Lab Technician
M. P. Desai

Address: Atul 390001, Vahad Aheria, Gujarat State, India Page 1 of 1
Telephone No: 079-2333333, 079-2333334, 079-2333335, 079-2333336, 079-2333337

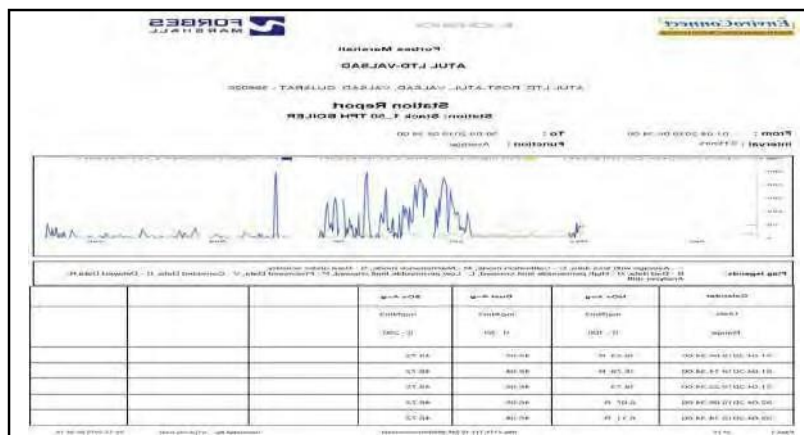
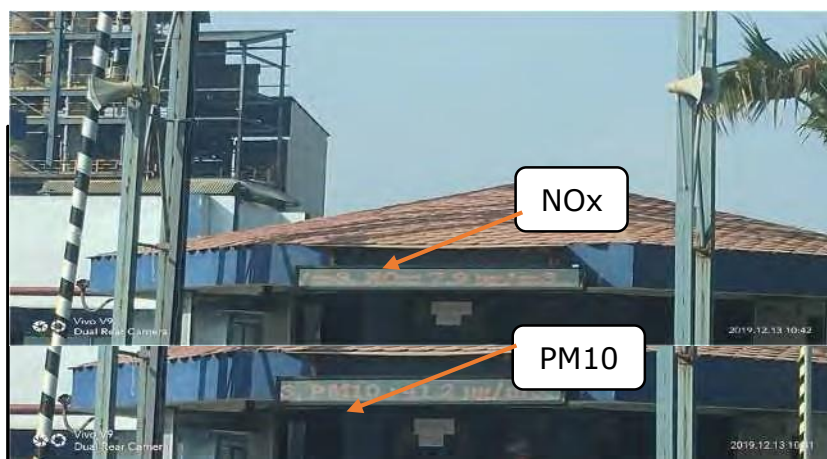
Remark: All employ found medically fit to work, no non-contagious diseases were observed.

xxi
 .Continuous online (24x7) monitoring system for stack emissions shall be installed for measurement of flue gas discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel /dra in carrying effluent within the premises.

Complied.

Online monitoring system for SPM, SOx and NOx is already been made and connected to CPCB server.

Photograph of main gate digital display board for ambient air quality.



Photograph of online monitoring system (CEMS) connected to the CPCB server:

B. GENERAL CONDITIONS:

i. The mproject authorities shall adhere to the stipulations made by the State Pollution Control Board, Central Pollution Control Board, State Government and any other statutory authority.

Compliance of CCA for Consent No. AWH-67717 dated 4/11/2014 is attached as below:-

| Compliance of CCA | | |
|--|---|--|
| Compliance of CCA AWH- 67717 issued on 4/11/2014 valid till 03/11/2019 | | |
| Sl. No. | Condition | Compliance |
| 1 | Consent No. AWH- 67717 dated 4/11/2014 | |
| 2 | Validity up to 03/11/19 | CC AA renewal application done and Provisional consent is received. Our case CCA is valid till 30/9/2023. Since detailed order is yet to be issued by GPCB, compliance of relevant CCA is given. |
| | Production capacities of different products (Total 32137.96 / 34137.96 MTPA, 69 products) | Matches with consent. Pl. see production details for 18-19 as Annexure 1. |
| 3 | Condition under Water Act: | |
| 3.1 | Quantity of industrial effluent shall not exceed 7280K/dm ³ excluding ETP. | Complied. Pl. see water balance for year 18-19 as Annexure 2. |
| 3.2 | High COD effluent shall be incinerated (28 KLD) in one incinerator within premises. | We have been segregating high COD streams (COD >5000 ppm) and same is being taken for recovery to generate biogas. Rest less effluent of COD <500 ppm is finally sent to ETP for treatment. All the high COD streams are being directed to recovery system rather than incineration. Streams containing Ammonia, Methanol, Copper, Solvents, Phenolics, etc. are taken for the recovery of the same and reused. Hence, there is no High COD Waste water stream remaining and therefore no incineration is needed. |
| | High TDS effluent shall be evaporate in MEE. | Complied. High TDS effluent is evaporated in MEE. |
| 3.2 | Quantity of domestic sewage shall not exceed 537 KL/dm ³ . | Complied. Pl. see water balance for year 18-19 as Annexure 2. |
| 4 | Trade Effluent | |
| | Treated effluent Norms to be achieved | Complied. Pl. refer latest GPCB result as annexure 3. |
| | All efforts to be made for removal of odor and unpleasant odor. | Complied. |
| 3.3 | The final treated effluent conforming the above standard shall be collected in sump pond and then discharged through closed pipe line to nearest one of the river via effluent. | Complied. |

| | | |
|----------|--|--|
| 3.0 | Sewage shall be disposed off through septic tank/ soak pit system. | Sewage is being disposed off through septic tank followed by soak pit and overflows are designed to go to ETP. |
| 4 | Condition under Air Act: | |
| 4.1a | Fuel consumption scales for boilers/ Heaters. | Complied. |
| 4.1b | List of boilers for captive power consumption. | Noted. |
| 4.2 | Install and operate air pollution control system to achieve norms. | Complied. |
| 4.3 | Flue gas Emission Norms | Complied. Pl. refer latest GPCB result as annexure 4. |
| 4.4 | Process Emission Norms | Complied. Pl. refer latest GPCB result as annexure 5. |
| 4.5 | Ambient air monitoring Norms | Complied. Pl. refer third party result as annexure 6. |
| 4.6 | Operate industrial plant / air pollution control equipment very efficiently and continuously so that the gaseous emission always conforms to the standards specified. | Complied. |
| 4.7 | The consent shall lapse if at any time the volumetry of the gaseous emission are not within the tolerance limit specified. | Noted. |
| 4.8 | The applicant shall provide portable boiler, phosgene etc. as instrument for monitoring the air emissions and the area shall be sign for inspection to and for use of their staff. The chimney/vents attached to various sources of emission shall be tagged by numbers such as S-1, S-2, etc. and these shall be painted /displayed to facilitate identification. | Complied. |
| 4.9 | Noise Levels in ambient (75 dBA) from 6 am to 10 pm day time and 70dB(A) from 10 pm to 6 am-night time. | Complied. |
| 5 | Authorization for the Management, Handling & Transboundary Movement of Hazardous Waste- Form-2 (Rule 5 (4) for grant of Authorization for occupier or Operator handling Hazardous Waste Scales-2008) | |
| 5.1 | Authorization on AWH 67717 dated 4/11/2014 | |
| | Haz. Waste disposal as stipulated | Complied. Pl. refer Haz waste data for year 18-19 as Annexure 7. |

| | | |
|----------|--|--|
| 5.2 | The authorization is granted to operate a facility for collection, storage, within the factory premises and treatment, transportation and ultimate disposal of Hazardous wastes as mentioned in the above as per Hazardous Waste Management, Handling & Transboundary Movement Rules-2008. | Complied. |
| 5.3 | The authorization is subject to the conditions stated below and such other conditions as may be specified in the rules from time to time under the Environment Protection Act-1986 | Complied. |
| 5.4 | Validity up to 3/11/19 | CC AA renewal application done and Provisional consent is received. Our case CCA is valid till 30/9/2023. Since detailed order is yet to be issued by GPCB, compliance of relevant CCA is given. |
| 5.5 | Terms and conditions for authorization: | |
| 5.5.1 | The applicant shall comply with the provisions of the Environment Protection Act - 1986 and the rules made there under. | Complied. |
| 5.5.2 | The authorization shall be produced for inspection at the request of officer by the GPCB. | Complied. |
| 5.5.3 | Any unauthorized Change personnel, equipment or working conditions as mentioned in the authorization order by the person authorized shall constitute a breach of this authorization. | Noted. |
| 5.5.4 | An application for the renewal of an authorization shall be made as laid down in rule-5 (7) (ii) | Noted. |
| 5.5.5 | Industry shall submit annual report within 15 days and sub subsequently by 31-January every year. | Complied. |
| 6 | General Conditions : | |
| 6.1 | Any change in personnel, equipment or working conditions as mentioned in the consent form/order should immediately be intimated to this board. | Noted. |

| | | |
|------|---|--|
| ii. | <p>No further expansion or modifications in the plant shall be carried out without prior approval of the MoEF&CC in case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.</p> | <p>Complied.</p> <p>We ensure that there is no further expansion or modifications related to EC in the plant. For any deviations or alteration in the plant we will opt prior permission from MoEF.</p> |
| iii. | <p>The locations of Ambient air quality monitoring stations shall be decided in consultation with SPCB and it shall be ensured that at least one station each is installed in the upwind and downwind direction as well</p> | <p>Complied. The Location of ambient air quality monitoring stations had been decided in consultation with GPCB so that at least one station is installed in the up wind and downwind direction as well as where maximum ground level concentration are anticipated. This also covers the impact, if any, of the project plant. The same had been shown to authority like SPCB, CPCB & MoEF during their visit to our factory.</p> <p>The maximum values during the compliance period confirm that at no time the emission level went beyond the stipulated standards. Parameter wise summary is given below:</p> |

as where max.
ground level
concentrations
are anticipated.

| | | SUMMARY OF AMBIENT AIR QUALITY | | | | | |
|------------------|--|--------------------------------|-----------------|------------------------|---------------------------------------|----------|----------|
| | | RESULTS: | | | | | |
| | | Station | Parameter | Limit microgram/NM3 | Values for the period Oct 19 - Mar 20 | | |
| Min. | Max. | | | | Avg. | | |
| iv. | The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16 th November, 2009 shall be followed. | 66 KV | RSPM (PM2.5) | 60 | 19.6 | 36.8 | 28.8 |
| | | | PM10 | 100 | 38.4 | 52.3 | 44.0 |
| | | | SO2 | 80 | 9.4 | 11.2 | 10.3 |
| | | | NOx | 80 | 13.2 | 17.5 | 15.3 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| | | | Opposite Shed D | RSPM (PM2.5) | 60 | 28 35 | 38 52 |
| | | PM10 | | 100 | 7.9 | 9.6 | 8.7 |
| | | SO2 | | 80 | 8.3 | 11.2 | 9.5 |
| | | NOx | | 80 | 28 | 38 | 33 |
| | | Ammonia | | 850 | ND | ND | ND |
| | | HCl | | 200 | ND | ND | ND |
| | | Near West site ETP | RSPM (PM2.5) | 60 | 24 | 45 | 34.3 |
| | | | PM10 | 100 | 39 | 55 | 43.6 |
| | | | SO2 | 80 | 7.7 | 14.7 | 9.4 |
| | | | NOx | 80 | 8.4 | 15.4 | 10.5 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| | | Near North ETP | RSPM (PM2.5) | 60 | 27 | 44 | 36.6 |
| | | | PM10 | 100 | 40 | 54 | 44 |
| | | | SO2 | 80 | 8.3 | 12.8 | 10.0 |
| | | | NOx | 80 | 8.2 | 14.2 | 10.8 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| | | TSDF | RSPM (PM2.5) | 60 | 26 | 46 | 37.8 |
| | | | PM10 | 100 | 40 | 50 | 44.5 |
| | | | SO2 | 80 | 7.4 | 10.6 | 9.0 |
| | | | NOx | 80 | 7.6 | 13.6 | 10.1 |
| | | | Ammonia | 850 | ND | ND | ND |
| | | | HCl | 200 | ND | ND | ND |
| Main Guest House | RSPM (PM2.5) | 60 | 15 | 28 | 21.1 | | |
| | PM10 | 100 | 22 | 45 | 37.1 | | |

| | | | | | | | |
|--|--|--|---------|-----|-----|-----|-----|
| | | | SO2 | 80 | 4.3 | 8.4 | 6.1 |
| | | | NOx | 80 | 5.2 | 9.4 | 7.5 |
| | | | Ammonia | 850 | ND | ND | ND |

| | | | | | | |
|--|-------------------------|----------------------|--------------|------|------|------|
| | | HCl | 200 | ND | ND | ND |
| | Wyeth Colony | RSPM (PM2.5) | 60 | 10 | 20 | 19.6 |
| | | PM10 | 100 | 24 | 44 | 35.3 |
| | | SO2 | 80 | 4.1 | 7.6 | 6.35 |
| | | NOx | 80 | 4.6 | 8.6 | 6.9 |
| | | Ammonia | 850 | ND | ND | ND |
| | | HCl | 200 | ND | ND | ND |
| | | Gram panchay at hall | RSPM (PM2.5) | 60 | 12 | 30 |
| | PM10 | | 100 | 29 | 52 | 42.5 |
| | SO2 | | 80 | 6.2 | 8.6 | 7.4 |
| | NOx | | 80 | 5.7 | 9.4 | 7.4 |
| | Ammonia | | 850 | ND | ND | ND |
| | HCl | | 200 | ND | ND | ND |
| | Main office, North site | | RSPM (PM2.5) | 60 | 19 | 35 |
| | | PM10 | 100 | 35 | 52 | 43.3 |
| | | SO2 | 80 | 6.4 | 9.2 | 7.5 |
| | | NOx | 80 | 7.3 | 10.6 | 8.5 |
| | | Ammonia | 850 | ND | ND | ND |
| | | HCl | 200 | ND | ND | ND |
| | | Haria water tank | RSPM (PM2.5) | 60 | 24.4 | 52.2 |
| | PM10 | | 100 | 8.8 | 11.2 | 9.4 |
| | SO2 | | 80 | 10.2 | 15.8 | 13.4 |
| | NOx | | 80 | 24.4 | 52.2 | 39.9 |
| | Ammonia | | 850 | ND | ND | ND |
| | HCl | | 200 | ND | ND | ND |

| v. | <p>The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989</p> | <p>Complied.</p> <p>The ambient and workplace noise level confirms to the standard prescribed under EPA. The same is being regularly monitored at regular interval for ensuring the compliance. The testing lab appointed is M/s. Royal Environment Auditing & Consultancy Service, Surat NABL Approved TC – 5948, issue date- 01/06/2019 and valid till 31/05/2021.</p> <p>The analysis reports were below the limits of quantization and within the permissible limit. A detail of analysis report of Monitoring report is attached in Annexure- IV</p> <p>The maximum values during the compliance period confirm that at no time the emission level went beyond the stipulated standards. Parameter wise summary is given below:</p> <p>Noise level monitoring data (Day Time)</p> <table border="1" data-bbox="500 940 1328 1266"> <thead> <tr> <th rowspan="2">Sr. No.</th> <th rowspan="2">Location</th> <th rowspan="2">Permissible Limits, dBA</th> <th colspan="3">Values for the Period Oct 19- Mar 20</th> </tr> <tr> <th>Min.</th> <th>Max.</th> <th>Avg.</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td>75</td> <td></td> <td></td> <td></td> </tr> <tr> <td>1</td> <td>Near Main guest house</td> <td>75</td> <td>55.7</td> <td>61.2</td> <td>57.4</td> </tr> <tr> <td>2</td> <td>Near TSDF</td> <td>75</td> <td>61.2</td> <td>64.2</td> <td>62.6</td> </tr> <tr> <td>3</td> <td>At Wyeth Colony</td> <td>75</td> <td>49.7</td> <td>57.3</td> <td>53.6</td> </tr> </tbody> </table> | Sr. No. | Location | Permissible Limits, dBA | Values for the Period Oct 19- Mar 20 | | | Min. | Max. | Avg. | | | 75 | | | | 1 | Near Main guest house | 75 | 55.7 | 61.2 | 57.4 | 2 | Near TSDF | 75 | 61.2 | 64.2 | 62.6 | 3 | At Wyeth Colony | 75 | 49.7 | 57.3 | 53.6 |
|---------|---|--|---------|----------|-------------------------|--------------------------------------|--|--|------|------|------|--|--|----|--|--|--|---|-----------------------|----|------|------|------|---|-----------|----|------|------|------|---|-----------------|----|------|------|------|
| Sr. No. | Location | Permissible Limits, dBA | | | | Values for the Period Oct 19- Mar 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | Min. | Max. | Avg. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 75 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Near Main guest house | 75 | 55.7 | 61.2 | 57.4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Near TSDF | 75 | 61.2 | 64.2 | 62.6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | At Wyeth Colony | 75 | 49.7 | 57.3 | 53.6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

viz. 75 dBA (day time) and 70 dBA (night time).

| | | | | | |
|----|-----------------------------|----|------|------|-------|
| 4 | Gram Panchayat Hall | 75 | 60.8 | 63.5 | 62.7 |
| 5 | Near Main Office North site | 75 | 59.2 | 64.5 | 62.18 |
| 6 | ETP North site | 75 | 63.2 | 68.5 | 64.4 |
| 7 | Opposite shed D | 75 | 64.7 | 67.3 | 66.0 |
| 8 | ETP West site | 75 | 62.8 | 68.5 | 64.5 |
| 9 | Water tank Haria road | 75 | 53.5 | 62.6 | 57.1 |
| 10 | Near 66KVA substation | 75 | 62.5 | 68.6 | 65.0 |

Noise level monitoring data (Night Time)

| Sr. No. | Location | Permissible Limits, dBA | Values for the period Oct 19-Mar 20 | | |
|---------|-----------------------------|-------------------------|-------------------------------------|------|------|
| | | | Min. | Max. | Avg. |
| | | 70 | | | |
| 1 | Near Main guest house | 70 | 50.2 | 52.2 | 51.2 |
| 2 | Near TSDF | 70 | 43.7 | 58.7 | 55.0 |
| 3 | At Wyeth Colony | 70 | 43.7 | 51.1 | 47.0 |
| 4 | Gram Panchayat Hall | 70 | 53.4 | 58.4 | 56.1 |
| 5 | Near Main Office North site | 70 | 53.2 | 57.3 | 55.5 |
| 6 | ETP North site | 70 | 53.2 | 58.6 | 54.7 |
| 7 | Opposite shed D | 70 | 54.7 | 62.7 | 59.7 |
| 8 | ETP West site | 70 | 50.3 | 60.8 | 57.6 |
| 9 | Water tank Haria road | 70 | 50.3 | 55.8 | 53.1 |
| 10 | Near 66KVA substation | 70 | 53.8 | 63.2 | 57.1 |

vi. The Company Shall harvest rainwater from the roof tops of the Buildings and Storm water Drains to Recharge the ground water and to utilize the

Complied.

Rooftop rain water from Coal sheds and New TG building is collected in well-constructed pond and used as make up water for cooling tower. We have already two numbers of check dams in natural storm water drains to collect and harvest rain water in monsoon season after giving necessary pre-treatment to remove suspended matter as we have pumped these rain water to clarifloculator units to remove suspended matter. We are creating facility/ capacity to cater our consumption with rain harvested water with zero river drawls of water during the rainy days. Besides this, there are three check dams and pumping facility to harvest rain water. We also construct temporary sand bag dam on top of dam

same
For process
Requirements.

towards the end of monsoon to store additional free flowing rain water in river Par. In addition to above, surface runoff water and roof top water is used to recharge bore wells.

Total No. of Pond: 2 Nos.

Capacity of Pond:(1 Nos. x 10000 KL) & (1 Nos. x 2000 KL)

Company has harvest 9.63 lac KL rain water during 2019.

Photograph of rain water harvesting structure (Pond) as shown below:



Water Harvesting Project at Colony



Water Harvesting Project Near Coconut circle

| | | |
|------|---|--|
| vii. | <p>Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on Handling of chemicals shall be imparted.</p> | <p>Complied.</p> <p>Annual training plan are being carried out every calendar year from January to December for safety purpose.</p> <p>Company is providing Training which cover all relevant workplace policies, procedures and practices to ensure that staff have the appropriate skills and knowledge to perform their work safety and according to the legislative requirements and the departments and work place procedures.</p> <p>All Employees and others have a duty to comply with instructions given for workplace health and safety.</p> <p>Employee training which generally include:</p> <ul style="list-style-type: none"> • First aid training • Fire fighting training – Use of Fire Hydrant /Extinguisher • Handling of Compressed Gas Cylinder • Work Permit System, Use of Spill Kit • Handling of Solvents • Operation of ETP &MEE • Handling of Hazardous waste • Handling of Biomedical waste • Scrap yard management • 111 – A training as per factory Act • General instruction training; e.g. workplace communication processes, incident reporting, lock down, evacuation and medical emergency procedures, mock drill. • Job-specific training e.g. safe work procedures for the use of equipment, SOP of manufacturing process & safety and health aspect of chemical handling. • Conducted OSHAS & EMS Programme. • Hygiene, Stress management & skill development. |
|------|---|--|

| viii | The company shall also comply With all the environmental protection Measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in Respect of environmental management, and risk mitigation measures relating To the project shall be implemented. | Complied. Compliance to all environmental protection measures and safeguards proposed in the project report submitted to ministry is compiled as below:- | | | | | |
|------|---|--|-----------------------------|---|--|--|--|
| | | S. N | Potential Impact | Action to be followed | Parameters for monitoring | Frequency of monitoring | Status of Compliance |
| | | 1. | Air emission | Adequate stack height APCM- Multi Cyclone & Scrubber is provided as APCM AAQ within the project premises and nearby habitations to be monitored. All vehicles to be PUC certificate | SPM, RSPM, SO2 and NOx, Vehicle logs to be maintained. | Monthly through external agency NABL Approved. | Stack and APCM Details are provided in EC Compliance Point No.4 of Conditions. Quality of gaseous emission and AAQ |
| 2. | Noise | Noise generating from operation of boiler, cooling towers & plant & | Spot noise level Recording. | Monthly through NABL Approved external agency | Carried out at the periphery of whole plant premises | | |



| | | | | | | |
|--|--|--|---------------------------------|--|--|--|
| | | | M/c area to be monitored. | | | |
|--|--|--|---------------------------------|--|--|--|

| | | | | | | | |
|--|--|----|--|--|--------------------------------------|---|---|
| | | 3. | Waste water discharge | Compliance to the wastewater discharge standards complete effluent treatment Plant- Primary+ Secondary & MEE, ZLD is achieved. | pH, TSS,TDS,COD,BOD, oil & Grease | Monthly through NABL Approved external agency | Discharge effluent is analyzed on daily basis. |
| | | 4. | Solid/ Haz Waste | Check compliance of HWM rules. | Quantity and quality monitoring | Periodically | Details are provided in EC Compliance Point No.10 of specific Conditions. |
| | | 5. | Non routine events and accidental release. | Plant drawn, considering likely emergencies and steps required to prevent/limit consequences. | Mock drills and records of the same. | Periodic during process activities. | Every year 4 nos. mock drills carried out in the premise on rotational basis covering all plants. |
| | | 6. | Green Belts | Vegetation, green belt development | More than 50,000 Trees /Year | Once a year | Green belt area is about 36% land area. Total area: 1126078.27 sq.mt |

| | | | | | | | | | |
|--|--|--|--|--|--|--|--|--|---|
| | | | | | | | | | Green belt area: 409030.00 sq.mt |
|--|--|--|--|--|--|--|--|--|---|




| | | |
|-----|---|--|
| x. | The company shall undertake eco-developmental measures including community welfare measures in the project area for the Overall improvement of the environment. | Complied. CSR projects (April 2019 to March 2020): is given in condition (vii) |
| xi. | A separate Environmental Management Cell equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions. | <p>Complied.</p> <p>A separate Environmental Management Cell is equipped along with internal lab such as COD Analyzer, TOC Analyzer, pH Meter, TDS Meter etc. For all External Environmental Monitoring we have appointed M/s. Pollucon Laboratories Pvt Ltd, Surat NABL Approved TC – 5945, issue date-28/05/2019 and valid till 27/05/2021.</p> <div data-bbox="553 1255 1377 1738" data-label="Diagram"> <pre> graph TD A[Chairman & Managing Director] --> B[Whole Time Director President – Utility & Services] B --> C[VP – Corporate SHE] B --> D[VP – Legal Assurance SHE] B --> E[VP – DOH] C --> C1[Manager ETP] C --> C2[Fire Officers] C1 --> C1a[Chemists] C1a --> C1b[Worker] C2 --> C2a[Fireman] D --> D1[Manager Safety] D --> D2[Manager Env.] D1 --> D1a[Manager Process Safety] D2 --> D2a[Divisional SHE Managers] E --> E1[Doctors] E1 --> E1a[Male Nurses] E1 --> E1b[Lab Tech.] </pre> </div> |

| xii. | The company Shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the Conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/ pollution control measures shall not be diverted for any other purpose. | <p>Complied.</p> <p>EMP measures are implemented. A separate budget is being allocated every year to comply with the entire legal requirement stipulated by SPCB, CPCB & MoEF apart from upkeep of pollution control systems and facilities. Total expenditure is given in below table including EMS implementation:</p> <p>Adequate fund embarked for EMP, Fy. 2019-2020:</p> <table border="1" data-bbox="516 632 1393 1220"> <thead> <tr> <th>S.N.</th> <th>Parameter</th> <th>Capital Cost per annum (Rs. in lacs) 2019-20</th> <th>Recurring Cost per annum (Rs. in lacs) 2019-20</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Air Pollution Control</td> <td>124.17</td> <td rowspan="2">2444.5</td> </tr> <tr> <td>2</td> <td>Liquid Pollution Control</td> <td>341.7</td> </tr> <tr> <td>3</td> <td>Environmental Monitoring and Management</td> <td>29.3</td> <td>35</td> </tr> <tr> <td>4</td> <td>Solid waste Disposal</td> <td>-</td> <td>263.87</td> </tr> <tr> <td>5</td> <td>Occupational health</td> <td>-</td> <td>12</td> </tr> <tr> <td>6</td> <td>Green belt</td> <td>-</td> <td>5.0</td> </tr> <tr> <td colspan="2">Total</td> <td>495.17</td> <td>2760.37</td> </tr> </tbody> </table> | S.N. | Parameter | Capital Cost per annum (Rs. in lacs) 2019-20 | Recurring Cost per annum (Rs. in lacs) 2019-20 | 1 | Air Pollution Control | 124.17 | 2444.5 | 2 | Liquid Pollution Control | 341.7 | 3 | Environmental Monitoring and Management | 29.3 | 35 | 4 | Solid waste Disposal | - | 263.87 | 5 | Occupational health | - | 12 | 6 | Green belt | - | 5.0 | Total | | 495.17 | 2760.37 |
|--------------|---|--|--|-----------|--|--|---|-----------------------|--------|--------|---|--------------------------|-------|---|---|------|----|---|----------------------|---|--------|---|---------------------|---|----|---|------------|---|-----|--------------|--|---------------|----------------|
| S.N. | Parameter | Capital Cost per annum (Rs. in lacs) 2019-20 | Recurring Cost per annum (Rs. in lacs) 2019-20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Air Pollution Control | 124.17 | 2444.5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Liquid Pollution Control | 341.7 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Environmental Monitoring and Management | 29.3 | 35 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | Solid waste Disposal | - | 263.87 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Occupational health | - | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | Green belt | - | 5.0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Total | | 495.17 | 2760.37 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| | | |
|---------------|---|--|
| <p>xiii .</p> | <p>A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat Zilla Parishad/Municipal Corporation, Urban local Body and the local NGO, if any, from whom suggestions/representations, if any, were received while processing the proposal.</p> | <p>Complied.</p> <p>We have informed the public that the project has been accorded environmental clearance by the EAC, MoEF&CC Delhi and that the copies of the clearance letter are available with the GPCB and also be seen at website of EAC/GPCB.</p> |
| |  |  |

| xiv . | <p>The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e- mail) to the respective Regional Office of MoEF&CC, the respective Zonal Office of CPCB and SPCB. A copy of EC and six monthly compliance status report shall be posted on the website of the company.</p> | <p>Complied.</p> <p>We regularly submit the half-yearly compliance report. The implementation of the project along with environmental actions plans are monitored by the authority time to time. We have already submitted the 6 monthly compliance reports to the authority for all six monthly periods between 2016 to 2019 & same is being updated on website.</p> <table border="1" data-bbox="527 562 1305 772"> <thead> <tr> <th data-bbox="527 562 609 688">SN</th> <th data-bbox="609 562 992 688">EC Compliance Report Period</th> <th data-bbox="992 562 1305 688">Submission Date</th> </tr> </thead> <tbody> <tr> <td data-bbox="527 688 609 772">1</td> <td data-bbox="609 688 992 772">April 2019- September 2019</td> <td data-bbox="992 688 1305 772">27.11.2019</td> </tr> </tbody> </table> | SN | EC Compliance Report Period | Submission Date | 1 | April 2019- September 2019 | 27.11.2019 |
|-------|--|--|----|-----------------------------|-----------------|---|----------------------------|------------|
| SN | EC Compliance Report Period | Submission Date | | | | | | |
| 1 | April 2019- September 2019 | 27.11.2019 | | | | | | |

| | | |
|-----|---|---|
| xv. | <p>The environmental statement for each financial year ending 31st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended. Subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF&CC by e-mail.</p> | <p>Complied.</p> <p>The Env. Statement (Form-V) for each financial year ending 31st March is being submitted to State Pollution Control Board (GPCB) every year time to time on XGN portal as well as hard copy submission. We have also submitted six monthly EC Compliance report periodically in which said information were updated time to time.</p> |
|-----|---|---|

| | | | |
|---|--|--|--|
| <p>xvi. The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry at http://moef.nic.in</p> <p>This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.</p> | <p>Complied.</p> <p>We have granted EC Dated:11th Feb, 2019 Online, and inform the public that the project has been accorded environmental clearance and advertised in local newspapers that are widely circulated in the region with vernacular language Gujarati and another in English as per below details: New Paper Add Dated: 17th Feb,2019</p> <ol style="list-style-type: none"> 1. Gujarati news paper: "Gujarat Samachar" 2. Gujarati news paper:"Sandesh" 3. English news paper: Times of India "Surat Edition" <p>Photographs of newspaper ADD:</p> <table border="1" data-bbox="446 772 1507 1323"> <tr> <td data-bbox="446 772 917 1323"> <p>Gujarat Samachar Dt.17.2.19</p>  </td> <td data-bbox="917 772 1507 1323"> <p>Sandesh dt.17.2.19</p>  </td> </tr> </table> <p>Time of India dt.17.2.19</p>  | <p>Gujarat Samachar Dt.17.2.19</p>  | <p>Sandesh dt.17.2.19</p>  |
| <p>Gujarat Samachar Dt.17.2.19</p>  | <p>Sandesh dt.17.2.19</p>  | | |

| | | |
|--------|--|---|
| xvii . | The project authorities shall inform the Regional Office as well as the Ministry, the Date of financial closure and final approval of the project by the concerned authorities and the date of start of the project. | <p>Complied.</p> <p>We have communicated with the regional officer & MoEF&CC towards the status of work and financial closure time to time. We have also submitted six monthly EC Compliance report periodically in which said information were updated time to time.</p> <p>We have obtained CTE after receiving ToR. CTE was granted by GPCB Vide No. GPCB/CCA- VSD-313(12)/ID: 23158/363958 on 25.7.2016 (CTE no. 80394) Valid Till- 17/7/2023.</p> <p>We had applied for amendment in existing CTO after receiving EC. CTO amendment has been granted by GPCB Vide Letter No. GPCB/CCA-VSD-313(16)/ID:23158/513897, Dated 17.7.2019 (CTO amendment No. AH 102080), Valid Till-03/11/2019. Renewal for the same has been received with consent order no. 105110 valid up to 30.09. 2025.</p> |
|--------|--|---|

Quality of treated effluent

| Sr. No. | Parameter | Results | | | | | | GPCB Limits |
|------------------------------|--------------------------------|---------|--------|--------|--------|--------|--------|-------------|
| | | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | |
| 1 | pH | 8.19 | 7.95 | 6.91 | 7.02 | 7.45 | 6.23 | 5.5 to 9.0 |
| 2 | Temperature oC | 31.4 | 31.8 | 30.9 | 30.4 | 31.6 | 30.1 | 40 oC |
| 3 | Colour (pt. co. scale)in units | 100 | 90 | 80 | 140 | 80 | 78 | --- |
| 4 | Suspended solids, mg/l | 92 | 76 | 92 | 98 | 65 | 72 | 100 |
| 5 | Phenolic Compounds, mg/l | 0.088 | 0.056 | 0.044 | 0.056 | 0.041 | 0.047 | 5 |
| 6 | Cyanides, mg/l | ND | ND | ND | ND | ND | ND | 0.2 |
| 7 | Fluorides, mg/l | 0.75 | 0.7 | 0.65 | 0.75 | 0.68 | 0.62 | 2 |
| 8 | Sulphides, mg/l | 1.2 | 0.9 | 1.2 | 1.8 | 1.2 | 1.1 | 2 |
| 9 | Ammonical Nitrogen, mg/l | 48 | 38 | 43 | 46 | 34 | 37 | 50 |
| 10 | Total Chromium, mg/l | ND | ND | ND | ND | ND | ND | 2 |
| 11 | Hexavelent Chromium, mg/l | ND | ND | ND | ND | ND | ND | 1 |
| 12 | BOD (3 days at 27oC), mg/l | 78 | 65 | 60 | 65 | 59 | 66 | 100 |
| 13 | COD, mg/l | 240 | 220 | 218 | 215 | 208 | 222 | 250 |
| Note : ND is Not Detectable. | | | | | | | | |

Annexure II

Ambient Air Monitoring details

| Station | Parameter | Limit microg m/NM 3 | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 |
|-----------------------|-----------|------------------------------|--------|--------|--------|--------|--------|--------|
| 66 KV | PM 2.5 | 60 | 21.3 | 19.6 | 32.2 | 29.6 | 33.7 | 36.8 |
| | PM10 | 100 | 43.5 | 38.4 | 45.3 | 40.4 | 44.2 | 52.3 |
| | SO2 | 80 | 9.8 | 10.4 | 9.4 | 10.4 | 11.2 | 10.8 |
| | NOx | 80 | 16.4 | 17.5 | 16.2 | 13.5 | 13.2 | 15.2 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Opposite Shed D | PM 2.5 | 60 | 21.3 | 28 | 32 | 38 | 32 | 36 |
| | PM10 | 100 | 43.5 | 35 | 39 | 35 | 39 | 42 |
| | SO2 | 80 | 9.8 | 7.9 | 9.6 | 8.4 | 9.6 | 8.2 |
| | NOx | 80 | 16.4 | 8.3 | 9.3 | 9.2 | 9.3 | 10.2 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Near West site ETP | PM 2.5 | 60 | 24 | 24 | 27 | 45 | 36 | 38 |
| | PM10 | 100 | 39 | 39 | 42 | 39 | 42 | 45 |
| | SO2 | 80 | 8.7 | 8.7 | 8.4 | 14.7 | 8.4 | 8.7 |
| | NOx | 80 | 9.4 | 9.4 | 8.4 | 15.4 | 8.4 | 11.4 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Near North ETP | PM 2.5 | 60 | 27 | 27 | 29 | 40 | 40 | 44 |
| | PM10 | 100 | 40 | 40 | 44 | 40 | 42 | 44 |
| | SO2 | 80 | 8.3 | 8.3 | 9.6 | 12.8 | 9.6 | 10.8 |
| | NOx | 80 | 8.6 | 8.6 | 8.2 | 14.2 | 8.2 | 12.8 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| TSDF | PM 2.5 | 60 | 26 | 26 | 28 | 42 | 43 | 46 |
| | PM10 | 100 | 46 | 46 | 46 | 42 | 40 | 43 |
| | SO2 | 80 | 7.4 | 7.4 | 8.2 | 10.6 | 8.2 | 9.8 |
| | NOx | 80 | 8.1 | 8.1 | 7.6 | 11.5 | 7.6 | 13.6 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Main Guest House | PM 2.5 | 60 | 15 | 15 | 15 | 28 | 19 | 24 |
| | PM10 | 100 | 25 | 25 | 22 | 45 | 42 | 44 |

| | | | | | | | | |
|-------------------------|---------|-----|------|------|------|------|------|------|
| | SO2 | 80 | 4.5 | 4.5 | 4.3 | 8.4 | 7.8 | 6.3 |
| | NOx | 80 | 5.2 | 5.2 | 6.2 | 9.4 | 8.2 | 7.8 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Wyeth Colony | PM 2.5 | 60 | 10 | 10 | 17 | 25 | 20 | 22 |
| | PM10 | 100 | 26 | 26 | 24 | 42 | 39 | 37 |
| | SO2 | 80 | 4.1 | 4.1 | 5.4 | 7.2 | 6.7 | 7.6 |
| | NOx | 80 | 4.6 | 4.6 | 5.3 | 8.2 | 7.4 | 8.6 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Gram panchayat hall | PM 2.5 | 60 | 12 | 12 | 22 | 30 | 28 | 29 |
| | PM10 | 100 | 29 | 29 | 32 | 49 | 48 | 45 |
| | SO2 | 80 | 6.2 | 6.2 | 6.3 | 8.6 | 7.8 | 8.2 |
| | NOx | 80 | 5.7 | 5.7 | 7.2 | 9.4 | 8.2 | 7.3 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Main office, North site | PM 2.5 | 60 | 19 | 19 | 24 | 35 | 30 | 26 |
| | PM10 | 100 | 35 | 35 | 38 | 52 | 48 | 49 |
| | SO2 | 80 | 7.2 | 7.2 | 6.8 | 9.2 | 8.4 | 7.3 |
| | NOx | 80 | 7.3 | 7.3 | 8.1 | 10.6 | 9.6 | 8.3 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |
| Haria water tank | PM 2.5 | 60 | 18.3 | 18.3 | 17.8 | 28.2 | 37.8 | 30.8 |
| | PM10 | 100 | 24.4 | 24.4 | 32.7 | 42.2 | 42.7 | 45.2 |
| | SO2 | 80 | 9.5 | 9.5 | 8.8 | 11.2 | 8.8 | 8.8 |
| | NOx | 80 | 15.8 | 15.8 | 14.5 | 14.3 | 11.5 | 10.2 |
| | Ammonia | 850 | ND | ND | ND | ND | ND | ND |
| | HCl | 200 | ND | ND | ND | ND | ND | ND |

Annexure III

| Sr. No. | Stack Details | Parameter | Permissible Limits | Obtained Value | Obtained Value | Obtained Value | Obtained Value | Obtained Value | Obtained Value |
|-------------------|---|-----------------|--------------------------|----------------|----------------|----------------|----------------|----------------|----------------|
| East site | | | | | | | | | |
| 1 | FBC boiler E1 | PM | 100 mg/Nm ³ | 65 | 53 | 71 | 63 | 76 | 78 |
| | | SO ₂ | 600 mg/Nm ³ | 110 | 124 | 112 | 104 | 112 | 115 |
| | | NOx | 600 mg/Nm ³ | 137 | 145 | 126 | 125 | 106 | 103 |
| 2 | FBC boiler E2 | PM | 100 mg/Nm ³ | 73 | 68 | 68 | 78 | 82 | 88 |
| | | SO ₂ | 600 mg/Nm ³ | 126 | 132 | 107 | 112 | 109 | 108 |
| | | NOx | 600 mg/Nm ³ | 140 | 137 | 119 | 117 | 121 | 116 |
| 3 | FBC boiler E3 | PM | 100 mg/Nm ³ | 78 | 59 | 75 | 65 | 72 | 75 |
| | | SO ₂ | 600 mg/Nm ³ | 136 | 128 | 116 | 108 | 113 | 114 |
| | | NOx | 600 mg/Nm ³ | 129 | 132 | 126 | 112 | 126 | 120 |
| 4 | Hot Oil Unit (Resorcinol Plant) | PM | 150.0 mg/Nm ³ | ND | ND | ND | ND | ND | ND |
| | | SO ₂ | 100 ppm | ND | ND | ND | ND | ND | ND |
| | | NOx | 50 ppm | 24 | 24 | 36 | 28 | 22 | 25 |
| 5 | DG set 1010 KVA (Standby) | PM | 150 mg/Nm ³ | Stand by | Stand by | Stand by | Stand by | Stand by | Stand by |
| | | SO ₂ | 100 ppm | | | | | | |
| | | NOx | 50 ppm | | | | | | |
| West Site | | | | | | | | | |
| 6 | FBC boiler W1 | PM | 100 mg/Nm ³ | 53 | 60 | 52 | 70 | 58 | 55 |
| | | SO ₂ | 600 mg/Nm ³ | 102 | 112 | 104 | 118 | 119 | 120 |
| | | NOx | 600 mg/Nm ³ | 122 | 124 | 123 | 104 | 113 | 116 |
| 7 | Hot Oil Plant shed-B | PM | 150.0 mg/Nm ³ | ND | ND | ND | ND | ND | ND |
| | | SO ₂ | 100 ppm | ND | ND | ND | ND | ND | ND |
| | | NOx | 50 ppm | 30 | 30 | 40 | 32 | 20 | 21 |
| 8 | Oil burner Shed B (Stand By) | PM | 150.0 mg/Nm ³ | Stand by | Stand by | Stand by | Stand by | Stand by | Stand by |
| | | SO ₂ | 100 ppm | | | | | | |
| | | NOx | 50 ppm | | | | | | |
| 9 | Boiler (50 TPH 2 Nos) (New boilers) W2,W3 | PM | 50 mg/Nm ³ | 25 | 32 | 34 | 37 | 39 | 35 |
| | | SO ₂ | 600 mg/Nm ³ | 127 | 132 | 108 | 116 | 120 | 110 |
| | | NOx | 300 mg/Nm ³ | 93 | 102 | 98 | 102 | 103 | 105 |
| | | Mercury | 0.03 mg/Nm ³ | ND | ND | ND | ND | ND | ND |
| 10 | DG set 1500 KVA (Stand By) | PM | 150.0 mg/Nm ³ | Stand by | Stand by | Stand by | Stand by | Stand by | Stand by |
| | | SO ₂ | 100 ppm | | | | | | |
| | | NOx | 50 ppm | | | | | | |
| North Site | | | | | | | | | |
| 11 | Thermic fluid heater of DCO/DAP Plant | PM | 150.0 mg/Nm ³ | ND | ND | ND | ND | ND | ND |
| | | SO ₂ | 100 ppm | ND | ND | ND | ND | ND | ND |
| | | NOx | 50 ppm | 24 | 24 | 32 | 30 | 28 | 26 |

| Details of Process and Flue stack | | | | Oct-19 | Nov-19 | Dec-19 | Jan-20 | Feb-20 | Mar-20 |
|-----------------------------------|-----------------------------------|----------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| Sr. No. | Stack Details | Parameter | Permissible Limits | Obtained Value | Obtained Value | Obtained Value | Obtained Value | Obtained Value | Obtained Value |
| Atul East Site | | | | | | | | | |
| 1 | Phosgene Plant (Old Plant) | Phosgene | 0.1 ppm | Not in use | Not in use | Not in use | Not in use | Not in use | Not in use |
| Caustic Chlorine Plant | | | | | | | | | |
| 2 | Dechlorination Plant | Cl ₂ | 9.0 mg/Nm ³ | 6.2 | 5.3 | 7.2 | 5.8 | 4.2 | 4.4 |
| | | HCl | 20.0 mg/Nm ³ | 8.3 | 6.8 | 9.3 | 6.3 | 8 | 6.5 |
| 3 | Common stack of HCl Sigr unit 1&2 | Cl ₂ | 9.0 mg/Nm ³ | 6.7 | 4.3 | 5.6 | 5.3 | 6.4 | 5.2 |
| | | HCl | 20.0 mg/Nm ³ | 9.4 | 7.6 | 8.2 | 7.3 | 8.4 | 9.3 |
| FCB Plant | | | | | | | | | |
| 4 | Foul Gas Scubber | SO ₂ | 40.0 mg/Nm ³ | Not in use | Not in use | Not in use | Not in use | Not in use | Not in use |
| | | NOx | 25.0 mg/Nm ³ | | | | | | |
| Sulfuric Acid (East Site) | | | | | | | | | |
| 5 | Sulfuric Acid Plant | SO ₂ | 2.0 kg/T | 0.4 | 0.6 | 0.8 | 0.6 | 0.4 | 0.5 |
| | | Acid Mist | 50.0 mg/Nm ³ | 14.3 | 12.4 | 16.7 | 13.4 | 11.7 | 10.2 |
| 6 | ChloroSulfonic Acid plant reactor | Cl ₂ | 9.0 mg/Nm ³ | 6.8 | 5.2 | 7.3 | 6.2 | 5.7 | 3.2 |
| | | HCl | 20.0 mg/Nm ³ | 12.5 | 11.7 | 14.6 | 12.7 | 14.8 | 12.5 |
| Resorcinol plant | | | | | | | | | |
| 7 | Scrubber vent-Resorcinol Plant | SO ₂ | 40.0 mg/Nm ³ | Not running during visit | Not running during visit | Not running during visit | 6.2 | 8.6 | 7.2 |
| 8 | Spray Dryer -Resorcinol Plant | PM | 150.0 mg/Nm ³ | Not running during visit | Not running during visit | Not running during visit | Not running during visit | 32 | 32 |
| Incinerator | | | | | | | | | |
| 9 | Incinerator | PM | 150.0 mg/Nm ³ | 52 | 61 | 62 | 46 | 38 | 45 |
| | | SO ₂ | 40.0 mg/Nm ³ | 17.8 | 16.7 | 16.2 | 14.2 | 12.5 | 10.2 |
| | | NOx | 25.0 mg/Nm ³ | 8.6 | 7.2 | 9.8 | 9.8 | 10.8 | 14.5 |
| NI Plant | | | | | | | | | |
| 10 | Foul Gas Scubber | SO ₂ | 40.0 mg/Nm ³ | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit | Not Running During Visit |
| | | NOx | 25.0 mg/Nm ³ | | | | | | |
| NBD Plant | | | | | | | | | |
| 11 | Spray Dryer | PM | 150.0 mg/Nm ³ | Not in use | Not in use | Not in use | Not in use | Not in use | Not in use |
| 12 | Scrubber S-902 | Phosgene | 0.1 ppm | Not running during visit | Not running during visit | Not running during visit | ND | ND | ND |
| | | | | | | | | | |
| 13 | Scrubber S-801/802 | HCl | 20.0 mg/Nm ³ | Not running during visit | Not running during visit | Not running during visit | 2.5 | 3.4 | 3.5 |
| | | NOx | 25.0 mg/Nm ³ | Not running during visit | Not running during visit | Not running during visit | 11.3 | 9.2 | 8.8 |
| 2-4-D | | | | | | | | | |
| 14 | Common Scrubber; 2,4D Plant | Cl ₂ | 9.0 mg/Nm ³ | 7.3 | 6.5 | 5.8 | 6.5 | 4.3 | 4.6 |
| | | HCl | 20.0 mg/Nm ³ | 6.5 | 10.3 | 7.3 | 8.4 | 6.3 | 6 |
| | | Phenol | -- | ND | ND | ND | ND | ND | ND |
| 15 | Dryer-1 | PM with Pesticide compound | 20.0 mg/Nm ³ | 7.5 | 6.3 | 8.6 | 6.8 | 7.2 | 6.5 |
| 12 | Dryer-2 | PM with Pesticide compound | 20.0 mg/Nm ³ | 9.2 | 8.2 | 7.2 | 9.2 | 8.6 | 7.2 |
| 16 | Dryer-3 | PM with Pesticide compound | 20.0 mg/Nm ³ | 8.5 | 7.5 | 10.7 | 7.5 | 6.4 | 6.5 |
| 17 | Dryer-4 | PM with Pesticide compound | 20.0 mg/Nm ³ | 11.3 | 13.4 | 9.5 | 10.4 | 11.7 | 10.2 |
| 18 | Dryer-5 | PM with Pesticide compound | 20.0 mg/Nm ⁴ | | | | 8.2 | 7.6 | 8.1 |

| Sr. No. | Stack Details | Parameter | Permissible Limits | Obtained Value | Obtained Value | Obtained Value | Obtained Value | Obtained Value | Obtained Value |
|-----------------------|--|------------------|-----------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|-------------------------|
| CP Plant | | | | | | | | | |
| 20 | MCPA | Cl ₂ | 9 mg/NM ³ | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit |
| | | HCl | 20 mg/NM ³ | | | | | | |
| | | SO ₂ | 40 mg/NM ³ | | | | | | |
| 21 | Fipronil | SO ₂ | 40 mg/NM ³ | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit |
| | | HCl | 20 mg/Nm3 | | | | | | |
| 17 | Imidacloprid | NH ₃ | 175 mg/Nm3 | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit |
| 18 | Pyrathroids | SO ₂ | 40 mg/Nm3 | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit |
| | | HCl | 20 mg/Nm3 | | | | | | |
| 19 | Stack at Amine Plant | NH ₃ | 175 mg/Nm3 | 21.5 | 30.2 | 20.4 | 25.5 | 20.8 | 15.2 |
| MPSL Plant | | | | | | | | | |
| 20 | Phosgene Scrubber at MPSL | Phosgene | 0.1 ppm | ND | ND | ND | ND | ND | ND |
| 21 | Central Scrubber at MPSL | Phosgene | 0.1 ppm | ND | ND | ND | ND | ND | ND |
| NICO plant | | | | | | | | | |
| 22 | Central scrubber at Nico Plant | Acetonrytle, IPA | --- | - | - | - | - | - | - |
| Ester Plant | | | | | | | | | |
| 23 | Scrubber at Ester plant for Glyphosate | Formaldehyde | 10 mg/Nm3 | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit |
| 24 | Central Scrubber MCPA Plant | HCl | 20 mg/Nm3 | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit |
| 25 | MPP plant scrubber | HCl | 20 mg/Nm3 | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit |
| | | Phosgene | 0.1 ppm | | | | | | |
| Atul West Site | | | | | | | | | |
| 26 | Shed A05/03/44 | Cl ₂ | 9 mg/NM ³ | 7.8 | 6.7 | 5.8 | 6.7 | 7.1 | 6.5 |
| | | HCl | 20 mg/NM ³ | 10.3 | 9.6 | 8.4 | 9.2 | 12.7 | 10.2 |
| 27 | Shed B2/12/24 Reaction Vessel | Cl ₂ | 9.0 mg/Nm3 | 6.7 | 6.5 | 5.4 | 6.5 | 5.3 | 4.5 |
| | | HCl | 20.0 mg/Nm3 | 8.3 | 8.8 | 12.6 | 9.3 | 8.6 | 7.3 |
| 28 | Shed B18/02/24 Fan | SO ₂ | 40 mg/NM ³ | 14.2 | 16.3 | Not Runnig During Visit | 16.2 | 14.7 | 13.3 |
| | | Cl ₂ | 9 mg/NM ³ | 5.6 | 4.6 | | 5.2 | 4.8 | 4.5 |
| | | HCl | 20 mg/NM ³ | 12.4 | 10.6 | | 9.3 | 7.3 | 6.8 |
| 29 | Shed C5/20/15 Chlorinator | Cl ₂ | 9.0 mg/Nm3 | 6.4 | 5.2 | 7.3 | 5.2 | 6.3 | 7.2 |
| | | HCl | 20.0 mg/Nm3 | 10.2 | 12.3 | 9.8 | 11.8 | 10.7 | 13.3 |
| 30 | Shed D Niro Spray dryer No. 45 | PM | 150.0 mg/Nm3 | 63 | 56 | 46 | 55 | 32 | 40 |
| 31 | Shed D Niro Spray dryer No.50 | PM | 150.0 mg/Nm3 | 58 | 48 | 62 | 48 | 24 | Not Runnig During Visit |
| 32 | Shed E 7/12/49 Spray Dryer | PM | 150.0 mg/Nm3 | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit |
| 33 | Shed F F6/11/15 Reaction Vessel | Cl ₂ | 9.0 mg/Nm3 | 5.4 | 6.7 | 6.2 | 6.7 | 5.1 | 3.2 |
| | | HCl | 20.0 mg/Nm3 | 7.3 | 8.4 | 8.2 | 8.4 | 7.3 | 6.8 |
| 34 | Shed G 10/8/1 (receiver) | Cl ₂ | 9.0 mg/Nm3 | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit |
| | | HCl | 20.0 mg/Nm3 | | | | | | |
| 35 | Shed H 11/6/17 chlorinator | Cl ₂ | 9.0 mg/Nm3 | 6.3 | 6.8 | 5.8 | 5.8 | 3.2 | 2.5 |
| | | HCl | 20.0 mg/Nm3 | 15.2 | 12.5 | 12.4 | 11.4 | 9.7 | 7.2 |
| 36 | Shed K K-13/3/4 Final of Sulfuric acid plant | SO ₂ | 2.0 kg/T | 0.8 | 0.6 | 0.8 | 0.5 | 0.4 | 0.5 |
| 37 | Shed J15/09/25 | Acid Mist | 50.0 mg/Nm3 | 17.3 | 20.5 | 15.4 | 10.6 | 14.3 | 10.2 |
| | | HBr | -- | ND | ND | ND | ND | ND | Not Runnig During Visit |
| | | SO ₂ | 40 mg/NM ³ | 12.8 | 13.2 | 16.8 | 13.2 | 11.7 | |

| Sr. No. | Stack Details | Parameter | Permissible Limits | Obtained Value | Obtained Value | Obtained Value | Obtained Value | Obtained Value | Obtained Value |
|------------------------|--------------------------------------|------------------|--------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| 38 | Shed J12/01/42 | SO ₂ | 40 mg/Nm ³ | 15.2 | 10.3 | 17.2 | 10.3 | 13.5 | Not Runnig During Visit |
| | | Cl ₂ | 9.0 mg/Nm ³ | 6.3 | 6.7 | 7.1 | 6.2 | 5.8 | |
| | | HCl | 20.0 mg/Nm ³ | 9.4 | 8.2 | 12.3 | 8.6 | 7.3 | |
| 39 | Shed J12/03/36 | SO ₂ | 40 mg/Nm ³ | 14.8 | 14.8 | 16.7 | 14.5 | 12.5 | Not Runnig During Visit |
| | | HCl | 20.0 mg/Nm ³ | 9.7 | 8.4 | 9.2 | 8.2 | 7.2 | |
| 40 | Shed N Scrubber Fan N20/08/24 | Cl ₂ | 9 mg/NM ³ | 7.2 | 6.3 | 6.2 | 6.7 | 5.6 | 7.3 |
| | | HCl | 20 mg/NM ³ | 13.6 | 12.8 | 15.5 | 12.2 | 10.4 | 12.8 |
| 41 | Shed N Scrubber Fan N20/02/41 | SO ₂ | 40 mg/NM ³ | 17.3 | 13.6 | 20.4 | 13.9 | 14.6 | 10.2 |
| 42 | Sulfer Black Plant | H ₂ S | -- | ND | ND | ND | ND | ND | ND |
| | | NH ₃ | 175 mg/NM ³ | 15.7 | 13.5 | 22.6 | 13.5 | 17.2 | 16.4 |
| 43 | Sulfer Dyes plant | H ₂ S | -- | ND | ND | ND | ND | ND | ND |
| | | NH ₃ | 175 mg/NM ³ | 29.6 | 27.4 | 34.2 | 20.4 | 12.8 | 10.2 |
| 44 | MPP plant | HCl | 20 mg/NM ³ | 12.7 | 9.7 | 11.6 | 10.8 | 9.8 | - |
| 45 | Flavors & Fragrances Plant | HCl | 20 mg/NM ³ | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit |
| Atul North Site | | | | | | | | | |
| 46 | N-FDH Plant Catalytic Incinerator | PM | 150.0 mg/Nm ³ | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit | Not Runnig During Visit |
| | | SO ₂ | 40.0 mg/Nm ³ | | | | | | |
| | | NOx | 25.0 mg/Nm ³ | | | | | | |
| | | Formaldehyde | 10.0 mg/Nm ³ | | | | | | |
| 47 | PHIN Plant vessel | Phosgene | 0.1 ppm | ND | ND | ND | ND | ND | ND |
| 48 | PHIN - II Plant | HCl | 20.0 mg/Nm ³ | 12.3 | 12.3 | 9.8 | 11.3 | 9.8 | 8.2 |
| | | Phosgene | 0.1 ppm | ND | ND | ND | ND | ND | ND |
| 49 | DCDPS Plant | SO ₂ | --- | ND | ND | ND | ND | ND | ND |
| 50 | DDS Plant | NH ₃ | 175 Mg/Nm ³ | 55.3 | 55.3 | 58.4 | 52.3 | 48.3 | 44.1 |
| 51 | SPIC II Plant | SO ₂ | --- | ND | ND | ND | ND | ND | ND |
| 52 | SPIC I Plant | NH ₃ | 175 mg/Nm ³ | 68.2 | 68.2 | 101.2 | 72.2 | 68.2 | 64.3 |
| 53 | SPIC IV Plant | NH ₃ | 175 mg/NM ³ | 45.5 | 45.5 | 132.6 | 88.6 | 73.4 | 70.5 |
| | | SO ₂ | --- | 7.3 | 7.3 | 4.3 | 3.6 | 4.2 | 3.5 |
| 54 | Furnace (Phosgene plant-New) | PM | 150 mg/NM ³ | 62 | 62 | 72 | 52 | 46 | 42 |
| 55 | Reactor (Phosgene plant- New) | CO | -- | ND | ND | ND | ND | ND | ND |
| | | Phosgene | 0.1 ppm | ND | ND | ND | ND | ND | ND |

Annexure IV

Noise level monitoring data (Day Time)

| Sr. No | Location | Noise Level, dBA | | | | | | Permissible Limits, dBA |
|--------|-----------------------------|------------------|--------|--------|--------|--------|--------|-------------------------|
| | | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | |
| | | | | | | | | 75 |
| 1 | Near Main guest house | 56.7 | 59.7 | 55.7 | 55.7 | 55.7 | 61.2 | 75 |
| 2 | Near TSDF | 64.2 | 61.2 | 62.3 | 62.3 | 62.3 | 63.7 | 75 |
| 3 | At Wyeth Colony | 57.3 | 49.7 | 53.5 | 53.5 | 53.5 | 54.4 | 75 |
| 4 | Gram Panchayat Hall | 62.4 | 60.8 | 63.5 | 63.5 | 63.5 | 62.5 | 75 |
| 5 | Near Main Office North site | 60.2 | 59.2 | 64.5 | 64.5 | 64.5 | 60.2 | 75 |
| 6 | ETP North site | 64.3 | 68.5 | 63.2 | 63.2 | 63.2 | 64.4 | 75 |
| 7 | Opposite shed D | 64.8 | 64.7 | 66.4 | 66.4 | 66.4 | 67.3 | 75 |
| 8 | ETP West site | 68.5 | 62.8 | 63.7 | 63.7 | 63.7 | 65.5 | 75 |
| 9 | Water tank Haria road | 59.7 | 62.6 | 53.5 | 53.5 | 53.5 | 60.2 | 75 |
| 10 | Near 66KVA substation | 63.3 | 68.6 | 65.2 | 65.2 | 65.2 | 62.5 | 75 |

Noise level monitoring data (Night Time)

| Sr. No | Location | Noise Level, dBA | | | | | | Permissible Limits, dBA |
|--------|-----------------------------|------------------|--------|--------|--------|--------|--------|-------------------------|
| | | Oct 19 | Nov 19 | Dec 19 | Jan 20 | Feb 20 | Mar 20 | |
| | | | | | | | | 70 |
| 1 | Near Main guest house | 50.2 | 52.2 | 50.6 | 50.6 | 51.6 | 52.2 | 70 |
| 2 | Near TSDF | 55.7 | 58.7 | 54.2 | 54.2 | 53.2 | 54.4 | 70 |
| 3 | At Wyeth Colony | 44.7 | 43.7 | 46.1 | 46.1 | 51.1 | 50.3 | 70 |
| 4 | Gram Panchayat Hall | 57.3 | 54.8 | 58.4 | 58.4 | 53.4 | 54.3 | 70 |
| 5 | Near Main Office North site | 57.3 | 54.8 | 54.2 | 54.2 | 56.8 | 56.2 | 70 |
| 6 | ETP North site | 58.6 | 55.3 | 53.6 | 53.6 | 53.2 | 54.4 | 70 |
| 7 | Opposite shed D | 60.2 | 57.3 | 62.7 | 60.7 | 59.2 | 58.3 | 70 |
| 8 | ETP West site | 57.8 | 59.8 | 60.8 | 57.8 | 54.7 | 55.1 | 70 |
| 9 | Water tank Haria road | 52.3 | 55.8 | 50.3 | 52.3 | 54.7 | 53.2 | 70 |
| 10 | Near 66KVA substation | 57.2 | 53.8 | 63.2 | 57.2 | 56.4 | 55.1 | 70 |